

MD-3-A

PACKAGE TICKET

CODE

K0-909

LOT

F2H79

PQ

NET WT/PKG.

NO. PKG.

PACK WT.

LOCATION

1760

1

T

291

1760

1

T

27

1430

1

T

26

STUMP

TOTAL NET WT.

4950

LUMP WT.

5281

PKG. N-CODE

PROD. SUPP.

DATE

OPERATOR

10.17

7.6.82

N38038

PRODUCT NAME = KROLOR ORANGE - Y

CG 04 CODE KO-909-D PKG

LOT F2H79

EST. WT. 5243* LBS.

NON-BLEEDING

PROCESSES
KO-909-D (C)

APPROVED BY
FWP 12/10/81

MAKING NOTES

JOB NAME: 04KD909DFC

INSTRUCTIONS

= PRESSING =

RECORD

VAT
DATE
TIME
RELEASED BY
PRESS 22 23 24 25
NO. OF CAKES 46 46 52 48
PRESS WITH AGITATION
WASH TO 2000 OHMS - 135-145 F WATER
TEST AFTER 3 HOURS
LOAD ON 6 CARS

1ST	2ND	3RD	4TH	5TH
PRESSLOAD				
STARTED	4:30 PM			
CAKES USED	16			
WATER ON	6:30 PM			
HRS. WASHED	3			
OHMS	271			
HRS. WASHED				
OHMS				
HRS. WASHED				
OHMS				
CAKE CONDITION				
NO CARS LOADED	8			
EXPLAIN LOSSES				

SAMPLES
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

DRY 24 HOURS AT 180 F
NOTE: DRY ON FIRST STAGE ONLY;
RE-SET ON FIRST STAGE TIL DRY.

LUMP; - OK - WET - SALTS - CONTAMINAT

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 8 OZ. JAR
DELIVER TO CTL

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS
LUMP WGT 5281

= GRINDING =

MILL 939 HSP 3/32" RP SCREEN 3500 RPM
MAX. TEMP. 170 F

SCREEN
MAX. TEMP. RPM
F

SAMPLE W/O MIXING 1 ENV & 2 PT CANS
IF PACKED IN BAGS SAMPLE AS FOLLOWS:
FIRST BAG: 1 ENV.
40TH BAG: 1 ENV. & 2 PINT CANS
LAST BAG: 1 ENV.
DELIVER TO CTL

EXPLAIN LOSSES

DATE MIXED

SAMPLED BY
RELEASED BY

72
41
324

2 00 +

2 70 +

2 14 -

2 50 +

0 11 -

2 21 +

0 13 -

2 30 +

0 14 -

2 77 +

0 14 -

2 80 +

0 14 -

2 35 +

0 14 -

2 25 +

0 14 -

2 05 +

0 14 -

2 13 +

0 14 -

2 30 +

0 14 -

2 73 +

0 14 -

2 91 +

0 14 -

3 00 +

0 14 -

2 22 +

0 14 -

2 73 +

0 14 -

2 74 +

0 14 -

2 21 +

0 14 -

2 31 +

0 14 -

52 31 +

20