

MAY 13 1980

MAKING INSTRUCTIONS: BATCH UNIT

SV 243/244 (AUTOMATED) CV D V
 CG 03 CODE KY-787-D PKG
 EST WGT 1090 LBS

PROCESSES	APPROVED BY
() KY-787-D	() EWK 9-22-76
()	() DCG 9-27-76
()	() MTW 9-30-76
()	()
RE TYPED BY	
CJH 2-8-80	

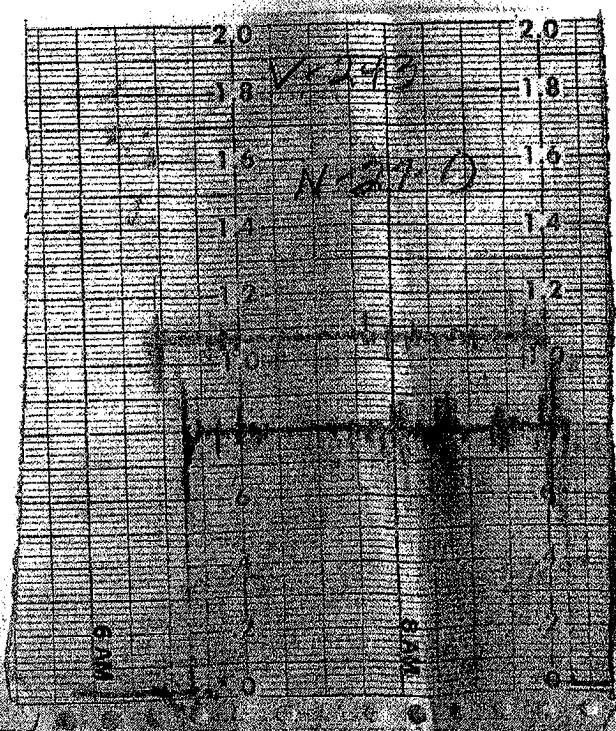
STD HRS 8.9 TIME 11P M
 14 YC-2-B 93 4 LOT 24788, 2400 #
 LOT #
 LOT #

