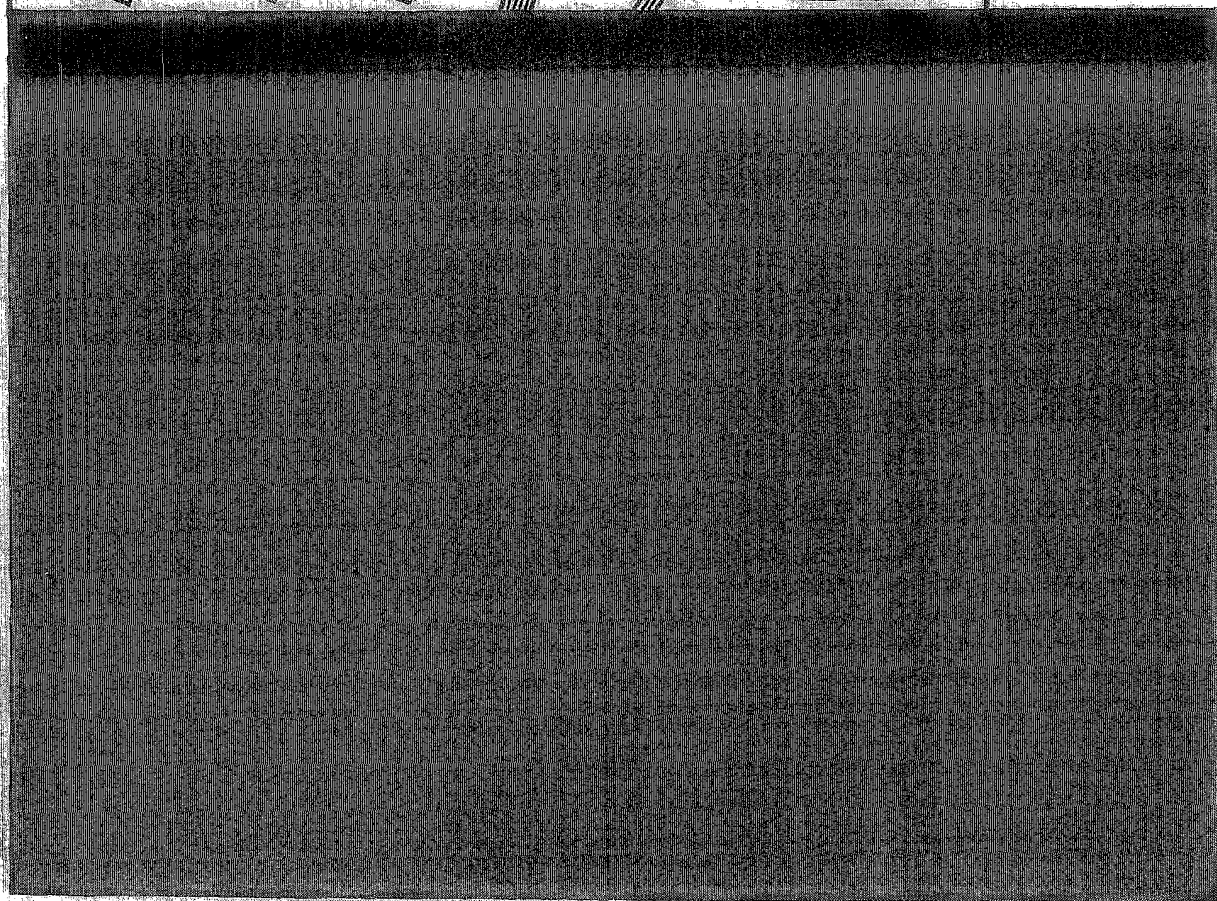
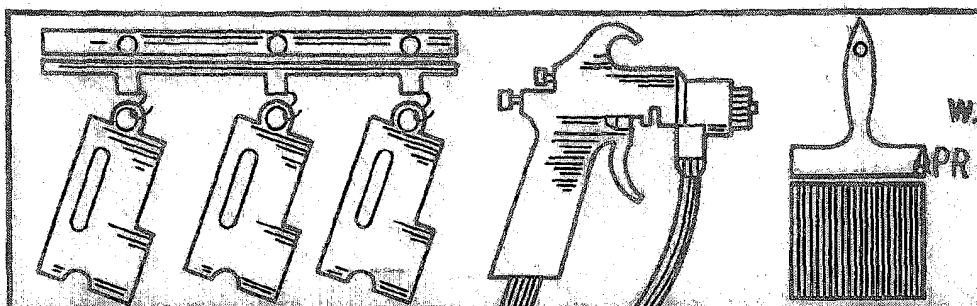




