

TECHNICAL CHANGE ORDER

PLAINTIFF'S EXHIBIT

CT-1197

CertainTeed

CertainTeed Corporation
Pipe and Plastics Group

APPLICABLE TO:

Advance A/C
Standard Product Specification No. 6

DATE OF ISSUE:

11-3-80

T.C.O. NO.:

1

PAGE NO.:

1

DESCRIPTION:

RECEIVED

NOV 24 1980

A/C Air Duct Pipe - Plant 258 Only

Purpose:

This Advance Standard Product Specification is being issued as a basis for developing Standard Costs and are being issued only to Headquarters and Plant 258 personnel. The desire to re-enter the Air Duct Market was initiated by Mr. Duffy's letter to Mr. Streepy on 9-6-80, Mr. Streepy's reply of 10-2-80 and Mr. Duffy's additional letter of 10-6-80. Therefore, this Advance Specification is a preliminary step to establishing the Standard Product.

Background:

CertainTeed had withdrawn from the Air Duct Market (4" through 16") in 1969. There had been some underlying problems in trying to continue to service the market when the demand had shifted to far more stringent demands on tolerances than we could meet. Additionally, the FHA had begun to require better joining methods, and there had also been raised the subject of asbestos fiber being introduced into the home or office atmosphere.

Current:

The attached specification is patterned after the original specification plans adding 18", 20" and 24" pipe. The wall thicknesses, furnishes and tolerances were discussed and approved by Mr. Benhardt as a reasonable starting point.

It cannot be over emphasized that the products going to customers must be free from fibrous particles that could lead to any type of complaint.

The joining system will have to be resolved. A Stevenson type of coupling has been suggested, and once the dimensional parameters have been agreed upon, CertainTeed can negotiate for the required quantities.

Since it is anticipated selling these pipe products through a distribution system that manufactures their own fittings, CertainTeed will not need to furnish any fittings.

Disposition of Superseded Pages:

None, this is the initial specification.

CTD011981

PREPARED BY:

RSH

APPROVED BY:

msb

R & D

sp

MFG.

JBH

SALES

J.R.A.

I.E.

OTHERS