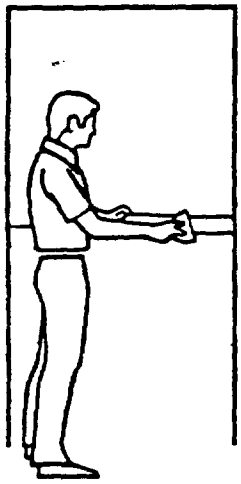
PLAINTIFF'S EXHIBIT

USG-1802

DURABOND® WALLBOARD KIT

Ready-mixed compound and tape—with or without applicator



For treating joints of interior gypsum panels...also for finishing, texturing and patching walls and ceilings

- **All materials needed for do-it-yourself application**
- **Special drying-type compound ready-mixed for fast joint treatment**
- **Strong reinforcing tape assures smooth, long-lasting joints**
- **Surfaces are easily smoothed—take standard decoration**

This superior all-purpose compound is factory-mixed for consistent results in embedding reinforcing tape and finishing gypsum panel joints, nailheads, metal corner beads and drywall trim. Also for smoothing or texturing wall surfaces and patching cracks in plaster. Used with DURABOND Reinforcing Tape, these are the same materials preferred by professionals in finishing 90% of new-home construction. Simple equipment—wide-blade application knife and hammer—is all customers need to finish drywall panel joints or renew wall surfaces like an expert.

This is a drying-type compound and should not be mixed with chemically hardening-type materials.

DIRECTIONS FOR USE

MIXING:

Compound may be used directly fr container. In cold weather, place container in warm room for at leas 24 hrs. before use. If liquid has separated from compound, remix before using. Remix occasionally t prevent crusting. *For joint treatme* if thinning is desired, add no more th one cup clean water per 12 lbs. compound. *For texturing*, thin for e application by slowly mixing no m than 1/2 gal. clean water per 12 lb compound. Do not overthin or mix v other joint compounds.

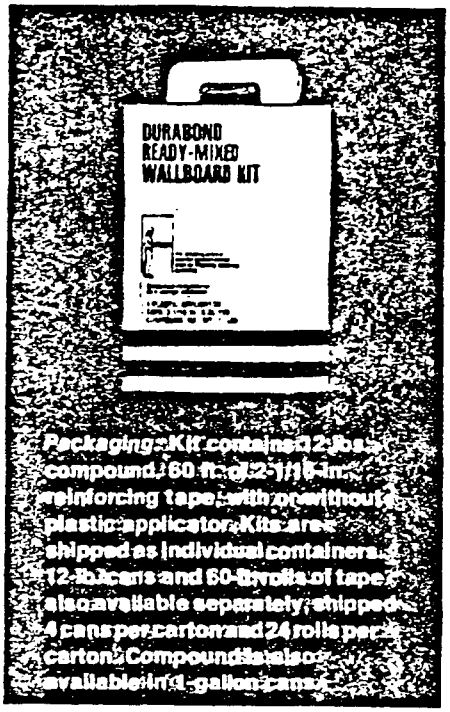
CF00H 0617

UNITED STATES GYPSUM

DURABOND WALLBOARD KIT

PROPERTIES

Flammability:	**Nonflammable**
Consistency:	**Soft paste. If liquid has separated from compound, remix to a creamy consistency**
Thinning:	**When needed, thin with water**
Drying Time:	**About 24 hrs. under normal drying conditions**



Packaging: Kit contains 12 lbs. compound, 60 ft. of 2-1/16-in. reinforcing tape, with or without plastic applicator. Kits are shipped as individual containers. 12-lb. cans and 60-ft. rolls of tape also available separately, shipped 4 cans per carton and 24 rolls per carton. Compound is also available in 1-gallon cans.

APPLICATION:

For joint finishing, drive in nails leaving 1/32-in. deep dimple in surface paper of gypsum panels to receive DURABOND Compound. Butter compound into channel formed by tapered edges of panels, filling fully and evenly. Center DURABOND Reinforcing Tape and force down into fresh compound, leaving sufficient compound under tape for proper bond. Remove excess. As soon as tape is embedded, cover with a thin layer of compound. Apply first coat to all nailheads with sweep of knife in one direction; remove excess compound with sweep in cross direction.

When first coat has dried (at least 24 hrs.), wet-sand lightly. To accomplish "wet sanding," use a damp, heavy-nap cloth folded flat or wrapped around a suitable block. Rub uneven areas lightly to smooth out surface irregularities. Apply second coat to joints and nailheads, feathering each edge about 1 in. beyond first coat. After second coat has dried, wet-sand lightly and apply thin finishing coat feathering each edge about 1 in. beyond second coat. Apply third coat to all nailheads.

