

1 PIECE INSERTED TOP
1 PIECE SEAL ON
EDGEWATER
LARGE INSERTED + SAND RING.
SLOTTED MOLD

FOSECO, INC.

SALES AND SERVICE DEPARTMENT

HARRY SHEPARD

3257 COUNTRY CLUB DRIVE

R.D. MEDINA OHIO

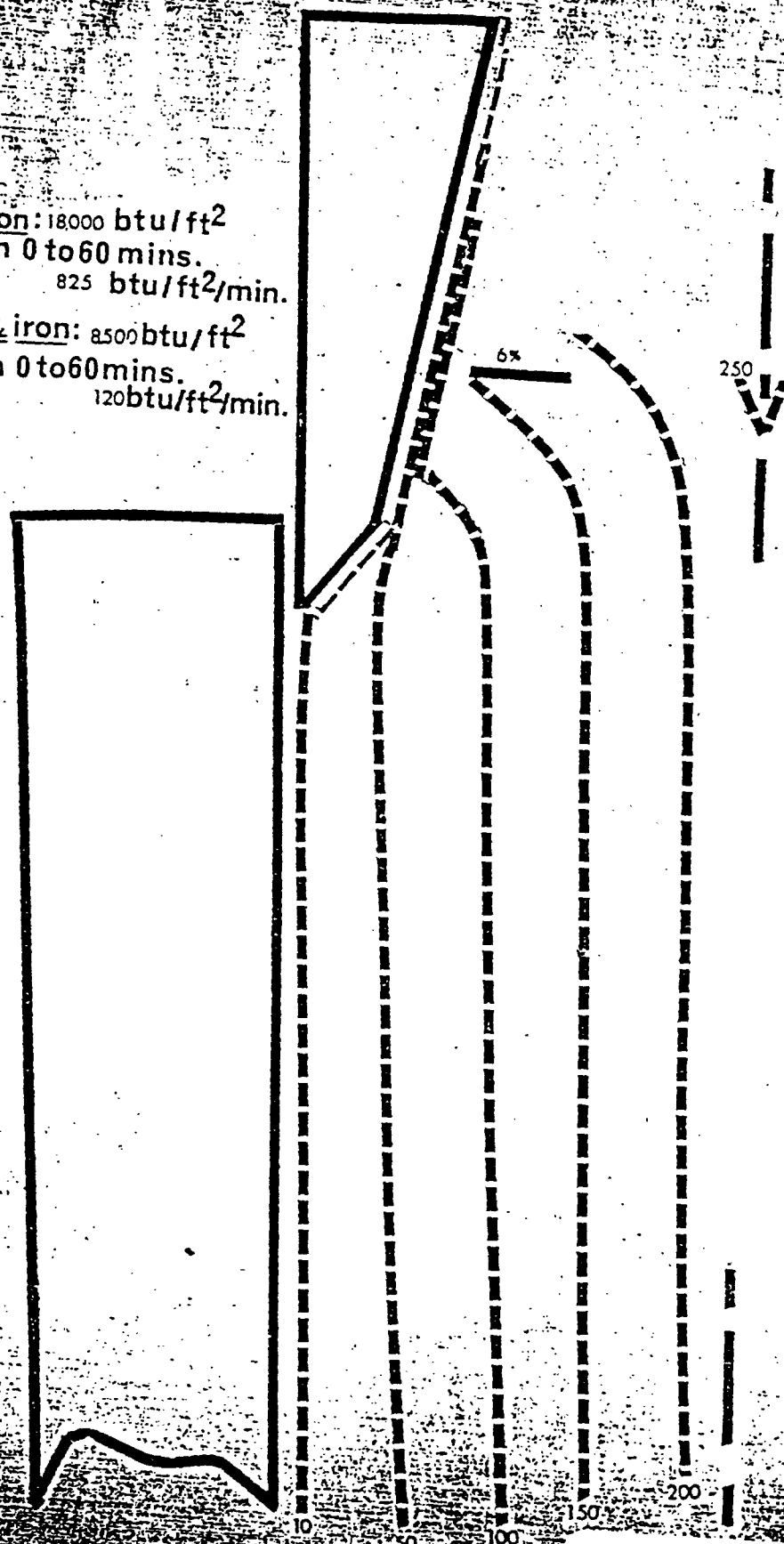
PLAINTIFF'S
EXHIBIT

FOS-800

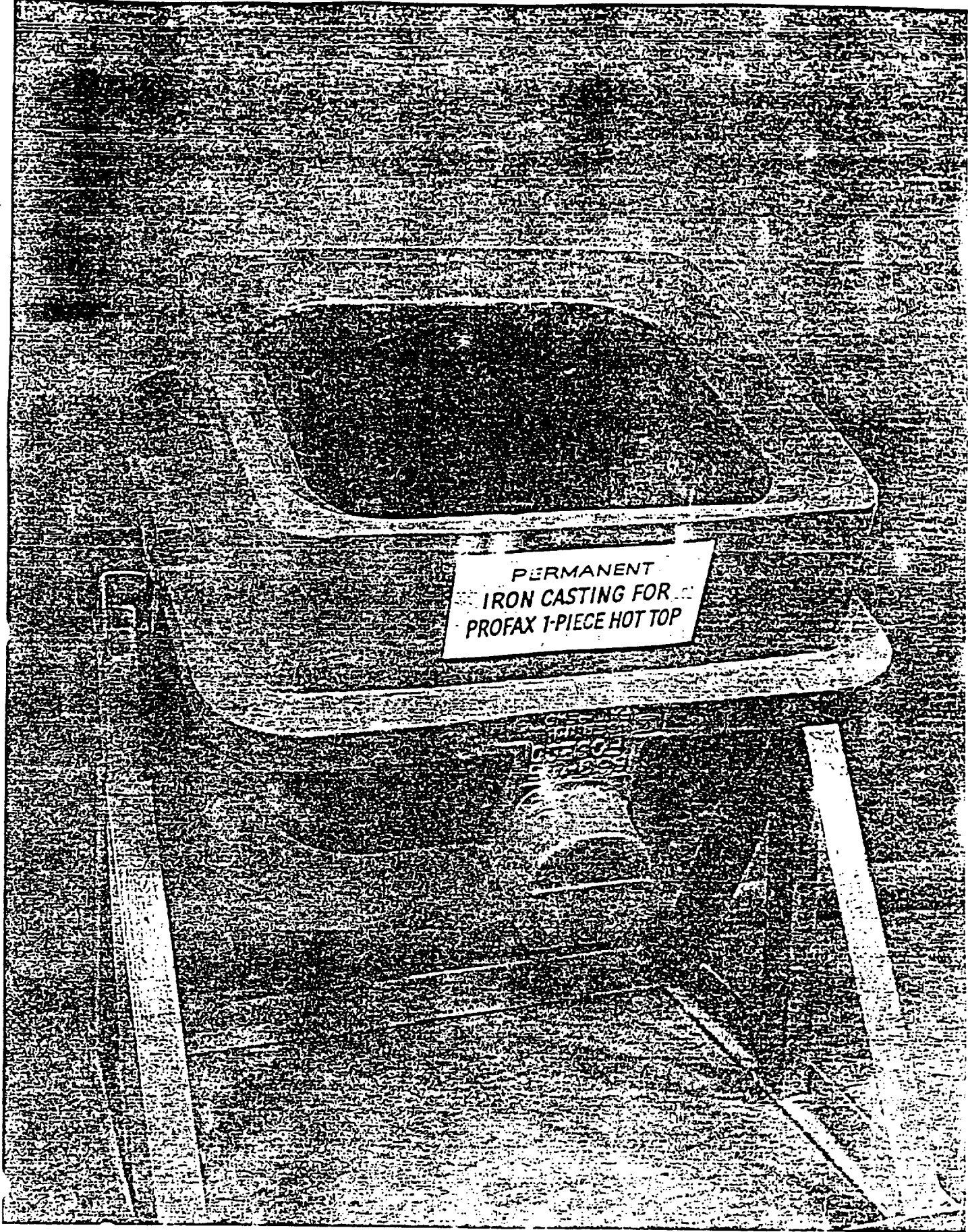
3018

Cast iron: 18000 btu/ft²
from 0 to 60 mins.
825 btu/ft²/min.

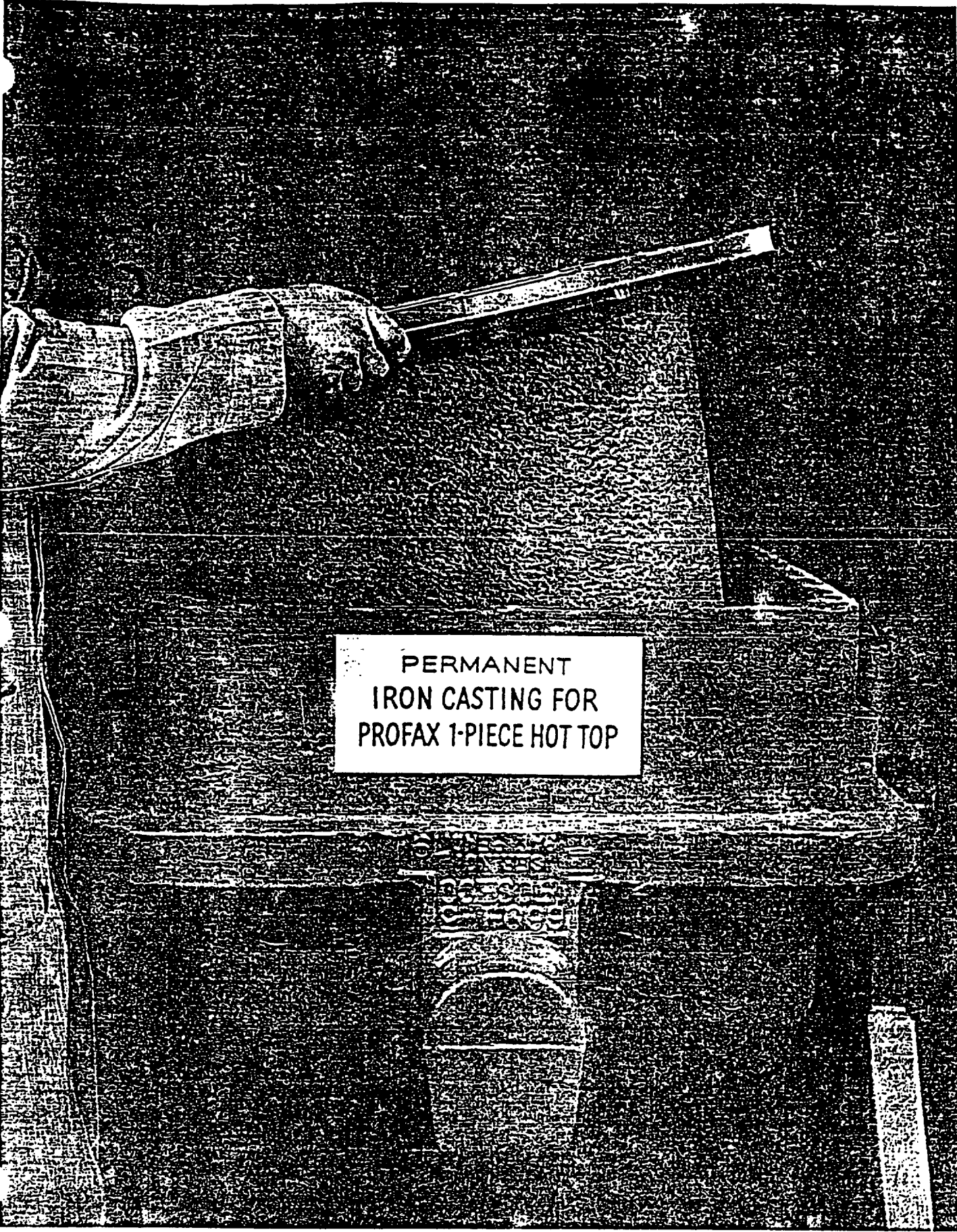
Profax & iron: 8500 btu/ft²
from 0 to 60 mins.
120 btu/ft²/min.





