preferred as it best cares for expansion in the pipe. Cast manifolds or headers, known as branch tees, are available for this construction.

OUTPUT OF RADIATORS

The output of a radiator can be measured only by the heat it emits. The old standard of comparison used to be square feet of *actual surface*, but since the advance in radiator design and proportions, the surface area alone is not a true index of output. (The engineering unit of output is the *Mb* or 1000 Btu.) However, during the period of transition from the old to the new, radiators may be referred to in terms of *equivalent square feet*. For steam service this is based on an emission of 240 Btu per hour per square foot.

Table 1. Variation in Dimensions and Catalog Ratings of 10-Section Tubular Radiators

No. of Tubes	3	4	5	6	7
Width of Radiator, Inches	4.6–5.1	6.0–7.0	8.0–8.9	9.1–10.4	11.4–12.8
Length per Section, Inches	2.5	2.5	2.5	2.5	2.5–3.0
Height with Legs—Inches	Heat Emission—Equivalent Square Feet				
13–14	.....	.....	.....	20	25.0–32.5
16–18	.....	.....	28.5	.....	30.0–38.3
20–21	15.0–17.5	20.0–22.5	25.0–31.2	30	36.7–45.0
22–23	20.0–21.3	25	30.0–33.9	35	40.0–45.2
25–26	20.0–26.7	25.0–27.5	32.5–39.8	37.5–40.0	50.0–53.5
30–32	25.0–30.9	33.3–35.0	40.0–48.6	50	63.3–62.5
36–38	30.0–36.7	40.0–42.5	50.0–56.5	60	70.0–75.4

Output of Tubular Radiators

Table 1 illustrates the difficulty in tabulating tubular radiator outputs since there is so much variation in design between the products of the different manufacturers. Only on the four-tube and six-tube sizes is there any practical agreement in output value. The heat emission values appear as square feet but are entirely empirical, being based on the heat emission of the radiator and not on the measured surface.

Output of Wall Radiators

An average value of 300 Btu per actual square foot of surface area per hour has been found for wall radiators one section high placed with their bars vertical. Several recent tests[1] show that this value will be reduced from 5 to 10 per cent if the radiator is placed near the ceiling with the bars horizontal and in an air temperature exceeding 70 F. When radiators are placed near the ceiling, there is usually so noticeable a difference in temperature between the floor level and the ceiling that it becomes difficult to heat the living zone of a room satisfactorily.

[1]University of Illinois, *Engineering Experiment Station Bulletin No.* 223, p. 30.

Output of Pipe Coils

The heat emission of pipe coils placed vertically on a wall with the pipes horizontal is given in Table 2. This has been developed from available data and does not represent definite results of tests. For such coils the heat emission varies as the height of the coil. The heat emission of each pipe of ceiling coils, placed horizontally, is about 126 Btu, 156 Btu, and 175 Btu per linear foot of pipe, respectively, for 1-in., 1¼-in., and 1½-in. coils.

Table 2. Heat Emission of Pipe Coils Placed Vertically on a Wall (Pipes Horizontal) Containing Steam at 215 F and Surrounded with Air at 70 F

Btu per linear foot of coil per hour (not linear feet of pipe)

Size of Pipe	1 In.	1¼ In.	1¼ In.
Single row	132	162	185
Two	252	312	348
Four	440	545	616
Six	567	702	793
Eight	651	796	907
Ten	732	907	1020
Twelve	812	1005	1135

Effect of Paint

The prime coat of paint on a radiator has little effect on the heat output, but the finishing coat of paint does influence the radiation emission. Since this is a surface effect, there is no noticeable change in the convection loss. Thus, the larger the proportion of direct radiating surface, the greater will be the effect of painting on the radiation. Available tests are on old-style column type radiators which gave results shown in Table 3.

Table 3. Effect of Painting 32-in. Three Column, Six-Section Cast-Iron Radiator[a]

Radiator No.	Finish	Area Sq Ft	Coefficient of Heat Trans. Btu	Relative Heating Value Per Cent
1	Bare iron, foundry finish	27	1.77	100.5
2	One coat of aluminum bronze	27	1.60	90.8
3	Gray paint dipped	27	1.78	101.1
4	One coat dull black Pecora paint	27	1.76	100.0

[a]Comparative Tests of Radiator Finishes, by W. H. Severns (A.S.H.V.E. Transactions, Vol. 33, 1927).

Effect of Superheated Steam

Available research data indicates that there is probably a decrease in heat transfer rate for a radiator or gravity convector with superheated steam in comparison with saturated steam at the same temperature. The decrease is probably small for low temperatures of superheats and additional tests are necessary with varying degrees of superheat to establish accurate comparisons for all types of radiators and convectors[2].

[2]Tests of Radiators with Superheated Steam, by R. C. Carpenter (A.S.H.V.E. Transactions, Vol. 7, 1901, p. 206).