DAILY_REPORT 01 OCT 01 05:00
VINYL DAILY REPORT

SHIFT	RX CHARGES OM	41-45	46&47	ABNORM BAT RPTS YES	NO	SPILL RPT YES	NO	PERSONNEL HOURS OVERTIME	ABSENT	VAC
D	7	8	4		1		1	24	12	12
B	8	7	3					0	0	0
TOTALS	15	15	7					24	12	12

SAFETY:
F.A. YES___ NO 1
M.T. YES___ NO___
NOTES_____

INTERMEDIATE SILOS

SILO	PRODUCT	M LBS	GRADE
281	5415	296	1
282	5395	66	1
475	5265	22	1
476	5305	14	1
478	5465	19	1
479	5325	51	1
490	5395	57	1
491	5395	31	1
492	5415	54	1
493	5415	51	1
575	5385	10	EMTY
576	5385	10	EMTY
577	5385	10	EMTY
578	5265	50	HIIV

ROLS DLY AVG 1.9296 #OF
LAST B# >20 0.0000 PWS
ROLS > 20 0.0000 2

PRODUCT SILOS

SILO	PRODUCT	M LBS	GRADE
675	5385	110	0850
676	5385	14	1
677	5385	9	1
678	5415	79	1
679	5415	119	REDY
680	5415	9	1
681	5415	9	1
682	5415	99	REDY
683	5385	118	1
684	5385	9	1
685	5385	9	1
686	5385	13	1
687	5385	9	1
688	5415	112	0630
689	5385	47	1
690	5385	203	0750
691	5385M	10	1
692	DBOX	104	STUP

BLEND TANKS

BLD TK	PRODUCT	%
407	5305	21
501	5395	13
502	5385	73
550	POND	0
551	POND	1
552	POND	0
553	POND	0
644	5385	37
646	5385	3
647	5385	1
648	5415	0
649	5415	0
650	5385	0
651	5385	3
652	5385	86
653	5385	84
654	5385	0
655	5385	0
747	5415	73

MISCELLANOUS

OM GOAL	21	15
NM 741-745	25	15
NM 746-747	10	7
TOTAL BATCHES	56	37
WHY WERE BATCHES LOST		# LOST
HRS INCINERATOR ON		11
GPM AVG HM STRIPPER1		251
GPM AVG LM STRIPPER2		1
GPM AVG OM STRIPPER3		0

PRODUCTION TOTALS

SILOS MLBS	1823.0
STRAPPED&WEIGHT	0
COMPOUND MLBS	14,824
YARD MLBS	4,400,220
PREVIOUS DAY	4,259,020
PRODUCTION TOT	1,278,824
MONTH TO DATE	55,559,078

REACTOR STATUS

RX	PRODUCT	MODE
300	5415	CHRG
400	5415	POLY
500	5415	POLY
600	5415	POLY
700	5415	POLY
741	5385	OFF
742	5385	POLY
743	5385	POLY
744	5385	POLY
745	5385	WAIT
746	5385	POLY
747	5385	WAIT

DRYER STATUS

DRYER	PRODUCT	SILO
1		600
4	5415	682
5	5415	281
6	5385	689
7	5385	689
8	5385	683
9N	5385	687
9S		686
10	5415	678
11	5385	676
#10 AVG RATE		26
#11 AVG RATE		35

VCM RECEIVERS

RECEIVERS	%
OM FVCM	49
OM S RVCM	19
OM N RVCM	9
NM N FVCM	37
NM S FVCM	59
NM E RVCM	5
NM W RVCM	1
SPHERE	26
WATER(FT.)	23
BATCHES	
TOTAL OM	15
TOTAL NM	22

PRODUCTION BY TYPE AND RX

PRODUCT	LBS	RX	#BAT	UP-TM
5225	0	300	3	23.9
5265	0	400	3	21.9
5305	0	500	3	22.3
5325	0	600	3	21.8
5385	1095621	700	3	23.3
5395	0	741	0	0.2
5415	763095	742	4	23.5
5416	0	743	4	22.7
5465	0	744	4	23.5
TOTAL	1858717	745	3	22.9
		746	4	20.6
VCM USE	1751589	747	3	21.3

