MD-3-A

PACKAGE TICKET (DRY AND PASTE ONLY)

CODE KO-789 LOT K2H87

NET WT/PKG	NO. PKG	PACK. WGT	LOCATION	PO
1826	1	T- 64		
1826	1	T- 25		
1970	1	T- 73		
	STUMP	Lam P 5479		

TOTAL NET WT. 5622 PKG. N–CODE

PROD. SPVR. DATE WHSE. OPER.

10/13/

DATE PRINTED: 9/28/82

PRODUCT NAME: KROLOR ORANGE Y 10/4/82 NON-BLEEDING

CG 04 CODE KO-789-D PKG ____

PROCESSES KO-789-D (I) APPROVED BY: FWP 04/29/82

LOT K2H87 93 246 a12/A

EST. WT. 5179* LBS.

MAKING NOTES _____

JOB NAME: 04KO789DPI

= PRESSING =

INSTRUCTIONS				
VAT				246
DATE				10-6-82
TIME				11AM
RELEASED BY				
PRESS	22	23	24	25
NO.OF CAKES	40	40	48	48

PRESS WITH AGITATION
WASH TO 200 M MHOS WITH 35-75* WATER
TEST AFTER 6 HOURS
LOAD ON 5 CARS

SAMPLES
DELIVER TO

RECORD	1ST	2ND	3RD	4TH	5TH
PRESSLOAD					
STARTED	4PM				
CAKES USED	48				
WATER ON	7PM				
HRS. WASHED	6				
M MHOS	114				
HRS. WASHED					
M MHOS					
HRS. WASHED					
M MHOS					
CAKE CONDITION					
NO CARS LOADED	3 +5				

EXPLAIN LOSSES _____

SAMPLED BY
RELEASED BY BLL

= DRYING =

DRY 18 HOURS AT 220 DEG F

LUMP: OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY RM
RELEASED BY

NO DRUMS 19
LUMP WGT 5479

= GRINDING =

MILL 938 HSP 3/32" SCREEN 3500 RPM
MAX. TEMP 210 DEG F

SCREEN RPM
MAX. TEMP. F

SAMPLE W/O MIXING 1 ENV & 2 PT CANS
IF PACKED IN BAGS SAMPLE AS FOLLOWS:
FIRST BAG: 1 ENV.
40TH BAG: 1 ENV. & 2 PINT CANS
LAST BAG: 1 ENV.
DELIVER TO CTL

EXPLAIN LOSSES

DATE MIXED

SAMPLED BY
RELEASED BY

DUP050103446

87
41
16

0.00 *

2.97 +
0.12 -
3.06 +
0.12 -
3.20 +
0.12 -
3.12 +
0.12 -
11.87 *

0.00 *

3.14 +
0.12 -
42.19 +
45.21 *

87
41
305

0.00 *

45.21 +
3.16 +
0.12 -
2.82 +
0.12 -
2.88 +
0.12 -
1.20 +
0.12 -
54.79 *

87
41
427

0.00 *

11.87 +
3.19 +
0.12 -
3.08 +
0.12 -
3.17 +
0.12 -
3.01 +
0.12 -
3.20 +
0.12 -
3.03 +
0.12 -
3.09 +
0.12 -
3.04 +
0.12 -
3.08 +
0.12 -
3.14 +
0.12 -
0.61 +
0.12 -
42.19 *

DUP050103447