

→ OCT - 9 80 37428
EST. WGT. 3021 LBS.

PROCESSES	APPROVED BY
RT-841-D (E)	JJG 08-14-78
	AMJ 01-20-79
	Pla
TYPED BY	JJG 01-26-79
emw012279	Emw 01-26-79
MAKING NOTES	

REMARKS

NAME: WATCHUNG® RED Y

NON-BLEEDING

INSTRUCTIONS

- PRESSING -

RECORD

VAT		903				PRESSLOAD		1ST	2ND	3RD	4TH	5TH
DATE		10-13				STARTED						
TIME		530				CAKES USED						
RELEASED BY						WATER ON						
PRESS	95					HRS. WASHED						
NO. OF CAKES	74	80				OHMS		4000				
PRESS	without AGITATION					HRS. WASHED						
WASH TO	3000	OHMS with 35-75°F water					OHMS					
TEST AFTER	2	HOURS					HRS. WASHED					
LOAD	on 9 cars					OHMS						
	Use Mn free equipment					CAKE CONDITION						
	Instruct Making Area to add 10# N-583-A					NO. CARS LOADED	12					
	halfway thru pressing					EXPLAIN LOSSES						
	Clean Magnetic Separator after pressing											
	Cleaned by 5:10 Time Cleaned 5:20											
SAMPLES	803-RYD											
DELIVER TO						SAMPLED BY	#1469					
						RELEASED BY						

- DRYING -

Dry 24 Hours at 180°F
Use Mn free equipment
Use paper liners in L/P
Hold on track 30 min before
dumping pans

LUMP: - OK - WET - SALTS - CONTAMINATED
Dryer sections used:

ADDITIONAL DRYING HOURS REQUIRED	
1	2
3	4
5	6
7	8
9	10
11	12
13	14
15	16
17	18
19	20
21	22
23	24
25	26
27	28
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63	64
65	66
67	68
69	70
71	72
73	74
75	76
77	78
79	80
81	82
83	84
85	86
87	88
89	90
91	92
93	94
95	96
97	98
99	100

SAMPLES 803-R4D
DELIVER TO

NO. CARS PULLED
SAMPLED BY

NO. DRUMS 17
LUMP WGT. 3030
RELEASED BY BIL

-GRINDING-

MILL 2 HSP 1/8" RP SCREEN 3700 RPM
MAX. TEMP. 170°F

SCREEN	RPM
MAX. TEMP.	°F

Do not grind other organics in
< immediate area
Use Mn free equipment

EXPLAIN LOSSES

SAMPLE	WITHOUT MIXING
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9
10	10
11	11
12	12
13	13
14	14
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92	92
93	93
94	94
95	95
96	96
97	97
98	98
99	99
100	100

DATE MIXED

SAMPLES 2 ENV

DELIVER TO CTL

SAMPLED BY: 298-10-16-80 RELEASED BY:

37408
51
348

2.15 +
0.14 -
2.14 +
0.14 -
2.21 +
0.14 -
2.18 +
0.14 -
2.16 +
0.14 -
2.00 +
0.14 -
1.88 +
0.14 -
0.95 +
0.14 -
14.55 *

37408
51
348

14.55 +
2.18 +
0.14 -
2.18 +
0.14 -
2.13 +
0.14 -
2.07 +
0.14 -
2.27 +
0.14 -
2.15 +
0.14 -
2.14 +
0.14 -
2.00 +
1.44 -
1.18 +
0.14 -
30.30 *

17
DROWS