OK
 AP
 AM. Homog #4 - 2nd Pass

TOTAL WGT 3490#

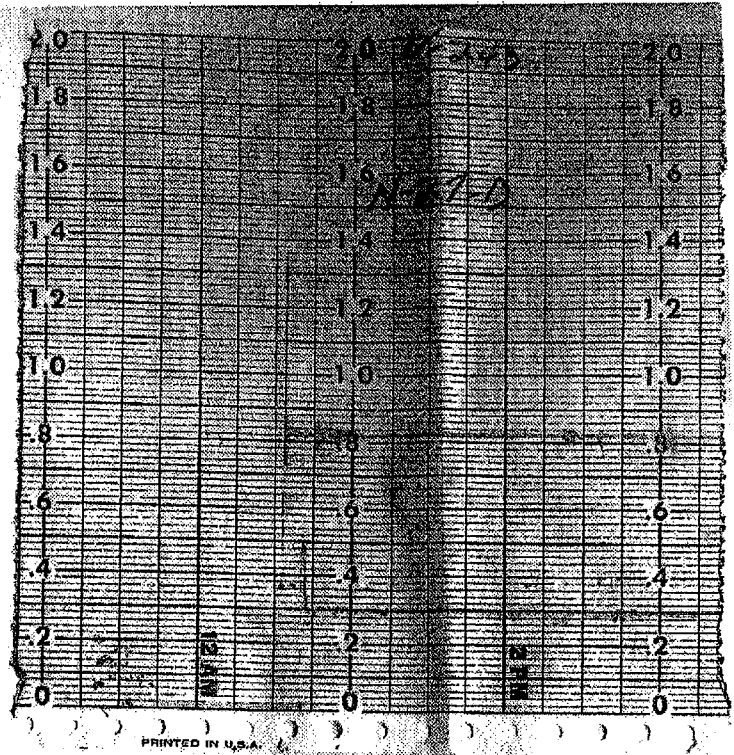
NON-BLEEDING

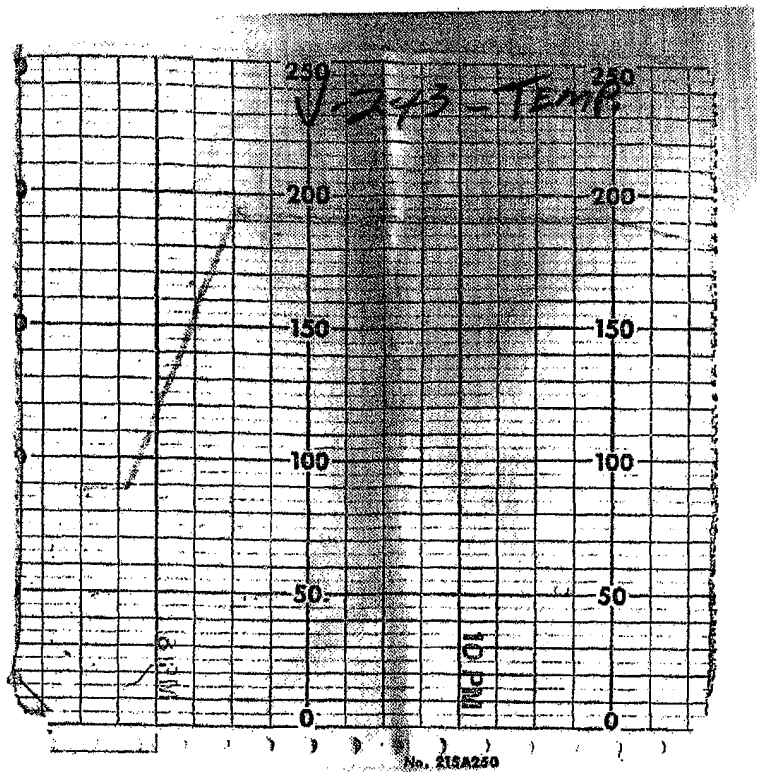
QUIPMENT	NAME: "KROLOR" YELLOW MEDIUM	USE LBS	N CODE	ACCT LBS
203 & 205 1	1 RUN 60" (992 G) WATER INTO V-203 RUN AGITATOR ON HIGH SPEED.			
	2 WEIGH IN DRUM & POUR IN	320	32-D	320
	3 DUMP IN AND STIR 5 MIN.	48 X 50	YC-2-B	2400
	RECORD: START 8:45 AM LOT 24788			
	FIN 8:15 AM			
	4 ADJ TO 70" (1200 G) 2400-2600			
	5 PUMP V-203 THRU HOMOG #3 AT 1800-2200 PSI INTO V-205			
	6 WHEN V-203 MTY, WASH COLOR THRU HOMOG AT 1800-2000 PSI USING MINIMUM WATER			
	7 RECORD V-205 VOL 43 " & ADJ TO 60" (2100 G)			
	8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
	DURING HOMOG, RUN V-203 AGITATOR ON LOW SPEED.			
205 & SV 2	9 RUN 10" (514 G) WATER INTO SV. START AGITATOR			
	10 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO V-243			
	RECORD: TIME START 10:15 TOTAL MIN 130			
	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205			
	11 WHEN V-205 MTY, RUN IN 5" (240 G) WATER AND PUMP THRU HOMOG AT 4800-5200 PSI			
SP & CP 3	12 SP STEP 01 - SET FORMULA SELECTOR TO POSITION #2 (V-243) OR #7 (V-244)			
	13 PRESS SV CAM RESET PB-SET 22TC IN AUTO REMOTE (TEMPERATURE IS SET AT 190-194F)			
	14 RECORD LEVELS AND SET RAW MATERIALS COUNTER #1 AS FOLLOWS:			
	A. 11LG 75 % - PRESET #1 80 GAL		15-A	160
	B. 13LG 48 % - PRESET #6 135 GAL		20-A	135
	15 SET STRIKE FLOW CONTROLLERS AS FOLLOWS:			
	A. 3FC10 (N-27-D CONTROLLER) IN MANUAL 0.83 GPM		27	275
	B. 3FC20 (N-27-D WATER) IN MANUAL LOCAL 5.28 GPM			
	C. 3FR10 (N-27-D/WATER RATIO) 0.64			
	D. 8FC10 (N-32-D CONTROLLER) IN MANUAL 1.08 GPM		32-D	1840
	E. 8FC20 (N-32-D/WATER) IN MANUAL LOCAL 4.47 GPM			
	F. 8FC20 (N-32-D WATER) IN REMOTE			
	G. 8FR10 (N-32-D/WATER RATIO) 0.83			
SV SP & CP 4	16 OPERATOR STEP PB			
	17 RECORD LEVEL 2 LG 60 %. IF BELOW 35% FOLLOW SOLUTION MAKE-UP PROCEDURE FOR N-27-D			
	18 ADJ TO 48" (2470 G)			
	19 RECORD: pH 10.8			
	20 ADJ TO 11.1 - 11.3 USING N-7-D DILUTED TO 5% ASSUME 50% (10 PARTS WATER TO 1 PART N-7-D)	2.5	7-D	135
	SIPHON INTO SV. RECORD pH 11.4			
	21 OPERATOR STEP PB			

