

## MANUFACTURING SPECIFICATIONS

PRODUCT:

DIVISION 72

SPEC. N

Machine DEPT.

Transite Pipe, Fibre Blends  
and Standard Furnish Batch

32.1

Transite Pipe PLANT

PAGE N

CANCELLED

1/27/54

NOV 15 1953

I. FORMULA 13 Machine  
A. Fibre Blend\*Blue Fibre - African )  
                            Australian)LMT  
ECHR  
LZ  
60  
LY

M423 (-1 or -2 Basis)

| Pound | Percent |
|-------|---------|
| 100   | 15.0    |
| 87    | 10      |
| 125   | 20      |
| 167   | 20      |
| 450   | 35      |
| 125   | 10      |
| 187   | 15      |
| Total | 1261    |
|       | 100.0   |

Note: Add 125# Reprocessed per batch for -1 blend and 250# per batch for -2 blend.

M455 (-1 or -2 Basis)

\*Blue Fibre - African )  
                            Australian)C & G-3)  
-4)LMT  
ECHR  
LZ  
LY

| Pound | Percent |
|-------|---------|
| 100   | 15      |
| 87    | 10      |
| 94    | 10      |
| 31    | 20      |
| 250   | 20      |
| 250   | 20      |
| 250   | 15      |
| 1262  | 100     |

Note: Add 125# Reprocessed per batch for -1 blend and 250# per batch for -2 blend. C &amp; G will consist of four parts #3 and one part #4.

\*\*A" Blue fibre is to be used in preference to "S" Blue whenever "A" is available.

Fibre and scrap shall be thoroughly mixed in the mixer. Willow fibre blend at a rate which will insure proper buoyancy. Batch size may be varied provided batch proportions are maintained.

RETURN TO  
J-M RESEARCH  
FILE ROOMX-INDICATES  
CHANGE

REASON: Delete formula M452 &amp; M453 and add M423 and M455.

AUTHORITY -  
FOR CHANGE

P. D. Cannon's wire of 10-12-53.

FILE HOLDERS

Myl.

Lab.

DEPT.

PLANT

FINANCE

OFFICE

DEPT.

OFFICE

C. D. Cannon's wire of 10-12-53. M423 and M455.

M423 and M455.