

14 March 1994

Ms. Anne Kearse  
Ness, Motley, Loadholt, Richardson & Poole  
2202 Jackson Street  
Barnwell, SC 29812

Re: Grinding Wheel  
MVA Project No. 0831

Dear Anne:

MVA, Inc., has performed the examination of a grinding wheel requested by your office. Our report is attached.

If you have any questions, please do not hesitate to call.

Sincerely,

Thomas J. Hopen  
Senior Chemical Microscopist

James R. Millette, Ph.D.  
Executive Director

TJH/JRM/aw

Attachment

D:PROJECTS:0831:RPT0314

**Report of Results: MVA0831**  
**Examination of a Grinding Wheel**

**Prepared for:**

**Ness, Motley, Loadholt, Richardson & Poole**  
**2202 Jackson Street**  
**Barnwell, SC 29812**

**Prepared by:**

**MVA, Inc.**  
**5500 Oakbrook Parkway, Suite 200**  
**Norcross, GA 30093**

**14 March 1994**

## **Grinding Wheel Report of Results: MVA0831**

### **Introduction**

At the request of the firm of Ness, Motley, Loadholt, Richardson & Poole, Mr. Thomas J. Hopen of MVA, Inc., traveled to Buffalo, New York, to examine a pair of grinding wheels relative to the above referenced project. The examination took place on March 3, 1994, at the Buffalo Marriott Hotel. A hood was constructed with plastic sheets and a High Efficiency Particle Absolute (HEPA) vacuum was used to eliminate the possible release of asbestos fibers during the sampling. Mr. Hopen photographed the grinding wheels and then placed the grinding wheels under the hood for further examination utilizing a stereomicroscope. Samples were also collected from one of the grinding wheels and transferred to the MVA, Inc., laboratory in Norcross, Georgia, for analysis.

### **Sample Description**

Two grinding wheels were examined. One was labeled "CARBORUNDUM". It appeared to have a steel inner area. The other was labeled "CARBORUNDUM BLACK MAGIC DIAMOND WHEEL ". It was inscribed with the number "768" and labeled MAX. R.P.M. 5182. See Appendix A.

Only the Black Magic Diamond Wheel appeared to contain fibrous material and therefore particle samples were only collected from this wheel. These samples are described as follows:

| <u><b>MVA #</b></u>            | <u><b>Description</b></u>                                                                                              |
|--------------------------------|------------------------------------------------------------------------------------------------------------------------|
| 0831-E0423                     | Particles from the black (inner) area of the "CARBORUNDUM Black Magic Diamond Wheel"                                   |
| 0831-E0424<br>-E0425<br>-E0426 | Samples collected of the loose material by adhesive samplers <sup>(1)</sup> in the area where MVA-E0423 was collected. |
| 0831-E0427                     | Adhesive sample of the surface in an undisturbed area                                                                  |
| 0831-E0428                     | Blank adhesive sampler                                                                                                 |

### **Analytical Procedures**

In the laboratory the particle samples were analyzed using a polarized light microscope. The adhesive lift samples were examined with a JEOL 6400 scanning electron microscope (SEM) equipped with a NORAN Voyager x-ray analysis system.

## Results

The PLM analysis of the material sampled from the inner area of the Carborundum Black Magic Diamond Wheel showed it to be approximately 60% chrysotile asbestos. Based on this data and the on-site examination of the wheel, it is estimated that the material in the inner area of the Carborundum Black Magic Diamond Wheel is approximately 30% chrysotile asbestos.

The SEM analysis of the Post-it™ note adhesive surfaces showed evidence of chrysotile asbestos. See Figures in Appendix B.

## Reference

1. Millette, J. R., Brown, R. S., Barnett, J., et al., Scanning Electron Microscopy of Post-it™ Notes Used for Environmental Sampling, NAC Journal 9 (1):32-35 (1991).