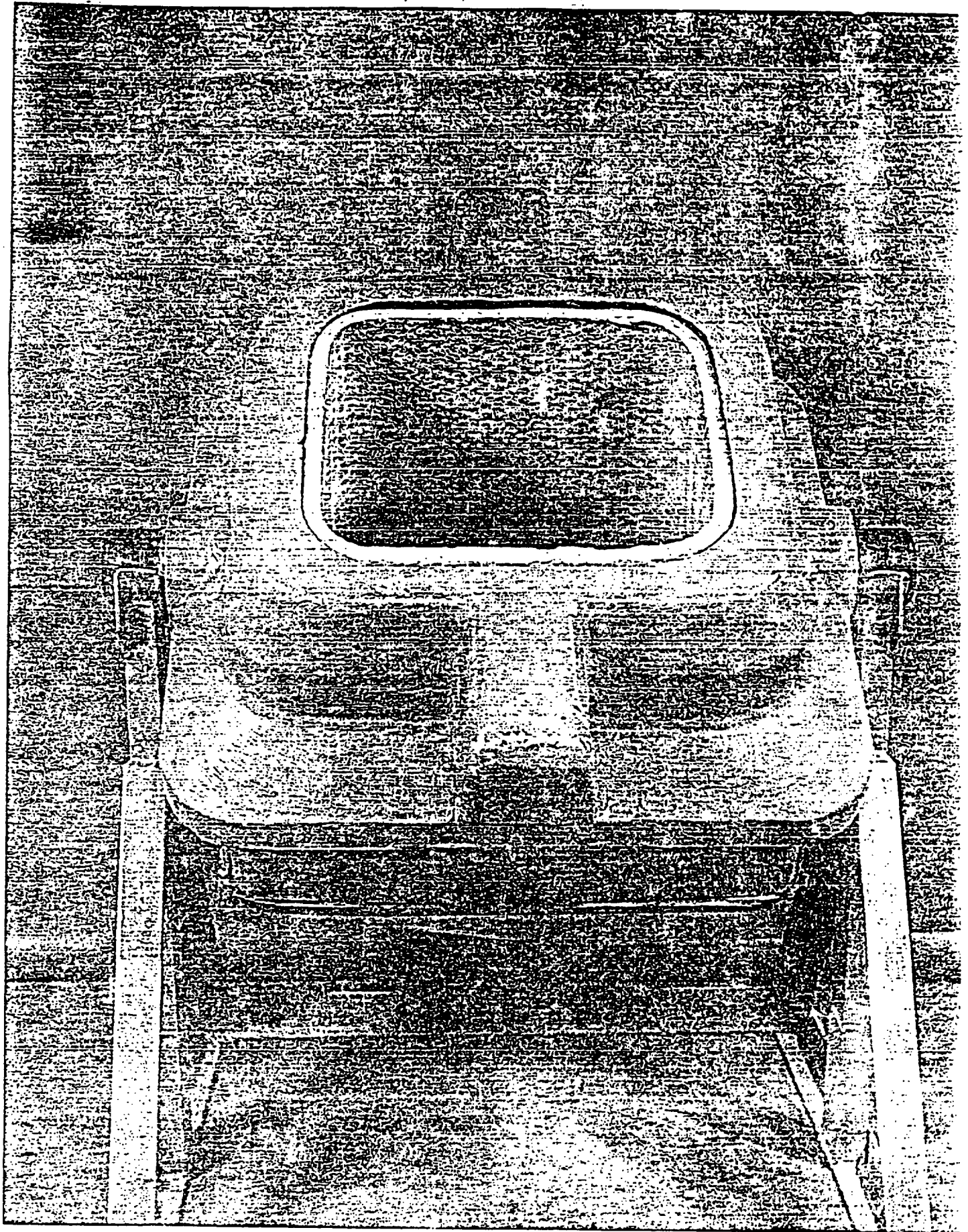


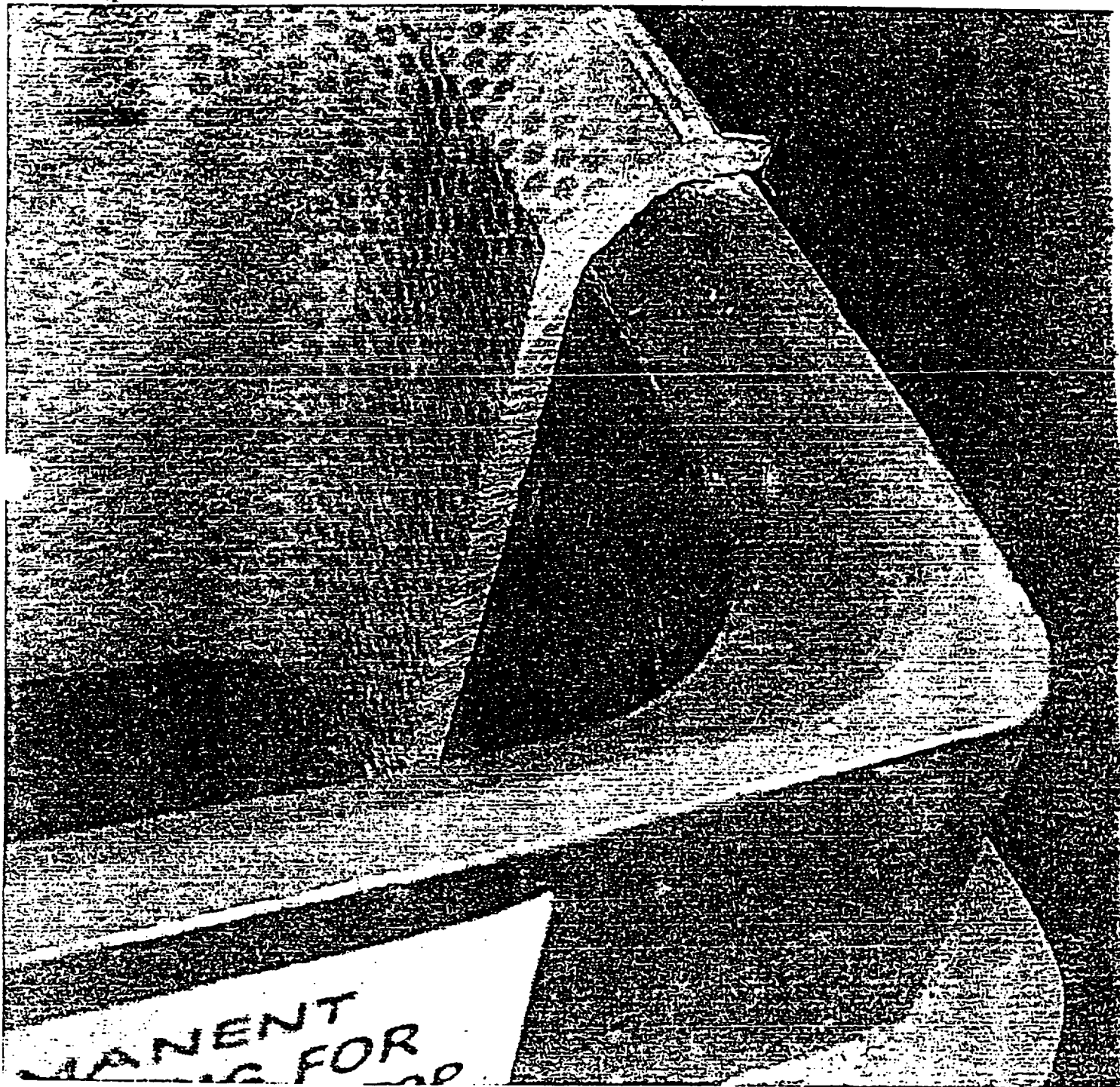
PERMANENT
IRON CASTING FOR
PROFAX 1-PIECE HOT TOP



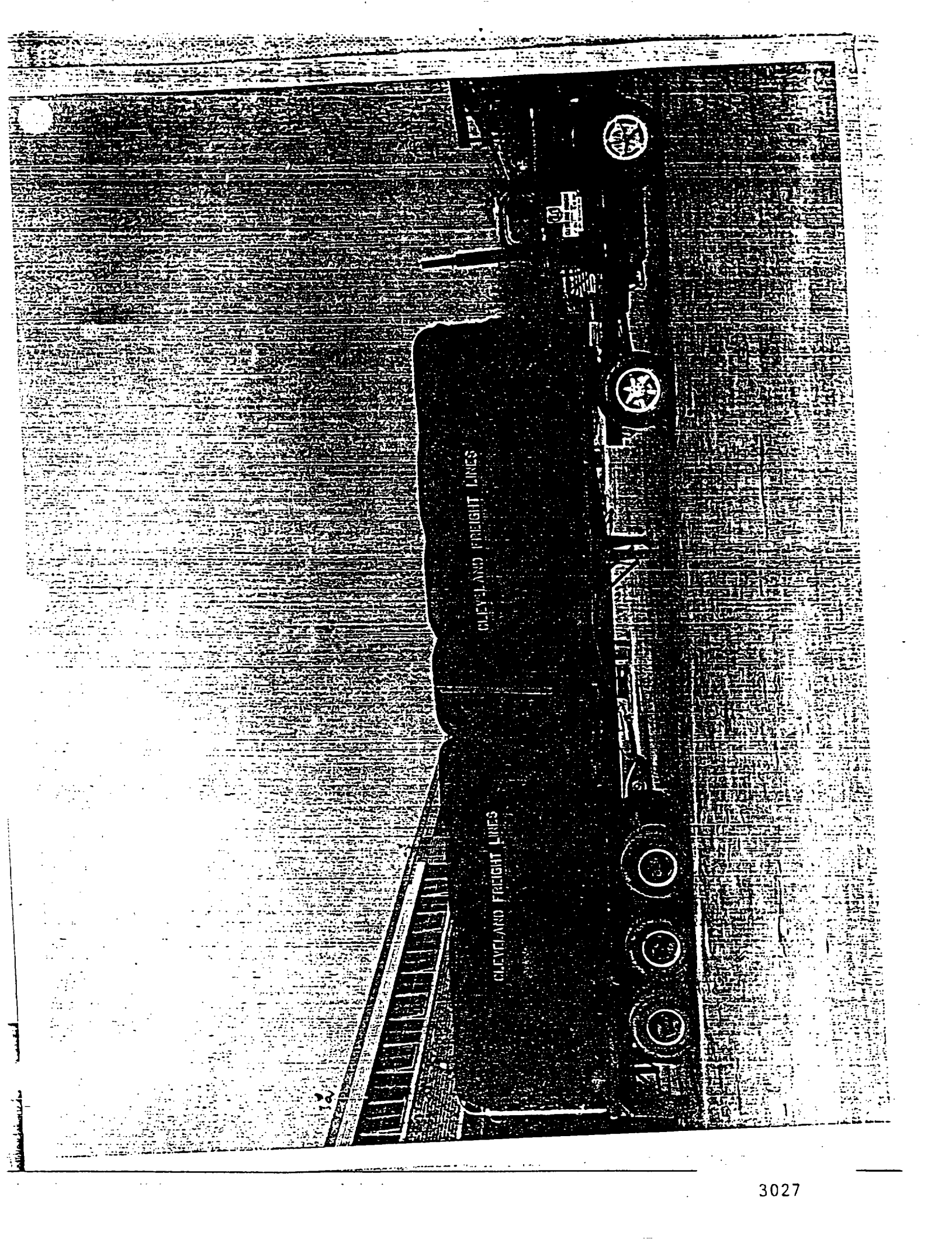
PERMANENT
IRON CASTING FOR
PROFAX 1-PIECE HOT TOP

