September 16, 1968
NEW FORMULA

PLAINTIFF'S EXHIBIT

GP-458

ACME, TEXAS PLANT FORMULA

READY MIX JOINT COMPOUND TEX-976-Y (MACHINE TOOLS) (READY MIX "X")

DESCRIPTION OF PRODUCT - Yellow Ready Mix Joint compound used for taping, covering tape, filling cornerbead and spotting nails.

FORMULA

Raw Material	Function	R.M. Spec.	Percent	Lbs./Batch
Water	Solvent	-	-	433.0 ; (52 gal.)*
Filler C-971	Body	-	91.32	700.0
Poly Vinyl Acetate Emulsion	Adhesive	185	8.03	61.5
Benzoflex 50	Plasticizer	183	.52	4.0
Yellow Oxide 2087	Pigment	139	.13	1.0
			100.00	1199.5**

*Approximately 56.5 lbs/100 lbs of active ingredients (this may vary ± 2 gallons per batch).

**One batch yields 18 (±) - 5 gallon pails of Ready Mix Joint Compound at 65.6 lbs/pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications for Paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender - 385 ± ~~20~~ 15

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty, or undispersed particles. Material shall be free from lumps due to incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE - Refer to Plant Testing Procedure No. 37.
Specifications: There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR - Yellow
Specifications: Dried compound shall match color of standard sample.

RRB:kgc

November 4, 1968
Supersedes Formula No. TEX-976-Y
Dated September 16, 1968

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Benzoflex 50	Plasticizer	183	.52	4.0
Yellow Oxide 2087	Pigment	139	.13	1.0
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RRB:kgc

SGP 0018016

November 4, 1968
Supersedes Formula No. TEX-976-Y
Dated September 16, 1968

ACME, TEXAS PLANT FORMULA

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RRB:kgc

ACME FORMULA #976Y
ASBESTOS CONTAINING PRODUCTS

SGP 0018013