QUALITY CONTROL PRODUCT DATA

PLANT 56 - S.C. WEEK FROM 1-6-69 TO 1-11-69

SIZE AND CLASS	DATE	SHIFT	FURNISH NO AND BATCHES	SURFACE AREA cm² & M	ROLL UP PRESS P.S.I. START	ROLL UP PRESS P.S.I. FINISH	% MOISTURE FILM	% MOISTURE BEFORE TUNNEL	% MOISTURE AFTER TUNNEL	AVG TONS PER HOUR	BURSTING PRESSURE P.S.I.	FLEXURAL LOADS LBS	I.D. INCHES C	I.D. INCHES AND ENDS	DENSITY OF PIPE RINGS P.C.I. A	DENSITY OF PIPE RINGS P.C.I. C	DENSITY OF PIPE RINGS P.C.I. E
10-1500S	1/6	1	94							6.84					.0632	.0635	.0628
12-1500S		2	94							7.83					.0639	.0615	.0635
10-1500S		3	94							8.22					.0625	.0604	.0620
12-150	1/7	1	97	7992	175	55	34.4		27 T 27 A	8.77	630	—	14.29	14.23			
12-150		2	97							8.68	645	—	14.28	14.18	.0616	.0601	—
10-150		3	97							8.98	700	—	12.05	11.99	.0629	.0614	.0636
12-150	1/8	1	97	7787	175	50	31.9		21 T 51 A	8.77	600	—	14.23	14.19			
8-150		2	93							9.09	670	7690	9.65	9.54	.0612	.0609	.0619
8-150		3	93							9.00	690	7460	9.70	9.65	.0606	.0602	.0605
8-150	1/9	1	93	7736	175	60	31.7	19.0	25 T 75 A	8.84	660	7200	9.70	9.61	.0624	.0616	.0619
8-150		2	93							8.63	690	6700	9.65	9.57			
8-150		3	92							4.59	930	1650	5.27	5.16			
8-150	1/10	1	92	7889	175	45	32.8	19.7	99 T 99 A	3.80	1000	750	4.32	4.18	.0635	.0621	.0650
8-150		2	92							4.71	1000	950	4.28	4.22	.0639	.0640	.0664
10-1500S		3	94							7.34							
		1															
		2															
		3															
		1															
		2															
		3															
3-150															.0637	.0631	.0657
8-150															.0617	.0609	.0614
10-150															.0629	.0614	.0636
12-150															.0616	.0601	—
10-SCW															.0629	.0605	.0624
12-SCW															.0639	.0615	.0635

COUPLINGS SIZE AND CLASS	MFG DATE	DENSITY P.C.I.	CRUSHING LOAD LBS/FT	I.D. INCHES	WET TEST BURSTING P.S.I.

WILLOW MILL DATA	A.M. #1	A.M. #2
9-9-9-9		
NO HAIRPINS	36	36
DATE PINS NEW	1-3-69	1-3-69
DATE PINS CHANGED		

FURNISH NO	PIPE SIZE AND CLASS	CP	CY	TALUS	ASBESTOS FIBER - POUNDS/YT CASSIAR AR	CASSIAR AX	TA/R BLUE		TOTAL FIBER LBS	A/C FINES LBS	PORTLAND CEMENT LBS.	SILICA LBS.	TOTAL BATCH LBS	% ASBESTOS FIBER	% A/C FINES	EFF OF FURNISH	NUMBER OF BATCHES THIS WEEK	PRIOR WEEKS	YEAR TO-DATE
92	3-4P	700	100	100	200	200	300	100	320	90	1088	725	2223	14.4	4.0	1505			
93	6-8P	700	100	100	200	200	300	100	360	92	1108	740	2300	15.7	4.0	1635			
94	10-12S	700	100	100	200	200	300	100	325	92	1130	753	2300	14.1	4.0	1478			
97	10-12P	700	100	100	200	200	300	100	420	92	1193	795	2500	16.8	3.6	1751			

PREPARED BY F. M. Hanell

Recycled Waste

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CTD027731

PLAINTIFF'S EXHIBIT

CT-1094