For treating inside corners, apply compound on both sides of corner. Fold tape along center crease and press into position, then firmly press both edges of tape into compound with application knife. After compound has dried (at least 24 hrs.), apply second coat. Cover one side at a time, allowing first side to dry before applying compound to second side. Feather out on face of panel beyond first coat.

For treating outside corners, first apply metal corner bead, then use application knife to lay compound into flanges, beginning at one end of bead. Completely fill flange with compound extended onto face of panel for at least 4 in. Allow to dry. Apply second coat, let dry and wet-sand lightly. Apply third coat, feathering onto face of panel beyond second coat.

OTHER APPLICATIONS:

Texture-pattern effects offer an ideal means for adding interest to accent wall, entryway, hallway—any surface where this dramatic decorating finish is desired. Texture patterns may be created with various types of paint rollers, sponges, crumpled paper, etc.

Apply compound liberally with paint brush, then texture surface immediately. Allow to dry thoroughly before decorating.

For patching plaster, simply fill hairline cracks with compound. For large cracks, remove loose plaster and fill with compound for a flat surface; then proceed as described under Joint Finishing. During cold-weather application, provide heat to maintain 55 F. min. temperature.

For painting and decorating, follow manufacturer's directions for materials used.

COVERAGE:

For joint finishing: Contents of this kit will treat the joints for approx. 150 sq. ft. of gypsum panels.

For texturing: 12 lbs. of compound cover 50 to 60 sq. ft. of treated gypsum panels or plaster surface, depending on type of texture used.

For patching plaster cracks: 1 pint compound treats approx. 10 lin. ft. of hairline cracks.

CLEANUP:

Wash tools with soap and water before compound dries.

LIMITED WARRANTY:

DURABOND All-Purpose Compound and Reinforcing Tape are warranted against *manufacturing defects*. Should a manufacturing defect become evident, UNITED STATES GYPSUM COMPANY will supply without charge, replacement compound and/or tape provided the compound and/or the tape were applied according to current printed instructions. UNITED STATES GYPSUM reserves the right to validate any claim.

CAUTION: CONTAINS ASBESTOS FIBERS. AVOID CREATING DUST. BREATHING ASBESTOS DUST MAY CAUSE SERIOUS BODILY HARM.

KEEP FROM FREEZING

KEEP OUT OF THE REACH OF CHILDREN

UNITED STATES GYPSUM

Building America

101 South Wacker Drive, Chicago, Illinois 60606

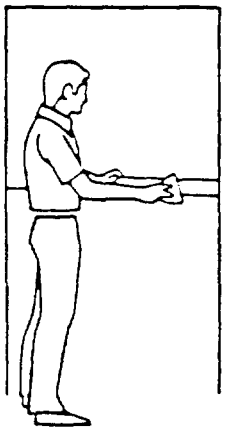
Copyright 1975 United States Gypsum Company

Printed in U.S.A.

GP004 0618

DURABOND® WALLBOARD KIT

Ready-to-mix powder compound and tape—with or without applicator



For reinforcing and concealing joints in interior gypsum panels

- All materials needed for do-it-yourself application
- Special drying-type compound mixed with water for fast joint treatment
- Strong reinforcing tape for smooth, long-lasting joints
- Surfaces easily smoothed—take standard decoration

This kit contains a superior all-purpose powder compound, to be mixed with water and strong spark-perforated reinforcing tape. They are used to obtain professional results in finishing interior gypsum panel joints; compound alone for finishing nailheads, metal corner beads and drywall trim. Also used for smoothing or texturing wall surfaces and patching cracks in plaster. These are the same materials preferred by professionals in finishing 90% of new-home construction. Common tools—wide-blade application knife and hammer—are all customers need to finish drywall panel joints or renew wall surfaces like an expert.

This is a drying-type compound and should not be mixed with chemically hardening-type materials

DIRECTIONS FOR USE

MIXING:

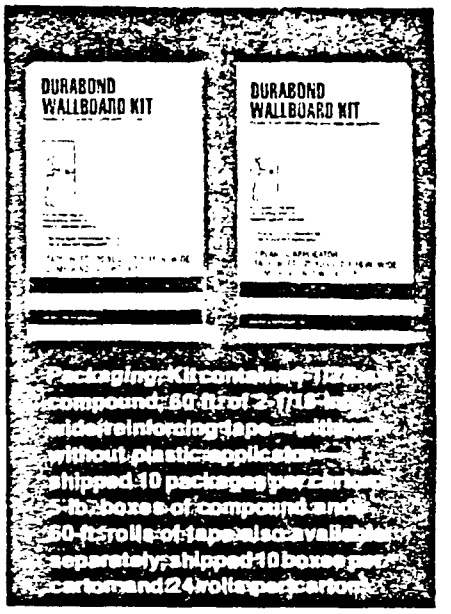
Mix compound in a clean container, using 3 to 3-1/2 pints tap water to 5 lbs. (2-3/4 to 3 pints for 4-1/2 lbs.) compound. Sift powder compound into water while stirring. Mix vigorously for about 3 min., or until powder is thoroughly wet. Allow to soak a few minutes, then remix to a smooth consistency. Adjust mix if necessary after second stirring by adding small amounts of water or compound. Additional water is required when compound is to be used as a texturing material. Mixture is then ready for use or may be held for several days. Do not intermix with other materials.