ABD00160430

Catalyst Charge Sheet

Old Module

Day Shift Operator: E. CARTER | Date: 9-30-01

Night shift Operator: C. Pink

	Catalyst Type:				Changes:			
	610	288	L-10	554	610	288	L-10	554
Reactors:								
Rx-300	3		3					
Rx-400	3		3					
Rx-500	3		3					
Rx-600	3		3					
Rx-700	5		5					

New Module

Day Shift Operator: J.P Sykes

Night shift Operator: Clay Breaux

	Catalyst Type:				Changes:			
	610	288	L-10	554	610	288	L-10	554
Reactors:								
Rx-741								
Rx-742		3	2					
Rx-743		3	2					
Rx-744		3	2					
Rx-745		6	3					
Rx-746		7	4					
Rx-747		7	4					

Comments:

Leak Detection and Elimination Sheet

Date/ Time	Leak No./ Written up By:	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not. No.	What Repairs Were Made?	Date Repaired	Repaired By:	Repair Verified By:
9-29-01	5066	~~GC#1~~	6.3	Compress off			Start Compress			
0017	BN	1		JP	0	no	James Rollins			
9-29-01	5067	GC#1	5.4	nothing found w Rollins	0	no	nothing- Rollins			
9-30 01	5068	GC#2		EAST Ring Seal O Ring	0	NO	Replace O Ring Changed Filters	9/29/01	MBL	MBL
13131	TB	#3	9.9							
9-30-01	5069	5	9.2	~~#1 H~~ leaking ~~Gauge~~ oil ring			Changed O Ring	9-30-01	CH	CH
1530	BM	3								
9-30-01	5070	4	5.3							
0437	PD	2								

This sheet is to be filled out in the event of one(1) reading of five (5) Parts Per Million or more on the any station of any Chronograph. This sheet is to be distibuted as part of the Vinyl Morning Report and returned to the Environmental Manager when all sections are completed.

Leak Detection and Elimination Sheet

Date/ Time	Leak No./ Written up By:	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not. No.	What Repairs Were Made?	Date Repaired	Repaired By:	Repair Verified By:
9-28-01 0930	5060 R.C.	GC-#1 #1	____ 10.0	nothing found Comp Shed	YES	NO	nothing	NA	NA	NA
9-28-01 2309	5061 BN	GC#2 6, 8, 1, 2	7.3 7.5 6.1-5.8 6.1-7.7	found Nothing Checking Valves ON Rxs for leakage	0	No	Trouble shooting Valves for Comp Leakage	—	—	—
9-28-01 5:40	5062 GS	GC#3 1	5.4		0	NO	Nothing found Clay Brownlee			
9-29-01 09:47	5063 TB	GC-1 #1	____ 7.6	C.Ewing	Yes HNU 6.	172837 YES	#2, #4 COMP. 4 WAY VAIVE PACKING LEAKING			
9-29-01 1340	5064 BM	3 9	10.0	B. Rahk	0	NO	Nothing Found Cleaned Next Reason MGL	NA	NA	MGL
9-29-01 15:50	5065 TB	GC-2 #5	____ 7.0	E Carter	0	NO	Nothing Found E. Carter			

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Leak Detection and Elimination Sheet

