

K. W. Brown - Acme

WSP

PLAINTIFF'S EXHIBIT

GP-1011

March 5, 1959

TO: All Sales Managers
All Salesmen

GENERAL SALES BULLETIN #35

SUBJECT: STRIP LAMINATION

CC: MESSRS:

Malcolm Meyer - President

C. E. Berzelius - Vice President

BY: C. E. Abbey - jam

RE: Revised Drawings

Forwarded is a single sheet for the Bestwall Hummer System Strip Lamination Book which is a revision to Page 5 and 6 (Note revision date of 1-15-59).

The revisions on Page 5 show the use of wood clamps in the ceiling which are necessary when the supports are 24" on center in order to hold both sheets at the end joint in line while the glue sets. These are tacked in place and left until the applicator does the joint treatment (after the glue has set). See cross-section detail DD.

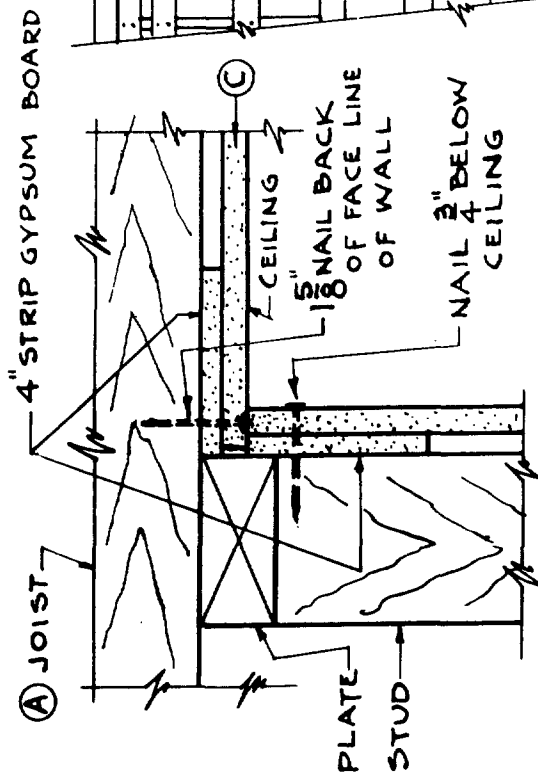
The change on the reverse side, Page 6, was to a minor detail on one of the cross-sections.

This Revised Sheet should be put in the Hummer booklet on Strip Lamination. Those who have a new Gypsum Products Manual should be sure to make the change in the book Form No. 5537 in that Manual.

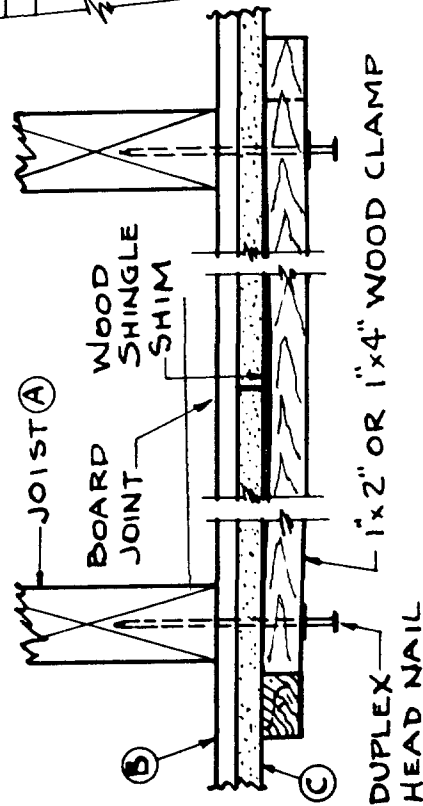
Additional copies of this Sheet are available from Trenton on requisition.

Form #5537, Bestwall Hummer System Strip Lamination, which is still in stock will be revised to include this sheet.