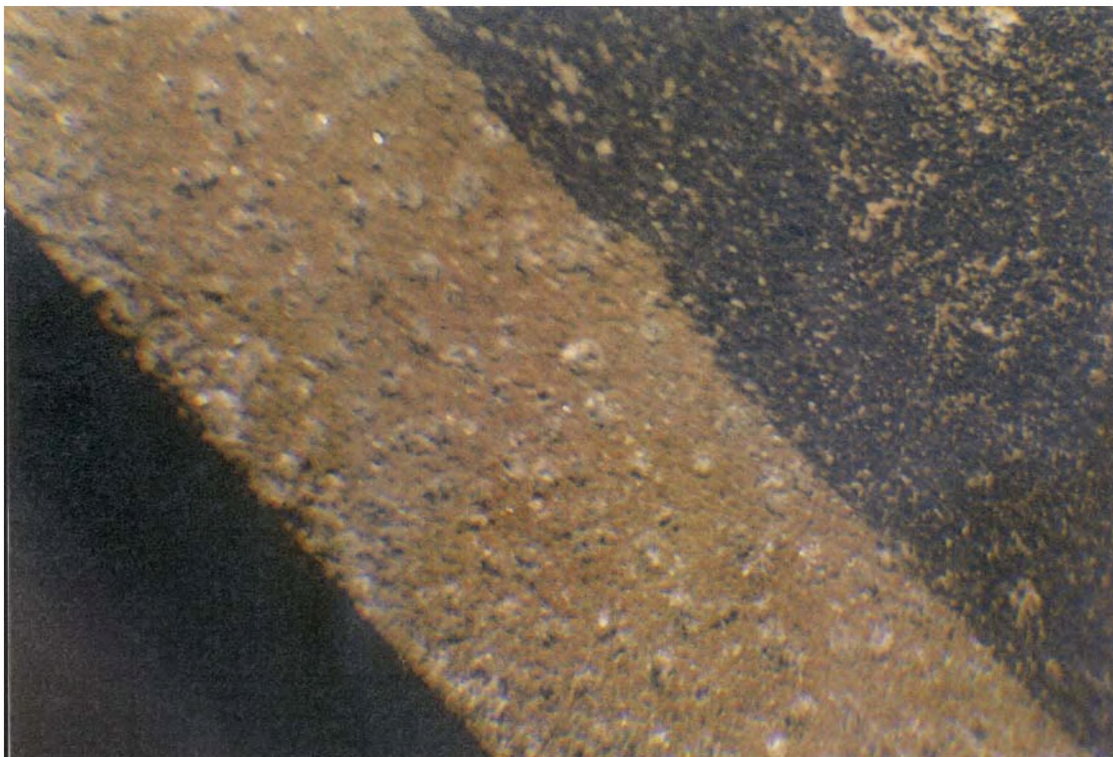
**A P P E N D I X   A**  
**Photographs of the Grinding Wheels**



