MD-3-A

PACKAGE TICKET

CODE BP-565 LOT K2K-22

PO	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		6	880	15
	STUMP			

TOTAL NET WT. 880

LUMP WT. 902 PKG. N-CODE

PROD. SUPV. DATE 11/15/82 OPERATOR J-B

0·C

1·76 +
1·73 +
1·69 +
1·67 +
1·56 +
0·39 +

006

8·80 ł

INSTRUCTIONS = PRESSING =		RECORD				
VAT	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	STARTED					
TIME	CAKES USED					
RELEASED BY	WATER ON					
PRESS	HRS. WASHED					
NO. OF CAKES	OHMS					
PRESS WITH AGITATION	HRS. WASHED					
WASH TO OHMS -	OHMS					
TEST AFTER HOURS	HRS. WASHED					
LOAD ON 8 CARS	OHMS					
PANLOAD	CAKE CONDITION					
#3 CLEAN PANS + CARS (IF USED FOR	NO CARS LOADED	14	2			
OTHER CODES) RED TO INSERT	EXPLAIN LOSSES					
HOSE OFF PANS BEFORE PANLOADING						
SAMPLES JAR	SAMPLED BY					
DELIVER TO	RELEASED BY AK for VP.					

= DRYING =

DRY 36 HOURS AT 170 DEG F.	LUMP: - OK - WET - SALTS - CONTAMINATD
DRY IN SECTIONS:	
TAKE COMPOSITE SAMPLES FROM EACH DRYER CAR, NOTE CODE, LOT, DRYER #, DATE, TIM	
AND SUBMIT TO CTL FOR % MOISTURE	
[redacted]	NOTE - FILL IN BELOW
LEAVE IN DRYER WHILE MOISTURE RUN	ADDITIONAL DRYING HOURS REQUIRED
IF 1% OR LESS MOISTURE - OK TO PULL	
DUMP IN NEW LIP'S WITH LINER (PAPER)	NO DRUMS 6
SAMPLES [redacted] 1PT + 1 ENV	NO CARS PULLED LUMP WGT 902
DELIVER TO CTL	SAMPLED BY
	RELEASED BY AK

MILL LSF 0.75" SCREEN 1700 RPM	SCREEN RPM
MAX. TEMP 140 DEG F	MAX. TEMP. F
[redacted]	
GRIND WITH CO_2 AS PER OP# FA 0043	EXPLAIN LOSSES
SAMPLE WITHOUT MIXING	DATE MIXED 11-15-82
SAMPLES 2 ENV & 2 PT CAN	
DELIVER TO CTL	SAMPLED BY MM
	RELEASED BY

DUP050102397

PRODUCT NAME = MONAS
(RESIN EXTENDED CPC FO
CG 20 CODE BP-565-D PR

LOT OCT 1 2 1982 K2K22

EST. WT. [redacted] LBS.
1024

N-8515 LOT N-087 (6)

NON
SSES APPROVED BY
65-D (A) BBK 11/20/81
XOC-23 TCR 07/02/82

MAKING NOTES _____

JOB NAME: 20BP565DPA

INSTRUCTIONS = PRESSING =	RECORD				
VAT					
DATE					
TIME					
RELEASED BY					
PRESS					
NO.OF CAKES					
PRESS WITH AGITATION					
WASH TO OHMS -					
TEST AFTER HOURS					
LOAD ON 8 CARS					
PANLOAD					

PRESSLOAD	1ST	2ND	3RD	4TH	5TH
STARTED					
CAKES USED					
WATER ON					
HRS. WASHED					
OHMS					
HRS. WASHED					
OHMS					
HRS. WASHED					
OHMS					
CAKE CONDITION					
NO CARS LOADED					

EXPLAIN LOSSES _____

SAMPLES JAR
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

DRY 24 HOURS AT 180 DEG F.
DRY IN SECTIONS: _____

LOCK LID

SAMPLES 1 QT. FOR R&D
DELIVER TO

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

NO DRUMS
NO CARS PULLED LUMP WGT
SAMPLED BY
RELEASED BY

= GRINDING =

MILL LSP 0.75" SCREEN 1700 RPM
MAX. TEMP 140 DEG F
PULVERIZE WITH DRY ICE
STORE WITH LOOSE LID - 3-4 HRS.
(ALLOWS DRY ICE TO ESCAPE)

