

S.V. ALM #2

C.V. 214. (215) 320

D.V.

DATE PRINTED: 6/09/82

CG 32 CODE RW-635-P P/Q 06

PROCESSES

APPROVED BY

JUL 21 1982

G2J40-1

(DATE)

(LOT NUMBER)

() RW-635-P

(K) EWK 02/03/82

JJG 06/11/82

EST. WT.

LBS

8350 #

STANDARD HRS.

TIME M

TAB KEY IN FOLLOWING CONSUMPTIONS:

CG	CODE	LOT	PQ	DISP	LBS.	TAB: %	DO NOT KEY IN PULP WGT
32	RC-14-A	A2J30	93	130		10%	WATER ADDED = 770 #
32	RC-14-A	S1558	93	562			
32	RC-14-A	A2H82	93	603		4%	WATER ADDED = 321 #
32	RC-14-A	J1013	93	641			
32	RW635-P						

4500

1790

8290

8292 X 100 = 99.4%
8350

(Reg. No. 10889)

1406 = 4500
10.55 = 2799.353EQUIP
MENT

NAME: WATCHUNG RED B

USE
LBS

N-CODE

ACCT
LBSNOTE: MAKING SUPV. - 1 HR BEFORE TAKING S 24
& S 34. ADVISE CTL SUPV OF STATUS

MISC

1

1. INSTALL HOOD & CONNECT TO DUST COLLECTOR
1A. OBTAIN AS LISTED ABOVE WATCHUNG PRESSCAKE
2. CALCULATE FOR S 8
3. 3403# RC14A PULP WGT (S 1) = 694# WATER.
6097#

5403

RC-14-A

1936

ALM
2

2. PLUG ALM#2 OULET & RUN IN 220* WATER
4. DO NOT START AGITATOR
5. DUMP IN 1 DRUM RC14A FROM S 1
6. TURN ON DUST COLLECTR & SIFT IN DAXAD 11KLS
7. START AGITATOR & STIR MIN. TIME TO FLUIDIZE
NOTE: OVER-STIRRING MAY CAUSE EXCESSIVE FOAM
8. DUMP IN REST OF RC14A (S1) IN 2 DRUM
INCREMENTS. STIR MIN. TIME TO FLUIDIZE BE-
TWEEN INCREMENTS. RINSE DRUMS WITH 694#
WATER CALCULATED IN S2. IF NO WATER IS
AVAILABLE FROM S2, SCRAPE DRUMS.
9. START AGITATOR & ADD IN 2-3 MIN DAXAD 11KLS
10. RINSE GRATING, SIDES & MIXER BASKET WITH
100# WATER & TURN OFF DUST COLLECTOR
11. STIR 60 MIN. RECORD: START 10:10
12. STOP AGITATOR & RECORD: PH. 8.5 (10.0-12.0)
13. IF NECESRY ADJ PH 10.0-12.0
SODIUM HYDROXIDE ASSUME 50%
& RECORD: PH 11.4 ACETIC ACID ASSUME 70%
14. POUR IN NUOSEPT 95
15. STIR 5 MIN
16. WHEN SCHEDULED, POUR IN
NOTE: IF ALM IS FULL, ADD AS VOL LOT
WILL PERMIT DURING HOMOG