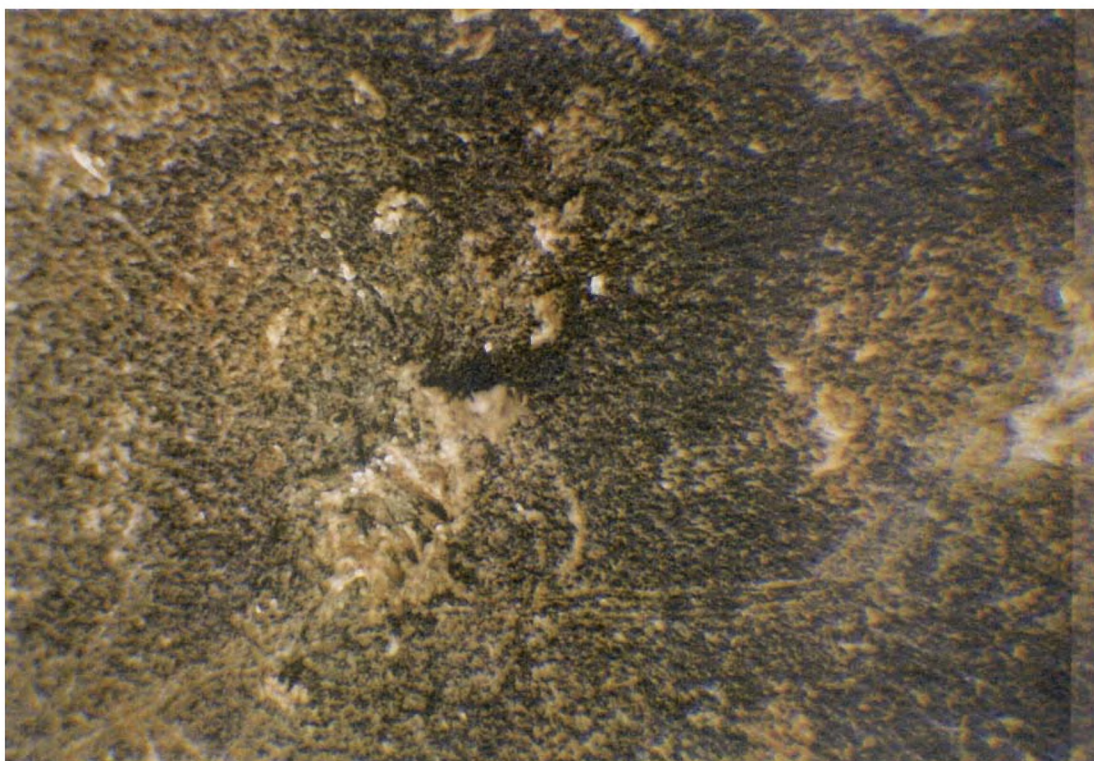
**Figure A1.** Carborundum Grinding Wheel with what appeared to be steel inner area.



