PLAINTIFF'S EXHIBIT
tabbies
USG-380

SPECIAL BULLETIN

Operating Division	CONFIDENTIAL	No. 61-2-12-1-P
PRODUCT PROCEDURE	DO NOT REPRODUCE OR COPY	Date 7-7-70
Approved:	DURABOND MW	Page 2
	(FORMULA MW-24G)	Cancels
		Dated NEW

FORMULA

	%
Asbestos JM 7EP02	5.0
Ziram 95%	0.10
Mica JC (P-80F)	12.0
Methocel GM-65	0.5
Vinac RP-251	20.0
E-Base HYDROCAL	61.88
Sodate Retarder (See Note 1	0.32
Tri-Butyl Phosphate	0.2
	100.0%

RAW MATERIALS

Asbestos JM 7EP02	PMS 6-14-10
Ziram 95%	PMS 6-100-11
Mica	PMS 6-143-1
Methocel GM-65	Dow Chem. Co., Midland, Mich.
Vinac RP-251	PMS 6-104-18
E-Base HYDROCAL	Per Bulletin 52-22-26
Sodate Retarder	Per Bulletin 52-22-20
Tri-Butyl Phosphate	PMS 6-98-4

MANUFACTURING PROCEDURE

In normal manner used for manufacture of joint compounds except a cleanout charge of carbonate filler MUST BE RUN before the manufacture of this material. Even small amounts of Casein Joint Compound will severely contaminate it. IMPORTANT: SODATE is the ONLY retarder usable in this item. Potassium Sulfate can be used for accelerating hardening time, if needed.

QUALITY CONTROL

Per Bulletin 61-2-12-1.

NOTES

1. Chamblee - For Disney World use Sodate at 0.32 for 70-100 min. set.

   South Gate - For American Homes use Sodate at 0.26 for 45 min. set.

   Hagerstville - For Alcan Homes use Sodate at 0.26 for 45 min. set.

END

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