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN
DELIVER TO CTL

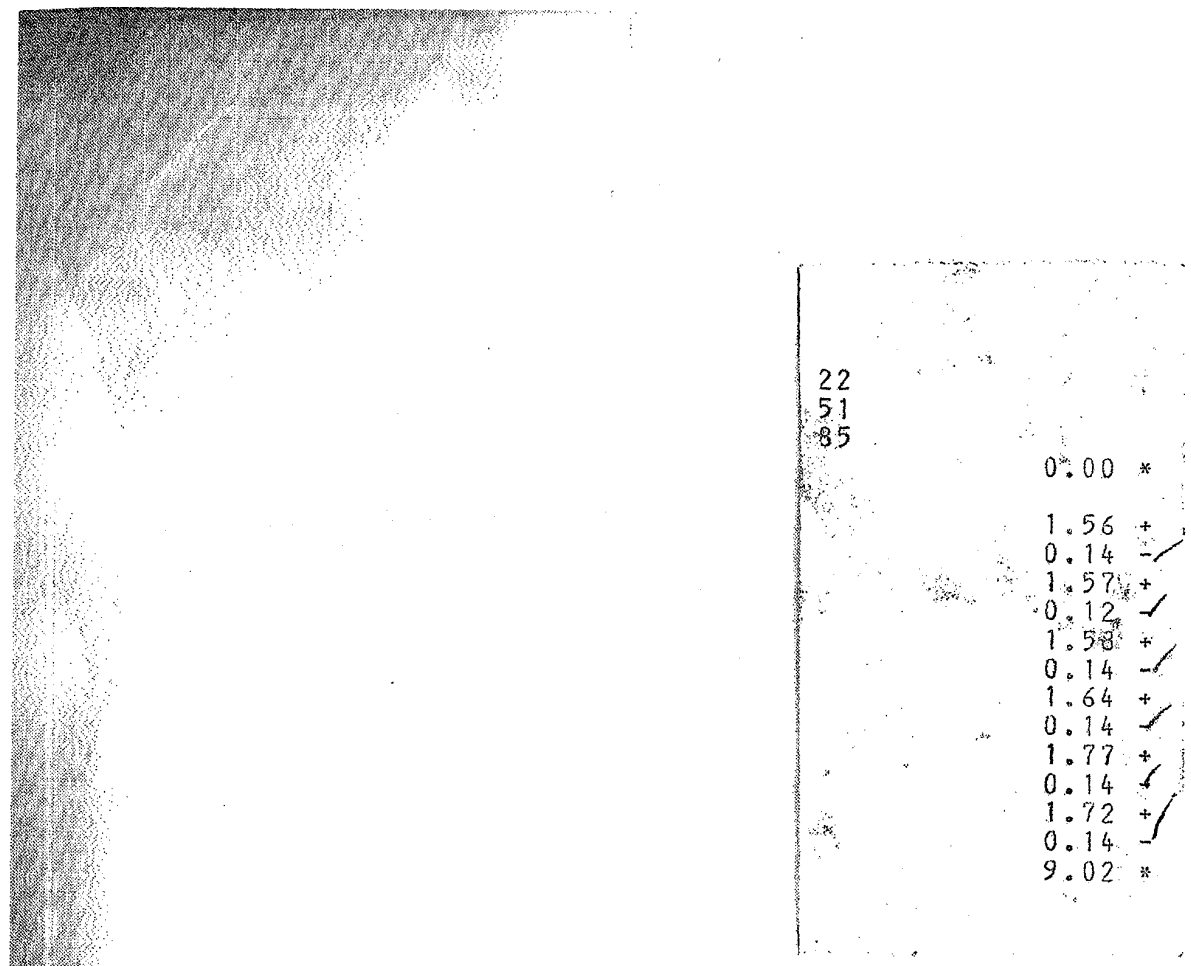
SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

DATE MIXED

SAMPLED BY
RELEASED BY

DUP050102398


22
51
85
0.00 *
1.56 +
0.14 -
1.57 +
0.12
1.58 +
0.14 -
1.64 +
0.14
1.77 +
0.14
1.72 +
0.14 -
9.02 *