100

741-B

100

456

741-B

456

JUL 26 1982

20

7-D

10

30-D

195-B

100

RW635P

N32905

DUP050464667

EQUIP- MENT		PAGE 2 CG 32 CODE RW=635-P (KT)	USE LBS.	N CODE	TACCT. LBS.
CV 3	17	RUN ALM THRU HOMOG AT 4800-5200PSI INTO VAT <u>215</u> NOTE: RETURN MAT'L HOMOG BELOW 4800 PSI TO ALM			
	18	RINSE ALM WITH 300± WATER THRU HOMOG AT 2000-5200 PSI			
	19	DRAIN LINE FROM HOMOG TO CV INTO DRUM & FOUR INTO CV			
	20	STIR 30 MIN			
	21	RECORD: PH <u>11.0</u> (10.0-12.0)			
	22	IF NECESRY ADJ PH 10.0-12.0 SODIUM HYDROXIDE ASSUME 50% & RECORD: PH <u> </u> ACETIC ACID ASSUME 70%		7-D 30-D	
	23	REMOVE DISCHARGE LINE & SCREEN			
	24	WHILE DISCHARGING HALF OF A 6 GAL. KIT THRU THE BOTTOM OUTLET, SET FLOW TO ENABLE FILLING A JAR (REFER TO PROCEDURE M0012). FILL 1-16 OUNCE JAR. DELIVER TO CTL FOR COLOR. RECORD: S-38 & SHUT OFF AGITATOR, LIGHTS AND CLOSE MANHOLE COVER.			
HOMOG 4	25	CLEAN HOMOGENIZER PER STANDARD PRACTICE	25	3-A	25
CV 5	26	ADD <u>230 ±</u> WATER AS REQUIRED TO CV NOTE: IF TEST IS SATSFCTRY, OMIT S'S 26-29			
	27	START AGITATOR & STIR 20 MIN OR LONGER TO UNIFORMITY.			
	28	FILL 1-16 OUNCE JAR AS PER S-24 & DELIVER TO CTL FOR COLOR. RECORD: S-38.			
	29	SHUT OFF AGITATOR UNTIL TEST IS AVAILABLE			
	30	WHEN TEST SATISFACTORY, START AGITATOR, STIR 20 MIN OR LONGER			
	31	CHECK PAKOUT SCALE ACCURACY: 50± 500±			
	32	INSTALL PAKOUT LINE & SCREEN (MAKE SURE IT'S CLEAN)			
	33	AFTER DISCHARGING +/-25 GAL; FILL 2-16 OZ. JARS FROM PAKOUT LINE & RUN SCREEN TEST AS PER PROCEDURE M0026 WITH 1 JAR.			
	34	IF SCREEN TEST OK, DELIVER 1-16 OZ. JAR TO CTL FOR SCREEN TEST. RECORD TIME:			
	35	NOTE: OPERATOR SHOULD WAIT FOR RESULTS. IF SCREEN TEST IS OK, IMMEDIATELY BEGIN DISCHARGING THRU PAKOUT SCREEN AS FOLLOWS: RECORD: S-38			
		PKG N-CODE SCHEDULE PK TOTAL NET PK <u>55 Gal Drms</u> <u>10</u> <u>4500</u> <u>6 Gal Kits</u> <u>+ 5275</u> <u>2799.3797</u>			
	36	AFTER DISCHARGING +/- 80% OF BATCH, FILL COMPLETELY 2-16 OZ. JARS FROM PAKOUT LINE, MARK "FINAL", DELIVR TO CTL FOR COLOR TEST WHEN PAKOUT COMPLETE, RECORD: S38			
	37	STOP AGITATOR			
	38	RECORD: RESULTS TIME SUPV			
		S24 SMPL TO CTL-CLR			
		S28 RESMPL TO CTL-CLR			
		S33 AREA SCREEN TEST			
		S34 SMPL CTL SCRIN TEST			
		S36 FNL SMP CTL-CLR			
		START FINISH OPTR			

TO: AREA SUPERVISOR

DATE: 7/22/82

C.P.C. PUMPING - 24 HOUR SHEET
1ST SHIFT

OPERATORS: M. NELSON # 322

<u>Batch</u> <u>Code</u>	<u>"N"</u> <u>Code</u>	<u>Lot</u> <u>Number</u>	<u>Tote</u> <u>Number</u>	<u>No.</u> <u>Drums</u>	<u>Comments</u>
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RW-635 G2J40-1

Status at Shift Change

K. ALDRIDGE

2ND SHIFT

<u>Batch</u> <u>Code</u>	<u>"N"</u> <u>Code</u>	<u>Lot</u> <u>Number</u>	<u>Tote</u> <u>Number</u>	<u>No. of</u> <u>Drums</u>	<u>Comments</u>
AW-635	RC-14	A2J30		1	
G2J40-1	"	J1558		4	
	"	A2H82		5	
	"	J1013		5	

ALL PULP IN

Status at shift change #2 AIM ON 60" STIR

N32905.01

DATE: _____

3RD SHIFT

OPERATOR: _____

<u>Batch</u> <u>Code</u>	<u>"N"</u> <u>Code</u>	<u>Lot</u> <u>Number</u>	<u>Tote</u> <u>Number</u>	<u>No. of</u> <u>Drums</u>	<u>Comment</u>
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Status at shift change

DUP050464670

75 + 47

PRODUCT NAME = WATCHUNG RED B

DATE PRINTED: 3/26/82

CG 32 , CODE RW-635-P

PKG 06

PROCESSES

| APPROVED BY

()RW-635-P(K) | EWK 02/03/82

TYPED BY: KLV

JUL 21 1982

G2J40-1

(DATE)

(LOT)

NOTES: _____

ESTIMATED WEIGHT -1

(WET CODES MUST -2

HAVE AT LEAST-1) -3

-4

NON-BLEEDING

PACKOUT RECORD

NET WGT/PKG. X NOS.PKGS. = PACKOUT WGTLOCATION

_____	X	_____	=	_____
_____	X	_____	=	_____
_____	X	_____	=	_____
_____	X	_____	=	_____

TOTAL NET WEIGHT _____ PKG. N-CODE _____

PRODUCTION SUPERVISOR _____ DATE _____ WHSE OPERATOR _____

N32905.02

DUP050464672

PRODUCT NAME = WATCHUNG RED B

DATE PRINTED: 3/26/82

CG 32. CODE RW-635-P

PKG

55

PROCESSES

I. APPROVED BY

() RW-635-P(K) | EWK 02/03/82

TYPED BY: KLV

(DATE)

(LOT)

NOTES:

ESTIMATED WEIGHT -1 8110*

(WET CODES MUST -2

HAVE AT LEAST-1) -3

-4

NON-BLEEDING

RT209-

PACKOUT RECORD

NET WGT/PKG. X NOS. PKGS. = PACKOUT WGTLOCATION

_____	X	_____	=	_____	_____
_____	X	_____	=	_____	_____
_____	X	_____	=	_____	_____
_____	X	_____	=	_____	_____

TOTAL NET WEIGHT _____ PKG. N-CODE _____

PRODUCTION SUPERVISOR _____ DATE _____ WHSE OPERATOR _____

N32905.03

DUP050464673