



May 12, 2025

VIA EMAIL ONLY

Mr. Jonathan Turn, Chief
U.S. Department of Homeland Security
Bureau of Customs and Border Protection
Pembina, North Dakota Port of Entry #3401

Subject: Inspection Report for the on-site Clean Air Act (CAA) partial compliance evaluations of 94 shipments making entry at Port of Entry #3401

Dear Chief Turn:

On March 11 – 13, 2025, in partnership with the Bureau of Customs and Border Protection, inspectors from the United States Environmental Protection Agency's (EPA's) Region 8 conducted inspections of 94 shipments making entry at Port of Entry #3401. The shipments were inspected for compliance under vehicle and engine (VNE) and hydrofluorocarbon (HFC) import regulations, as applicable.

Enclosed please find the EPA's inspection report of the 94 inspected entries at a U.S. Bureau of Customs and Border Protection (CBP) port of entry. EPA is providing this report as a matter of agency policy and will contact you again only if needed. Additional information may be provided, as necessary, for any entries with a status other than "Released" as indicated in the inspection summary table.

Please note that EPA also conducted Federal Insecticide, Fungicide, and Rodenticide Act (FIFRA) inspections while at Port of Entry #3401. Due to EPA's organizational structure, FIFRA inspections are conducted from a separate branch and those inspection activities are not summarized in this report.

Sincerely,

Alexis North acting for Scott Patefield, Manager
Air and Toxics Enforcement Branch
Enforcement and Compliance Assurance Division

Enclosure

Clean Air Act Import Inspections:
Title II Vehicle and Engine Conformity, Title II Tampering, and AIM Act HFC Compliance

Inspection Date(s): March 11-13, 2025

Inspection Report Date: May 9, 2025

EPA Representatives: Chris Tokarz, EPA Region 8, Clean Air Act Inspector
Katelyn Bergl, EPA Region 8, Clean Air Act Inspector
Joe Wilwerding, EPA Region 8, Clean Air Act Inspector
Lyle Bankhead, US EPA - Criminal Investigation
Division, Special Agent

CBP Representatives: Jonathan Turn, Chief
Todd Bucholz, Officer

Company Representatives: None

Inspection Report Prepared By: Chris Tokarz
Katelyn Bergl
Joe Wilwerding

Inspection Report Reviewed By: Alexis North acting for Scott Patefield, Manager
Enforcement and Compliance Assurance Division
Air and Toxics Enforcement Branch

Applicable Rules: 40 C.F.R Part 84 – Phasedown of Hydrofluorocarbons
(HFC Regulatory Program)

40 C.F.R. Part 85 – Control of Air Pollution from Mobile
Sources (VNE Regulatory Program)

40 C.F.R. Part 86 – Control of Emissions from New and
In-Use Highway Vehicles and Engines (VNE Regulatory
Program)

40 C.F.R Part 1068 – General Compliance Provisions for
Highway, Stationary, and Nonroad Programs (VNE
Regulatory Program)

Areas of Concern

While conducting on-site inspections at the Pembina, North Dakota Port of Entry, EPA recommended that CBP deny entry, refuse delivery, seize or destroy the shipment under the entry number below, pursuant to the authority of 42 U.S.C. § 7522(a)(3)(B) Prohibited Acts, and Title II of the Clean Air Act (CAA or the Act) at 42 U.S.C. §§ 7521-7590:

- Entry #SCS-95385104 (UPS Shipping #: 751R6XKJYQJ): DPF/SCR Race Kit

Clean Air Act Import Inspections:
Title II Vehicle and Engine Conformity, Title II Tampering, and AIM Act HFC Compliance

Inspection Summary

See the inspection summary table below for more details regarding inspected entries. A log of images captured during the inspections to support Areas of Concern is provided in Appendix A.

