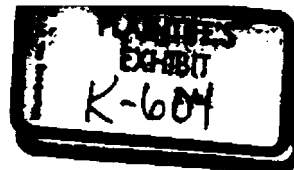


FILE NAME: Owens-Corning (OC)

DATE: 1971 Aug 30

DOC#: OC373

DOCUMENT DESCRIPTION: Memo RE Consumption Rates of Asbestos - Kaylo
Production - Berlin



intra-company correspondence

to D. A. Wilson - Toledo/13

from R. F. Shannon - Granville/62

date August 30, 1971

subject CONSUMPTION RATES OF
ASBESTOS - KAYLO
PRODUCTION - BERLIN
1971/1972

cc: W. Justice - Berlin
A. J. Pearson - Toledo/25
J. B. Rhoads - Berlin
D. O. Richards - Granville/5W
P. H. Scheuerle - Berlin

After a long struggle, I finally was able to get the basic information from Marketing and the Berlin Plant needed to calculate asbestos consumption rates by grade for the final four months of 1971 and for the year 1972.

Consumption rates were calculated on currently approved batch formulations. I then modified these numbers to reflect the lower cost and/or improved formulations we expect to have in production during this time period.

In making these calculations, I made two assumptions: (1) Purchasing would have the various grades of asbestos in the quantities listed available for plant use, and (2) the plant will switch over by October 1 to the Carey 4T filter press batch and the lower asbestos, no chromite K-10 pan pouring batch. If the plant decides to delay one or both of the batch changes, then we will need to reduce the calculated consumption rate of 4T by 45 tons per month and increase calculated consumption rates of JM 4K from 0 tons to 45 tons and W3/M amosite from 85 tons to 105 tons per month until such time as the new formulations are placed in production.

Projected asbestos consumption rates at Berlin for the final four months of 1971 and for the year 1972 are as follows:

Asbestos

	1971 Sept.-Dec. (tons)	1972 Jan.-Dec. (tons)
<u>Grade 4</u>		
JM-4K/4D	45	0
Carey 4T	165	700
<u>Grade 7</u>		
Carey/Lake 7D	275	900
<u>Amosite</u>		
Grade W3/M	325	1000
Grade S-33	60	200
Total Asbestos	870	2800

R. F. Shannon

RFS:rl

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