S.V. 200, (202) 204, 210, 213, 261, 264 C.V. D.V.

CG 18 CODE GT-751-D PKG. _____

→MAY -0-81- E1549

EST. WGT. 1999 LBS.

STD. HRS. _____ TIME _____ M

PROCESSES	APPROVED BY
( ) GT-751-D P)	AJC 05-09-77
( ) GT-829-D (A)	MTW 05-16-77
( ) ( )	DCG 05-18-77
( ) ( )	
TYPED BY	
emw051977	

#2 Stations

NON-BLEEDING

EQUIPMENT		NAME: MONASTRAL® GREEN G	USE LBS.	N CODE	ACCT LBS.
SV 2	1	Run 2-3" (±200 G) water into V-264			
	2	Use station # 2, preset water meter per chart for water addition to full totes. Use mode 3 for N-8101-A, when 8104-A used instead use mode 4, & pump in ±2300# 100% to the nearest tote		8101-A	2027
USE N-8104-A		Gals of Water / Sequencer Steps			
		LOT 6 11 16 #100% %			
LOT A		2-B 75 20 75 657 23.9	2250		
2B 657		3-B 75 25 75 685 27.4	2500		
3A 685 #366		3-A 75 25 75 685 27.4	2500		
3B 685 #169 ✓					
		2027 #100% Total		8101-A	
	3	After last tote pumped, run in 100 gals of water & pump to clean system			
	4	Start agitator & stir 5 min			
	5	Record: pH 8.4 (6.5-7.5)			
	6	If above pH 7.5, adj to pH 6.0-7.5			
		NOTE: Add N-30-D 1 to 2# at a time using the minimum total amount of N-30-D			
		Record: pH 7.3 M 7,720 3%	2	30-D	1
	7	Flood to 82 "			
	8	Stop agitator			
Misc 2	9	Calc: Est Wgt			
	10	2027 #100% N-8101-A &/or N-8104-A x 0.986 = 1999 # Est			
		Record on make & process cards			

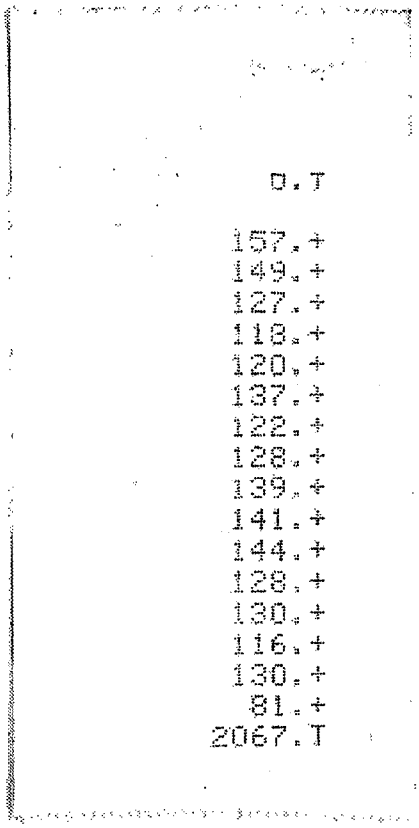
SV	200	202	204	210	213	261	264
S 7	54"	62"	62"	53"	37"	42"	82"
Gal	3650	3670	3646	3684	3667	3654	3624

START FIN OPTR

12:30 PM 3:00 PM LL

ONE IN 10K DC TO COVER FOR OPERATOR

MAY 21 1981



DUP050097296

MD-3-A

PACKAGE TICKET (DRY AND PASTE ONLY)

CODE GT-751 LOT F-1549

NET WT/PKG	NO. PKG	PACK. WGT	LOCATION	PQ
	16	2067	32-34	
	STUMP			

TOTAL NET WT. 2067 PKG. N–CODE

PROD. SPVR.	DATE	WHSE. OPER.
[illegible]	5/1/4	[illegible]

DUP050097297

CG 18 CODE GT-751-D PKG. ____

→ MAR [illegible] 15

EST. WGT. ____ LBS.

