

NARCO CONFIDENTIAL-RESTRICTED

NARCOGUN P-340

Made at: Womelsdorf, PA

PRODUCT LIFE: NOV. 11, 1964 TO MARCH 1976

ASBESTOS DATES: NOV. 11, 1964 TO MARCH 1976

NARCOGUN P-340 MIXES: 341

341A

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NORTH AMERICAN REFRACTORIES COMPANY

MIX INSTRUCTIONS

<u>PLANT Womelsdorf - Basic</u>	<u>DATE November 11, 1964</u>
<u>BRAND NARCOGUN P-340</u>	<u>MIX NO. 341</u>
<u>PROCESS Phosphate-bonded</u>	<u>BURN</u>
<u>(SPS) Periclase gun mix</u>	<u>SHRINKAGE</u>

EXPERIMENTAL MIX

Periclase	- 4 22 + 8 mesh	28%
Periclase	- 8 + 20 mesh	17%
Periclase	- 20 + 48 mesh	15%
Periclase	- 48 mesh	5%
Periclase	ASF	34%
7K05 Asbestos		1%
		100%

SPECIAL INSTRUCTIONS Shred asbestos into mix by hand to
break up lumps. SPS solution will be added at
the gun nozzle on the job.

CONTROL SPECIFICATIONS

	<u>Based on W.O. 340 dated</u>
	<u>8-27-64</u>

SIGNED Robert L. Hess
Research