

ACME, TEXAS PLANT FORMULA

ALL PURPOSE COMPOUND TEX 955

DESCRIPTION OF PRODUCT - All purpose compound for taping and finishing joints, spotting nailheads and texturing. May be, also, used for specified central mix operations.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs./Batch</u>
Vanicide 512	Fungicide	126	.05	1.0
Natrosol 250HHR	Water Retention agent	170	.30	6.0
Gelvatol RS-6219	Adhesive	162	3.00	60.0
Asbestos	Bulking agent	9	3.00	60.0
Mica	Anti-cracking agent	11	6.00	120.0
Refoamer M-11	Anti-foaming agent	196	.05	1.0
Glacial Talc 325	Filler	-	1.00	20.0
Petro AD	Wetting agent	143	.05	1.0
Land Plaster TEX 25	Filler	-	<u>86.55</u>	<u>1731.0</u>
			100.00	2000.0

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
58	52	55

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 33.
Wet mix shall be plastic and buttery working and free of grit or coarse particles.

BONDING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 35.
After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE
Specifications:

- There shall be at most only a couple of very small cracks in the wedge.

COLOR
Specifications:

- Dried compound should match the color of ivory wallboard paper closely and be free of color streaks.

August 20, 1969
NEW FORMULA

ACME, TEXAS PLANT FORMULA

ALL PURPOSE COMPOUND TEX 955

BEDDING - CENTRAL MIX

*obsolete
2-4-70
revised
2-20-70*

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FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs./Batch</u>
Vanicide 512	Fungicide	126	.05	1.0
Natrosol 250HHR	Water Retention agent	170	.30	-6.0 4.0
Gelvatol RS-6219	Adhesive	162	3.00	60.0
Asbestos	Bulking agent	9	3.00	60.0
Mica	Anti-cracking agent	11	6.00	120.0 100.0
Refoamer M-111	Anti-foaming agent	196	.05	1.0 2.0
Glacial Talc 325	Filler	-	1.00	20.0
Petro AD	Wetting agent	143	.05	1.0
Land Plaster TEX 25	Filler	-	86.55	1731.0 1753
			100.00	2000.0

WORKING CONSISTENCY
Specifications:

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<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
58	52	55

WORKING PROPERTIES
Specifications:

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Wet mix shall be plastic and buttery working and free of grit or coarse particles.

BONDING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 35.
After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE
Specifications:

- There shall be at most only a couple of very small cracks in the wedge.

COLOR
Specifications:

- Dried compound should match the color of ivory wallboard paper closely and be free of color streaks.

May 27, 1970
NEW FORMULA

ACME, TEXAS PLANT FORMULA

ALL PURPOSE AND COMPOUND WHITE TEX-955

DESCRIPTION OF PRODUCT: - All Purpose compound for taping and finishing joints, spotting nailheads and texturing.

-/ FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M.Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Vanicide 513	Fungicide	126	.05	1.0
Natrosol 25 HXR <u>CELLOSIZ</u>	Water Retention Agent	170	.20	4.0
Gelvato1 RS 6219	Adhesive	162	3.00	60.0
Asbestos	Bulking Agent	9	3.00	60.0
Mica	Anti-Cracking Agent	11	5.00	100.0
Defoamer M111	Anti-Foaming Agent	196	.10	2.0
Glacial Talc 325	Filler	-	1.00	20.0
Land Plaster TEX-25	Filler	-	87.65	1753.0
			100.00	2000.0

WORKING CONSISTENCY: - Refer to Plant Testing Procedure No. 32.
Specifications:

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
58	52	55

WORKING PROPERTIES: - Refer to Plant Testing Procedure No. 33.
Specifications: Wet mix shall be plastic and buttery working and free of grit or coarse particles.

BONDING PROPERTIES: - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE: -
Specifications: There shall be at most only a couple of very small cracks in the wedge.

COLOR: - White
Specifications: Dried compound shall not vary in color from preceding batches.

EDO:dek

-/ Denotes change in this reissue.

SGP 0017219

#110

**ACME FORMULA #955
ASBESTOS CONTAINING PRODUCTS**