



INTER-OFFICE CORRESPONDENCE

Date: December 18, 1981

From: G. J. Goetz

Location: Philadelphia RSO

Subject: Certain-teed Corp
Valley Forge, Pa.

Re: VCM transfers

To: H. C. Hank - Lake Charles

cc: Leman White - Lake Charles ✓
W. J. Fetter - Pittsburgh

Basis the Lake Charles S.O.P. transfer procedure dated 9/9/81 and the internal CTC memo of 2/4/81 (cc of both attached) do you see any problems with transferring some of the psig ranges to our S.O.P. "key points" section, e.g. 3(c) and 3(d) of the CTC memo? Also, can you establish what a minimum flow rate should be, e.g. section of the CTC memo?

This S.O.P. will become our part of the Appendix to the contract. Do you see any thing else that should be on the S.O.P.?

Secondly, from our November 30 meeting, the concensus was that if CTC doesn't check-out to within 0.25% of our values then we will mutually seek out the problem and resolve it. Will the plant accept this differential now that every thing is in place?

Please advise. Thanks for your input.

GJG/r

A handwritten signature in cursive script, likely belonging to G. J. Goetz, written in dark ink.

SL 049043

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STEPS	check	KEY POINTS
1. Open suction valve on tank to be transferred from.		
2. Check fill line to be sure it is blocked on line from spheres and daytanks.		
3. Open recirculating line to tank that is to be transferred.		
4. Check to be sure vent valve is closed.		
5. Start pump.		
6. Open valve to CertainTeed.		
7. Be sure meter bypass and old meter are blocked.		
8. Record pump discharge pressure.		
9. Record line temperature from TI.		
10. Record Varec level on tank that is being transferred.		
11. Record pressure on tank that is being transferred.		
12. Record transfer meter starting reading from both meters.		To be recorded only after CertainTeed notifies that line is packed.
13. Record starting temperatures on tank that is being transferred.		To be recorded only after CertainTeed notifies that line is packed.
14. Record DP reading from VCM control panel.		To be recorded only after CertainTeed notifies that line is packed.
15. Be sure that VCM-II computer is on line.		
16. Notify CertainTeed that they can start transferring. <u>RECORD TIME.</u>		
17. After CertainTeed starts transfer, call up point on computer and record. (TE6605)		
(Transfers should be stopped at 3'0" low level.)		

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STEPS	check	KEY POINTS
When CertainTeed calls and says that transfer is completed:		
18. Record time.		
19. Block valve to CertainTeed.		
20. Record final line temperature from TI and TE6605.		
21. Record final Varec level.		
22. Record pressure on tank.		
23. Be sure that equalizing line is open.		Line must be floated or it will result in SRV lifting.
24. Record transfer meter final reading.		
25. Record final temperature on tank.		
26. Record final DP reading.		
27. Shut down pump.		
28. Remove transfer report from the VCM-II printer.		

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