



Interoffice Communication

To : R. E. Lehmkuhl
From : C. R. Miller
Date : January 4, 1979
Subject : ABERDEEN WEEKLY PROGRESS REPORT
WEEK OF 12/27/78 THRU 1/2/79 WEEK NO. 52

SAFETY

There were no injuries recorded for the reporting period.

<u>Cumulative Injury Data</u>	<u>December</u>	<u>1978 Year-to-Date</u>
First Aid	0	43
Medical Cases	0	8
Lost Time	0	1

PRODUCTION SUMMARY (MM LBS.)

	<u>Actual Production</u>	<u>1978 Weekly Average</u>	<u>Monthly Cumulative Thru 12/31/78</u>	<u>1978 Year to-Date</u>	<u>1978 Previous Month</u>
Resin	5.43	5.08	24.69	264.35	26.75
Off-Grade	5.6%	2.5%	3.0%	2.5%	3%
Plasticizer	.09	.21	1.09	11.13	.81
Dry Blend	1.45	1.15	6.64	59.82	7.14
Compound	1.13	.78	3.70	40.58	3.25
Off-Grade	0%	3.4%	1.6%	3.4%	4.4%

VINYL UNIT

Rate at 776 M lbs. per day at 94.4% customer grade. Made 120 batches of 5385, 5425, 5465, and 5305. Open warehouse space is now approximately 19.3 MM pounds.

Reactor Stream Factor: 83.2%
Dryer Stream Factor: 86.9%

The vinyl unit experienced severe freezing problems beginning 1/1/79. The old reactor module was started up on 1/3/79. The new module is expected to resume operation by 1/5/79. The estimated production loss due to freeze up is 1.8 to 2.0 MM pounds.

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VINYL UNIT - (Cont.d)

	<u>M Pounds</u>
Resin Produced	5,432
Compound/Dry Blend Usage	1,433
Bagged	751
Sifter Overflow	-
Resin Shipments	6,732
Resin Inventory:	
Packaged	2,860
Bulk	2,876
Loaded Cars	2,372
TOTAL	<u>8,108</u>

COMPOUND UNIT

Line I averaged 61 M pounds per day while operating for five days during the week.

Line III operated five days averaging 104 M pounds per day.

<u>Compound Inventory</u>	<u>M Pounds</u>
Packaged	5,684
Bulk	633
Loaded Cars	680
"BC"	784
"H"	211
Mill Scrap	60

Dry Blend operated seven days averaging 203 M pounds per day. Production rates were affected by longer Welex mixer heat up times and for downtime to repair the filler storage bin.

<u>Dry Blend Inventory</u>	<u>M Pounds</u>
Packaged	266
Bulk	219
Loaded Cars	841

Plasticizer operated two days averaging 46 M pounds per day.

C. R. Miller
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c: HRF, CLS, MR, DARLENE HOWELL - HOUSTON
ELK, CRM, JEB, RGG, JEM, RAF, RBM, JCC, GDB, JES - ABERDEEN