

Re - Whulpool Splash Shield.
Status as follows:

Page 1 of 2
 7303 GUY

CC Dominic E.
 MIKE GRANTIEL

(Engine or Spring)

- Part # 3948888-D - ~~Splash Shield~~
- The following Pt # will be used on Commercial & Domestic Unit
- The 3948888 D will be replaced with part # 3950426 - Rel - 2/16/96. This part has addition of fungicide -

- We are working on a compound & will need to submit something. Then Whulpool will have it test by their Evansville, Ind.

- I believe we were going to submit 2 compounds.

"A" Supplier Recommended strength

"B" 1/2 of the above amount.

- We have a T.C.A. to produce part to the existing material until the new material is approved. See EN. # 169080

Date 3/4/96	From	Co.	Phone #	Fax #
To Dave Doyle				
Post-11" F x Note				
7071				

— We will need approx. the following

Date 3/20 Qty - 200

Date 3-25-3-29 300

Date 4-1-4-5 300

Date 4-8-4-12 300

Date 4-15-4-19 450

4-22-4-26

etc.

John S

WHEN WILL THE NEW
 COMPOUND BE COMPLETED?

BOB HAS THE WHITE COLOR MATCH
 WE RECEIVED ON 3-4-96. HE WILL
 BRING IT TO YOU ALONG WITH THE
 PAPER WORK.

THANKS
 DOMINIC 3/5/97

03272 T.E.D

CHARDO 01184

— 10 Doyle — From Doolley 3/4/96
Re — Whirlpool Splash Shield Page 2 of 2

- Sometime in the future we will be able to go to a new Die — thereby eliminating the notching operation.
- The Buyer has told us to move ahead with the Notching Die.
- Please find copy of T.C.A. attached regarding fungicide.
- Prior to the 3/20 production Requirement they will be using old shield with Springs & wires.
- We should be using simpler packaging with these new parts.

attachments

Thanks,

Jerry



ENGINEERING NO1 &
COMPANY CONFIDENTIAL
ST. JOSEPH TECHNOLOGY CENTER
ST. JOSEPH, MICHIGAN 49083 U.S.A.

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E.N. NUMBER: 169080

ENGINEERING PROJECT NUMBER: LE506356

TOTAL P. 22

TOTAL P.03

TYPOGRAPH		PURPOSE		PROJECT		P.P.A. DATE:		CODE APPROVAL		LABORATORY APPROVAL		EFFECTIVITY			
☐ Drawing	☐ Production Release	☐ Hold Order	☐ Dishwasher	☐ N.M.P. Project #:			Required: ☐		Not Required: ☒		Not Required: ☒		☐ Immediate		
☐ Bill of Material	☐ Tooling Release	☐ Cancel Hold	☒ W Automaters	Samp. Appr. Date:				Not Req'd: ☒		Approval Rev'd:		☒ Dir. to Establish			
☐ Assembly Drawings	☐ Change Order	☐ Advance Notice	☐ Dryer	Cost Package #:				Tool Cost:		Date Received: 2-25-96		Engr. Reqn't			
☐ Release Preliminary	☒ Temporary Change	☐ Official Notice	☒ K Over/Under	☐ Cost Improve. #:				TAR #:		Request #: 2-25-96					
			☐ Commercial	☐ Qual. Improve. #:						BX 4 BX					
			☐ Other, W/W, Post.												
SIGNATURE		DATE		SIGNATURE		DATE		SIGNATURE		DATE		SIGNATURE		DATE	
Final Approval: C. WASSILAK		24FEB96		Director: J. Helms		4/2/96		Findlay: _____		_____		Planning: _____		_____	
Ref. Engr: _____		_____		Manager: _____		_____		Manton: _____		_____		Drawing Checker: _____		_____	
Engineer: _____		_____		Manager: _____		_____		Proctor: _____		_____		I.P.C. Checker: _____		_____	
Engineer: J. Helms		2-21-96		Lab Engr: _____		2-28-96		Sales: _____		_____		Records: _____		_____	
Engineer: H. Dymowski		2-26-96		Lab Tech: _____		_____		Purchasing: _____		_____		Issued Records: _____		_____	
Engineer: _____		_____		Clyde: _____		_____		Services: _____		_____		Written By: C. WASSILAK		24FEB96	
CHANGE IN BRIEF:		TCA TO USE 3950426 SHIELD-WIRELESS WITHOUT FUNGICIDE IN THE MATERIAL.													
Tooling or Part Replacement Information:		PARTS WITH FUNGICIDE WILL BE AVAILABLE WHEN TESTING REVEALS COMPLIANCE.													
Latex Service Disposition:		USE PARTS WITH OR WITHOUT FUNGICIDE.													

[illegible]

INDUSTRIAL RUBBER GOODS

CHARDON 01186

PAR-04-1996 15:25

2. ATTACHED TO THE DOC