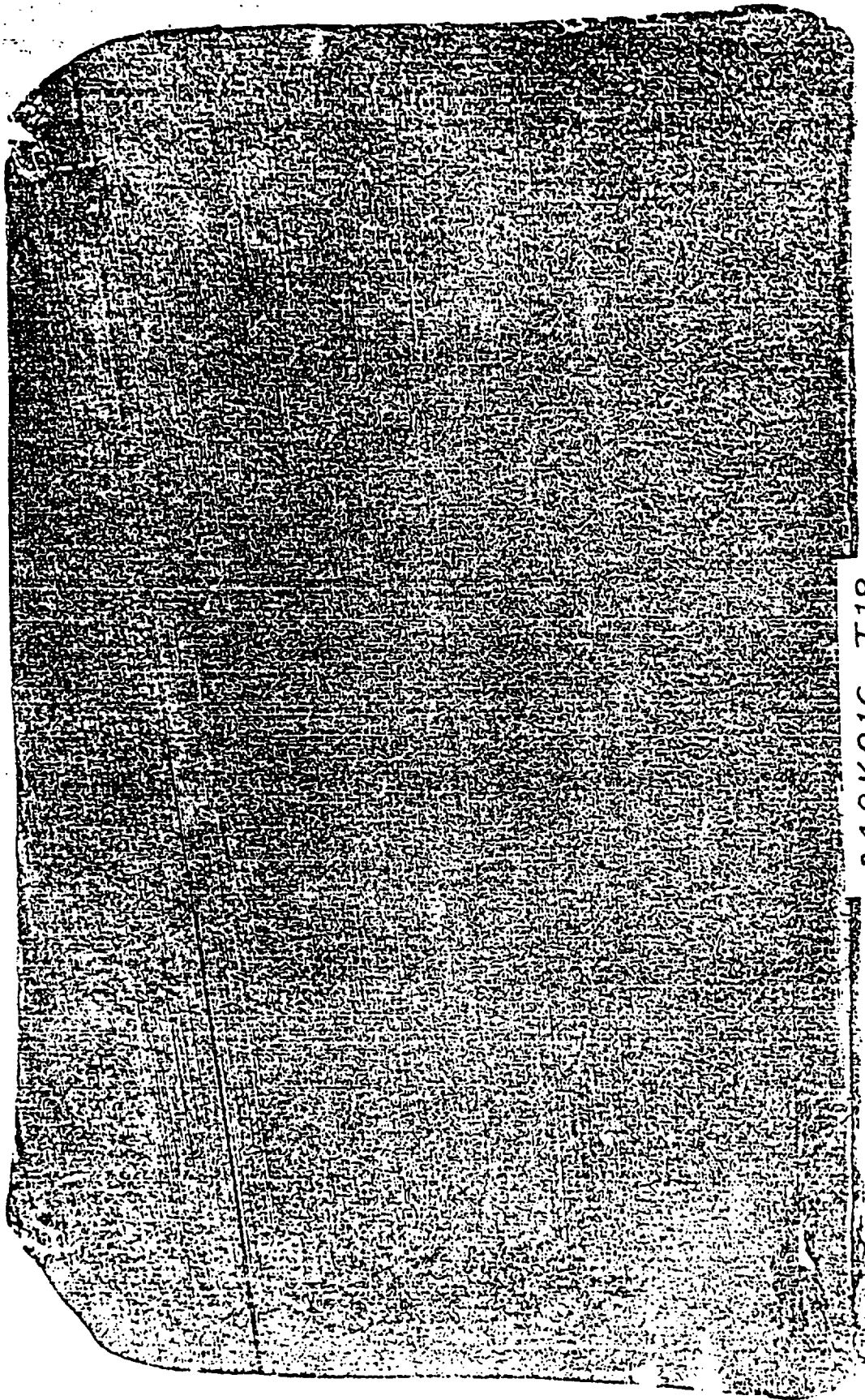




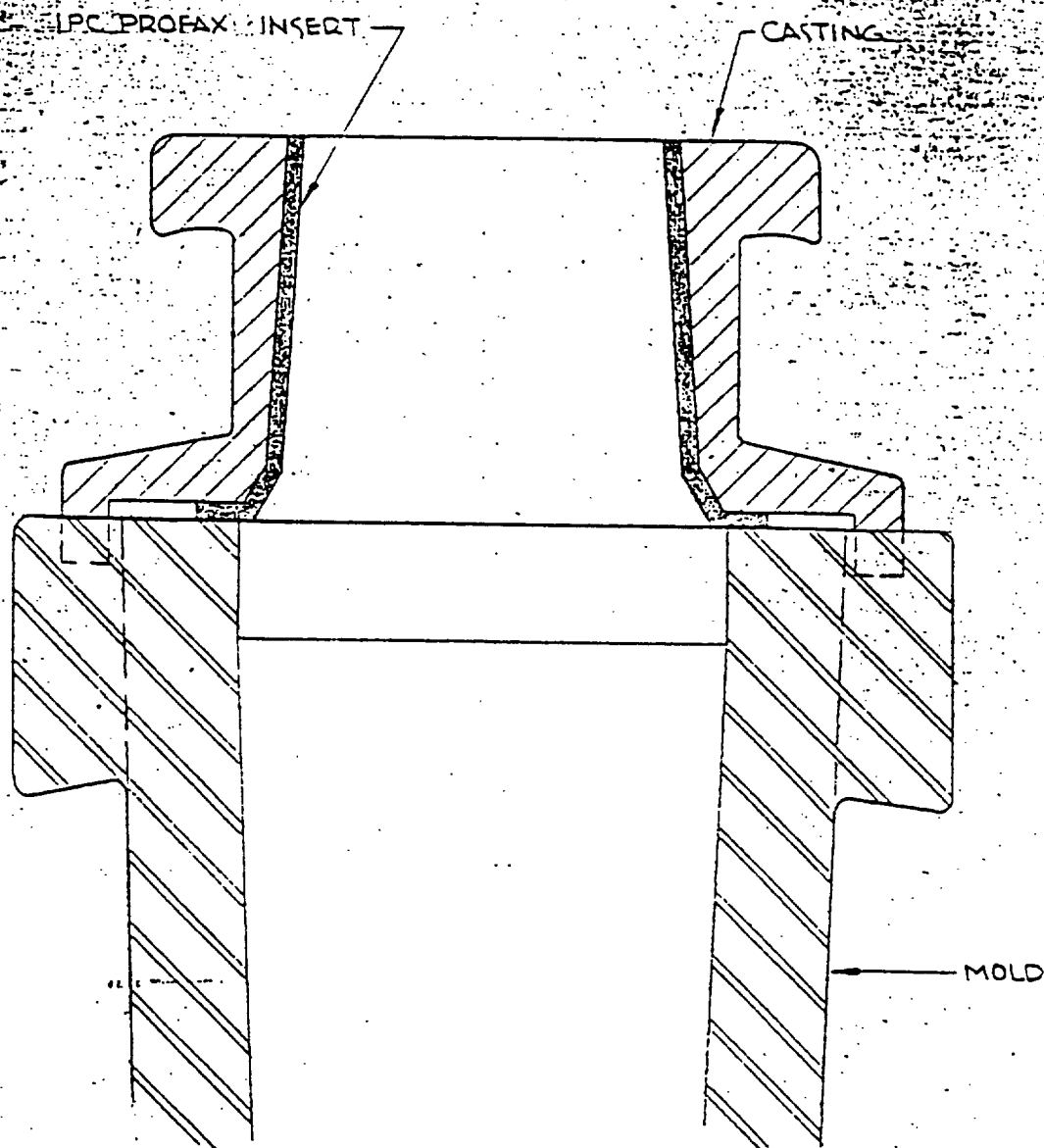


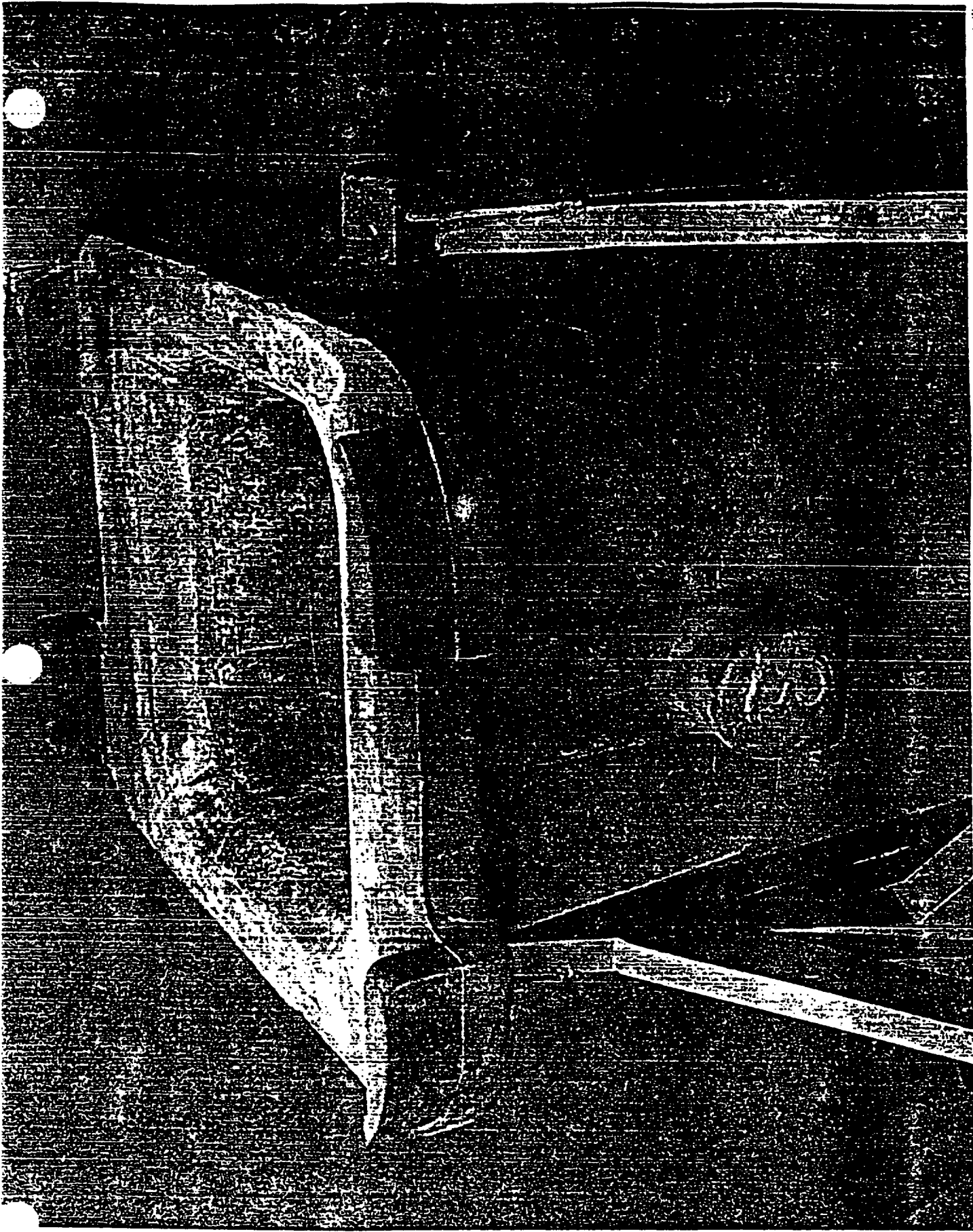


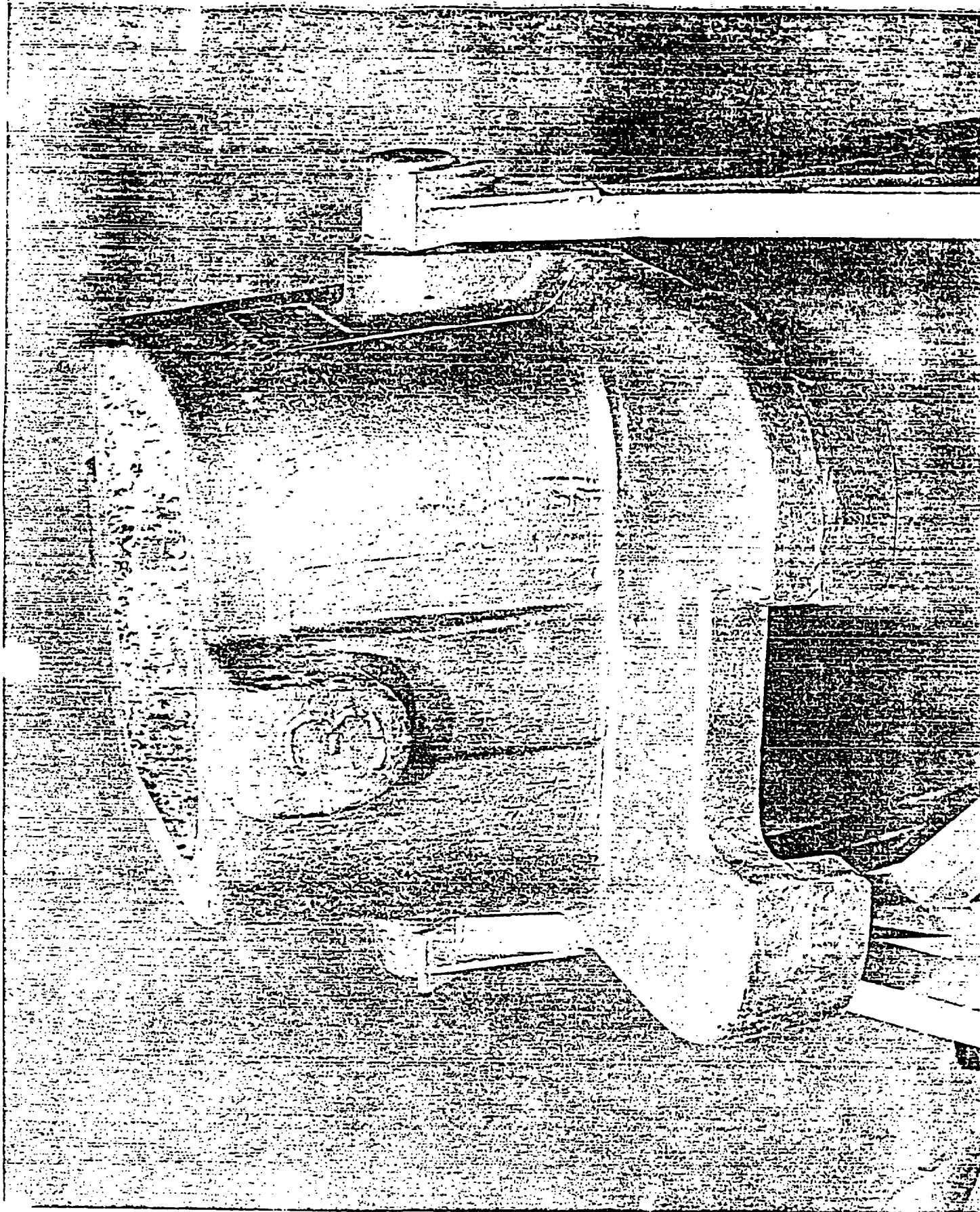