SGP 0003237

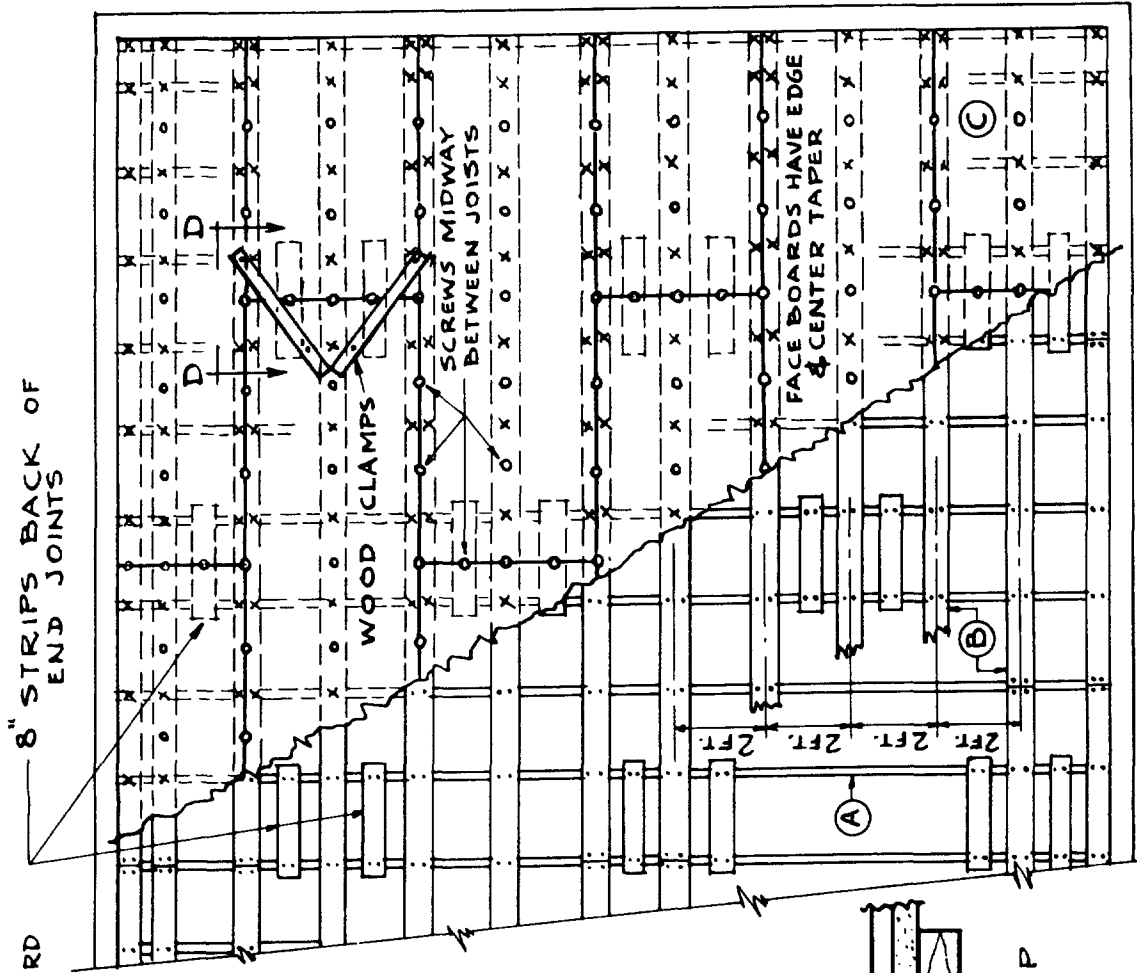


CORNER NAILING DETAIL



VIEW - D D

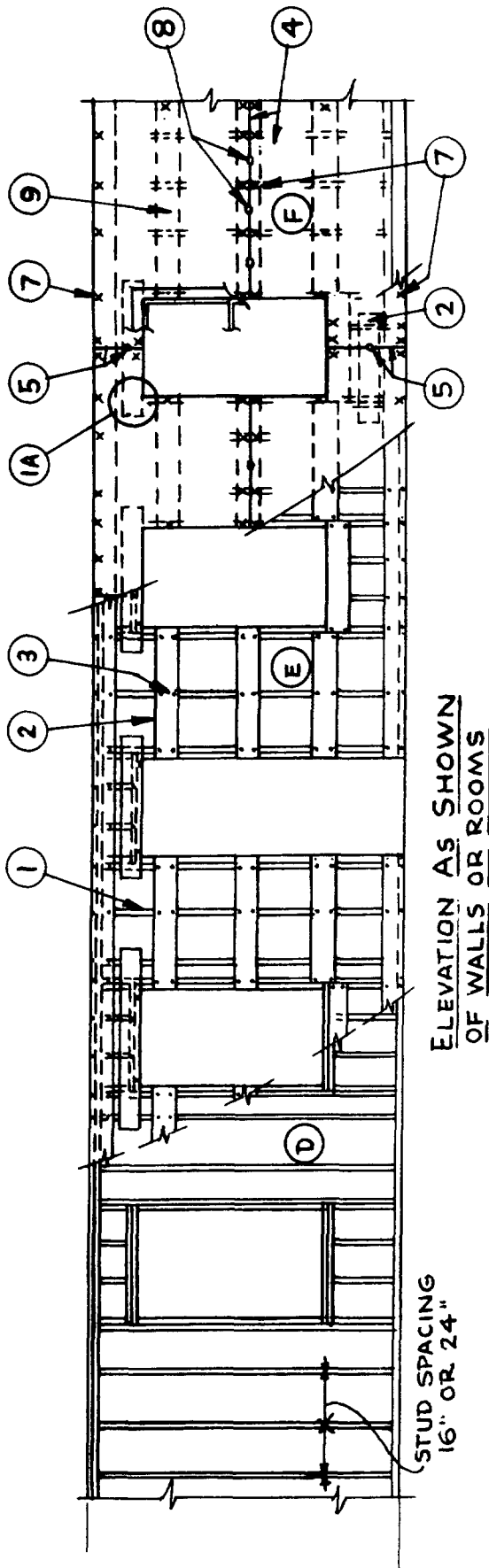
- (A) - EXPOSED CEILING JOISTS
- (B) - 3/8" x 8" GYPSUM BOARD STRIPS
- (C) - 1/2" BESTWALL GYPSUM WALLBOARD CENTER & EDGE TAPER