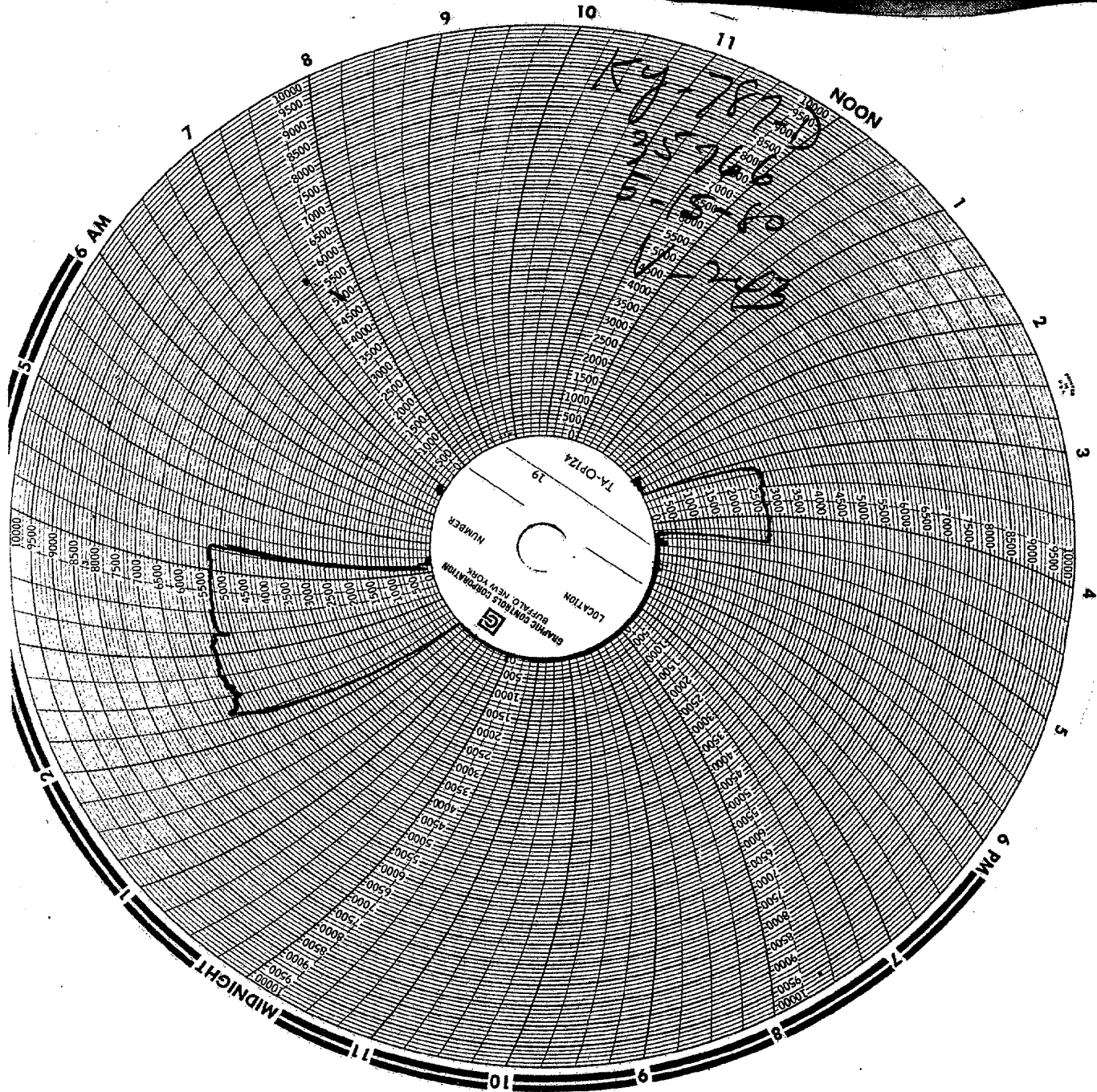


DUP050456575

N32092.01







DUP050456578

N32092.02