glid-guard

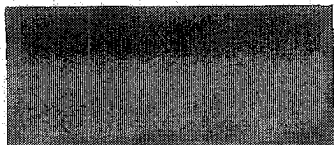
ALKYD INDUSTRIAL ENAMEL

for industrial products and maintenance painting

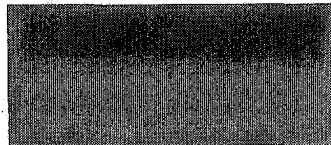
© 1970 SCM CORPORATION

GLD012065

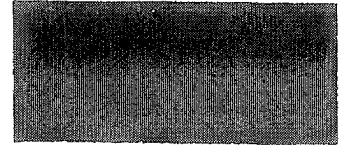
glid-guard ready-to-use colors



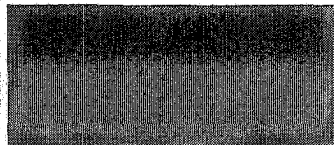
Fire Red 4556 †



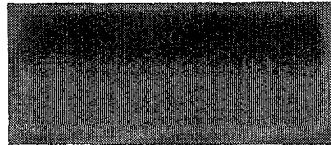
Warm Brown 4537



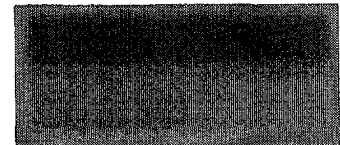
Hydro Blue 4569



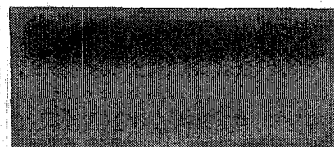
Bright Red 4565 †



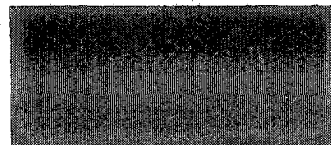
E-Z-C Green 4573



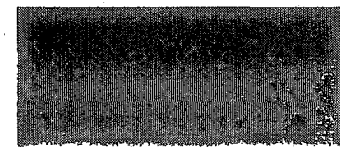
Imperial Blue 4584



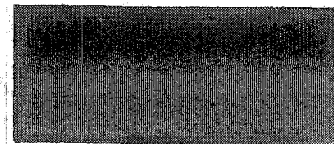
Orange 4552 †



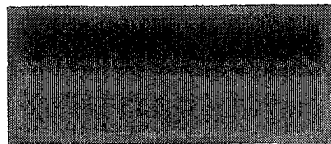
Light Green 4566 †



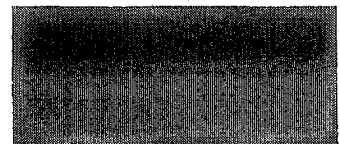
Light Gray 4561



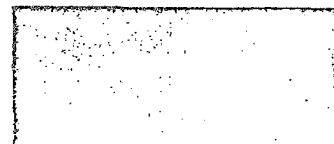
Deep Orange 4576 †



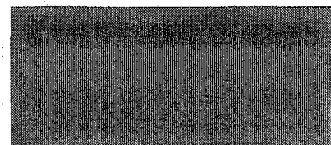
Medium Green 4554 †



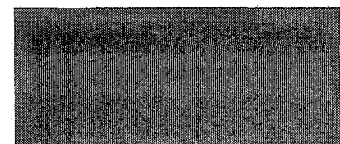
Neutral Gray 4572



Light Yellow 4559 †



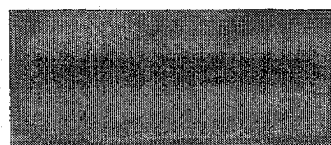
Deep Green 4553 †



Machine Gray 4562



Medium Yellow 4560 †



Spring Green 4571



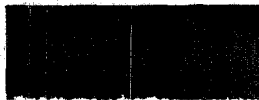
Metal Primer 4570

Also available in White 4550 and Black 4551

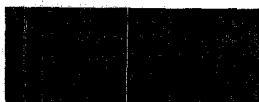
tints and inter-mixes



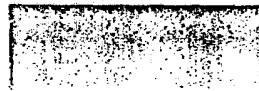
- **Power Orange 59-R-1**
Deep Tint Base 4580
6P R-O
2P W



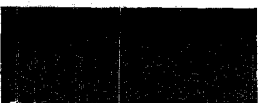
- School Bus Yellow t**
Medium Yellow 4560
1P 48 F-R
1P 48 OX-R



- **Derrick Brown t**
2 qts. Orange 4552
1 qt. Fire Red 4556
1 qt. Black 4551



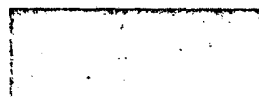
- Machine Buff 61-K-7**
Pastel Tint Base 4575
6 R-O
48 Y-OX
2P 16 N-T



- Bronze Casting 67-Q-6**
Intermediate Tint Base 4587
3P L-Y
5P N-T

- Tungsten Ivory 62-H-4**
Pastel Tint Base 4575
40 Y-OX
24 N-T

- Gauge Green 71-L-2**
Pastel Tint Base 4575
56 L-Y
2P 40 YE-G
32 N-T



- Data Turquoise 77-L-2**
Pastel Tint Base 4575
2P 40 T-GR
56 T-BL
32 N-T



- Atomic Blue 80-L-2**
Pastel Tint Base 4575
3P 32 T-BL
32 N-T



- **Steel Blue**
2 qts. Machine Gray 4562
2 qts. Imperial Blue 4564

Colors marked with dagger (†) contain lead. See warning on back cover.