**Figure A2.** Carborundum Black Magic Diamond Wheel Grinding Wheel with black inner area



**Figure A3.** Close-up view of grinding area (lower) and inner area (upper) of Black Magic Diamond Wheel



**Figure A4.** Close-up view of inner area of Black Magic Diamond Wheel showing fiber bundles.

## **A P P E N D I X   B**

### **Scanning Electron Microscopy of Post-it Notes Collected From the Black Magic Diamond Wheel**

**MVA, Inc.**  
**Post-it™ Note Analysis by SEM-EDS**

**Date:** 03/08/94

**MVA #:** 0831

**MVA Sample ID #:** E0424

**Stereomicroscope Examination:**

**Area Examined:** Post-it™ note adhesive surface

**Findings:** Moderate loading, areas with fiber bundles excised for SEM-EDS

**SEM Examination:**

**Area Examined:** Post-it™ adhesive surface

**Magnification:** 100-50,000X

**Findings:** Chrysotile asbestos fibers and fiber bundles are common

**Microscopist:** R. S. Brown

**MVA, Inc.**  
**Post-it™ Note Analysis by SEM-EDS**

**Date:** 03/08/94

**MVA #:** 0831

**MVA Sample ID #:** E0427

**Stereomicroscope Examination:**

**Area Examined:** Post-it™ note adhesive surface

**Findings:** Lightly loaded; area with fiber bundle excised for SEM-EDS

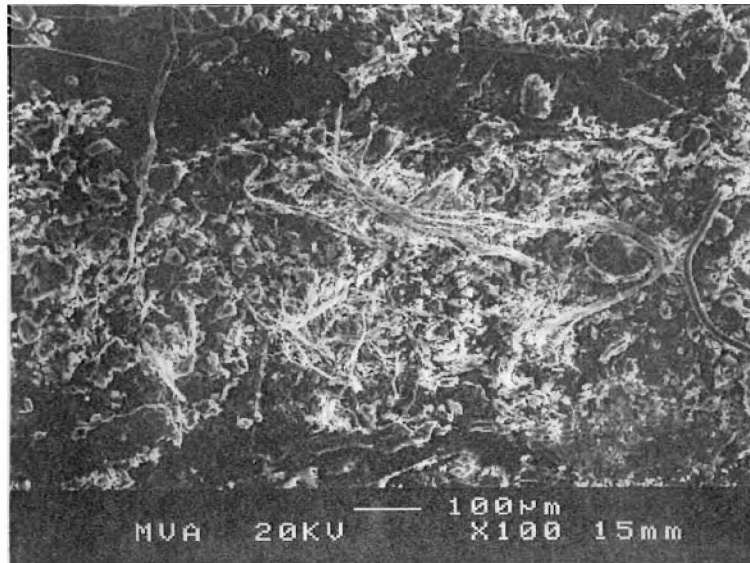
**SEM Examination:**

**Area Examined:** Post-it™ adhesive surface

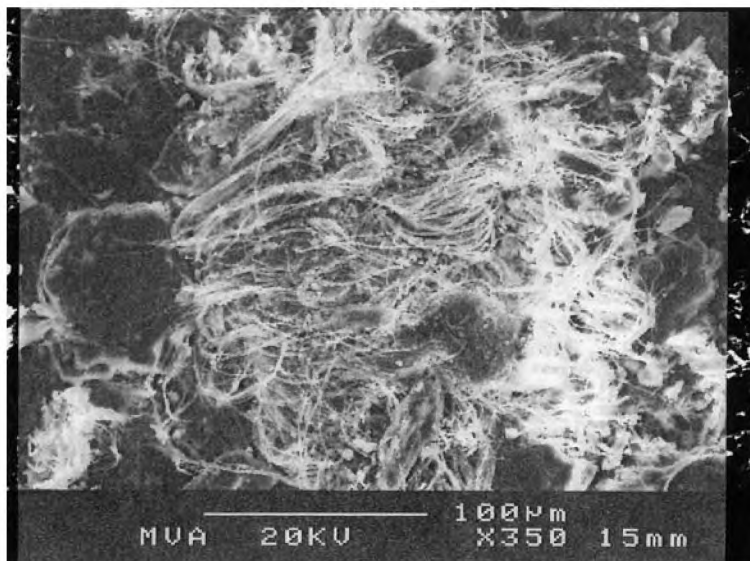
**Magnification:** 100-50,000X

**Findings:** Chrysotile fibers were detected

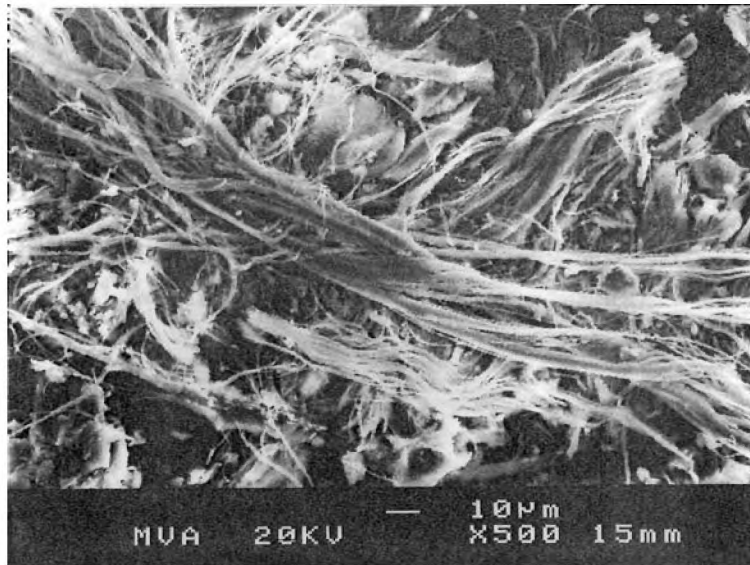
**Microscopist:** R. S. Brown



**Figure B1. MVA0831-E0424:** Secondary electron (SE) image of Post-it note adhesive surface showing chrysotile asbestos fibers. Magnification 100X.



**Figure B2. MVA0831-E0424:** SE image of Post-it note adhesive surface showing chrysotile asbestos fibers. Magnification 350X.



**Figure B3. MVA0831-E0424:** SE image of Post-it note adhesive surface showing chrysotile asbestos fibers. Magnification 500X.