UNITED STATES GYPSUM

DURABOND WALLBOARD KIT

PROPERTIES

Flammability:	Nonflammable
Consistency:	Powder mixed with water to smooth paste
Thinning:	When required, thin with water
Drying Time:	About 24 hrs. under normal drying conditions



Packaging: Kit contains [illegible] compound, 60 ft. of 2-[illegible] wide reinforcing tape — [illegible] without plastic applicator — [illegible] shipped 10 packages per carton, 5-lb. boxes of compound and 60-ft. rolls of tape also available separately; shipped 10 boxes per carton and 24 rolls per carton.

APPLICATION:

For joint finishing drive in nails leaving 1/32-in. deep dimple in surface paper of gypsum panels to receive DURABOND Compound. Butter compound into channel formed by tapered edges of panels [illegible] fully and evenly. Center tape and force down into fresh compound. Leave sufficient compound under tape for proper bond. Remove excess. As soon as tape is embedded, cover with thin layer of compound. Apply first covering coat over all nailheads.

After first coat is completely dry wet-sand lightly. To wet-sand, use a damp, heavy-nap cloth folded flat or wrapped around a suitable block. Rub uneven areas lightly to smooth out surface irregularities. Apply second coat to joints and nailheads, feathering each edge about [illegible] in. beyond first coat. After second coat has dried, wet-sand lightly and apply a thin finishing coat to joints and nailheads. Feather joint edges an inch or two beyond second coat. Wet-sand lightly when dry.

For treating inside corners, apply compound on both sides of corner. Fold tape along center crease and press into position, then firmly press both edges of tape into compound with application knife. Wipe excess off both sides of angle. Immediately apply a finish coat over *one side of the angle only* and allow to dry. After compound has dried (at least 24 hrs.), apply second coat to other side of angle and allow to dry.

Feather out finish coats on face of panel beyond first coat.

For treating outside corners, first apply metal corner bead, then use application knife to lay compound into flanges beginning at one end of bead. Completely fill flange with compound extended onto face of panel for at least 4 in. Allow to dry. Apply second coat, let dry and wet-sand lightly. Apply third coat, feathering onto face of panel beyond second coat.

OTHER APPLICATIONS:

Texture-pattern effects offer an ideal means of adding interest to accent wall, entryway, hallway — any surface where this dramatic decorating finish is desired. Texture patterns may be created with various types of paint rollers, sponges, crumbled paper, etc.

Apply compound liberally with paint brush, then texture surface immediately. Allow to dry thoroughly before decorating.

For patching plaster, simply fill hairline cracks with compound. For large cracks, remove loose plaster and fill with compound for a flat surface, then proceed as described under Joint Finishing. During cold-weather application, provide heat to maintain 55 F. min. temperature.

For painting and decorating, follow manufacturers' directions for materials used.

CLEANUP:

Wash tools with soap and water before compound dries.

COVERAGE:

For joint finishing: Kit will treat the joints for approx. 70 sq. ft. of gypsum panels.

For texturing: 5 lbs. of compound cover 50 to 60 sq. ft. of treated gypsum panels or plaster surface, depending on type of texture used.

For patching plaster cracks: 1 pint of mixed compound treats approx. 10 lin. ft. of hairline cracks.

CAUTION: CONTAINS ASBESTOS FIBERS. AVOID CREATING DUST. BREATHING ASBESTOS DUST MAY CAUSE SERIOUS BODILY HARM.

PROTECT WET MIX FROM FREEZING

KEEP OUT OF REACH OF CHILDREN

LIMITED WARRANTY:

DURABOND Wallboard Compound and Reinforcing [illegible] are warranted against *manufacturing defects* [illegible] a manufacturing defect become evident [illegible] STATES GYPSUM COMPANY will supply [illegible] replacement compound and or tape [illegible] the materials were applied according to [illegible] printed instructions. UNITED STATES GYPSUM [illegible] the right to validate any claim.

UNITED STATES GYPSUM

[illegible]

101 South Wacker Drive, Chicago, Illinois 60606