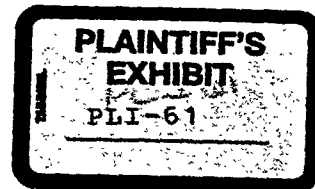


PLIBRICO ENGINEERING *and* INSTALLATION DATA

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POURING CASTABLES UNDER FREEZING CONDITIONS

Castables at 30° F. temperature, mixed and poured at this temperature will freeze if heat is not applied by warming the castable and water and keeping the poured wall above 32° F. Should freezing occur in the first twenty-four hours, failure will result, but after that it can be tolerated, especially with high temperature castables.

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