**Figure B4. MVA0831-E0424:** SE image of Post-it note adhesive surface showing chrysotile asbestos fibers. Magnification 1,500X.

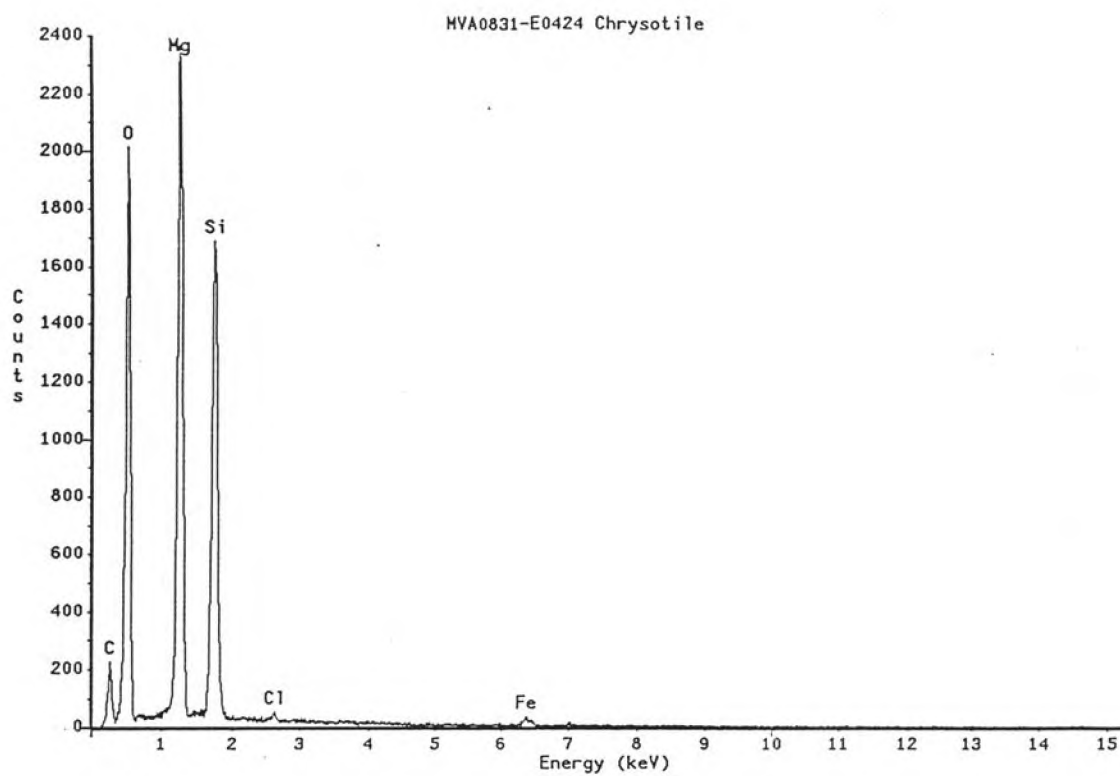
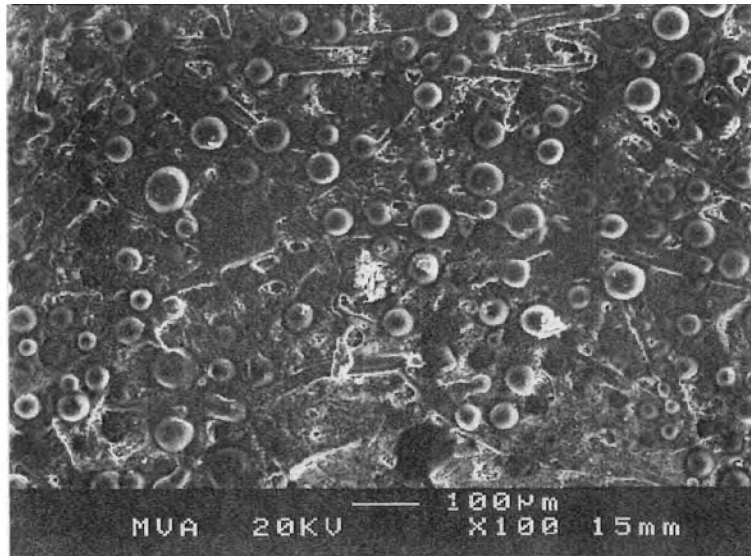
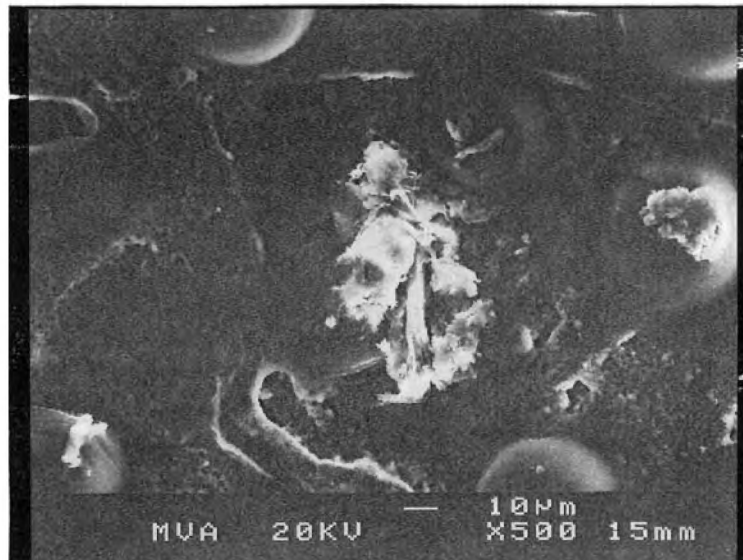