NOTE: MAKING — FILL IN EST WGT FROM BATCH CARD

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES	APPROVED BY
GT-751-D (P)	AJC 05-09-77
GT-829-D (A)	DCG 05-18-77
TYPED BY	
emw070279	

MAKING NOTES

REMARKS

NAME: MONASTRAL® GREEN G

NON-BLEEDING

INSTRUCTIONS — PRESSING — RECORD

VAT					264	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE					5-20-81	STARTED	2PM				
TIME					7:15 PM	CAKES USED	40				
RELEASED BY						HRS TO FILL					
PRESS	15 & 16	17 & 18	9 & 10	21	2						
NO. OF CAKES	2 x 84	2 x 84	2 x 119	2 x 42	140						

PRESS with AGITATION

WASH TO ____ OHMS

TEST AFTER ____ HOURS

LOAD on 4 cars

- DO NOT LOAD ON A-148-D CARS
- DO NOT USE A-148-D EQUIPMENT
- IF BLUE CARS USED, HIGH PRESSURE HOSE PANS BEFORE USE

CAKE CONDITION 4

NO. CARS LOADED

EXPLAIN LOSSES

SAMPLES

DELIVER TO

SAMPLED BY

RELEASED BY

-DRYING-

Dry 14 hours at 220°F

LUMP: - OK - WET - SALTS - CONTAMINAT

ADDITIONAL DRYING HOURS REQUIRED

NO. DRUMS 12

SAMPLES

DELIVER TO

NO. CARS PULLED

LUMP WGT. 2097

SAMPLED BY

RELEASED BY

-GRINDING-

MILL 7 or 8 HSP 3/32" RP SCREEN 3560 RPM

MAX. TEMP. 200°F

- IF A-148-D IN MILL LAST, SCRUB MILL, CLEAN DUST CABINET EQUIPMENT & CHANGE BAGS BEFORE GRINDING

SCREEN RPM

MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING

SAMPLES 1 Env +1 pt

DELIVER TO CTL

DATE MIXED 5-26-81

SAMPLED BY 389

RELEASED BY

DUP050097298

2/29

CG 18 CODE GT-751-D PKG. ____

→MAY -0-81-Z1549

EST. WGT. 1999 LBS.

NOTE: MAKING — FILL IN EST WGT FROM BATCH CARD

16

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES	APPROVED BY
GT-751-D (P)	AJC 05-09-77
GT-829-D (A)	DCG 05-18-77
TYPED BY	
emw070279	

MAKING NOTES

REMARKS

NAME: - MONASTRAL® GREEN G — NON-BLEEDING

INSTRUCTIONS						-PRESSING- RECORD						
VAT						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE						STARTED					
TIME						CAKES USED					
RELEASED BY						HRS TO FILL					
PRESS	15 & 16	17 & 18	9 & 10	21	2						
NO. OF CAKES	2 x 84	2 x 84	2 x 119	2 x 42							
PRESS with AGITATION											
WASH TO ____ OHMS											
TEST AFTER ____ HOURS											
LOAD on 4 cars											
						CAKE CONDITION					
						NO. CARS LOADED					
						EXPLAIN LOSSES					
SAMPLES											
DELIVER TO						SAMPLED BY			RELEASED BY		

-DRYING-

Dry 14 hours at 220°F	LUMP: - OK - WET - SALTS - CONTAMINATE
	ADDITIONAL DRYING HOURS REQUIRED
	NO. DRUMS
SAMPLES	NO. CARS PULLED LUMP WGT.
DELIVER TO	SAMPLED BY RELEASED BY

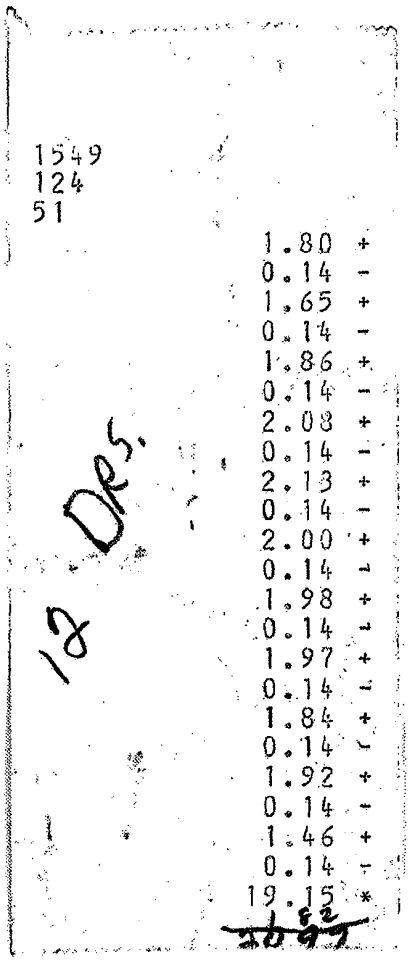
-GRINDING-

MILL 7 or 8 HSP 3/32" RP SCREEN 3560 RPM	SCREEN RPM
MAX. TEMP. 200°F	MAX. TEMP. °F
	EXPLAIN LOSSES
SAMPLE WITHOUT MIXING	DATE MIXED
SAMPLES 1 Env	
DELIVER TO . CTL	SAMPLED BY RELEASED BY

DUP050097299

196
14
182

DUP050097300



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