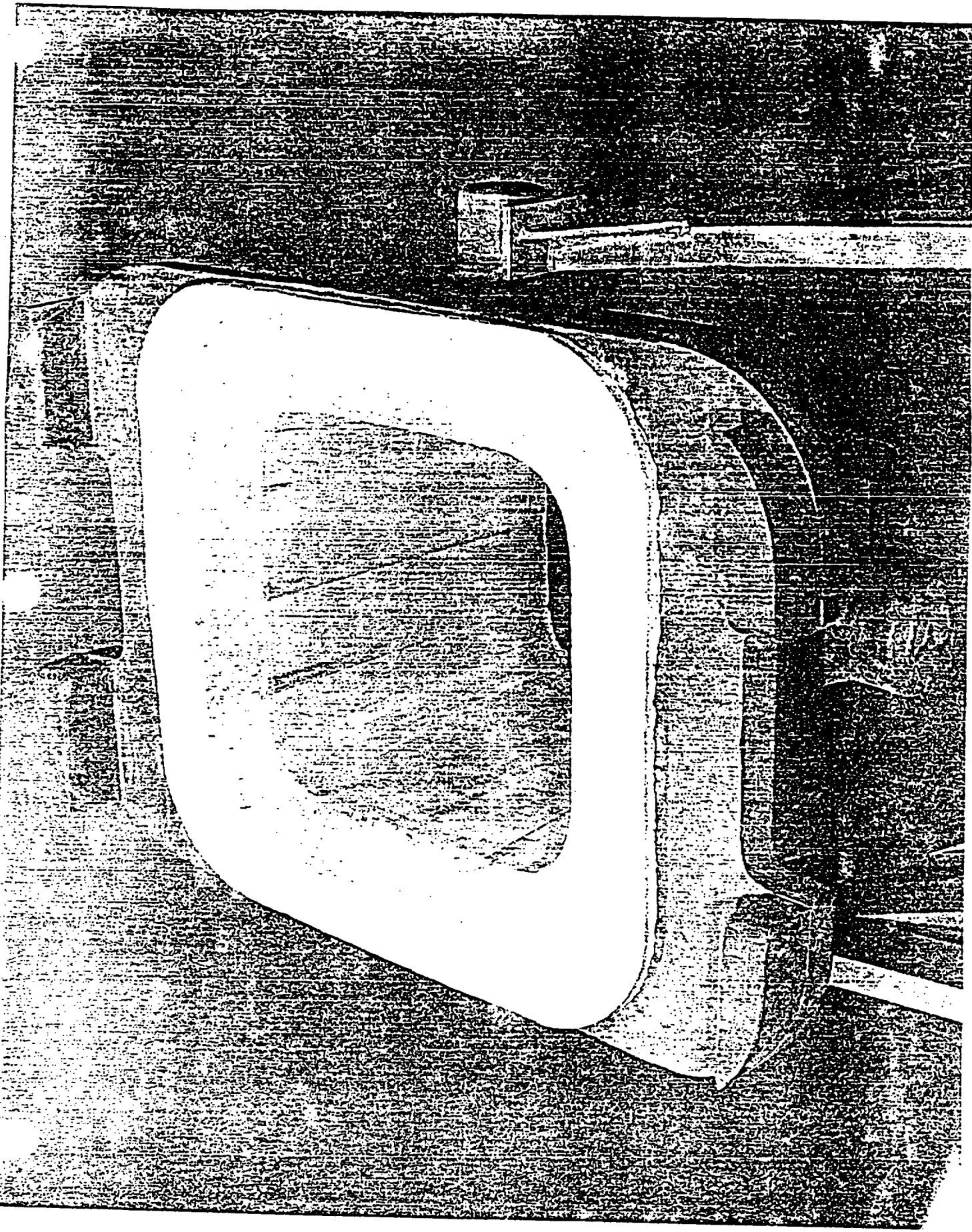


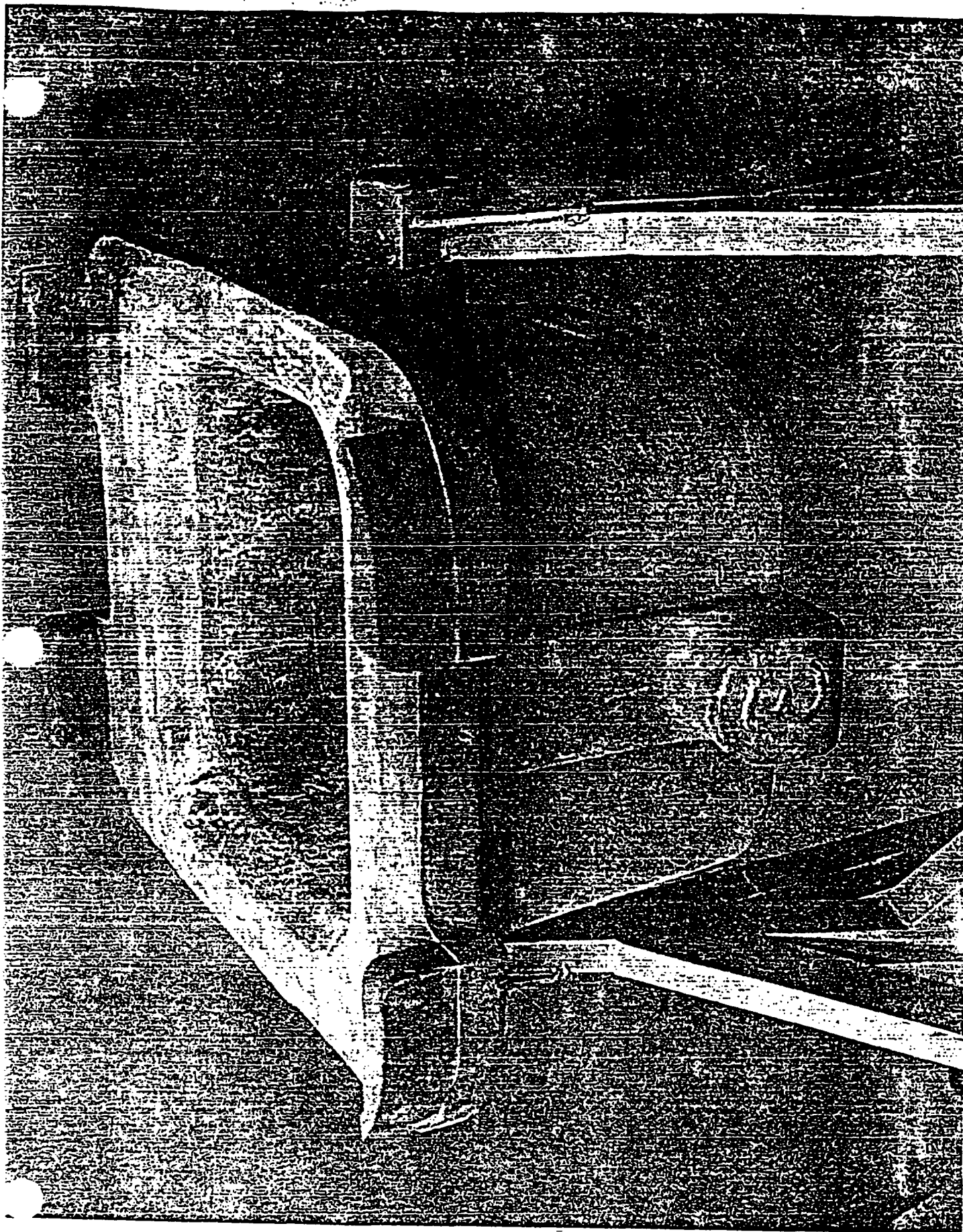
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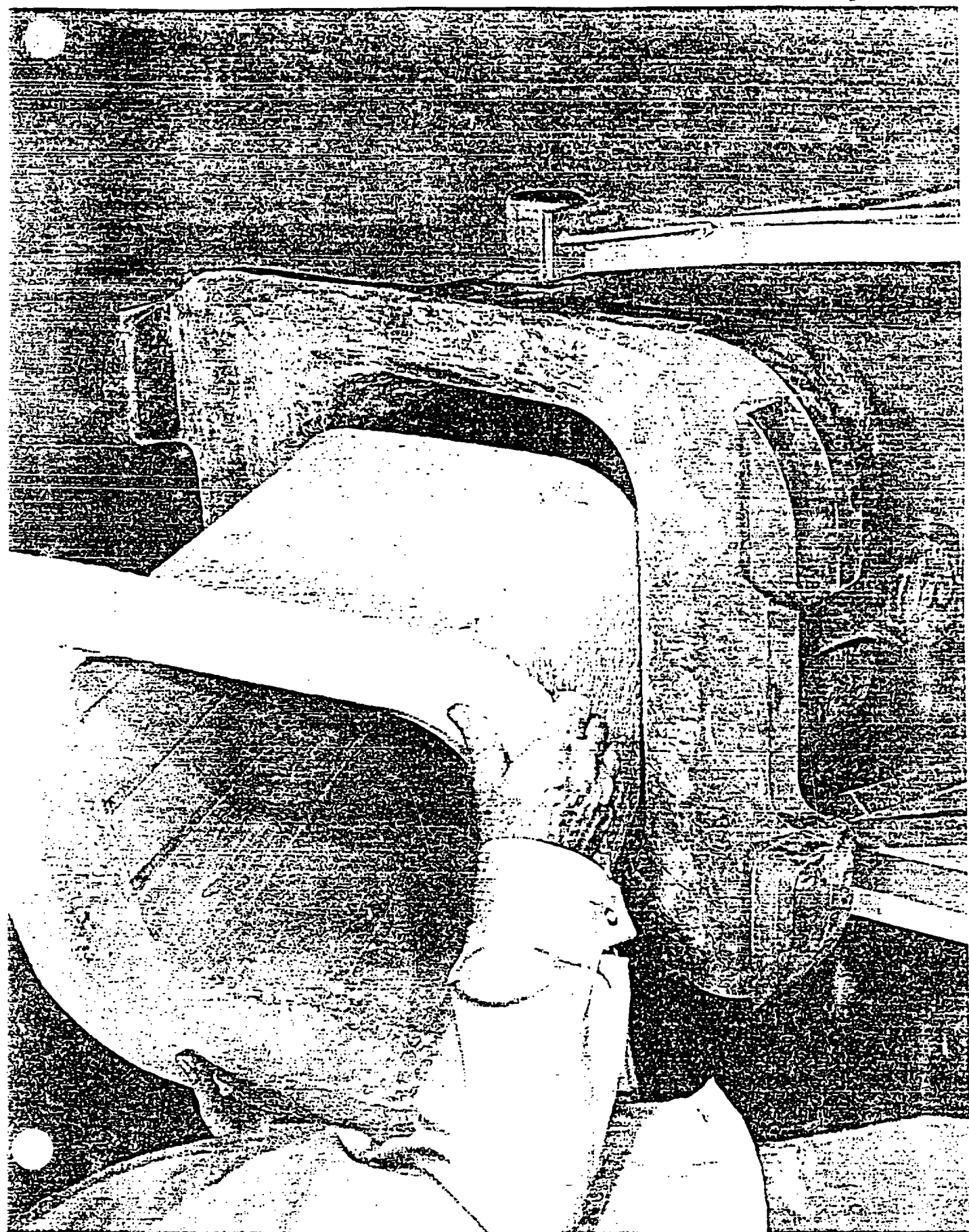