Inspection Summary Table				
Inspection Date	UPS Shipment ID	Description of Shipment	Regulatory Program	Status
3/11/2025	751R6XKJYQJ	Vehicle Diagnostic Kit & OXH	VNE	Recommended Denied Entry under CBP and EPA Authority. Shipment contained a defeat device intended for tampering of motor vehicle emission components. Denial Recommendation Letter provided to CBP on 3/18/2025.
3/11/2025	101427813RM	Trailer Parts	VNE	No EPA Concerns, Released
3/11/2025	1585V63FVFD	Vehicle Parts	VNE	No EPA Concerns, Released
3/11/2025	1585X63FVDY	Vehicle Parts	VNE	No EPA Concerns, Released
3/11/2025	1585X63FVFC	Vehicle Parts	VNE	No EPA Concerns, Released
3/11/2025	1585X63FVFM	Vehicle Parts	VNE	No EPA Concerns, Released
3/11/2025	1A534YHNSHN	Exhaust Guards	VNE	No EPA Concerns, Released
3/11/2025	23RW9473C3W	Weird metal disc	VNE	No EPA Concerns, Released
3/11/2025	23RW94GDEYM	Product Sent for Repair/Chain Links	VNE	No EPA Concerns, Released
3/11/2025	334F7RT3XCL	Load Cell	VNE	No EPA Concerns, Released

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Title II Vehicle and Engine Conformity, Title II Tampering, and AIM Act HFC Compliance

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Inspection Date	UPS Shipment ID	Description of Shipment	Regulatory Program	Status
3/11/2025	36562W3NPH7	Communications Equipment	VNE	No EPA Concerns, Released
3/11/2025	40E188QZBNC	Vehicle Instrument CLU	VNE	No EPA Concerns, Released
3/11/2025	449F30N7H7T	Ford Cluster MPH	VNE	No EPA Concerns, Released
3/11/2025	633410LRLGT	Ignition Module	VNE	No EPA Concerns, Released
3/11/2025	635803HDPLK	Gear Reducer	VNE	No EPA Concerns, Released
3/11/2025	640985PMXGP	Computer Dock	VNE	No EPA Concerns, Released
3/11/2025	6559X4H8QW9	Zipper Pull Return	VNE	No EPA Concerns, Released
3/11/2025	6559X4KFHNG	Heated Chair	VNE	No EPA Concerns, Released
3/11/2025	6559X4TNDN9	Honda Clinder Head	VNE	No EPA Concerns, Released
3/11/2025	65RV39RMCL4	Carry Case compatible with DGI	VNE	No EPA Concerns, Released
3/11/2025	662F41FWCQ7	Timing System Box - Used	VNE	No EPA Concerns, Released
3/11/2025	662F41FWCTQ	Diesel Engine Controller	VNE	No EPA Concerns, Released
3/11/2025	662F4YFTCS7	Ecco SafetyTailight	VNE	No EPA Concerns, Released
3/11/2025	6W8A39JWG3K	Height Control Assemaly valve	VNE	No EPA Concerns, Released
3/11/2025	741VE84C8ZQ	Motor Shaft Grounding Modules	VNE	No EPA Concerns, Released
3/11/2025	741VE8F48Q9	Zoll Battery Charging Station	VNE	No EPA Concerns, Released
3/11/2025	7WW5269CPPS	Train fuel nozzle	VNE	No EPA Concerns, Released
3/11/2025	882A69G8497	Auto Parts - Carburetor	VNE	No EPA Concerns, Released

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Title II Vehicle and Engine Conformity, Title II Tampering, and AIM Act HFC Compliance

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Inspection Date	UPS Shipment ID	Description of Shipment	Regulatory Program	Status
3/11/2025	88YW029CBKL	New RMA Submission (Electronic)	VNE	No EPA Concerns, Released
3/11/2025	9X5R61GHVHG	Ring System	VNE	No EPA Concerns, Released
3/11/2025	C600613KSQM	2019-2024 Kia Forte Engine Air	VNE	No EPA Concerns, Released
3/11/2025	C600613SFRT	2018-2021 Audi A5 Right	VNE	No EPA Concerns, Released
3/11/2025	C600618NG8W	Babolat Pure Drive Plus	VNE	No EPA Concerns, Released
3/11/2025	C60061C7VYB	Auto Parts - Wire Harness	VNE	No EPA Concerns, Released
3/11/2025	F186B2GJNY8	LCD Touch screen	VNE	No EPA Concerns, Released
3/11/2025	F186B2LYYJJ	Dash Instrument Panel Vehicles	VNE	No EPA Concerns, Released
3/11/2025	F82808T93S7	Connectors	VNE	No EPA Concerns, Released
3/11/2025	F82867NDN88	Soldering Station	VNE	No EPA Concerns, Released
3/11/2025	R2V086FYTTY	Automatic Data Processing	VNE	No EPA Concerns, Released
3/11/2025	R3678ESSTNS	G1 Control Modules	VNE	No EPA Concerns, Released
3/11/2025	R3678EVLWBR	G1 Control Modules	VNE	No EPA Concerns, Released
3/11/2025	R6626VVKJR8	2 Capstan Motors	VNE	No EPA Concerns, Released
3/11/2025	R675A2VLDBR	Ship Webservice API	VNE	No EPA Concerns, Released
3/11/2025	W60768TSLCW	Sync 3 module	VNE	No EPA Concerns, Released
3/11/2025	449F30N8SHD	Thermostat	HFC	No EPA Concerns, Released
3/11/2025	5R3722THCFM	HVAC Items	HFC	No EPA Concerns, Released
3/11/2025	662F41FWCPD	Used Dodge A/C Heater Box	HFC	No EPA Concerns, Released