Date/ Time	Leak No./ Written up By:	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not. No.	What Repairs Were Made?	Date Repaired	Repaired By:	Repair Verified By:
9-27-01 0550	5048 CN	GC 5 1,3	10.0 10.0	Isolate Line Vapor Line R. Gates	8.0 YES	YES	Change out Vapor Line	9-	9-27 Maint	RG
9-27-01 0850	5049 CN	#2 #9	10	Not found, only 1 reading cleared next check	NA	NA	NA	NA	NA	NA
9-27-01 1840 1855 1910 1925	5050 CN	GC #5 1	10.0 8.4 5.2 10.0	Retighten nipple all spot R. Gates + D. Bass	10 YES	NO	→	NA	NA	RG
9-27-01 1925	5051 CN	GC #5 2	5.6	11 D. Bass	11	11	NA	NA	NA	NA
9-27-01 1940 1955 2010	5052 CN	GC#5 1	9.4 10.0 10.0	Isolate 7 Spot Vapor Line R. Gates	10.00 10.00 YES	YES	Isolate 7 # Spot Vapor Line			
9-27-01 2115 2130 2140	5053 CN	GC #5 1	10.0 7.7 6.5	11 R. Gates	YES	YES	↓			

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Leak Detection and Elimination Sheet

Date/ Time	Leak No./ Written up By:	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not. No.	What Repairs Were Made?	Date Repaired	Repaired By:	Repair Verified By:
9-26-01 19:54	5043 TB	GC-1 #4	6.9	isolate line, 9. spot vapor line Rubin Gates	yes	172706 yes	isolate			
9-26-01 0210 0310 0240	5044 CN	GC5 9	10.0 7.0 10.0	747 main Recovery Valve D. Skelnut	1,000 PPM	172705 yes	tightened packing.	9-27-01	Maint	G.P.
9-27-01 05:30	5045 TB	GC-2 #10	9.7	Jeff Sykes			nothing found Jeffrey P. Sykes			
9-27-01 05:30	5046 B	GC1 #7 #8	6.8-6.0	Jeff Sykes			nothing found Jeffrey P. Sykes			
9-27-01 0537	5047 SW	GC 4 #3	7.5	isolate line vaporizing R. Gates	6.5 yes	yes				
9-27-01 05:45	5048 B	GC-2 #1/#2	6.1/5.1	Jeff Sykes			nothing found Jeffrey P. Sykes			

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Leak Detection and Elimination Sheet

Date/ Time	Leak No./ Written up By:	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not. No.	What Repairs Were Made?	Date Repaired	Repaired By:	Repair Verified By:
9-26-01 0536	5037 TB	GC-2 #5	 9,8	dump sweco Jeff Sykes	20 yes		600 was dumping at the time			
9-26-01 1135	5038 GS	GC#5 9 10	10,10,10 10.05 8.5	247 O Ring Breaking	25	No	Changed O-Ring on Rx Lid	6-26	Clay B	Clay B
9-26-01 15:01	5039 KC	GC 3 9	 5.3	Found Nothing Cleared next check	0	No	Clay Brownlee No Readings on HNU	—	—	—
9-26-01 15:49	5040 GS	GC#3 8	6.1	Found Nothing Leak Cleared Next Check	0	No	Clay Brownlee No Readings on HNU	—	—	—
9-26-01 1712	5041 KC	GC 5 7	 10,68	Cleaning Pump Strainer could not recover Plugged with slurry	20	No	Remover cull hoping from unit & emptyed.	6-26	Clay B	Clay B
9-26-01 18:30	5042 TB	GC-1 #4	 6.6	found nothing William Robinson	0	No	nothing found William Robinson			