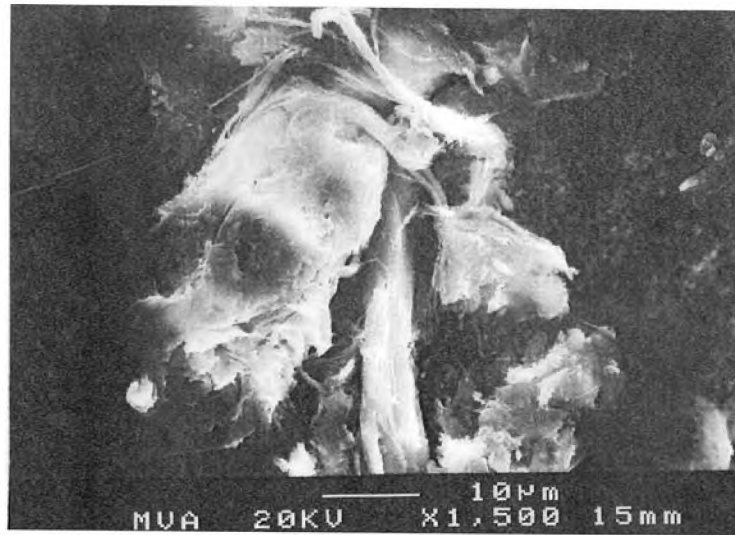
Figure B5. MVA0831-E0424: X-ray spectrum of chrysotile asbestos.