Clean Air Act Import Inspections:
Title II Vehicle and Engine Conformity, Title II Tampering, and AIM Act HFC Compliance

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Inspection Date	UPS Shipment ID	Description of Shipment	Regulatory Program	Status
3/11/2025	662F45FTMYJ	Micro Module, Coolant Bottle	HFC	No EPA Concerns, Released
3/11/2025	B6R356377LM	Hydrovac Accessories	HFC	No EPA Concerns, Released
3/12/2025	02E083TYWPC	Powertrain	VNE	No EPA Concerns, Released
3/12/2025	02E716KXZVT	General merchandise	VNE	No EPA Concerns, Released
3/12/2025	14F6R7GPNG8	Velocity Systems	VNE	No EPA Concerns, Released
3/12/2025	1A534YHF9GN	Exhaust guards	VNE	No EPA Concerns, Released
3/12/2025	1A534YHF9GN	Exhaust guards	VNE	No EPA Concerns, Released
3/12/2025	6242VFT8PVX	Tail Light Box, Quadruple 4"	VNE	No EPA Concerns, Released
3/12/2025	6559X4JBC3W	Muffler Baffles	VNE	No EPA Concerns, Released
3/12/2025	6559X4JWL39	Truck Parts	VNE	No EPA Concerns, Released
3/12/2025	6559X4KQYLC	Truck Parts	VNE	No EPA Concerns, Released
3/12/2025	6559x4l7TJH	Chrome Delete	VNE	No EPA Concerns, Released
3/12/2025	6559X4MKZRC	Muffler Baffles 7X12"	VNE	No EPA Concerns, Released
3/12/2025	662F4YFTCWB	Vehicle scan tool	VNE	No EPA Concerns, Released
3/12/2025	68V908MFR34	Return Service Aircuity	VNE	No EPA Concerns, Released
3/12/2025	6W212RMTPCQ	Car parts	VNE	No EPA Concerns, Released
3/12/2025	6W212RMTPCQ	2 CAR PARTS	VNE	No EPA Concerns, Released
3/12/2025	741VE89KCCZ	Nissan Exhaust Manifols	VNE	No EPA Concerns, Released
3/12/2025	7TL98CFKWN4	Turbocharger parts	VNE	No EPA Concerns, Released
3/12/2025	89E76YSWHYT	New CV HD Axle	VNE	No EPA Concerns, Released

Clean Air Act Import Inspections:
Title II Vehicle and Engine Conformity, Title II Tampering, and AIM Act HFC Compliance

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Inspection Date	UPS Shipment ID	Description of Shipment	Regulatory Program	Status
3/12/2025	8X35279YGNG	Auto accessories	VNE	No EPA Concerns, Released
3/12/2025	8X3527DWCGN	Auto accessories	VNE	No EPA Concerns, Released
3/12/2025	A29914BCH4Z	Hydraulic Cylinder	VNE	No EPA Concerns, Released
3/12/2025	A378X2TQVJB	Eurostart VRS5	VNE	No EPA Concerns, Released
3/12/2025	AE1864FSSGT	Sft 100 pump	VNE	No EPA Concerns, Released
3/12/2025	AW2096TP99M	Compressor Parts	VNE	No EPA Concerns, Released
3/12/2025	AX0184SY39M	Parts for inspection	VNE	No EPA Concerns, Released
3/12/2025	B793939GWCZ	Exhaust parts	VNE	No EPA Concerns, Released
3/12/2025	C600619GXGP	2013-2017 Audi S5 3.0L Engine	VNE	No EPA Concerns, Released
3/12/2025	F186B2MLGD4	Automotive Instrument Cluster	VNE	No EPA Concerns, Released
3/12/2025	F353K5JBSZP	Machine	VNE	No EPA Concerns, Released
3/12/2025	F83E06VTJTL	Motor	VNE	No EPA Concerns, Released
3/12/2025	F86R92MD9CQ	MECHANICAL Parts	VNE	No EPA Concerns, Released
3/12/2025	H64W887K4BH	Used Generator	VNE	No EPA Concerns, Released
3/12/2025	R20V086GGNVX	Automation Data Processing Adapter	VNE	No EPA Concerns, Released
3/12/2025	WX9482NLZZY	Display - Loewen Windows	VNE	No EPA Concerns, Released
3/12/2025	1080WAJHHW9	HVAC Equipment	HFC	No EPA Concerns, Released
3/12/2025	6624YFTCWS	Ice Maker	HFC	No EPA Concerns, Released
3/12/2025	662F4YFTCY8	Inflatable Pools	HFC	No EPA Concerns, Released

