

**FINISHED PRODUCT
SPECIFICATION**

PRODUCT:

**IX-1915
SILICATED SUPEREX BLOCKS**

DIVISION

SPEC. NO.

PAGE NO.
3

V. QUALITY REQUIREMENTS (Cont'd)

- D. Hardness (m. m. by Plastometer) 0.4 max. (avg. 5 samples)
as received 0.5 max. (individual)
- E. Change after Soaking Heat
1. Hardness (6 hrs. @ 1500°F) 0.9 m.m. maximum
2. Loss in weight (6 hrs. @ 1500°F) 10% maximum
- G. Linear Shrinkage (percent) (Tested on Unsilicated Block)
1. After 24 hrs. @ 1900°F 3% max.

VI. MARKING, PACKAGING AND LABELLING

- A. Marking - Because of the small amount of taper on some blocks it is difficult to determine visually which is the wide face. To facilitate installation this face shall be marked by an "X".
- B. Packaging - Cases or Cartons. Cases when sawdust is used.
- C. Labelling - Stencil on Case or Carton
Order No.
Number of pieces
Size or customer's item No.
Print or drawing No.
Customer's name and destination

PLAINTIFF'S
EXHIBIT
K-1673

DEFENDANT'S
EXHIBIT

05-245

CANCELLED BY
12-1550

X - INDICATES CHANGE - REASON: New Specification

AUTHORITY
FOR CHANGE

Regular Approvals

FILE-HOLDERS	H. A.	J. C.	IND ENG.	PROD. SUPT.	PLANT FINANCE OFFICE	RESEARCH LAB.	DIR. QUAL CONTROL	MGR. QUAL CONTROL	SUPR. QUAL CONTROL
	Kieselbach	Crawford							

SUPERSEDES:
FORM 5013-7
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Part of page 2 proposed spec. issued 9-18-50

DATE ISSUED
11-16-50