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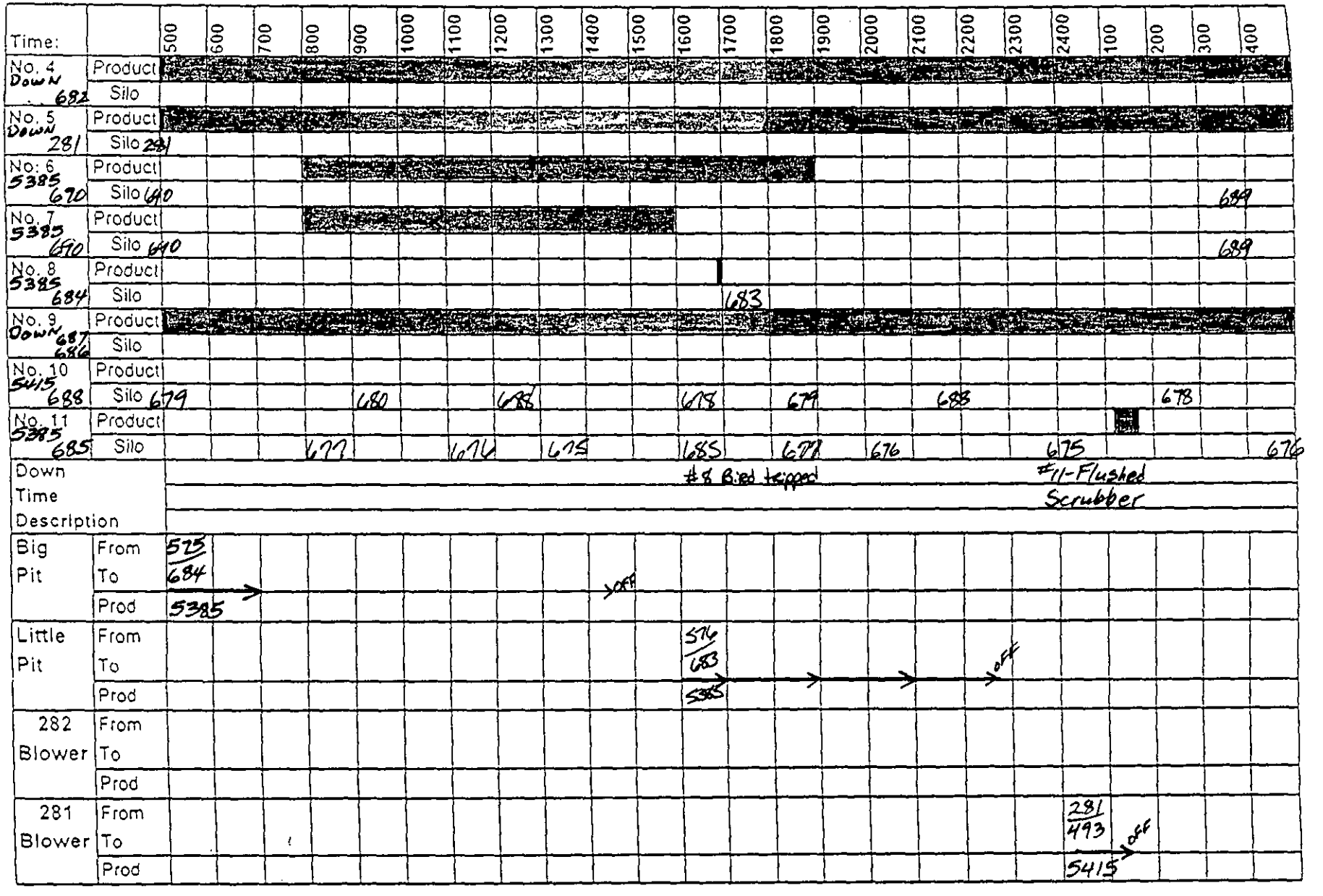
DATE 9-30-01

