

CG 32 CODE RT-428-D PKG.

→ DEC 2 '80 38108

EST. WGT. 31#8 LBS.

STD. HRS. TIME 7 A M

PROCESSES		APPROVED BY	
() RT-428-D	(X)	JJG	05-12-78
()	()	DCG	08-10-78
()	()	MW	08-11-78
()	()		
TYPED BY			
emw081678			

CLEAN UP
AS YOU GO ALONG

LEAVE ONE STUMP ONLY

R4D (GRA-pts. 264) to follow - Do not move up

NON-BLEEDING

EQUIPMENT	NAME:	WATCHUNG® RED B	USE LBS.	N CODE	ACCT. LBS.
	Note:	Do not start if press will not be available within 3 hours after making. Making Supv to review with P.R. Supv & Record: Press will be ready M / P.R. Supv Start Making M / Making Supv			
1 rep 1	1	Record: / batches since Sparkler last cleaned			
		After 5 batches, clean, dress Sparkler & pre-coat with 15#		777-A	
	2	Obtain for S 11		740-C	
	3	Obtain for S 40		82-C	
	4	Install DV & CV Recorder & Controller Charts			
921/922 2	5	Run 13" (130 G) water into V-921 & heat to 80-100°F			
	6	Add in 2-3 min	125	530-A	125
	7	Stir 5 min & Record: pH 9.8 (9.5-10.5)			
	8	Stir 20 min or longer to dissolve for S 53			
922 3	9	Run 35" (722 G) water into V-922			
	10	Weigh in V-926 & run in M 11 .4992% 433		7-D	216
	11	Turn on agitator & steam & dump in from S 2		740-C	1107
		Lot #100% 112 1000 98.81 1012			
		107 98.82 108			
	12	Dump in	25	113-B	25
	13	Dump in	10	777-A	10
	14	Heat to 212-214°F Watch Foam			
	15	Record: BY + (+) If necessary adj to +BY Assume 50%		7-D	
	16	Stir 30 min at 212-214°F, then shut off steam Watch Foam			
	17	Circulate 15 min or longer thru Sparkler until sol'n is clear. Maintain at 190-195°F for S 22			
		Record: Start 12:40 PM Total Min 25 Clarity OK			
		HT °F & Rec 195°F			
Misc 4	18	Measure 99 units in V-928 for S 33 M 11 .30.87% 1227		28-D	533
	19	Dissolve in 30 gal water in 55 gal drum at 90-110°F for S 52	60	246-E	60
	20	Weigh in PT for S 36 M 13 .33.47% 1067		725-A	
					357

EQUIPMENT		PAGE 2 CG 32 CODE RT-428-D (X) EST. WGT. 3168 LBS.	USE LBS.	N CODE	ACCT. LBS.
904/CV 5	21	Run 1" (G) water into V- Note: Use coupling vat if MTY. If CV is not available, use V-904			
	22	When S 17 complete, pump in V-922 thru Sparkler. Maintain V-922 at 190-195°F. Record: Start <u>1:05 PM</u> Total Min <u>14</u>			
902 6	23	Run 56" (1618 G) water into V-902			
	24	Dump in & stir to smooth slurry for S 42	525	542-A	525
		WEIGH AND RUN IN	122	7-D	61
922 7	25	When S 22 complete, stop pump & insert V-922 foot plug			
	26	Run in 12" (247 G) water & heat to 160-175°F <u>170-175°F</u> Circulate 15 min thru Sparkler Pump Vat 922 thru Sparkler to V-904/CV			
904/CV 8	27	When MTY blow out Sparkler into V-904/CV SEE ATTACHED PAGE			
	28	Pour in	75	979-D	75
	30	Heat to 165-170°F			
CV 9		NOTE: If N-740-C sol'n (S's 20 & 22) was pumped directly from Sparkler to CV, omit S's 31 & 32			
	31	Run in 1" (95 G) water into V-904			
	32	Pump V-904 at 165-170°F thru undersurface distributor into CV AFAP (12-15 min). Maintain 165-170°F in CV			
	33	Run in N-28-D from S 18 in 12-15 min			
	34	Stir 15 min at 165-170°F			
	35	Add to 43" (4080 G) at 32-38°F	50 x 330	57-A	16500
	36	Run in N-725-A from S 20 AFAP (5-10 min)			
	37	Stir 10 min at 32-38°F maintaining + CR, + KI Record: Time Start <u>3:13 PM</u> CR + (+), KI + (+)			
		NOTE:			
		(1) If CR-, KI-, add 20# "as is" increments Assume 32% 28-D			
		Record: CR (+), KI (+)			
		(2) If CR+, KI-, add 20# "as is" increments Assume 33% 725-A			
		Record: CR (+), KI (+)			
	38	Dump in	184	246-E	184
	39	Dump in	520	65-A	520
	40	Dump in from S 3 & stir 10 min	Lot	82-C	1012
			5373		
			5359		
			5363		
	41	Add for maintaining 32-38°F <u>38-51°F</u> thru S 48		57-A	
902 10	42	Dump into V-902 & stir 2-3 min	250	165-A	250
CV 11	43	Immediately after S 42 complete, pump V-902 thru undersurface distributor into CV in 18-20 min. Maintain 32-38°F in CV Record: Start <u>4:02 PM</u> Total Min <u>40</u>		57-A	
PT 12	44	During S 43, weigh in PT M 112-114 <u>112</u>		731-D	96
	45	Dilute to maximum volume (±100 G) for S 48	96		96

V922

~~31A~~

RUN 8" (165 GAL) WATER INTO
V922 & HEAT TO 190-195°F
CIRCULATE 15 MIN OR LONGER
THRU SPARKLER UNTIL SOLUTION
IS CLEAR. MAINTAIN 190-195°F
THRU S-32A

V904

~~31B~~

PUMP V-922 THRU SPARKLER
INTO V-904

CONTINUE WITH S-28

FORM A

CODE

4480

LOT

38108

VATS

901 + 922 + 921 + 902

EQUIP.