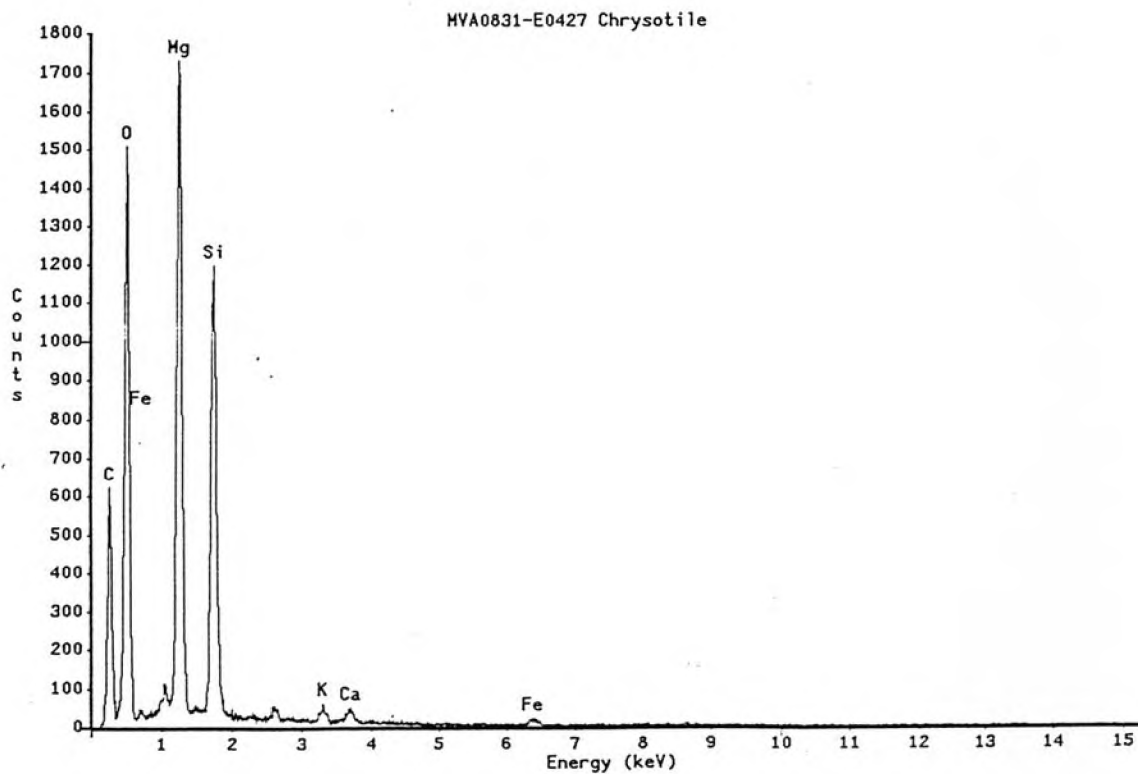
**Figure B6. MVA0831-E0427:** SE image of Post-it note adhesive surface showing chrysotile asbestos fibers. Magnification 100X.



**Figure B7. MVA0831-E0427:** SE image of Post-it note adhesive surface showing chrysotile asbestos fibers. Magnification 500X.



**Figure B8. MVA0831-E0427:** SE image of Post-it note adhesive surface showing chrysotile asbestos fibers. Magnification 1,500X.



