WAUKESHA BEARINGS CORPORATION
COMMERCE AND PEARL STREETS • WAUKESHA, WISCONSIN • PHONE LIBERTY 7-3381

June 24, 1963

Ref: SS ESSO GETTYSBURG

Humble Oil & Refining Company
P.O. Box 1512
Houston 1, Texas

Attention: Mr. John E. Hoagland

Dear John:

This letter confirms our verbal conversation on June 21st, 1963, concerning the replacement of the aft seal liner on the SS ESSO GETTYSBURG at the first routine inspection of the tail shaft in dry dock.

As described, and shown on enclosed drawing C-SK-267, for record purposes, the aft liner for the GETTSYBURG was erroneously drilled with a drill jig for another ship which had an 18 hole circle. On the first routine removal of the propeller and tail shaft, we will exchange the liner with one properly drilled to duplicate the other three ships in this class, at no liner cost to you.

The SS ESSO WASHINGTON and the following two ships in this class will have aft liners drilled as shown on the approved assembly drawing DD-064-000-005.

Yours truly,

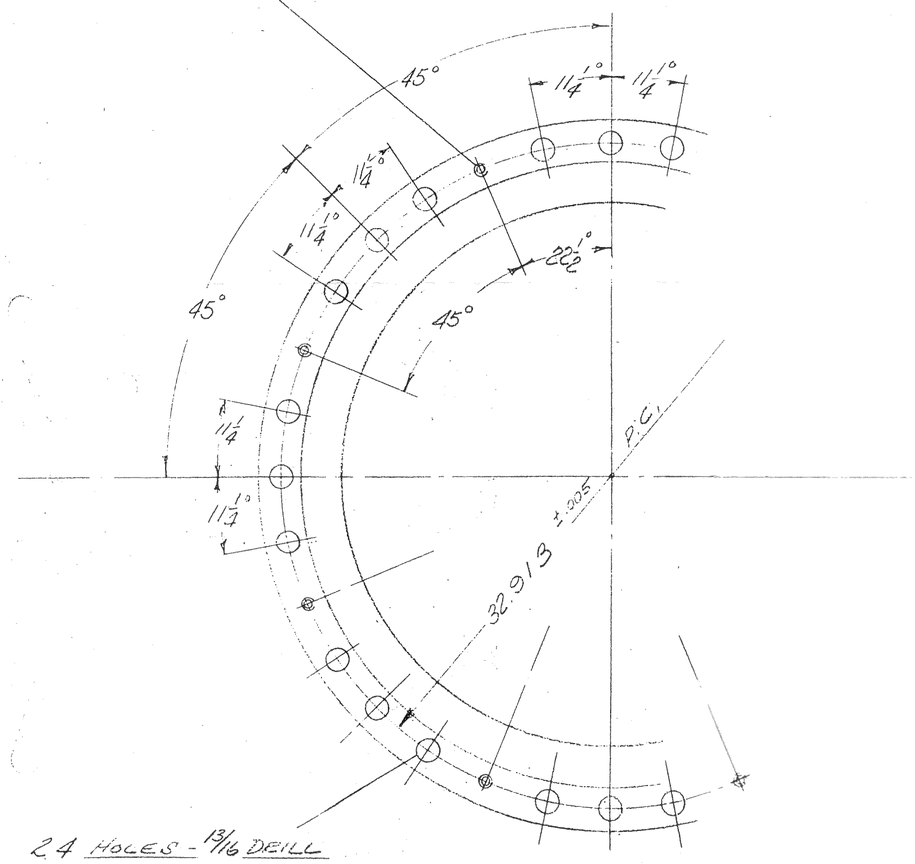
J.M. Gruber
Chief Engineer

JMG:r
Encl.

