

CG 01 CODE YC-016-B PQ 93
MAY -0.81-~~E~~1234
DATE: _____ LOT: _____PROCESSES APPROVED BY
(A) YC-016-B () FWP 03/13/81
() ()
() ()

ESTIMATED WEIGHT: 3130#

COMTYP JOB NAME: 01YC016BMA

EQUIP MENT	NAME: MOLYBDATE ORANGE	USE LBS	N-CODE	ACCT LBS
PREP				
1	1 WEIGH FOR S 35	90	3-A	90
	2 WEIGH FOR S-43	80	3-A	80
	3 WEIGH IN DRUM FOR S-39	145	32-D	145
	4 WEIGH FOR S-29	250	4-A	250
	5 WEIGH IN PAILS FOR S-30	225	28-D	22
	6 WEIGH FOR S-41		15-A	225
356	7 RUN 25" (451 G) WATER INTO V-356			
2	8 TURN ON AGITATOR AND STEAM			
	9 WEIGH AND SIFT IN	270	131-B	270
	10 HEAT TO AND MAINTAIN 60-66* C FOR S 37			
359	11 WEIGH IN OPTR _____, MK (40), 38.15%	490	423-D	187
3	OPTR _____, MK _____, %			
351	12 WEIGH IN OPTR _____, MK _____, 37.91%	3260	10-D	1160
4	OPTR _____, MK _____, %			
4	13 RUN IN V-359			
358	14 RUN 10" (473 G) WATER INTO V-358			
5	15 PUMP V-351 INTO V-358			
	16 ADJ TO 68" (3216 G) AT 67-69*F. RECORD: 68			
	17 STIR 3 MIN. RECORD: 67 *F & PH 7.3			
	18 IF NECESSARY, ADJ TO PH 9.8-9.9 ASSUME 50% RECORD: PH 9.8 ASSUME 66%	2	7-D	1
	19 RECORD: G/ML 1.047 (1.044-1.047)		33-D	
SV	20 RUN 40" (1908 G) WATER INTO V-245			
6	21 RUN IN FROM V-354			
	OPTR _____, MK 439, 29.09%	10474	41-D	3047
	OPTR _____, MK _____, %			
	22 ADJ TO 3148 G AT 67-69*F (64" IN V-240 & V-246, 66" IN V-241, V-242, & V-245)			
	23 STIR 3 MIN RECORD: 68 *F		57-A	
	24 RECORD: PH 4.5 (2.8-3.6)			
	25 ADJ TO PH 4.0-4.1 ASSUME 66% RECORD: PH 4.0 & VOL 66" ASSUME 50%	2	33-D	1
	NOTE: DILUTE N-7-D 10:1 WITH WATER		7-D	
	26 RECORD: G/ML 1.099 (1.097-1.100)			
	27 OBTAIN 1 QT SAMPLES OF S-19 & S-26 SOLUTIONS & TITRATE TWICE			
	RECORD: LOWEST PH 3.05 & ML N-10-D 8.29			
	LOWEST PH 3.05 & ML N-10-D 8.23			
	NOTIFY SUPV IF ML N-10-D IS NOT IN RANGE 8.0-8.6 OR IF THE TWO TITRATIONS DIFFER BY MORE THAN 0.10 ML N-10-D (IF YES, FLUSH ALL EQUIPMENT & REPEAT TITRATIONS) DO NOT PROCEED IF N-10-D TITRATION IS OUT OF RANGE			

EQUIP MENT	PAGE 02 OF 2 CG 01 CODE YC-016-B	USE LBS	N-CODE	ACCT LBS
	28 RUN V-358 AT 67-69°F THRU BOTH UNDERSURFACE			
	DISTRIBUTORS INTO SV AT 67-69°F IN 17-19			
	MIN			
	RECORD: START <u>8:50 PM</u> M & TOTAL MIN <u>19</u>			
	NOTE: V-358 STRIKE TIME UP WHEN 1/2 VAT			
	BOTTOM SHOWS MT			
SV	29 WHEN S 28 COMPLETED AND BEFORE WASHING IN			
6	V-358, DUMP IN N-4-A FROM S-4			
(CONT)	30 IMMEDIATELY POUR IN N-28-D FROM S 5			
	31 DURING S'S 29 AND 30 (IF ALONE, AFTER S'S			
	29 & 30) WASH IN V-358			
	32 STIR 2 MIN			
	33 RECORD: PH <u>2.4</u> (2.2-2.5) & PB XS <u>+</u> (+)			
	34 STIR TOTAL OF 15 MIN FROM COMPLETION OF			
	S 28 RECORD: START <u>9:00 PM</u> TOTAL MIN <u>15</u>			
	35 DUMP IN N-3-A FROM S 1			
	36 STIR 3 MIN			
	37 RUN IN N-131-B FROM S 3 IN 7 MIN			
	38 STIR 3 MIN.			
	39 POUR IN N-983-D FROM S-3			
	40 STIR 2 MIN			
	41 DUMP IN N-15-A FROM S 6			
	42 STIR 3 MIN			
	43 DUMP IN N-3-A FROM S 2			
	44 STIR 3 MIN			
	45 RECORD: PH <u>6.0</u> (5.8-6.0)			
	46 IF NECESSARY, ADJ TO PH 5.8-6.0 ASSUME 50%		7-D	
	RECORD: PH _____ ASSUME 66%		33-D	
	47 FLOOD TO 153° (7298 G)			
	48 STOP AGITATOR			
	START <u>5:15 PM</u>			
	FINISH <u>9:55 PM</u>			
	OPTR <u>320-064</u>			