Tinted colors – When mixing tinted colors use Dramatone Multi-Purpose Tinting Colors only. Use Pastel Tint Base 4575, Intermediate Tint Base 4587, Deep Tint Base 4580, or a ready-to-use color as specified in the formula. The formulas given here are for tinting gallon quantities.

- **Inter-mix colors** – The formulas for the inter-mix colors will make one full gallon.

SAFETY IDENTIFICATION COLOR CODE



- SAFETY RED**
3 qts. Fire Red 4556
1 qt. Deep Tint Base 4580

Specifies FIRE, DANGER and STOP. Identifies fire protection equipment, sprinkler pipings, etc.



- SAFETY ORANGE**
2 qts. Deep Tint Base 4580
2 qts. Orange 4552
3P Lemon Yellow

Designates DANGER. Applied to exposed edges of gears, cutting devices, etc., to specify parts of moving machinery.



- SAFETY YELLOW**
1 gal. Deep Tint Base 4580
8P Lemon Yellow
16 Yellow Oxide
2 Neutral Toner

CAUTION – used for marking hazardous areas such as edges of platforms, low beams, pillars, and columns.



- SAFETY GREEN**
1 gal. Deep Tint Base 4580
2P 32 Yellow Green
3P 16 Thalo Green
24 Neutral Toner
2P White

Basic color for SAFETY and identifies location of first aid equipment.



- SAFETY BLUE**
1 gal. Deep Tint Base 4580
7P Thalo Blue
48 White
8 Neutral Toner

Designates CAUTION in area under repair or power source of machinery such as boilers, or electrical controls.

The Glid-Guard colors shown above are matches to the U.S.A. Standard Safety Colors which are used to identify hazardous areas, help improve safety and as a result add to the efficiency of your work force.

GLD012067

glid-guard

ALKYD INDUSTRIAL ENAMEL

long-lasting protection for metalwork, machinery, equipment, wood and metal products

BAKING

Suggested baking schedule — White and light colors:
From 45 to 60 minutes @ 200-225°F. Dark colors:
From 35 to 45 minutes @ 300°F. in a convection oven.

AIR DRYING

Glid-Guard Alkyd Industrial Enamel dries dust-free in about 1 hour. Painted products may be handled in 3 to 5 hours and packed after overnight dry. Recoat with brush or spray after 12 hours drying time. Sand lightly between coats.

SPRAY APPLICATION

When spraying, Glid-Guard Alkyd Industrial Enamel should first be reduced 15% to 20% with V.M.&P. Naphtha. Spray thin mist-coat using quick passes; follow immediately with thin wet coat. Spray painting fits tight production schedules.

DIP APPLICATION

In the dip tank, Glid-Guard Alkyd Industrial Enamel should be thinned 15% to 20% with Mineral Spirits. Use mechanical agitation to maintain uniform viscosity throughout the dip tank. Painted products should be air dried at room temperature.

CAUTION: FLAMMABLE! CONTAINS LEAD HARMFUL IF SWALLOWED.

Keep away from heat, sparks and open flame. Do not apply on toys, furniture, window sills, or other interior surfaces of rooms which may be used by children. Avoid prolonged contact with skin and breathing of vapor or spray mist. Close container after each use.

Use With Adequate Ventilation. 15 62
KEEP OUT OF THE REACH OF CHILDREN.

RUST and CORROSION PROTECTION

Glid-Guard Alkyd Industrial Enamel resists weathering, combats corrosion on exterior wood and metal surfaces. Strong adhesion to metal offsets penetration by moist air and fumes.

TRIM and DADOES

Glid-Guard Alkyd Industrial Enamel is an ideal finish for trim and dadoes in shop areas. This extra durable enamel cleans easily and maintains its gloss far longer than ordinary wall paints. Cuts your repainting and maintenance costs.

MACHINERY

Glid-Guard Alkyd Industrial Enamel is an excellent coating for machinery and equipment. It resists abrasion and the softening action of cutting oils. High light-reflecting colors greatly increase visibility around machine areas.

TRUCKS, TRACTORS

Glid-Guard Alkyd Industrial Enamel provides lasting protection for metal and wood components of trucks, tractors, mowers, agricultural implements and other similar machinery. One coat usually covers previously painted surfaces.

SPEEDENAMEL O.D.

This special formulation is ideal for metal surfaces where a quick-drying, high-luster finish is required. SPEEDENAMEL O.D. air dries to the touch in 15 minutes; products may be handled within 30 minutes. Baking time is 5 to 10 minutes at 250°F. in convection oven. No primer needed. Application by spraying or dipping only.



GLIDDEN COATINGS & RESINS
SCM CORPORATION
Cleveland, Ohio 44115

No. 01310 (CSM-072-CP)

Made in U.S.A.

GLD012068