



Interoffice Communication

To R. E. Lehmkuhl
From C. R. Miller
Date May 8, 1980
Subject WEEKLY PRODUCTION REPORT - ABERDEEN - WEEK ENDING 5/6/80
WEEK NO. 18

Production (MM Lbs.) - 7 Days - 4/30/80 thru 5/6/80					
	<u>Last 7 Days</u>	<u>April Month to Date</u>	<u>Year to Date</u>	<u>March Previous Month</u>	<u>Monthly Cumulative thru 5/6/80</u>
Resin (A&BC)	2.88	20.72	103.60	25.33	2.56
Compound	1.58	3.94	15.65	3.96	.83
Dry Blend	.22	1.76	6.80	2.20	.16
Plasticizer	.23	1.26	3.29	1.29	.16

Safety

There were no injuries recorded for the reporting period.

<u>Resin Unit (A & BC Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs.</u>	<u>April</u>	<u>May</u>
Last 7 Days, MM Lbs./C.D.	411	Budget	27.5	28.1
Last 7 Days, % of Budget	45	Forecast 5/1	20.7	-
		Actual	20.8	-
Current Rate, % of Budget	45	Forecast 5/8	-	19.0

Vinyl production for the week totaled 2.88 million pounds. Production levels continue to be reduced as part of the inventory control program. Operation consisted of 5385 production from the old reactor module. The new module underwent a turnaround during the week with three of the four reactors expected to be in operation on Thursday, May 8. The old module will be down beginning on May 12 for a scheduled turnaround of ten days.

<u>Compound Unit (Customer Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs.</u>	<u>April</u>	<u>May</u>
Last 7 Days, M Lbs./C.D.	173	Budget	4.9	5.1
Last 7 Days, % of Budget	106	Forecast 5/1	4.0	-
		Actual	4.0	-
		Forecast 5/8	-	4.9

Line I operated 7 days averaging 44 M pounds per day. Line III operated 7 days averaging 129 M pounds per day. There were no unusual operating problems during the week.

DTH 000051635

R. E. Lehmkuhl
Weekly Production Report - Aberdeen
May 8, 1980
Page 2

Plasticizer operated 4 days averaging 58 M pounds per day.

<u>Dry Blend Unit</u>	<u>Production</u>	<u>Forecast MM Lbs.</u>	<u>April</u>	<u>May</u>
Last 7 Days, M Lbs./C.D.	38	Budget	2.7	2.8
Last 7 Days, % of Budget	43	Forecast 5/1	1.8	-
		Actual	1.8	-
		Forecast 5/8	-	1.8

Dry Blend operated 5 days averaging 54 M pounds per day. Rates were hindered due to box production and the inventory control program.

C. R. Miller

C. R. Miller
Acting Plant Manager

cjt

REL'S OFFICE TO COPY: HRF, CLS, MR, RGR, ELK

ABERDEEN COPIES: CRM, JRM, JEB, RGG, JEM, RDJ, RAF, TBD, JCC, MPB

DTH 000051636