

CG 03 CODE KY-787-D PKG

PROCESSES APPROVED BY
() KY-787-D (1) FWP 03/22/82

JUN 15 1982 F2K53 3394*
(DATE) (LOT) (EST WGT)

COMTYP JOB NAME: 03KY787DMT
TYPED BY: JMW

LOCATN	CG	CODE	PG	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
		14 YC002B	96	01402		XX.XX				
				01402	79.50	XX.XX				
				01402	550	XX.XX				
						XX.XX				
						XX.XX				

NON-BLEEDING

EQUIP	NAME : "KROLOR" YELLOW-MEDIUM	USE LBS.	N- CODE	ACCT LBS
	*BEFORE USING SV, MAKE SURE THAT N-28-D LINE IF ANY IS BLANKED OFF.			
203	1 RUN 60" (790 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED.			
205	2 WEIGH IN DRUM & POUR IN	250	32-D	250
763	3 DUMP IN AND STIR 5 MIN. LOT	50X50	YC-2-B	2500
1	RECORD: START 11:45 AM	1950		
	FIN 11:45 PM	550		
4	ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD.			
5	WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205			
6	WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205			
7	RECORD: V-205 VOL 4.2 & ADJ TO 60" (2100 G)			
8	INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
205	9 RUN 10" (514 G) WATER INTO V-244 & START AGITATOR			
SV	10 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV			
2	RECORD: TIME START 1:45 PM TOTAL MINUTES 30.5			
11	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205			
	WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			

SP 112	STEP 01 - SET FORMULA SELECTOR TO POSITION			
&	2 (V-243). OR POSITION 7 (V-244)			
CP 113	PRESS SV CAM RESET PB - SET 22 TC IN AUTO			
	REMOTE (TEMP IS SET AT 190-194°F)			
3 114	RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:			
	A. 11LG 93% PRESET #1 32 GAL	115-D		168
	B. 132G 41% PRESET #6 141 GAL	20-A		141
115	SET STRIKE FLOW CONTROLLERS AS FOLLOWS:			
	3FC10 (N-27-D CONTROLLER) IN MANUAL 0.64 GPM	27-D		213
	3FC20 (N-27-D WATER) IN MANUAL LOCAL 8.36 GPM			
	3FR10 (N-27-D/WATER) RATIO 1.31			
	3FC10 (N-32-D CONTROLLER) IN MANUAL 1.84 GPM	32-D		1425
	3FC20 (N-32-D WATER) IN MANUAL LOCAL 7.40 GPM			
	3FR10 (N-32-D/WATER) RATIO 1.76			

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EQUIP PAGE 2 CG 02 KY-787-D
COMTYP JOB NAME: 03KY787DMT

244

USE N- USE
LBS CODE LBS

320 16 OPERATOR STEP PB
17 RECORD LEVEL 2LG 5.6% IF BELOW 35% FOLLOW SOL'N
SV MAKE-UP PROCEDURE FOR N-27-D
SP 18 ADJUST SV TO 48" (2470 G)
CP 19 RECORD PH 6.5. ADJ TO 11.1-11.3 WITH N-7-D AT
4 5% (10 PARTS WATER TO 1 PART N-7-D)
120 SIPHON INTO SV. RECORD: PH 11.2 ASSUME 50% 120 7-D 60
120 OPERATOR STEP PB

121 SP STEP 06/39. AFTER HEAT-UP RECORD: PH 9.0
SV 122 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO
SP 123 OPERATOR STEP PB
124 SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS
5 ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB
125 SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN
LIMITS, SWITCH 3FC20 TO REMOTE
126 OPERATOR STEP PB

NOTE

11:27
OFF
1500A

DURING STRIKE RECORD:
SP STEP

8:20 AM

V-243/V-244

PH RANGE TIME

13/46 (30 MIN) 9.3 9.0-10.0 8:50 PM

14/47 (60 MIN) 9.3 9.0-10.0 9:20 PM

15/48 (2 HRS) 9.4 9.0-10.0 10:20 PM

16/49 (2 HRS, 25 MIN) 9.4 9.0-10.0 10:45 PM

17/50 (FINAL 3 HRS) 9.0 7.5-8.5 11:25 PM

NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE
IN LOG. IF FINAL PH > 8.5, ADJ TO 7.5-8.5.

