

and which are constructed of porous brick and lime mortar. For good workmanship, the leakage through hard brick walls with cement-lime mortar does not exceed one-third the values given. These tests indicate that plastering reduces the leakage by about 96 per cent; a heavy coat of cold water paint, 50 per cent; and 3 coats of oil paint carefully applied, 28 per cent. The infiltration through walls ranges from 6 to 25 per cent of that through windows and doors in a 10-story office building, with imperfect sealing of plaster at the baseboards of the rooms. With perfect sealing the range is from 0.5 to 2.7 per cent or a practically negligible quantity, which indicates the importance of good workmanship in proper

TABLE 1. INFILTRATION THROUGH WALLS

Expressed in cubic feet per square foot per hour

TYPE OF WALL	WIND VELOCITY, MILES PER HOUR					
	5	10	15	20	25	30
8½ in. Brick Wall.....						
{ Plain.....	1.75	4.20	7.85	12.2	18.6	22.9
{ Plastered....	0.017	0.037	0.066	0.107	0.161	0.236
13 in. Brick Wall.....						
{ Plain.....	1.44	3.92	7.48	11.6	16.3	21.2
{ Plastered....	0.005	0.013	0.025	0.043	0.067	0.097
Frame Wall, with lath and plaster ^b	0.03	0.07	0.13	0.18	0.23	0.26
Frame Wall, with lath and plaster ^c	0.02	0.05	0.10	0.15	0.20	0.25

^aThe values in this table are 20 per cent less than test values to allow for building up of pressure in rooms and are based on test data reported in A.S.H.V.E. research papers entitled, Air Infiltration Through Various Types of Brick Wall Construction, and Air Infiltration Through Various Types of Wood Frame Construction. (See References on p. 102).

^bWall construction: Bevel siding painted, No. 1 common butt-edged sheathing, building paper, wood lath and 3 coats gypsum plaster.

^cWall construction: Cedar shingle, shiplap sheathing, building paper, wood lath and 3 coats gypsum plaster.

sealing at the baseboard. It will be noted from Table 1, that the infiltration through properly plastered walls can be neglected.

The value of building paper when applied between sheathing and shingles is indicated by Fig. 1, which represents the effect on outside construction only without lath and plaster. The effectiveness of plaster properly applied is no justification for the use of low grade building paper or of the poor construction of the wall containing it. Not only is it difficult to secure and maintain the full effectiveness of the plaster but also it is highly desirable to have two points of high resistance to air flow with an air space between them.

The amount of infiltration that may be expected through simple walls used in farm and other shelter buildings, is shown in Fig. 2. The infil-

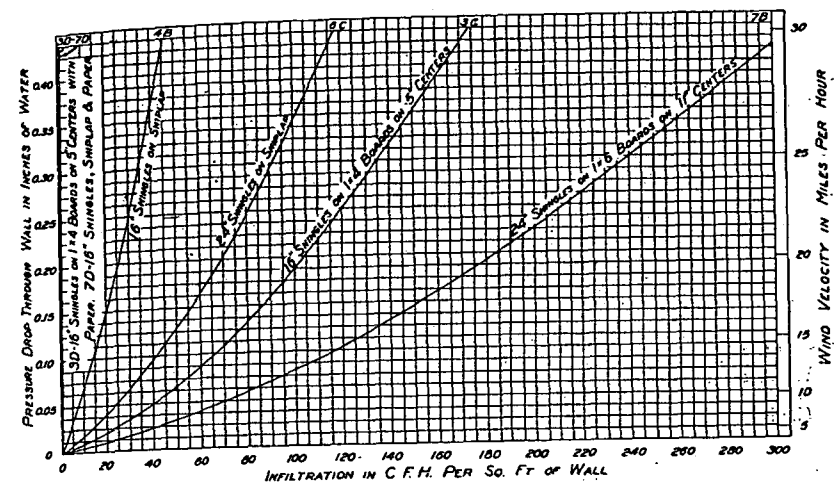


FIG. 1. INFILTRATION THROUGH VARIOUS TYPES OF SHINGLE CONSTRUCTION

tration there indicated is that determined in the laboratory and should be multiplied by the factor 0.80 to give proper working values.

WINDOW LEAKAGE

The amount of infiltration in cubic feet per hour per foot of crack for various types of windows is given in Table 2. The distinction between crack and clearance of a wood sash is shown by Fig. 3. For window and

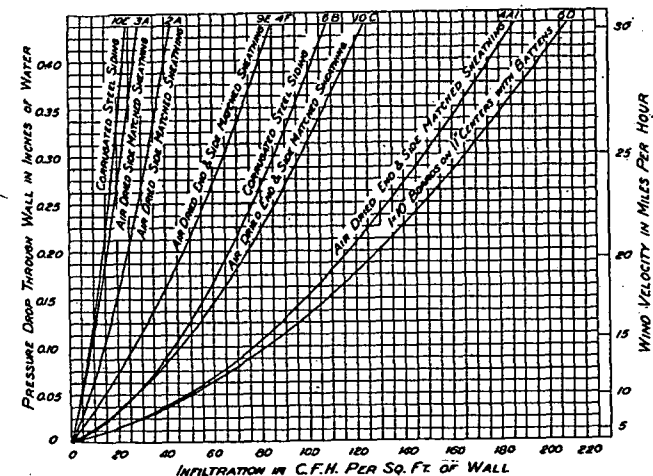


FIG. 2. INFILTRATION THROUGH SINGLE SURFACE WALLS USED IN FARM AND OTHER SHELTER BUILDINGS