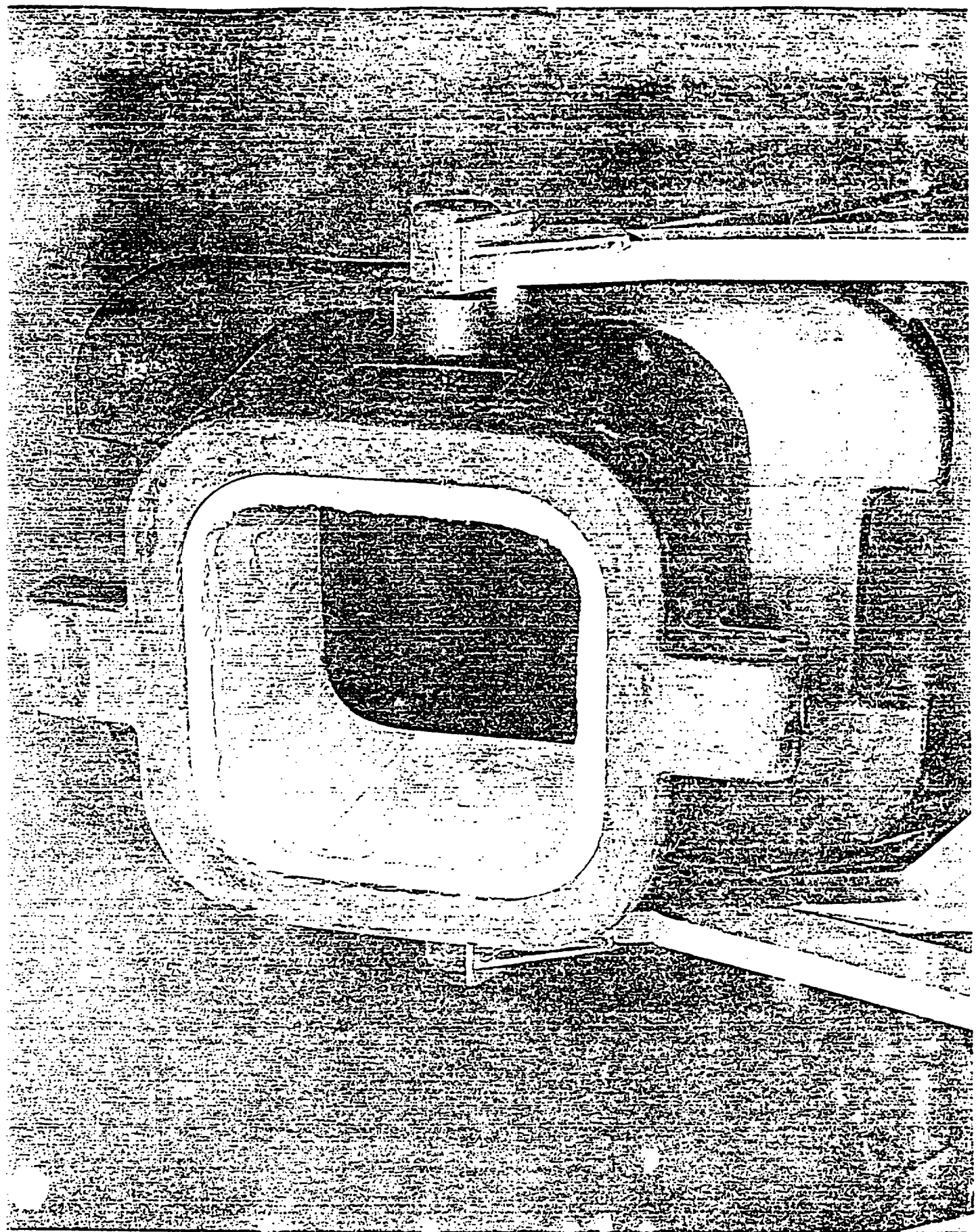


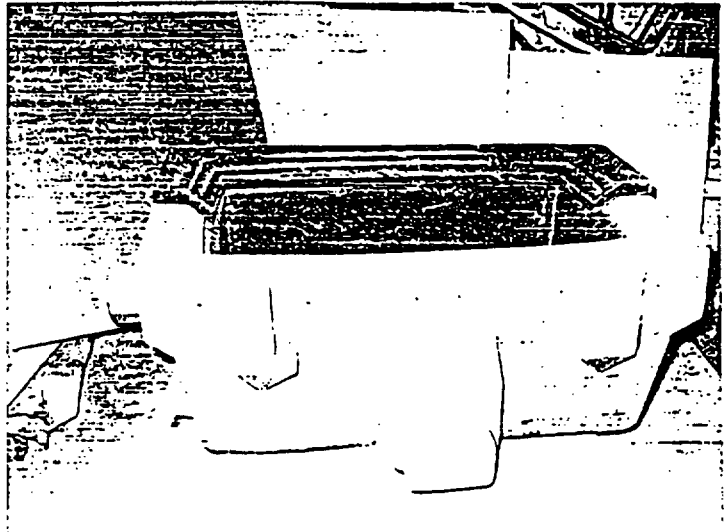


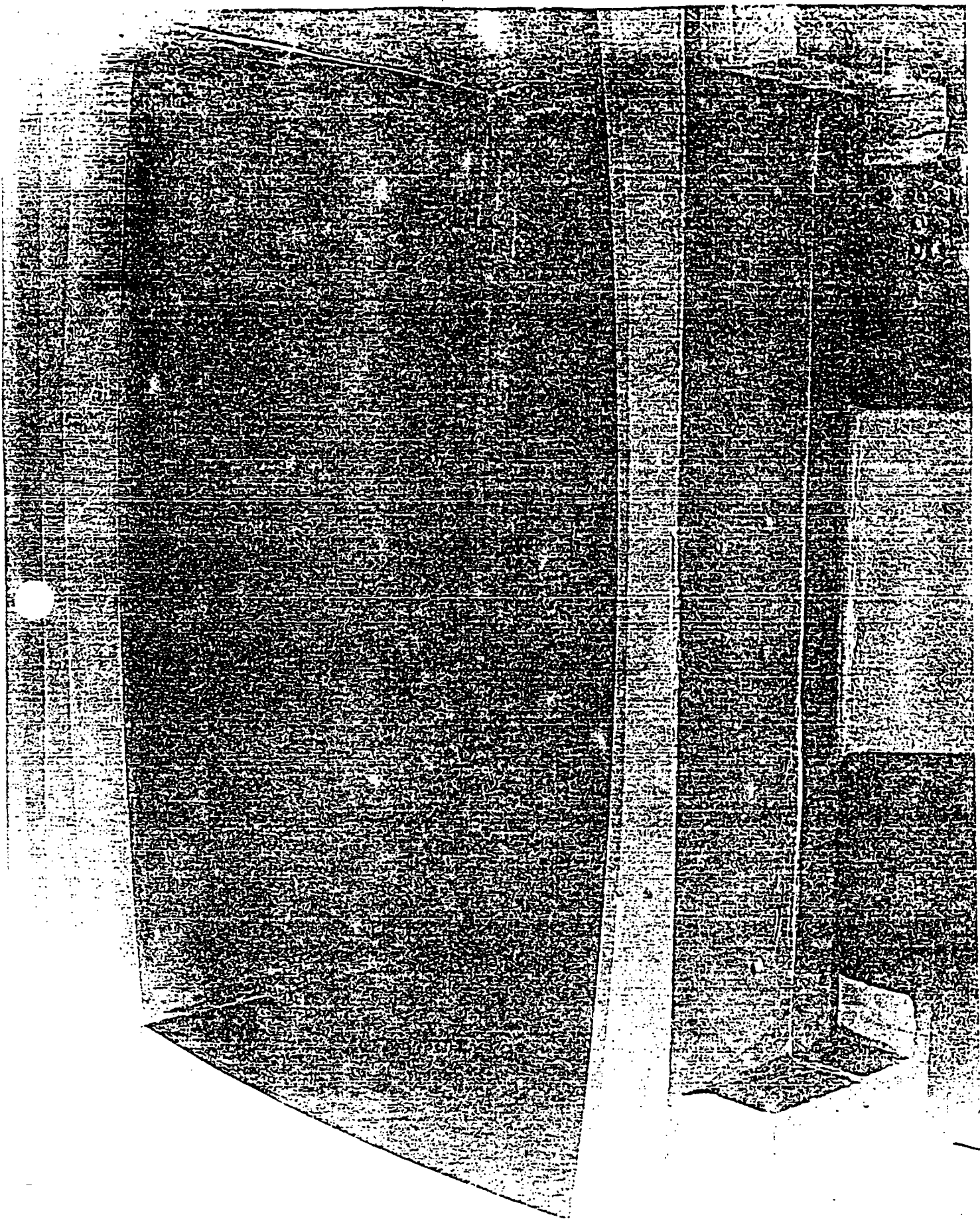




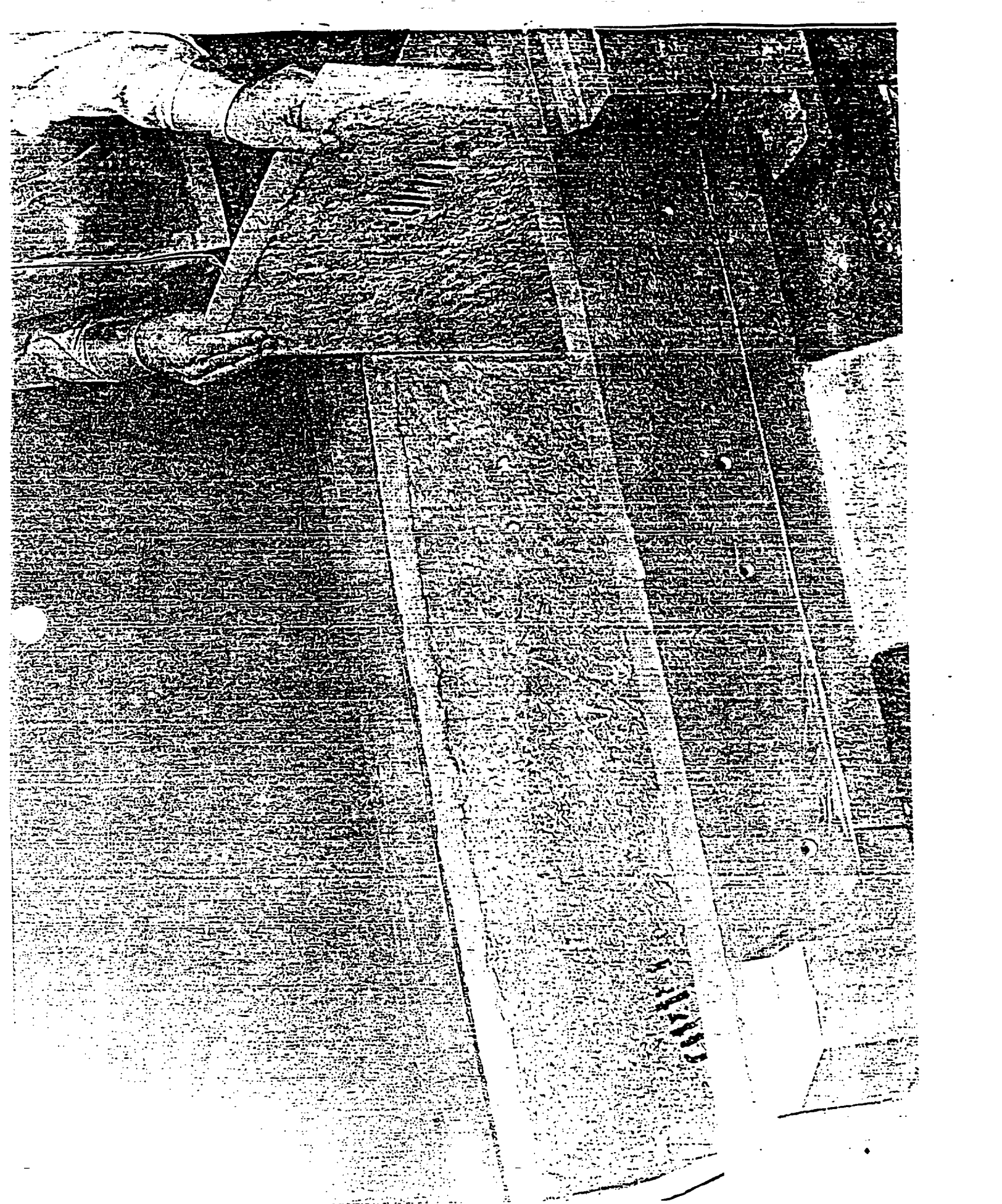


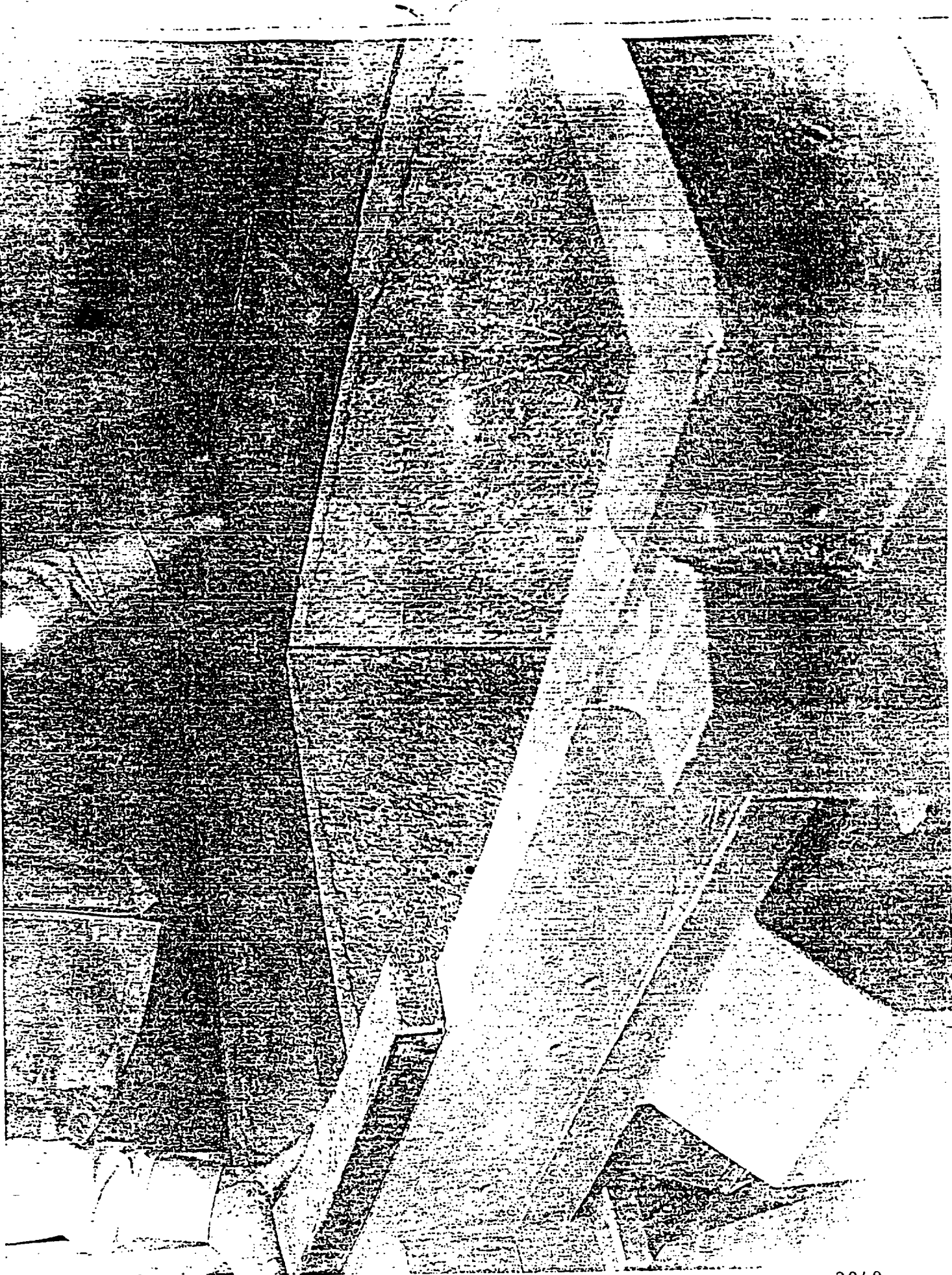


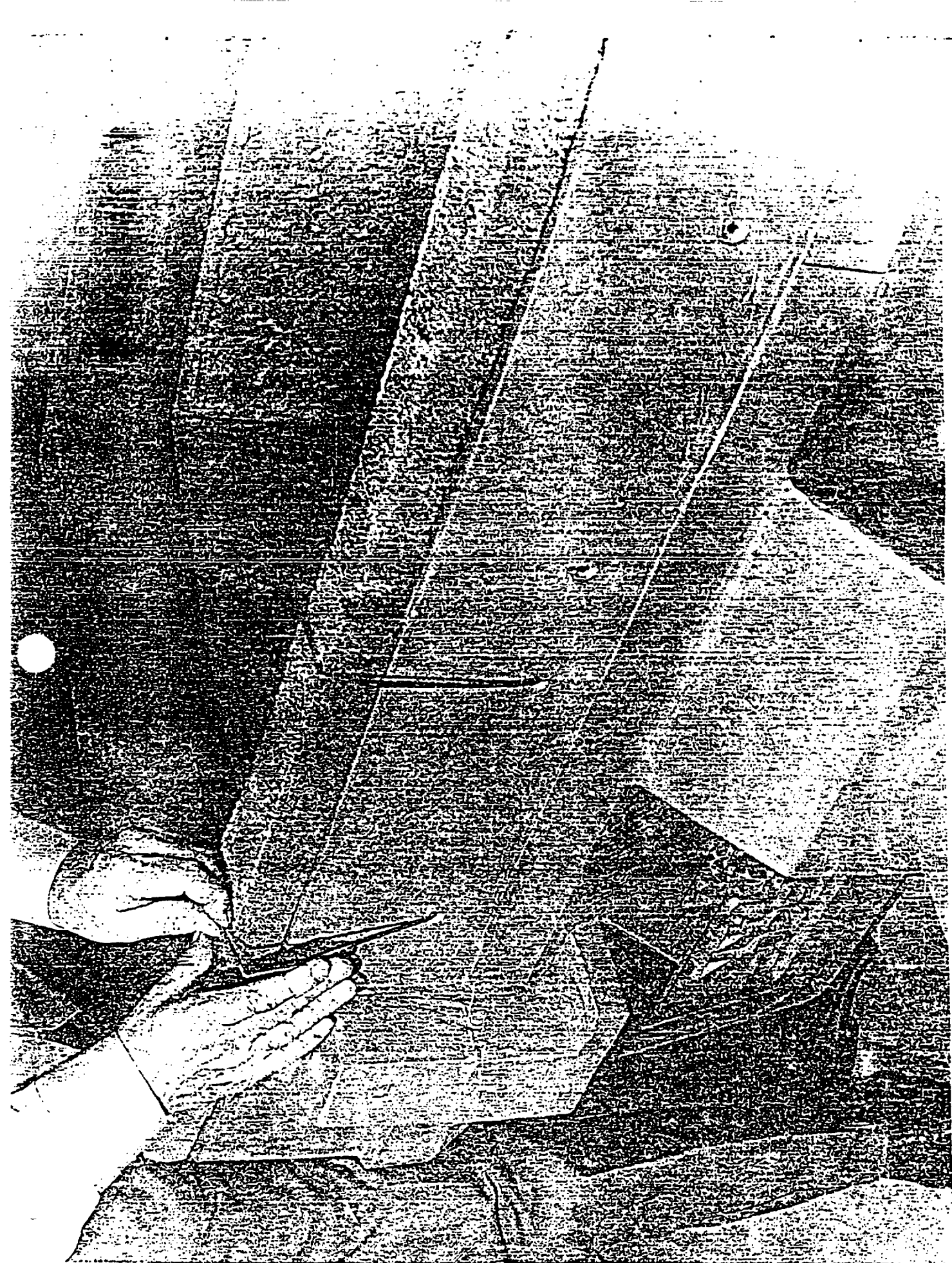


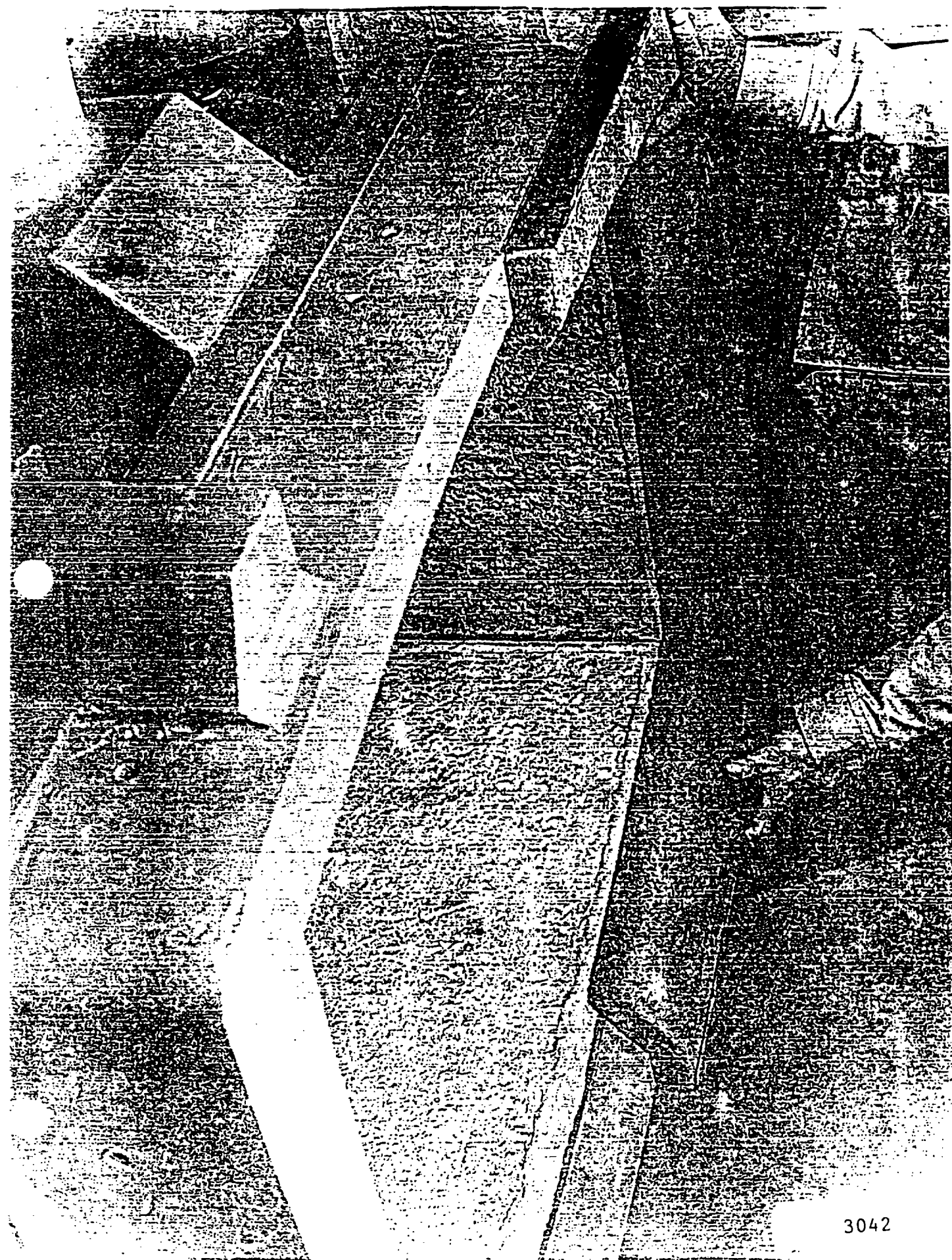


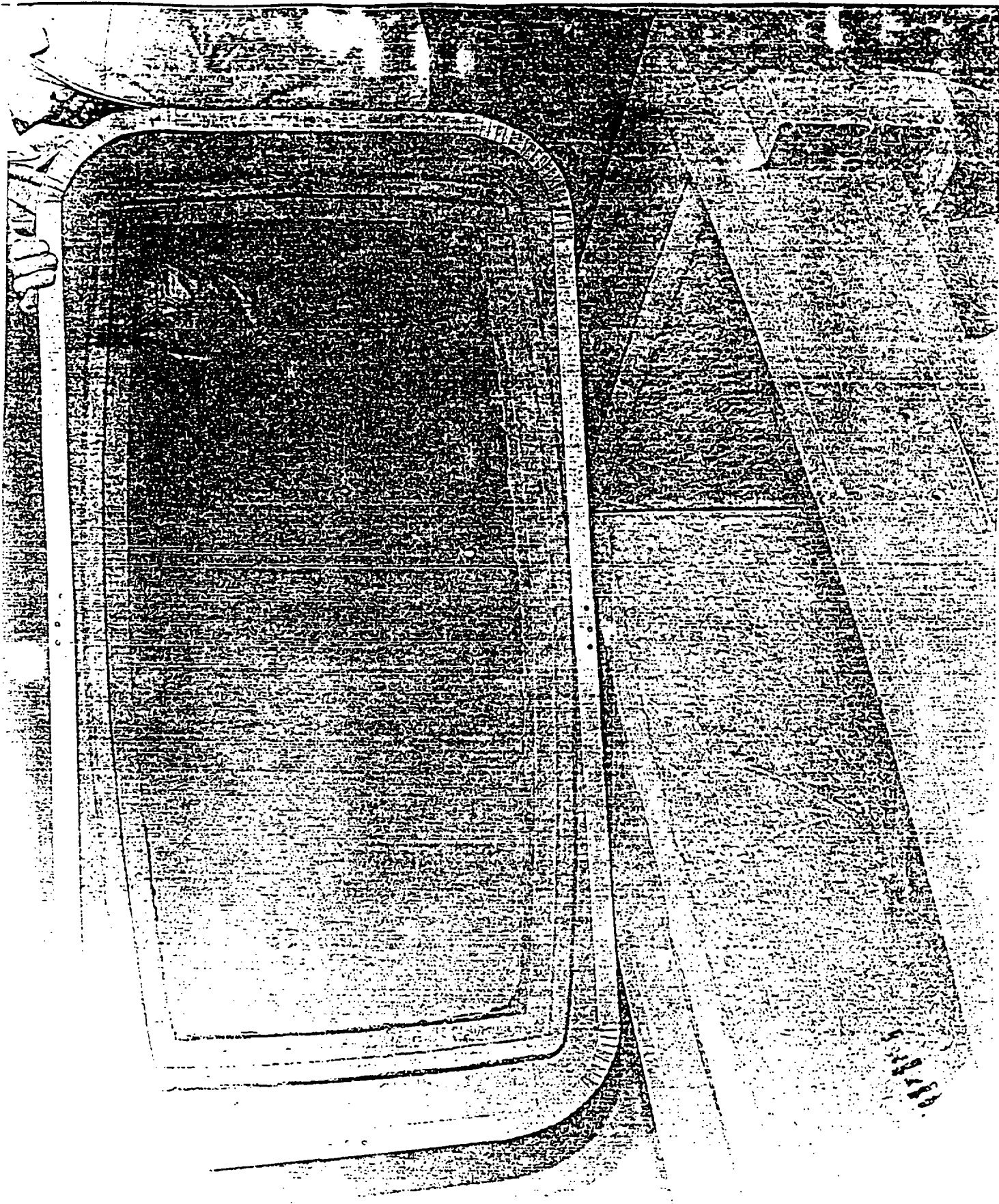




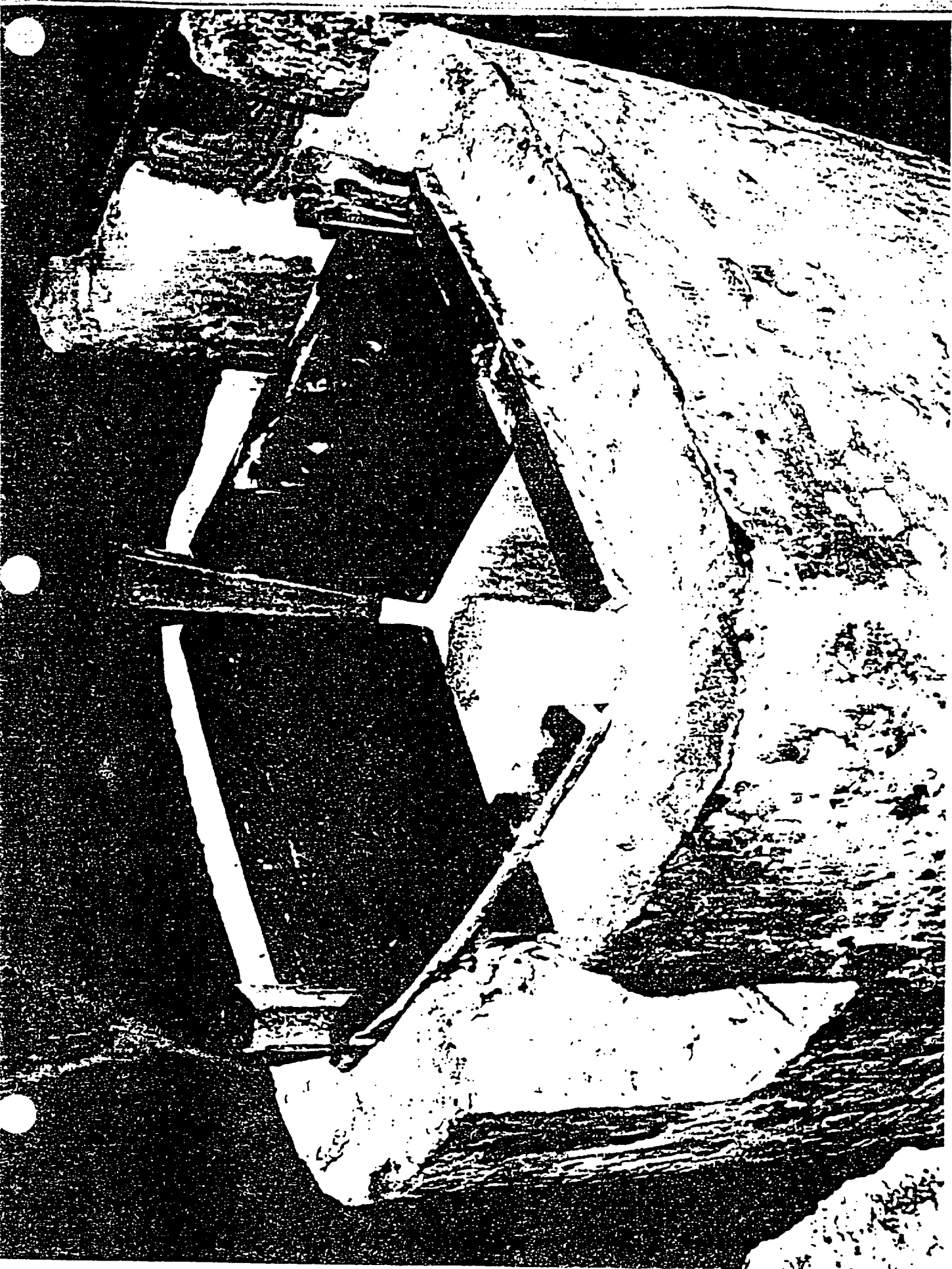














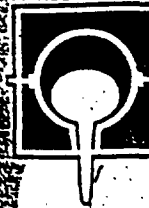
Better end products with

Foseco®

metallurgical products

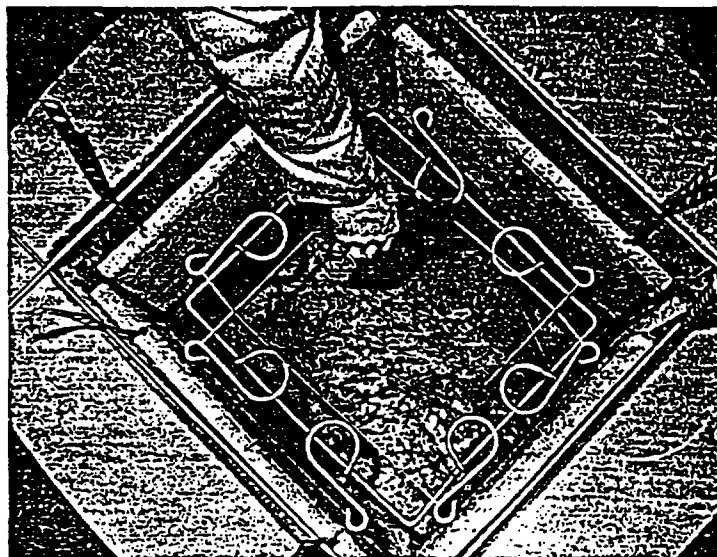
MANUAL FILE

