

SPECIAL BULLETIN

Operating Division	L.C. EMBEDDING COMPOUND (FORMULA J-1418A) GYPSUM	No. 61-2-22-22
PRODUCT PROCEDURE		Date 10-1-65
Approved: <i>JG</i>		Page 1
		Cancels
		Dated NEW

This bulletin expires 10-1-66.

Gypsum to manufacture and ship a new embedding compound (Formula J-1418A) which contains no casein or soy protein.

MANUFACTURING PLANT: Gypsum

PACKAGING:

In regular P-A-T bags with the word "VINYL" stamped on the face of each bag.

SHIPMENT:

As directed by Dept. #147-2.

FINISHED PRODUCT SPECIFICATIONS:

Consistency - 67 to 70 cc. (69 cc normal) for 530 $\pm$ 30 VC-3 Brabender

pH - 8.2 to 8.6 (8.4) 30 min. after mixing.

Bond - 5 minimum - must be dried 24 hours at 75°F - 50% R.H. Do not dry in hot room or oven.

Color - Natural

- 0 -

9p007 1194

Operating Division PRODUCT PROCEDURE	CONFIDENTIAL DO NOT REPRODUCE OR COPY	No. 61-2-22-22 Date 10-1-65 Page 2
Approved: <i>JJ</i>	LC EMBEDDING COMPOUND (FORMULA J-1418A) GYPSUM	Cancels Dated NEW

FORMULA: J-1418A

BN-13	6.0%
GM-65	0.4
Vancide 51-2	0.15
JM7RF02 Asbestos	3.5 (as required)
PC7RF9 Asbestos	3.5 (as required)
Mica JC	Per Formula V
Narvon CE-F-1 Sericite	15.0
Stonelite	(to make 100%)
Gum Arabic	1.0

RAW MATERIALS:

1. BN-13	National Starch and Chemical Corp.
2. GM-65	Dow Chemical Co.
3. Gum Arabic	-

MANUFACTURING PROCEDURE:

Per Bulletin 61-2-22 except a thorough brushing down, followed by a clean-out charge of Stonelite must be run before this product is made. (No clean-out is necessary afterwards as this product will not contaminate regular casein compounds).

End

OP007 1195