**Figure B9. MVA0831-E0427:** X-ray spectrum of chrysotile asbestos.

## **A P P E N D I X   C**

### **Polarized Light Microscopy of Particles Collected From the Black Magic Diamond Wheel**

**MVA, Inc.**

**PLM Constituent Analysis**

**Date:** 03/04/94

**MVA #:** 0831

**Location:**

**Sample I.D. #:** E0423

**Client Sample I.D. #:**

**Examination using the stereomicroscope:** Material sampled from the inner area of a grinding wheel (Black Diamond).

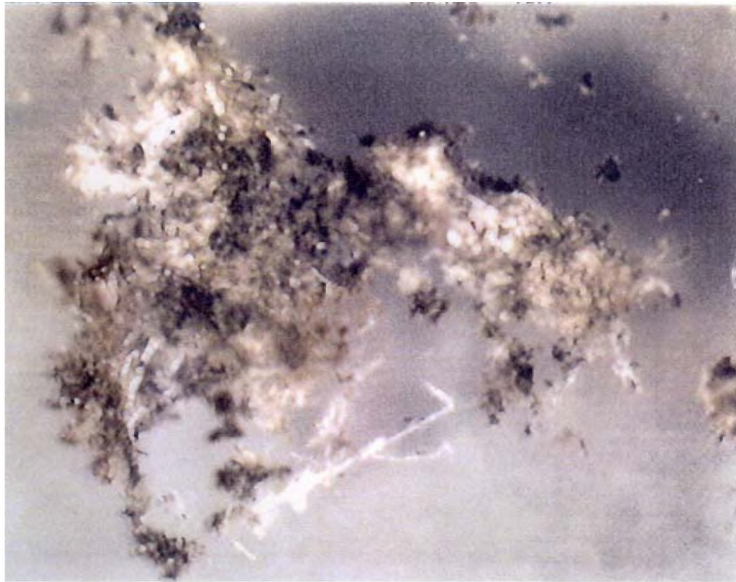
| <u>CONSTITUENT</u> | <u>%</u> | <u>CONSTITUENT</u> | <u>%</u> | <u>CONSTITUENT</u> | <u>%</u> |
|--------------------|----------|--------------------|----------|--------------------|----------|
| Fibers:            |          | Pigment:           |          | Fillers:           |          |
| Cotton             | - - -    | Binders:           |          | Diatoms            | - - -    |
| Fiberglass         |          | Kaolinite          | - - -    | Iron Chromite      | - - -    |
| Filament           | - - -    | Montmorillonite    | - - -    | Iron Oxide         | - - -    |
| Wool               | - - -    | Gypsum             | - - -    | <b>Limestone</b>   | Minor*   |
| Mineral Wool       | - - -    | Anhydrite          | - - -    | Magnetite          | - - -    |
| Hair               | - - -    | Portland Cement    | - - -    | Mica               | - - -    |
| Paper/Wood         |          | Lime (hydrated)    | - - -    | Perlite            | - - -    |
| Chem. Proc.        | - - -    | Precipitated       |          | Synthetic Foam     | - - -    |
| Mech. Proc.        | - - -    | Carbonate          | - - -    | Pumice             | - - -    |
| Synthetic          | - - -    | Starch             | - - -    | Quartz             | - - -    |
|                    |          | <b>Other</b>       | ~ 40     | Talc               | - - -    |
|                    |          |                    |          | Vermiculite        | - - -    |

Asbestos Minerals

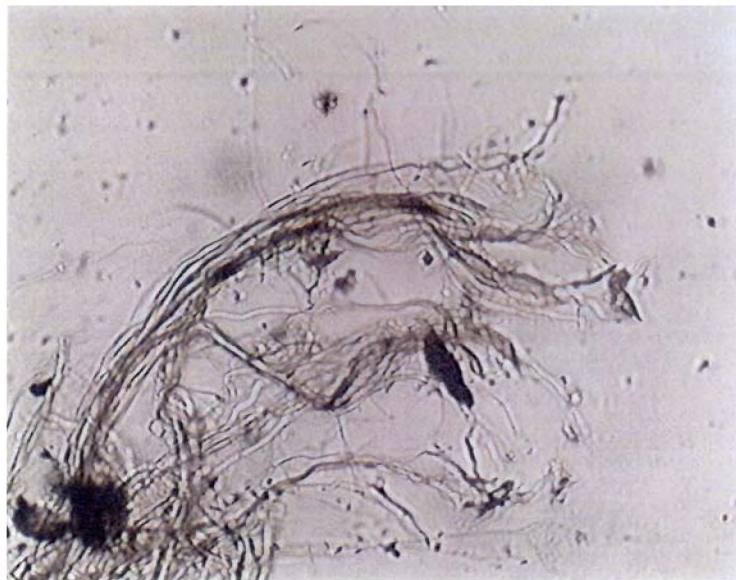
|                   |       |               |       |            |       |
|-------------------|-------|---------------|-------|------------|-------|
| <b>Chrysotile</b> | ~ 60  | Anthophyllite | - - - | Tremolite/ |       |
| Amosite           | - - - | Crocidolite   | - - - | Actinolite | - - - |

**Comments:** The percents are based on the material that was sampled. The estimated percentage of chrysotile was approximately ~30% at the time of sampling.  
 \*The minor carbonate (limestone) percentage is included in the binder percentage.

**Analyst:** T. Hopen



Photomacrograph of sample MVA0831-E0423.  
(Total Magnification = 40X)



Photomicrograph of sample MVA0831-E0423 showing chrysotile, fiber  
and binder material. (Total Magnification = 380X)