February, 1966



wherever metals are poured

4-PIECE PROFAX® HOT TOP SET AT VARIABLE HEIGHTS IN THE MOLD



INSTALLATION:

4-piece Profax Hot Top set at variable depths into the mold.

SUSPENSION MEMBERS:

FA-163 hangers are used in conjunction with FA-259 style extension hangers & FA-317 style setting rods are inserted through the appropriate hole for the desired setting depth.

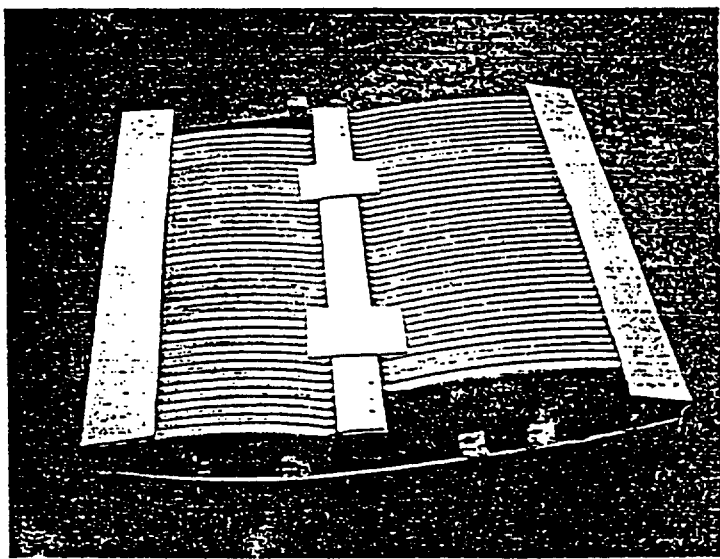
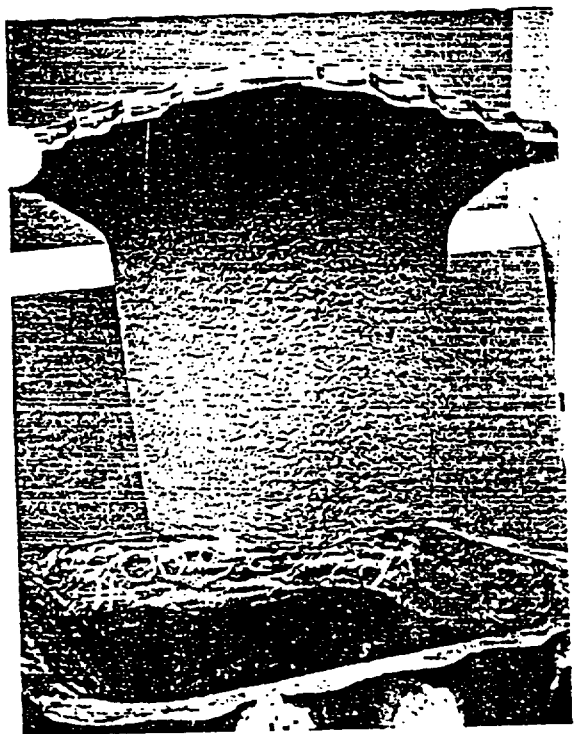
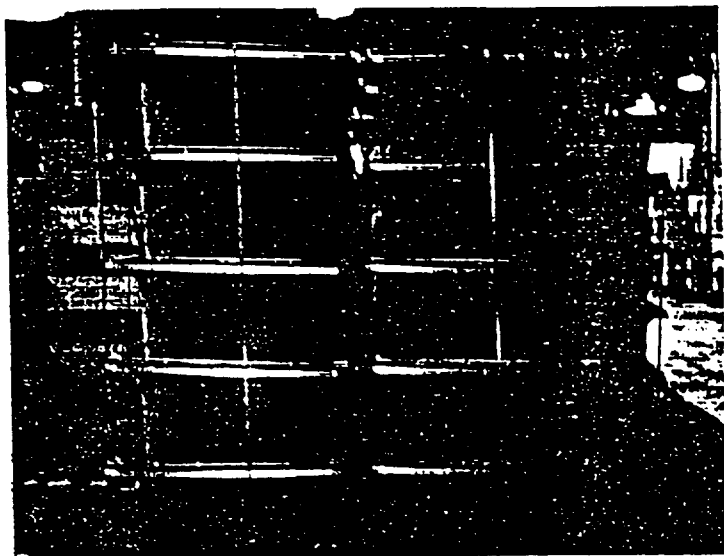
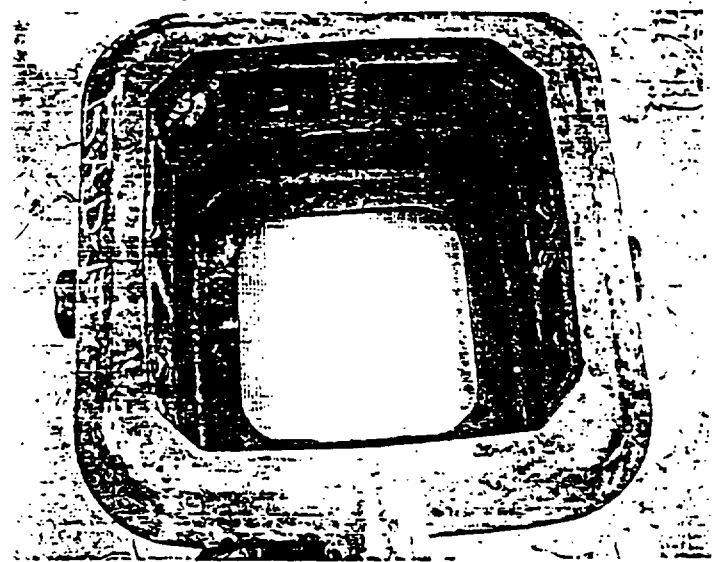