DRYER PRODUCTION AND STATUS REPORT



Revision 8/99

Form No.- Vinyl-005

ABD00160438

Vinyl Resin Flow Sheet

Shift B Time 0700 Date 10-01-01

646	Product:		Product	647
Level: %	Blend No. Stripper Start Up	Washed Out	Blend No.	Level: %

Dryer #4	Silo:
Product	682
Blend Tank.	DOWN

648	Product		Product	649
Level: %	Blend No	Washed Out	Blend No.	Level: %

Dryer # 5	Silo:
Product.	281
Blend Tank:	DOWN

650	Product. 5385M		Product	651
Level: %	Blend No. 786 (0445)	6147 REG	Blend No.	Level: %

Dryer # 6	Silo:
Product. 5385	689
Blend Tank: 502	

652	Product: 5385M		Product	653
Level: %	Blend No. 786 Coarse (0004)	5646 REG	Blend No.	Level: %

Dryer # 7	Silo:
Product: 5385	689
Blend Tank: 502	

654	Product:		Product	655
Level: %	Blend No.		Blend No.	Level: %

Dryer # 8	Silo:
Product: 5385	683
Blend Tank: 502	

644	Product
Level: %	Blend No. Stripper Start Up

502	Product 5385
7865744	REG
7865942	
7866043	
7866245	

Fluid Bed Dryer	DOWN
Product:	
Blend Tank:	
North:	687
South:	686

407	Product 5385M
7852147	%

Dryer # 10	Silo:
Product: 5415	678
Blend Tank: 747	

Dryer # 11	Silo:
Product: 5385	676
Blend Tank: 502	

747	Product: 5415
932740	REG
932830	
932970	
933060	

501	Product 5395
2/1 H.P.	

Product Transfering:		
From:	To:	
281	493	5415
282	491	5395
576	683	5385 (OFF)
575	684	5385 (OFF)

Vinyl Sample Results

Date 9-30-01

Product	Blend #	PARTICLE SIZE Micron	40	60	80	100	120	140	200	Pan	Past 140	HP	Bulk Density	Fluff	Flow	"L" Color	"B" Color	FTIR	PVA	RVCM	Reactor	Run Time
5385M	7863147	→ 202	0	16.9	49.7	18.3	9	5.3	2.1	0.7	2.8		.574	.588	7.2	97.92	2.02	518	136/100	2002	747	341
5385	7863443																		138	1396	743	504
5385	7863542																		138	1421	742	506
5385M	7863646																		134/100	635	746	335
5385	7863744																		138	2340	744	514
5385M	7863847																		131/100	2417	747	346
5385	7863943																		135	1510	743	508
5385	7864045					Partial Batch													0	0	745	—
5385	7864142	→ 201	0	16.3	48.9	19.5	9.5	3.4	2	0.5	2.5		.585	.613	6.6	98.23	1.77	376	139	1602	742	511
5385	7864245																		206	2903	745	516
5385M	7864346																		131/101	2000	746	337
5385M	7864447																		/101		747	344
5385	7864544					Partial Batch															744	—
5385	7864643																		142	1204	743	505
5385	7864744	→ 200	0	15.5	49	19.7	9.7	3.5	2.1	0.6	2.7		.586	.611	6.8	97	1.81	421	137	1197	744	502
5385	7864842																		139	1201	742	506
5385	7864945																		208	2001	745	516
5385M	7865046																		131	2008	746	336
5385	7865143																		140	1207	743	504
5385M	7865247	→ 197	0	15.4	46.1	19.3	10.4	4.4	3.5	1	4.4		.587	.605	6.9	97.9	2.05	495	/100		747	340
5385	7865344																		141	1203	744	505
5385	7865442																		140	1203	742	500
5385	7865545																		212	2013	745	436
5385M	7865646																		126/98	2601	746	335
5385	7865247	185	0	8.9	43.1	24.9	14	5.1	3	0.9	3.9					Slurry						
5385	7865046	191	0	14.2	39.7	22.3	13.6	5.6	3.6	1.1	4.7					Slurry						
5385	7864447	197	0	14.1	47.9	21.4	10.6	3.6	2	0.5	2.5					Slurry						
5385	7864346	205	0	19.6	44.8	19.4	9.9	3.6	2.1	0.6	2.7					Slurry						
5385	7863847	195	0	12.9	47.6	21.7	11.1	3.9	2.3	0.6	2.9					Slurry						