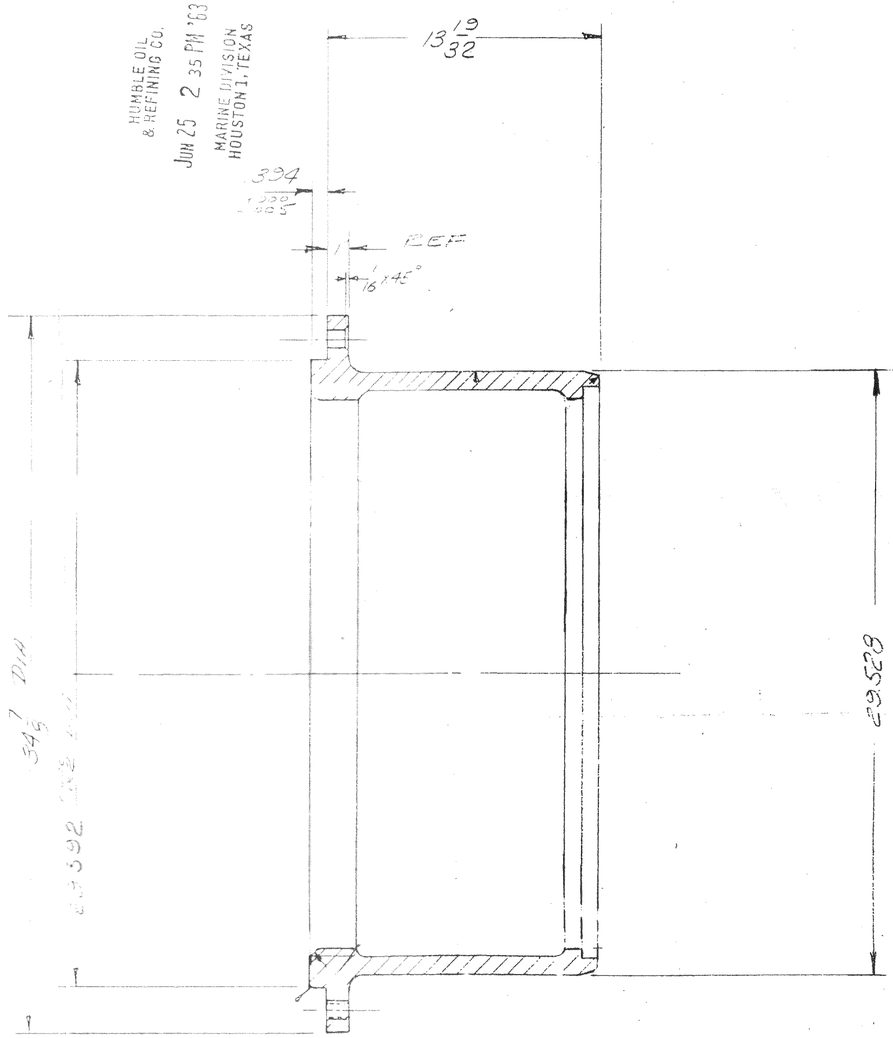
EXX-MOR-005991

BILL OF MATL.				
ITEM	REQ.	DWG. NO.	MATL.	DESCRIPTION

(8) HOLES 5/8-11 TAP
17/32 TAP DRILL
EQ. SPACED



24 HOLES - 13/16 DRILL
1/16 x 45° CHAM. FROM
OPP. SIDE AS SHOWN



SECTION A-A

GENERAL NOTE:

THIS DWG. FOR RECORD OF DRILLING ON ESSO GETTYSBURG SHIP ONLY NOT TO BE USED FOR MANUFACTURE (SEE DWG. C-064-750-004 IT # 1 FOR MANUFACTURING DWG.)

CUSTOMER'S P. O. NO.	DATE	S. O. NO.

WAUKESHA BEARINGS
WAUKESHA, WISCONSIN

TITLE: LINER "AFT" (750 SEAL)

MAT'L CR STL	DRAWN JAK	DATE 6-24-63	REFERENCE
PATT OR SIZE	CHECKED		C-SK-267
SCALE NONE	APPROVED		

DESIGN PRODUCTS CO.—1000H—500—11-61

SIM C-230-178

EXX-MOR-005992