RETENTION MEMBERS:

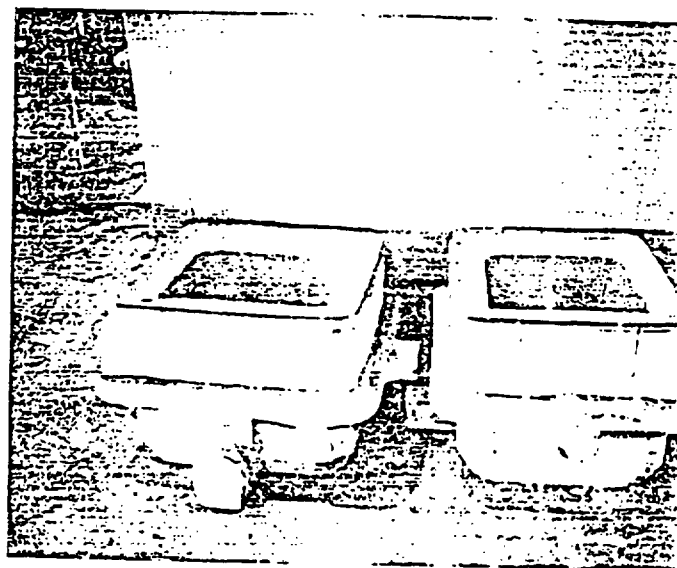
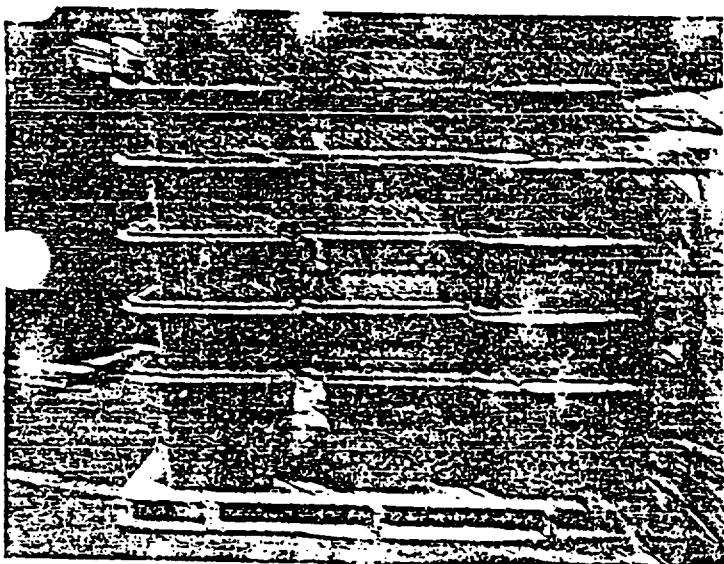
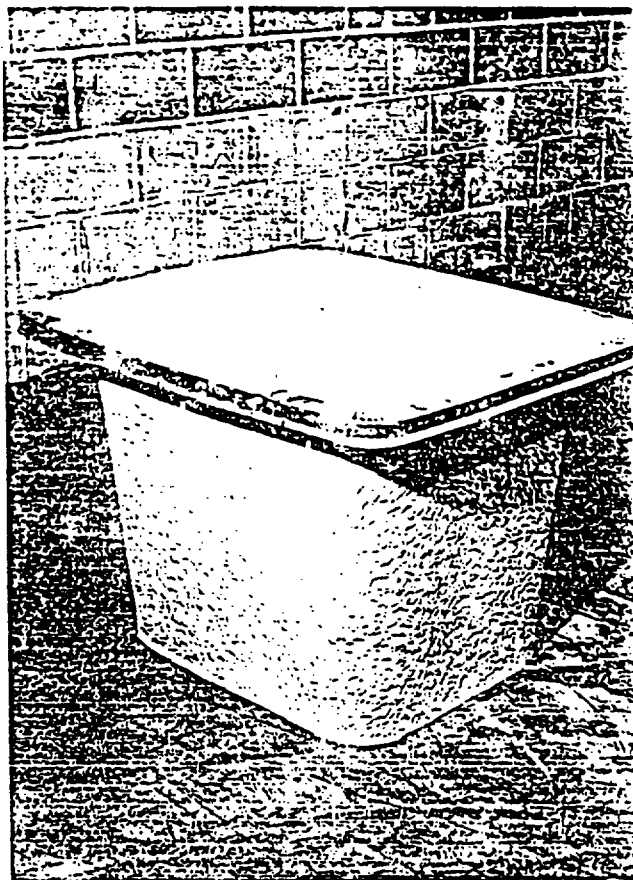
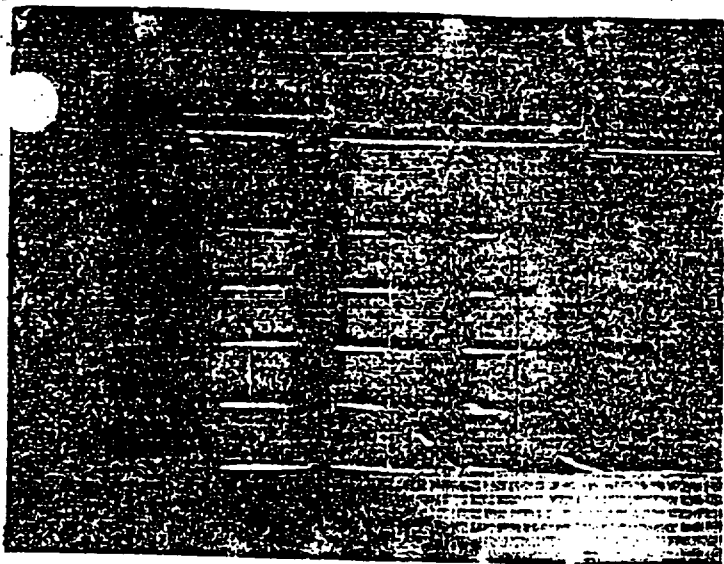
A spring ring is used for retention of this top. The loops of the spring ring are tied down under tension prior to shipment to facilitate insertion into the mold. Hanger wires suspend the ring at the proper elevation on the boards. The four (4) tie wires are then cut, allowing the loops to spring out against the Profax, thereby retaining it against the mold wall.