DATE

12-1

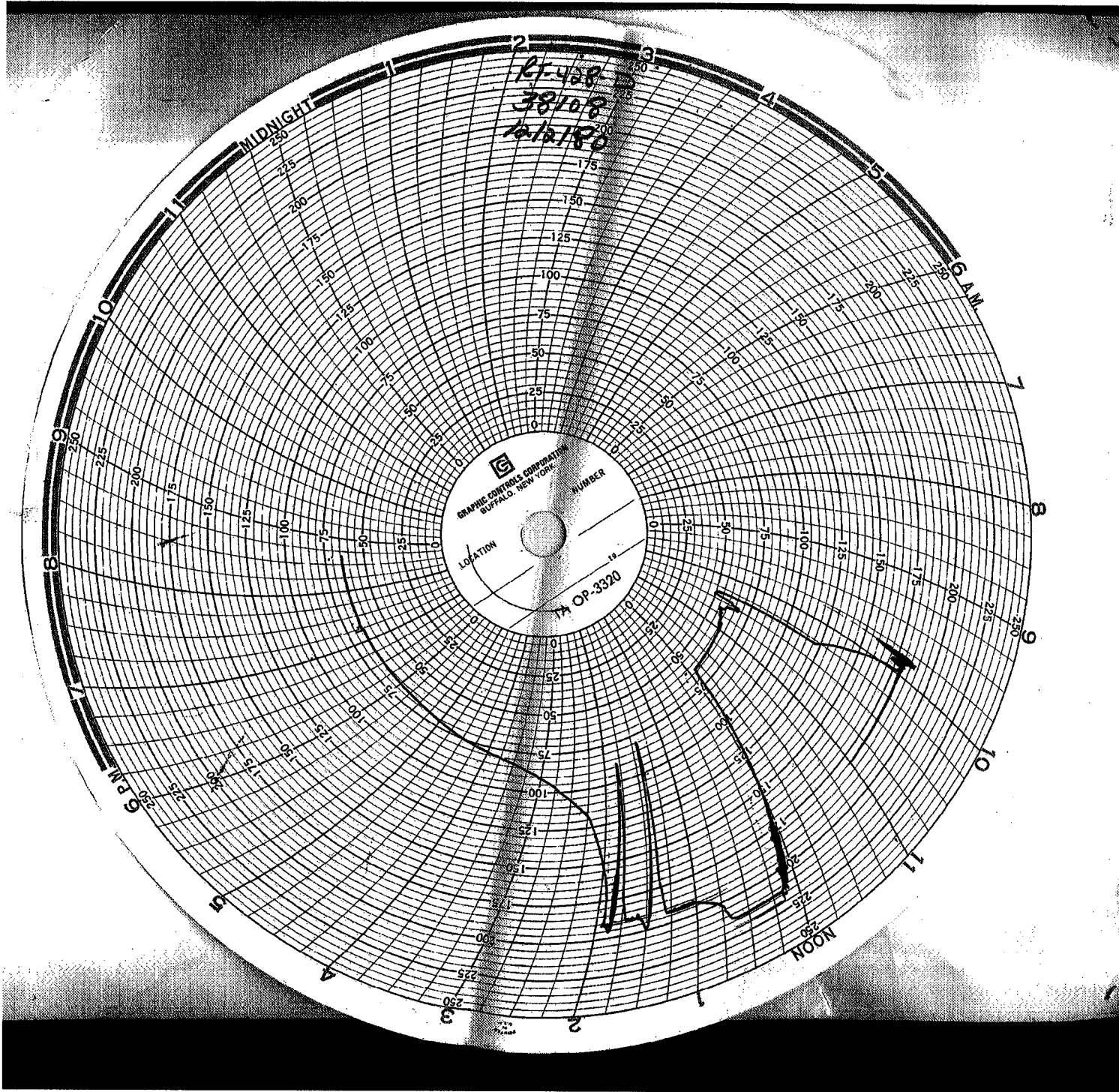
OPER.

201

SUPERVISOR

- ~~1. Used all stumps, leave 1 stump identified.~~
- ~~2. Clean shovel.~~
- ~~3. Chute washed & top replaced.~~
- ~~4. Water hose coiled.~~
- ~~5. Steam ejector turned off after finished in vat.~~
- ~~6. Scale left clean.~~
- ~~7. Added ice to vat only when volume reaches agitator.~~
- ~~8. Floor cleaned around vats used.~~
- ~~9. Hoses coiled or on rack on diazo press.~~
- ~~10. Hoses not crossing walkway after finished.~~
- ~~11. Pump shut off after removing hose from intake.~~
- ~~12. Ice blower shut off after using.~~
- ~~13. All spills in area worked clean.~~
- ~~14. Door on instruments closed.~~
- ~~15. All empty drums removed from area & discarded.~~
- ~~16. Corrosive containers properly covered.~~
- ~~17. Top of vats cleaned of color, paper cups, strings, etc.~~
- ~~18. Vat door closed after finished - hatches on abbe's.~~
- ~~19. All tools cleaned & placed in rack or proper places.~~
- ~~20. Ice house clean - tools on racks.~~
- ~~21. Revolver cleaned - platform & pit.~~

ATTACH TO MAKE CARD



DUP050107723

