

Interoffice Communication

To : Vinyl Shift Supervisors
 From : M. P. Blackwell
 Date : February 11, 1982
 Subject : SHIFT PERFORMANCE FOR January

Listed below is each shift's performance for each standard during the month of January, 1982.

	<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>
Charges Per Shift	8.3 ¹	9.1 ¹	7.6 ¹	8.4 ¹
M Pounds Dried Per Shift	341.0 ¹	347.2 ¹	329.7 ¹	339.5 ¹
Moisture Resamples (Missed)	6	22	0	3
Coarse Batches	5	0	0	5
Slurries Above 1000 ppm (Blends)	2	2	3	5
Blowdown Samples Above 10 ppm	3	2	0	5
Absenteeism, %	4.0	10.0 ²	12.4 ³	7.1 ⁴
Bagging Rates, Lbs./Manhour	3500	3886	4050	3973
Bag Weights	0	0	0	0
Spills	2	3	5	5
VCM Releases	0	1	0	0
Safety Performance	0	0	0	1

- (1) Charge and dryer rates hampered by freezing weather shutdowns.
- (2) D. W. Clark sick leave = 10.0%
- (3) A. C. Pettus sick leave = 10.9%
- (4) C. Brown sick leave = 6.5%

M. P. Blackwell

M. P. Blackwell
 Acting Operations Supervisor

c: PEM

MONTH : JAN. 182

	A	B	C	D	
Shifts	14	17	14	18 17	=62
Charges	116	154	107	142	
Charge/Shift	8.29 = 8.3 ⁽¹⁾	9.1 ⁽¹⁾	7.6 ⁽¹⁾	8.4 ⁽¹⁾	
# Dried	4773.6	5901.8	4616.1	5771.2	
M# Dried/Shift	341.0 ⁽¹⁾	347.2 ⁽¹⁾	329.7 ⁽¹⁾	339.5 ⁽¹⁾	
Mount Missed	6	22	0	3	
Conc. Bales	5	0	0	5	
Slurry > 1000	2	2	3	5	
BWS > 10	3	2	0	5	
Employee hrs	1512	2040	1548	1860	
Hrs Absent	60	204	192 192	132	
% Absenteeism	4.0%	10% ⁽²⁾	12.4% ⁽³⁾	7.1% ⁽⁴⁾	
# Bagged	63000	42750	20,250	139,050	
Bagged Mhrs	18	11	5	35	
#/man/hr	3500	3886	4050 4050	3973	
Bag, Mts	—	—	—	—	
Spills	2	3	5	5	
RCM Releases	0	1	0	0	
Safety	0	0	0	1 F.A.	

Footnotes : (1) Charge & dryer rates hampered by freezing weather shutdowns
 (2) D.W. Clark sick leave = 10%
 (3) A.C. Pettus sick leave = 10.9%
 (4) C. Brown sick leave = 6.5%

C - A. Reeves * A.C. Petrus

✓ 5/9/18 D - D. JOHNSON * C. BROWN

[illegible]