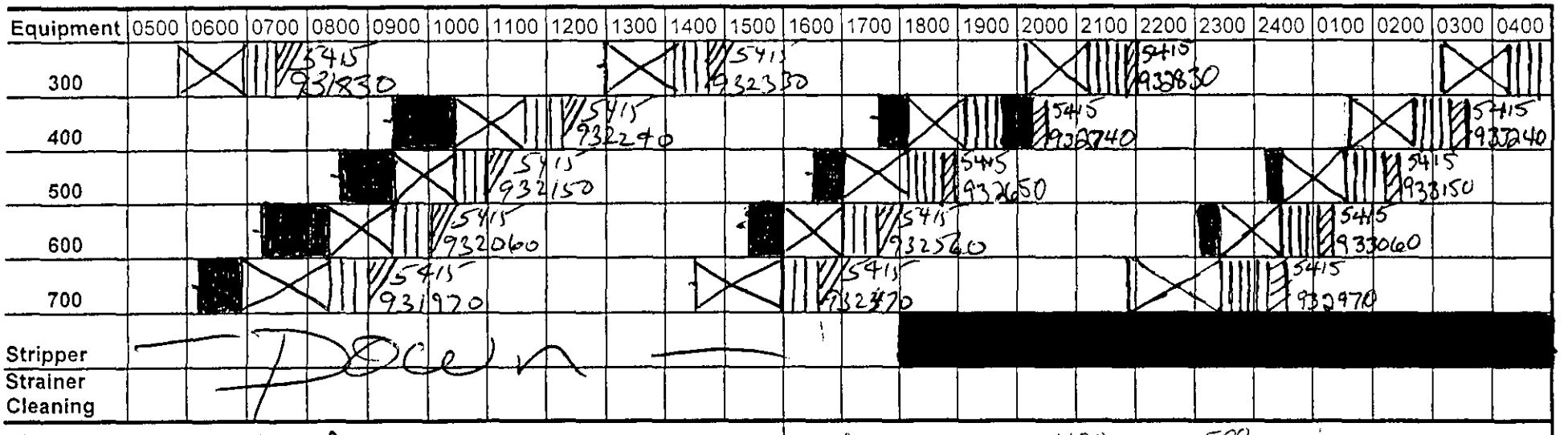
Vinyl Sample Results

Date 9-30-01

Product	Blend #	PARTICLE SIZE									Past		Bulk			"L"	"B"					
		Micron	40	60	80	100	120	140	200	Pan	140	HP	Density	Fluff	Flow	Color	Color	FTIR	PVA	RVCM	Reactor	Run Time
5415	931240	177	0	4	36.1	29.1	18.3	7.2	4.1	1.2	<.3	2½	.481		9	98.37	1.62	924	85/41	1409	400	452
5415	931330																		85/41	1409	300	449
5415	931470																		141/71	1994	700	442
5415	931560																		83/43	1407	600	503
5415	931650	170	0	3.6	34.8	29.1	18.8	7.8	4.8	1.1	5.9	2½	.489		8.5	98.14	1.66	1120	83/43	1411	500	506
5415	931740																		86/44	1411	400	504
5415	931830																		84/43	1408	300	453
5415	931970	164	0	2.6	30.4	29.4	21.3	9.4	5.6	1.5	7	3½	.494		9.2	98.24	1.66	951	139/70	2000	700	455
5415	932060																		85/42	1409	600	514
5415	932150																		84/42	1406	500	505
5415	932240																		85/42	1407	400	503
5415	932330	165	0	1.2	33.8	29.9	20.3	8.6	5.1	1.1	6.1	3½	.473		10.6	98.26	1.67	681	84/43	1409	300	452
5415	932470																		138/71	1994	700	445
5415	932560																		81/44	1407	600	506
5415	932650																		83/44	1387	500	515
5415	932740																		84/41	1409	400	510

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 9-30-01



Lost 45 on 700 Rec, Rec 300
Lost 1:10 on 600 Rec Rec 700
Lost 50 on 500 Rec, Rec 600
Lost 1:10 on 400 Rec, Rec 500
Lost 40 on 600 Rec, Rec 700
Lost 30 on 500 Rec, Rec 600
Lost 25 on 400 Rec, Rec 500