& RECORD: PH

ASSUME 77%

27-D

356 128 WHILE STRIKING RUN 30" (234 G) WATER INTO V-356
129 ADD IN 7-8 MIN. CHECK FOR DRAFT IN VENT STACK 365 530-A 365
356 BEFORE DUMPING.
339 130 ADJ TO 49" (382 G) AT 80-100°F
6 131 STIR 5 MIN & RECORD: PH 10.0 (9.5-10.5)
132 STIR 15 MIN OR LONGER FOR SP STEP 26
133 RECORD VOL & CALC X 0.70 GAL
134 SET PRESET 40 TO GAL FROM S 33

385 135 RUN 47" (360 G) WATER INTO V-385
7 136 ADD & STIR 2 MIN FOR S 40 ASSUME 50% 160 7-D 80

137 SP STEP 17/50 AFTER CHECKING PH, OPERATOR PB.
138 SIFT IN 100 128-A 100
SV 139 SP STEP 23/53. RECORD: PH 4.2 (3.7-4.2)
SP 140 RUN IN N-7-D FROM S 36 IN 10-12 MIN & STIR 5
MIN
8 141 RECORD: PH 8.6 (9.0-9.5). ADJ IF NECESSARY &
RECORD: PH 9.2 ASSUME 77%
(DILUTE 10 PARTS WATER TO 1 PART) ASSUME 50% 4 27-D
(SIPHON N-7-D INTO SV) 7-D 2
142 OPERATOR STEP PB
143 SP STEP 29/58. RECORD: PH 9.1 & TIME 12:40 A.M.
144 OPERATOR STEP PB
145 SP STEP 60. BATCH COMPLETE.

START
TIME SP STEP

FINISH
TIME SP STEP

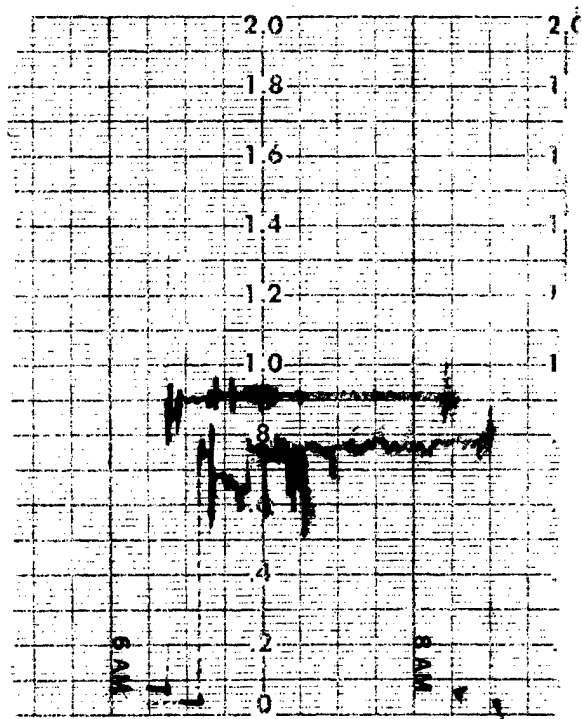
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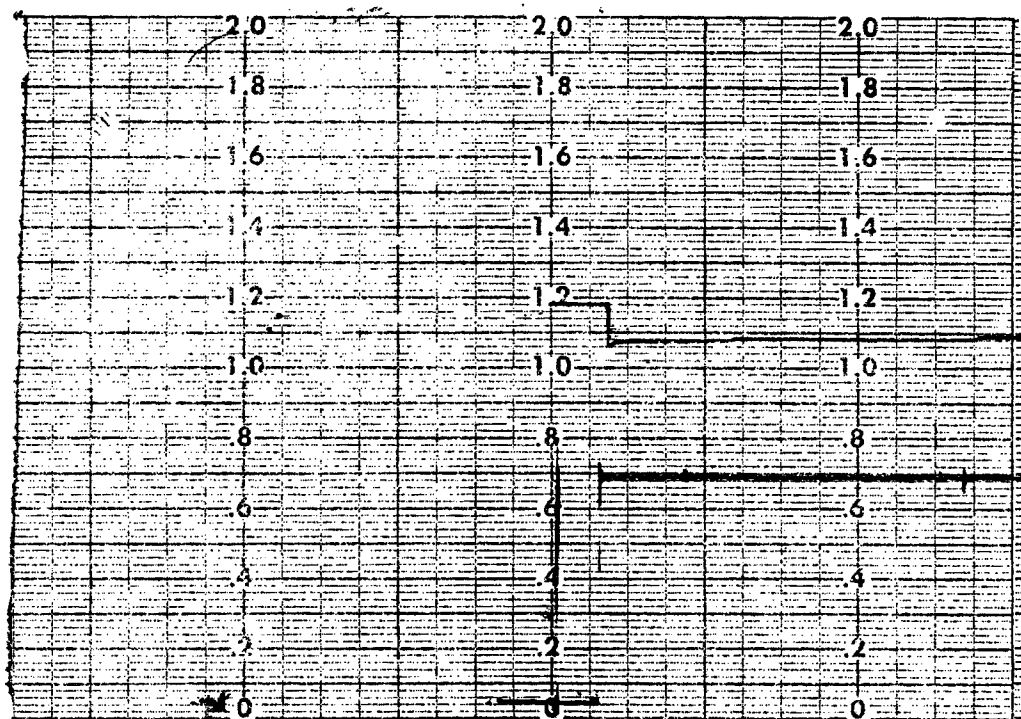
3:00 PM
1:30 PM
11:00 AM

1:00 PM
3:00 PM
12:40 A.M.

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