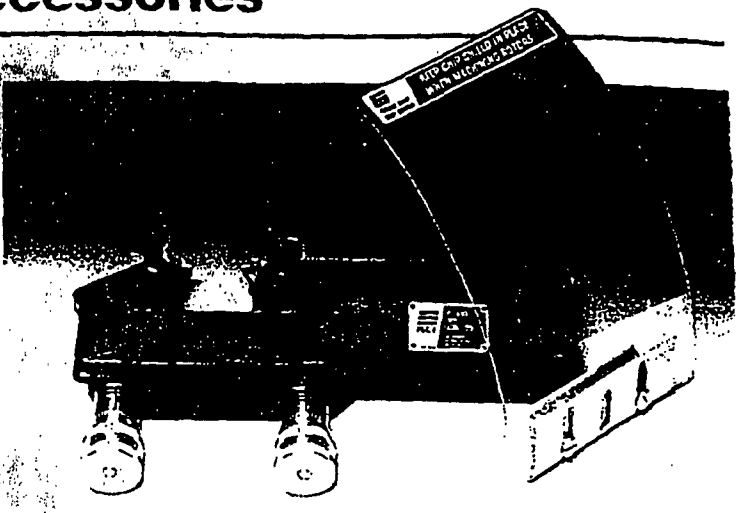
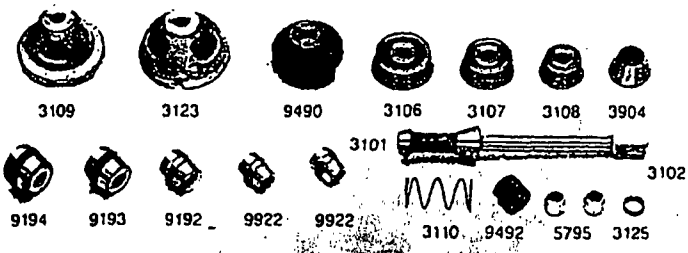
Brake Lathe Accessories

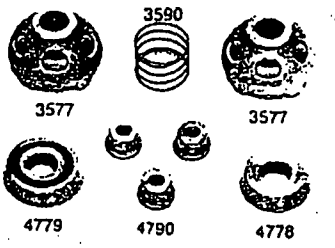
No. 6900 Twin Cutter Tool

Standard equipment with Model 4000, 4100 and 7000 Lathes. Resurfaces both sides of a rotor simultaneously. Individual micrometer controls for each tool holder permit exact depth-of-cut setting on each side of rotor. Depth of cut dials read in inches and millimeters. Mounts on Lathe in place of Boring Bar. Handles rotors through 13" (330 mm) dia.; 1¼" (44.5 mm) wide. Adding No. 6936 Cross Feed Extension (Page 50) extends rotor diameter to 17 17/32" (443.7 mm). No. 6900 set includes Twin Cutter Tool, Nos. 10701 Right Hand and 10702 Left Hand Tool Bit Assemblies, 2 No. 6914 Carbide Tool Bits with Six-Cutting Edges, No. 9481 Safety Shield and No. 6920 Silencer Band.

Ship. Wt. 36 lbs. (16.3 kg)







No. 4347 Adaptor Set

Supplied as standard equipment with Models 3000, 7700, 4000, 4100 and 7000 Lathes. Basic set required for mounting drums and rotors on the 1" (25.4 mm) Arbor. Includes the following:

No. 3109 Floating Drum Adaptor
No. 3123 Floating Drum Adaptor
No. 9490 Hubless Adaptor
No. 3106 3.421" x 4.031" Centering Cone (86.89 x 102.39 mm)
No. 3107 2.890" x 3.500" Centering Cone (73.41 x 88.9 mm)
No. 3108 2.328" x 2.968" Centering Cone (59.13 x 75.39 mm)
No. 3904 1.703" x 2.750" Centering Cone (43.26 x 69.85 mm)
No. 9232 Adaptor Set
No. 3110 Spring
No. 9492 Self-Aligning Spacer
No. 3125 ½" (12.7 mm) Spacer
No. 5795 Adaptor Set
No. 3101 1" (25.4 mm) Arbor
No. 3102 Arbor Nut

Ship. Wt. 28 lbs. (12.7 kg)

No. 9499 Light Truck Adaptor Set

For mounting most light truck drums and rotors—including ¼ and 1 Ton GMC, Chevrolet and IH Scouts on 1" Arbor. Set consists of:

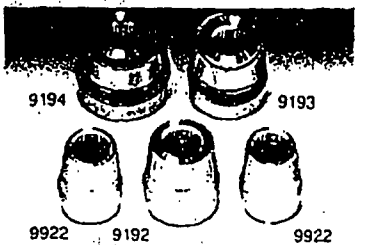
3 No. 4790 Adaptors; 2 No. 3577 Aligning Cups; 1 No. 4778 and 4779 Cone and 1 No. 3590 Spring.

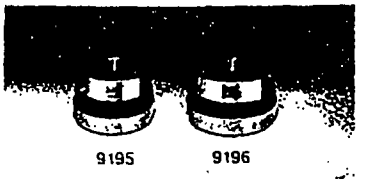
Ship. Wt. 14 lbs. (6.3 kg)

No. 9232 Double Taper Adaptor Set

Provides fast, accurate mounting of hubbed drums and disc rotors on the 1" (25.4 mm) Arbor. Adaptors are precision machined, hardened and ground to close tolerances. Each Adaptor has two radiused tapers for less chance of bearing race distortion and improper drum and rotor mounting on the Arbor. Set has uninterrupted range from 1.362" to 2.897" (34.59 to 73.59 mm)—a range that covers Passenger Cars and Light Trucks. Set includes:

2 No. 9922 . . . . . 1.362" to 1.710" (34.59—43.43 mm)
1 No. 9192 . . . . . 1.711" to 2.073" (43.46—52.65 mm)
1 No. 9193 . . . . . 2.074" to 2.440" (52.68—61.98 mm)
1 No. 9194 . . . . . 2.441" to 2.897" (62—73.58 mm)





No. 9233 Double Taper Truck Adaptor Set

Covers the range from 2.841" to 3.552". For use on 1" (25.4 mm) Arbor. Set includes:

No. 9195 . . . . . 2.841" to 3.190" (72.16—81.03 mm)
No. 9196 . . . . . 3.191" to 3.552" (81.05—90.22 mm)

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