

V. 107.

C.V. (107)

D.V. 313/322

CG 36 CODE RT-565-D PKG.
 OCT-20-80 37512
 EST. WGT. 2017 LBS.
 STD. HRS. 8.5 TIME 11 P M

PROCESSES		APPROVED BY
() RT-565-D	()	JJG 12-5-74
()	()	DCG 12-9-74
()	()	
()	()	
TYPED BY		
NSA 12-9-74		

Use N140c lot 102, 3, 4 or 5 only
 use Flake Caustic B.O.V-322

NON-BLEEDING

SHIPMENT	NAME:	USE LBS.	N CODE	ACC LBS
	BON Red Light			
Prep 1	1 If necessary, clean, dress Sparkler & pre-coat with 15#		777-A	
	2 Obtain for S 7		740-C	
	3 Obtain for S 19		2530-C	
	4 Install DV & CV Recorder & Controller Charts			
313 2	5 Run 4" (667 G) water into V-313			
	6 Weigh in drum & pour in M %	123	721-D	128
	7 Turn on agitator & steam & dump in from S 2		740-C	581
	Lot #100% %			
	103 39 98.35	40		
	105 642 98.73	650		
	8 Dump In	13	113-A	13
	9 Dump In	5	777-A	5
	10 Heat to 212-214°F Watch Foam			
	11 Record: BY (+) (S-12A) Record			
	12 Stir 15 Min at 212-214°F, then shut off steam Watch Foam			
	13 Circulate 15 min or longer thru Sparkler until sol'n is clear			
	Maintain at 190-195°F for S 15 & Record: HT OF &			
	Recorder OF			
	Record: Start 7:00 P Total Min 20 Clarity 04			
322 3	14 Run 1-2" (70 G) water into V-322			
	15 When S 13 complete, pump in V-313 thru Sparkler			
	Maintain V-313 at 190-195°F			
	Record: Start 7:40 P Total Min 8.5			
330 4	16 Weigh into V-330 for S 18 M %	342	721-D	342
107 5	17 Run 21" (1989 G) water into V-107			
	18 Run in V-330 from S 16			
	19 Dump in from S 3			
	Lot 500 2530-C 596	225		
	20 Add to 70-80°F, stir to sol'n & Record: HT 28 &			
	Recorder 78 OF			
	21 Dump In	100	65-A	100
	22 Dump in & stir 5 min or longer to dissolve	480	3-A	480
313 6	23 When S 15 complete, close V-313 outlet & stop pump			
	24 Run 1" (230 G) water & heat to 190-195°F - CIRCULATE 15 Min on longer			
	25 DRAIN SPARKLER UNTIL CLEAR - MAINTAIN 190-195°F			
322 7	26 Pump V-313 thru Sparkler into V-322 (S-20) - see attached page			
	27 When MT blow out Sparkler into V-322			

DUP050106969

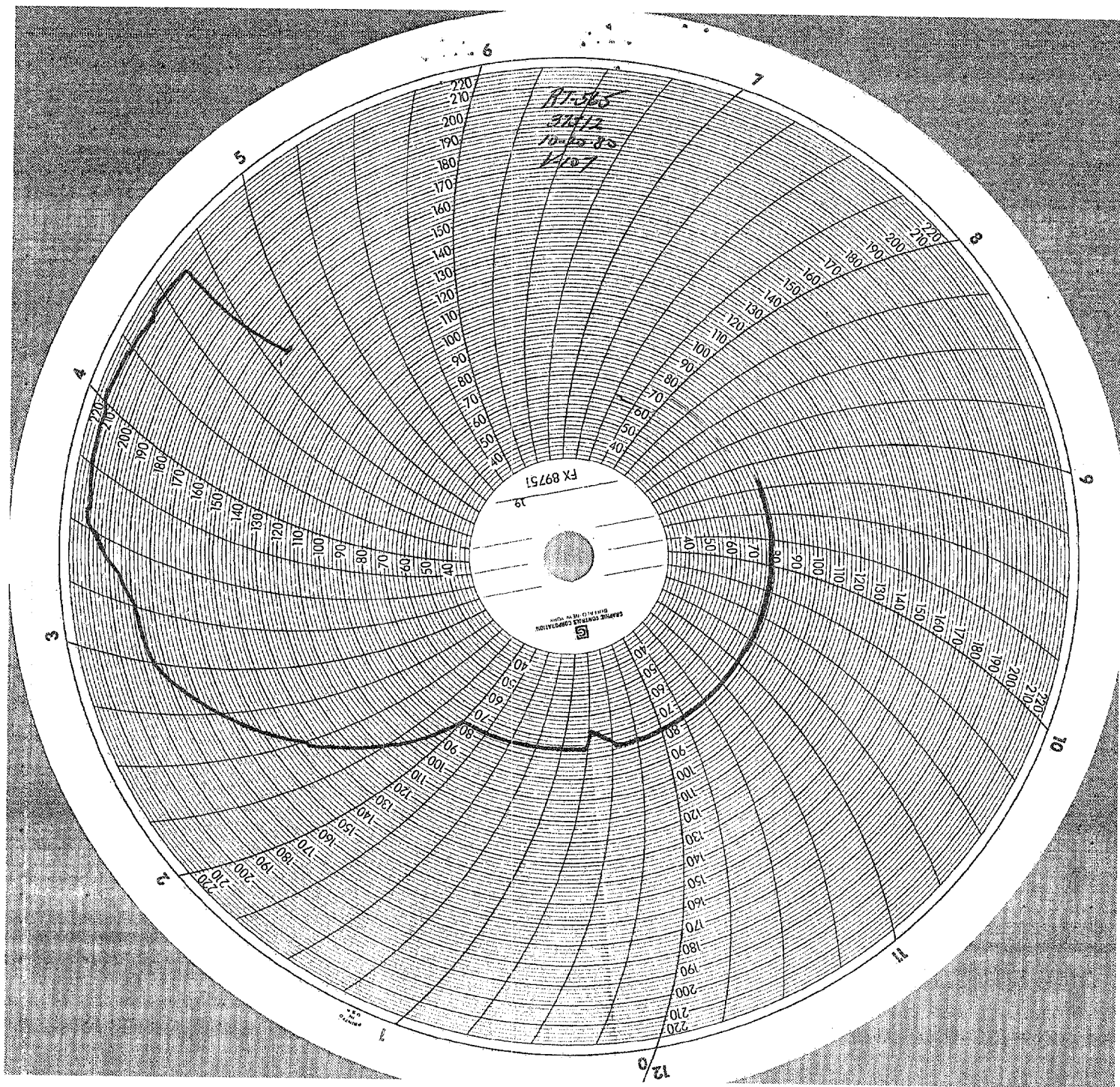
V ~~313~~
313

~~313~~ - RUN 10" (105 GAL) WATER INTO
V 322 & HEAT TO 190-195°F
CIRCULATE 15 MIN OR LONGER
THRU SPARKER UNTIL SOLUTION
IS CLEAR. MAINTAIN 190-195°F
THRU S-~~25A~~ 25A

V ~~322~~
322

~~322~~ PUMP V-~~313~~ THRU SPARKER
INTO V-~~313~~ 322

CONTINUE WITH S-2B



0.T
156.+
162.+
165.+
167.+
180.+
170.+
160.+
167.+
156.+
157.+
162.+
177.+
70.+
2019.T