- (C) BLUED PLASTER BOARD NAIL 1 1/4" LONG
- (X) 5d-1 1/8" ANNULAR RING WALLBOARD NAILS
- (O) 3/4" N° 14 PHILLIPS HD. WOOD SCREWS

REFLECTED CEILING PLAN
AS SHOWN
ON ROOMS

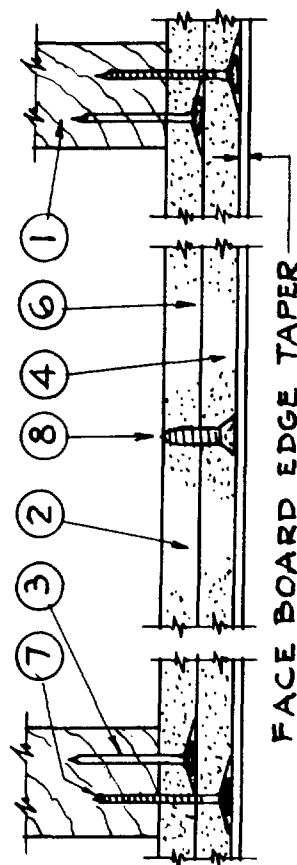
BESTWALL - HUMMER SYSTEM
STRIP LAMINATION - PAGE REV. 1-15-59



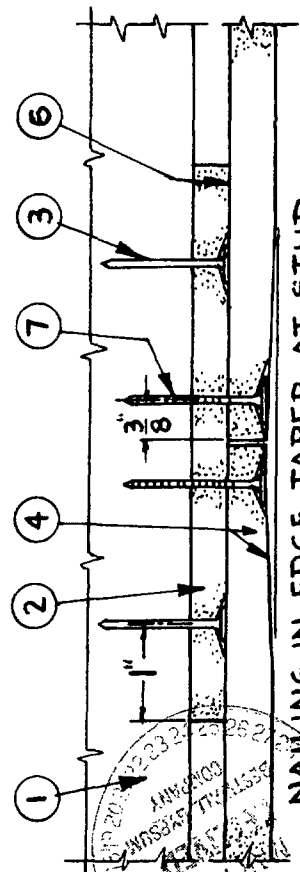
D - EXPOSED STUDS

E - 8" GYPSUM BOARD STRIPS OVER STUDS

F - FACE BOARD OVER STRIPS



FACE BOARD EDGE TAPER



NAILING IN EDGE TAPER AT STUD

BESTWALL HUMMER SYSTEM STRIP LAMINATION

SCREW IN EDGE TAPER MIDWAY BETWEEN STUDS

1-15-59

- 1-STUD 1A-NO JOINTS OR NAILING
- 2-3/8" X 8" GYPSUM WALLBOARD STRIPS.
- 3-BLUED PLASTER BOARD NAIL 1 1/4" LONG - 1" FROM EDGES.
- 4-BESTWALL GYPSUM WALLBOARD TAPERED EDGE FACE BOARD.
- 5-END JOINT IN FACEBOARD AND PHILLIPS HEAD WOOD SCREWS MIDWAY BETWEEN STUDS.
- 6-BESTWALL LAMINATING COMPOUND.
- 7-5d - 1 5/8" ANNULAR RING WALLBOARD NAILS UNDER TAPE OR TRIM, DRIVEN TIGHT - NO DIMPLE.
- 8-#14 TYPE A PHILLIPS HEAD 3/4" LONG WOOD SCREWS MIDWAY BETWEEN STUDS.
- 9-PRESS BOARD IN THIS AREA AS NAILS AND SCREWS ARE DRIVEN.