

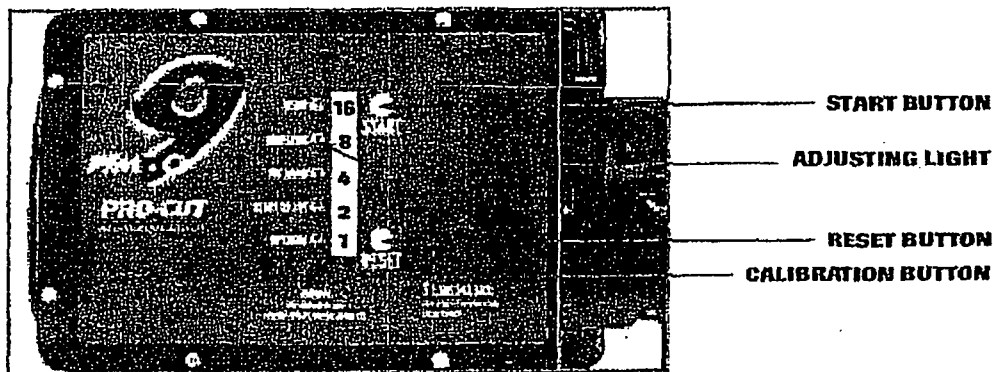
- 4) To raise the acceptance number (loosen the calibration), press the **START** button once. To lower the acceptance number (tighten the calibration), press the **CALIBRATION** button once. The acceptance number will change in increments of two. After raising or lowering (you'll see the binary code change), hit the **RESET** button to save the change.
- 5) Once you have raised or lowered the acceptance number by two and hit **RESET**, test the machine to ensure that the problem has been solved. You may need to repeat the procedure once or twice to fully solve the problem.

If you have any difficulty or questions about executing this procedure, call Pro-Cut.

Reading the Binary Codes

Higher binary codes will yield a wider acceptance range. Lower binary codes result in a tighter acceptance band.

When the machine displays the binary codes, add the total of all the flashing lights.



The illustration above shows binary values for each light. For example, when the 2nd and 4th lights are blinking, the total binary value is 10 (2 for light #2, plus 8 for light #4).

PRO-CUT: 800-843-5618

