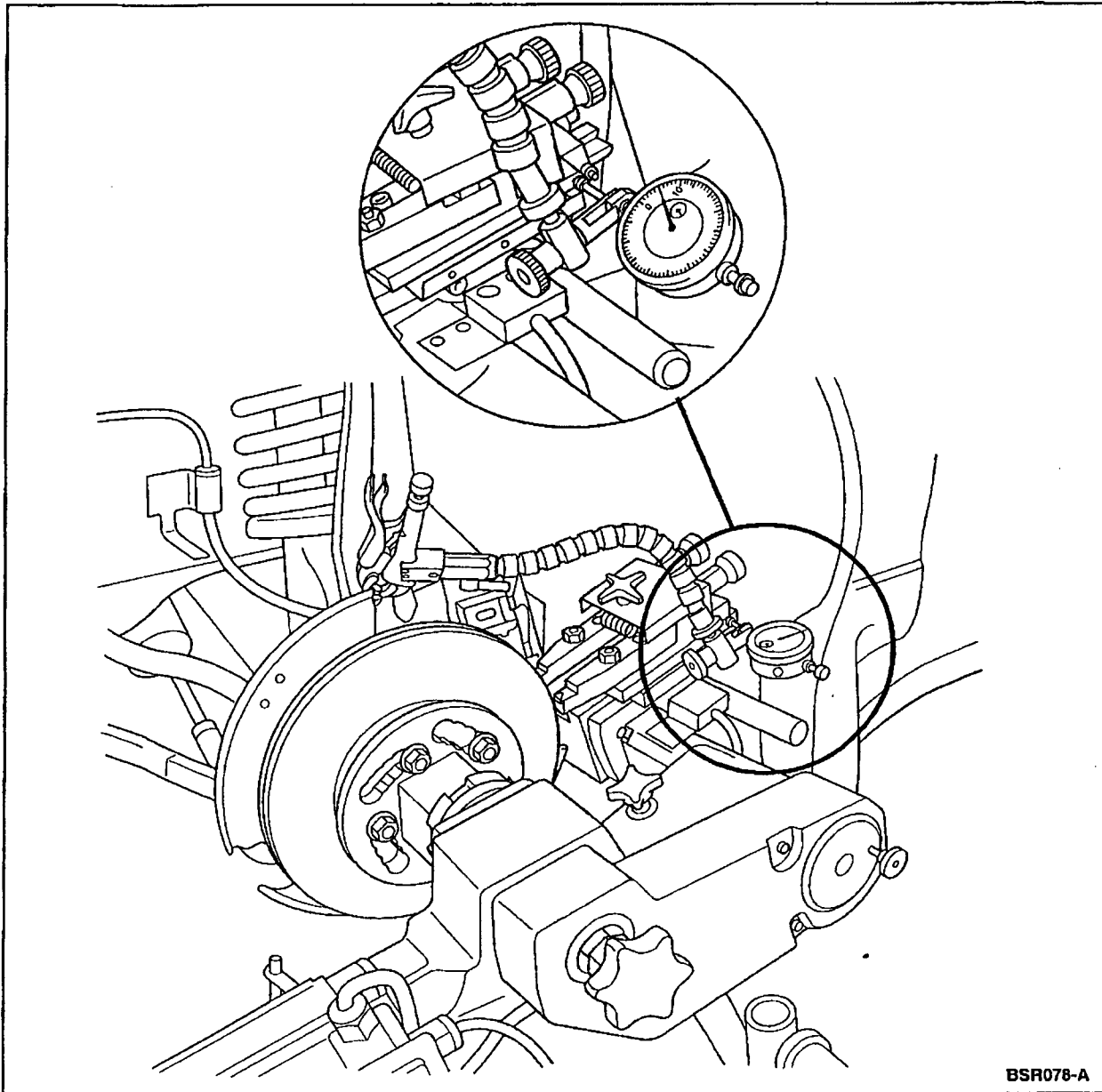


Compensate For Lathe Runout**Compensating for Lathe Runout**

When you mount the lathe to the vehicle, you will encounter lathe lateral runout from a stack up of parts tolerances between the mounting face of the lathe, rotor adapter, and the rotor. Compensate for lathe lateral runout by following this procedure.

8. Attach the dial indicator to the vehicle's steering knuckle and position the dial indicator bit against a flat surface on the outside of the cutting head furthest from the hub.
9. Tighten the stand handle so that the lathe will not rotate.