7

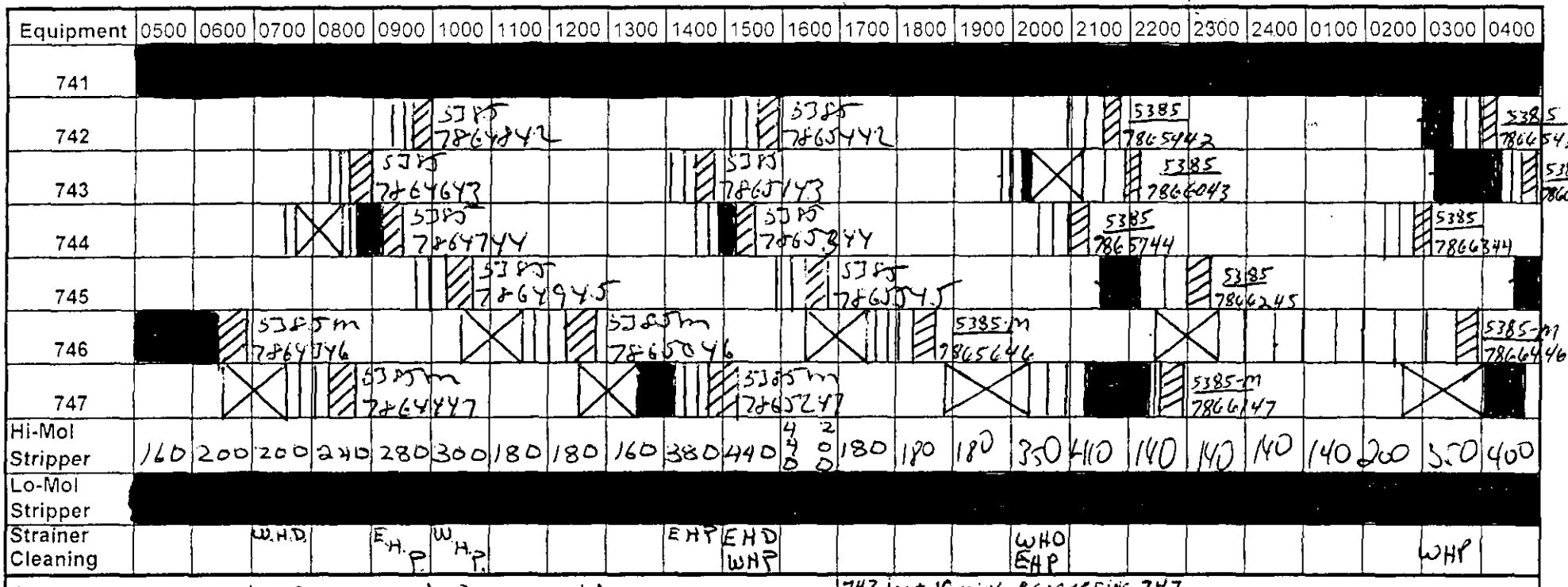
Lost 30 min rec 400, rec 500
Lost 30 min charge 400, checking for leaking valves
lost 20 min, rec 600, rec 700
lost 15 min rec 500, rec 600

8

Hi-Mo Charges =	15	Lo-Mo Charges =	0	Total Charges =	15

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 9-30-01



Lost 50 min 746 waiting lab results
Lost 20 min 744 charge waiting on 747 KH17
Lost 35 min 747 NPTO
Lost 15 min 744 charging 747
Lost 12 hr 741

743 lost 10 mins, Recovering 747.
745 lost 40 mins, dumping 742, dump tank level.
747 lost 70 mins, lab results
742 lost 30 mins, dump tank level.
746 lost 4 hrs, dumping coarse batch.
743 lost 45 mins, dumping 742, dump tank level.
747 lost 45 mins, NPTO.
745 lost 25 mins, dump tank level.

Hi-Mo Charges = 8 + 7	Lo-Mo Charges = 4 + 3	Total Charges = 22