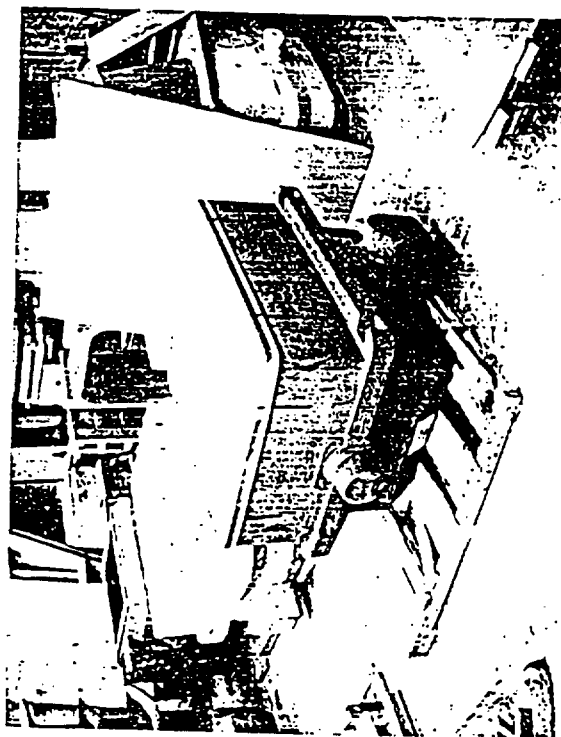
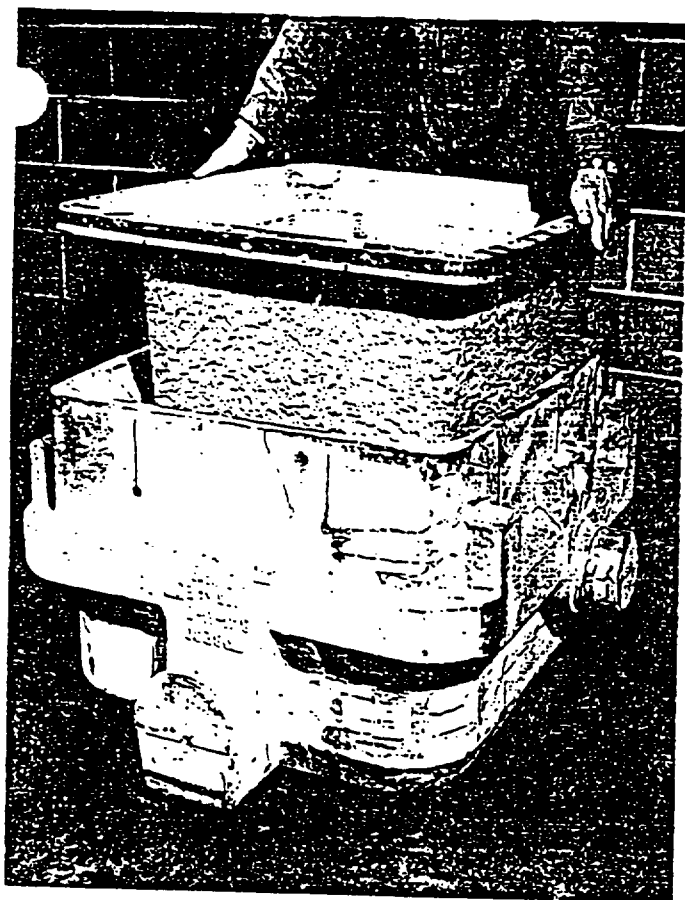
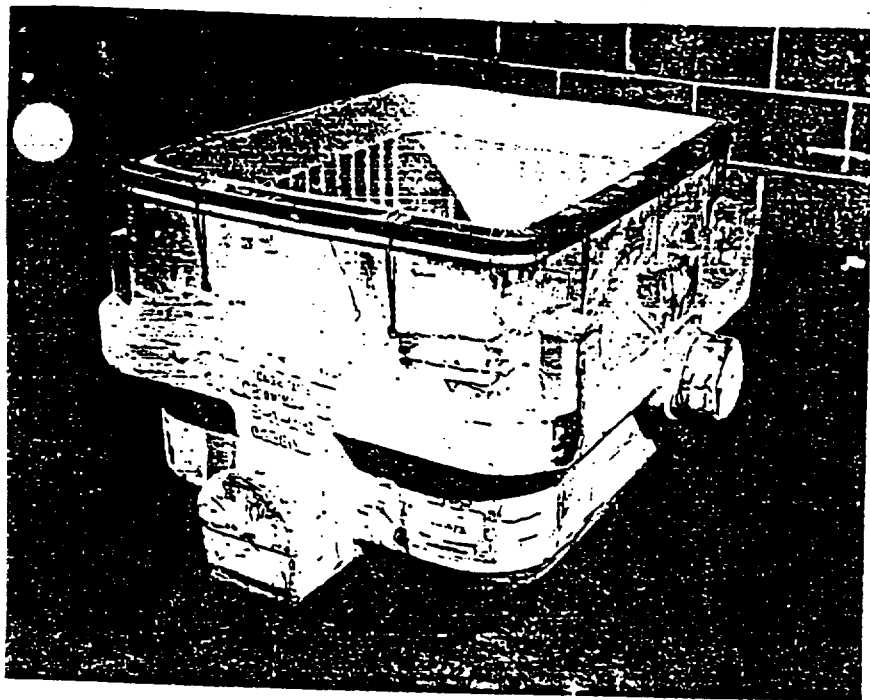
7 - X

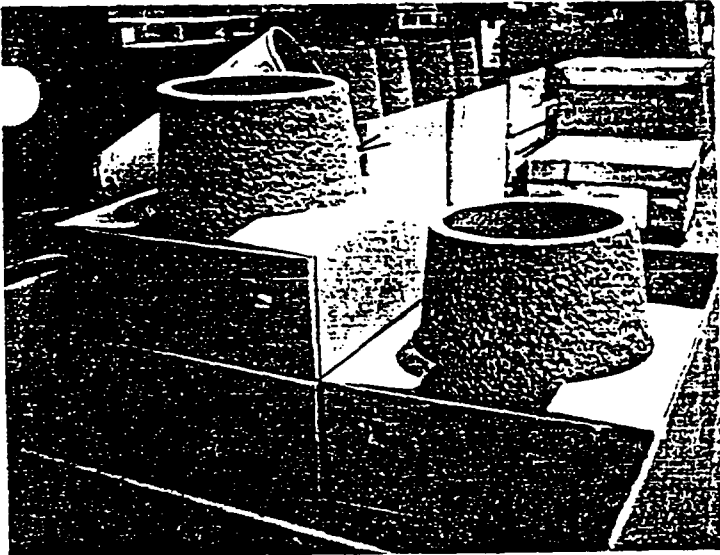
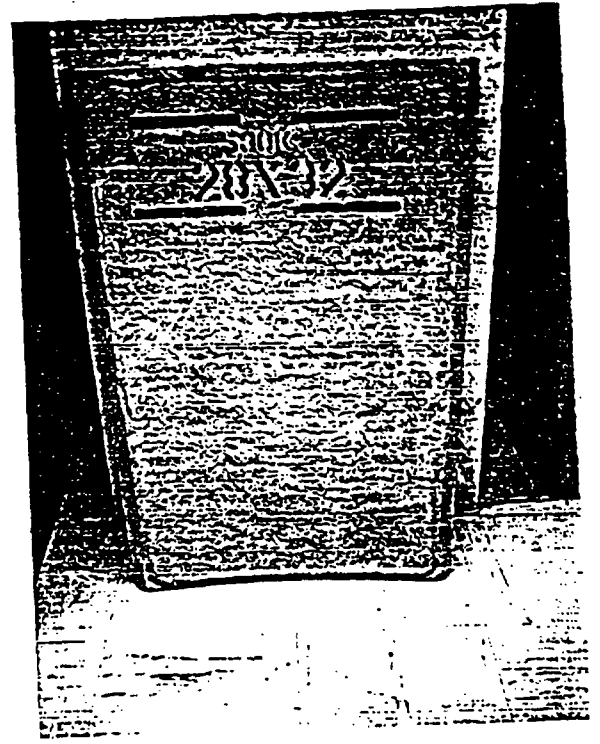
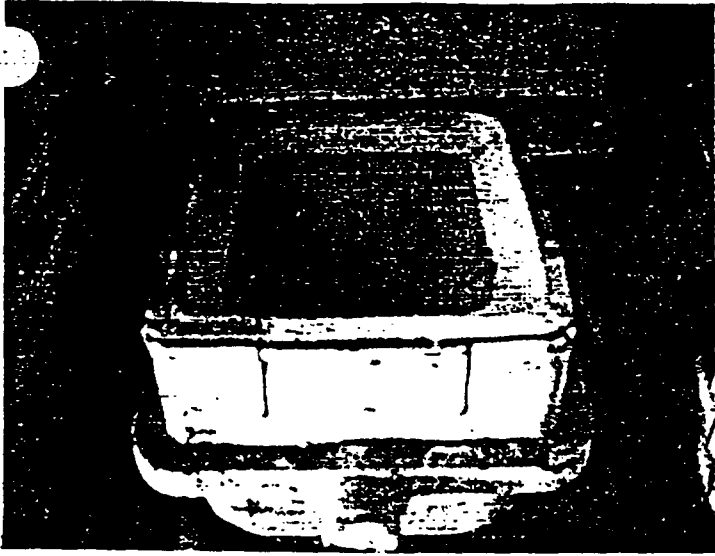












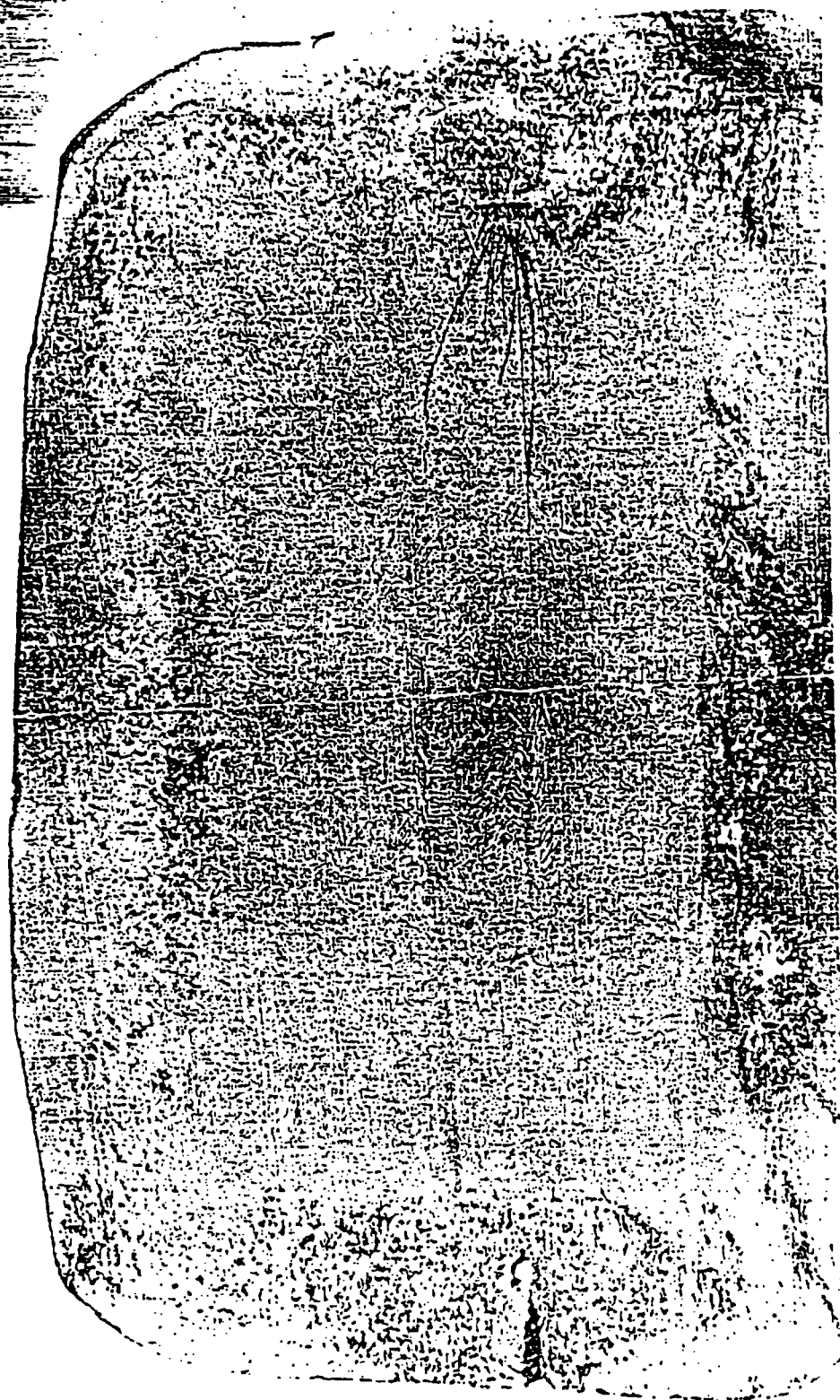


Figure 74

Figure 75



Figure 76



