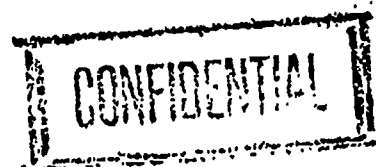


Tentative Manufacturing Specifications - Lockland
March 28, 1966



CAREXTIME FOR SIGILCRAFT

Formula

<u>Material</u>	<u>Pounds Solids</u>	<u>Percent</u>
Perlite	160.00	74.87
Bentonite No. 60	21.65	10.15
Starch, Kefilm 50	10.81	5.10
Lytron RS 5780	3.20	1.50
CCM 4K Asbestos Fiber	12.00	5.61
1" Glass	2.00	.83
1/4" Glass	2.50	1.16
Silicone R-20, 1000 cc	1.05	.49
Ammonia, 760 cc	0.42	.19
Scrap: 4 cubic feet, maximum		

Water: 299 lbs. equals approximately 110% of the dry materials.

Binder Batch: 41.6 gallons at approximately 8.1 lbs. per gallon.

All steps for mixing and blending are the same as for Standard Careytemp.

APM
4/8/66

PLAINTIFF'S EXHIBIT

RA-507