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Victor Divisions

Victopac Quality - Re Victor #1194M May 8, 1968

H. Dehr

In reply to Mr. Sheehan's letter on the 20% rejects on the .059"-.067" Victopac 61 supplied from thisplant, I have the following comments:

Those samples which are rejected because of gauge, are not truly scrap. Per L. Dymitro, this material can be saved providing it is in the normal 1/16" band of .055"-.071" and used for the jobber version of the same gasket. However, unless we can begin to show that we can produce 100% "in gauge" material, the cost of the gauge sorting must be included in the cost of the gasket. However, I would say that out of gauge scrap will be virtually non-existent.

As for sheet imperfections, I honestly feel that on our skim coat materials that we cannot produce to zero defect standards on sheets at this time, nor do I have any assurance we can in the future, as I don't believe it has ever been done in the past without formulations, equipment, etc., I would guess that the after blanking scrap due to surface imperfections on this very critical job at 5%.

John

John Zeitz

JZ/po

cc: L. Dymitro
W. Sheehan
J. Quenzer
File

VPD-91-0001205