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Inspection Date	UPS Shipment ID	Description of Shipment	Regulatory Program	Status
3/12/2025	74X2Y8BGKFF	No desc Yeti cooler	HFC	No EPA Concerns, Released
3/12/2025	90R9V5QYPJM	Parts for hydrovac truck	HFC	No EPA Concerns, Released
3/12/2025	X33660VQ84Y	Aerosols 2.1 LTD QTY 6 OF 8	HFC	No EPA Concerns, Released
3/12/2025	X33660VQ84Y	Aerosols 2.1 LTD QTY 1 of 8	HFC	No EPA Concerns, Released
3/12/2025	X33660VQ84Y	Aerosols 2.1 LTD QTY 2 of 8	HFC	No EPA Concerns, Released
3/13/2025	23RW9473JD3	Used DVDs	VNE	No EPA Concerns, Released
3/13/2025	7R207V89J8D	Nissan Window Regulator	VNE	No EPA Concerns, Released
3/13/2025	C600613TB4X	Cyclodron	HFC	No EPA Concerns, Released

Targeting Statistics		
Inspection Outcome	Count	Percent
Total	94	100%
Released	93	98%
Denied	1	2%
Warning Letters	0	0%

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APPENDIX A: Photograph Log

Media File	Description	UPS Shipment ID
IMG_0002.JPG	Shipment Contents: Straight Pipes	751R6XKJYQJ
IMG_0003.JPG	Shipping Box Label	751R6XKJYQJ
IMG_0004.JPG	Shipment Contents: All contents	751R6XKJYQJ
IMG_0005.JPG	Shipment Contents: Straight Pipe Part Numbers	751R6XKJYQJ
IMG_0006.JPG	Shipment Contents: Installation Instructions	751R6XKJYQJ
IMG_0007.JPG	Shipment Contents: DPF/SCR Race Kit part inventory list	751R6XKJYQJ
IMG_0008.JPG	Shipment Contents: Straight Pipe Identification Markings	751R6XKJYQJ
IMG_0009.JPG	Shipment Contents: Installation Instructions	751R6XKJYQJ
IMG_0214.JPG	Shipment Contents: EZ Lynk Auto Agent 3 box, front	751R6XKJYQJ
IMG_0215.JPG	Shipment Contents: EZ Lynk Auto Agent 3 Serial and Product Numbers	751R6XKJYQJ
IMG_0216.JPG	Shipment Contents: EZ Lynk Auto Agent 3 box, back	751R6XKJYQJ
IMG_0217.JPG	Shipment Contents: EZ Lynk Auto Agent 3 Titan Cable Bundle box, front	751R6XKJYQJ
IMG_0218.JPG	Shipment Contents: EZ Lynk Auto Agent 3 Titan Cable Bundle Serial and Product Numbers	751R6XKJYQJ
IMG_0219.JPG	Shipment Contents: EZ Lynk Auto Agent 3 Titan Cable Bundle	751R6XKJYQJ
IMG_0220.JPG	Shipment Contents: EZ Lynk Auto Agent 3, top	751R6XKJYQJ
IMG_0221.JPG	Shipment Contents: EZ Lynk Auto Agent 3, side	751R6XKJYQJ
IMG_0222.JPG	Shipment Contents: EZ Lynk Auto Agent 3 box, inside front cover QR code	751R6XKJYQJ
IMG_0223.JPG	Shipment Contents: EZ Lynk Auto Agent 3 box, inside	751R6XKJYQJ
IMG_0227.JPG	Shipment Invoice	751R6XKJYQJ
IMG_0228.JPG	ACE System Details	751R6XKJYQJ