

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH			AGITATOR REQUIRED	
	PINTS	LBS.	OZS.	GALS.	LBS.	OZS.	VISC. F.B.	90-100" TEMP.
Y-208				2.0	70.2		VISC. RED.	TEMP.
HT-91				0.3	4.0		VISC. METER	#4 Ford Cup
H-227				0.18	3.0		STOCK	SHEET: Gloss
H-218) Premix				0.20	3.0		TOP CO.	FLASH PT. 100 F.
S-91				0.20	(1.5)		MATCH FOR	Y-1250
							Q	
Y-891 (9 gal. in grind)				78.3	(594.0)		REDUCER	S-43
S-43 (9 gals. in grind)				16.8	(109.0)		ANT. FOR BRUSHING	F.B.
Grind to 7-8 and add:							SPRAYING	TUMBLING
H-333				(0.43)	5.8		TRIPPERS	DRIP TIME
Grind 15 min.							TO MAKE C)	TEMP.
D-83				0.90	(6.2)			
WH-816				0.50	(3.6)			
CH-359				0.14	(1.08)			
146-C-200				0.10	(.6)			
DISCONTINUED							AIR DRIES IN 3-4 hrs.	
							A. D. TO RECOAT IN O.N.	
SEE Y-1250-L - Follow Formulation							REMARKS: Changed to use lead free driers.	
							Mill Base 22.0%	
							HV by Wt. 47.1%	
							HV by Vol. 35.1%	
							PVC 7.6%	
							FORMULATOR J. E. Southwick	
YIELD				100.02 801.58				

N12087

GLD059576

FORMULA RECORD

FORMULA NO. Y-1250-A

LABORATORY NO. (Atlanta Only)

FOUO

Japalac - Delphinium

CONSISTENCY

COST CLASS. _____ DATE 6/16/61

FOR USE ON

This Production Must Not Contain Lead

STRAINER GRIND 7-8

CUSTOMER

MILL Pebble WT. OR BE 3.0#

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH		
	PINTS	LBS.	OZS.	GALS.	LBS.	OZS.
V-208				(2.0)	70.2	
BL-91				(.3)	4.0	
R-227				(.18)	3.0	
CH-185				(.45)	4.0	
M-333				(.43)	5.8	
V-891 (9 gal. in grind)				79.8	(606.0)	
S-43 (9 gal. in grind)				14.5	(95.0)	
VH-524				.35	(2.8)	
VH-526				.4	(3.5)	
VH-858				.4	(3.0)	
CH-359				.1	(1.0)	
146-C-200				.1	(.6)	
				100	807	

IS AGITATOR REQUIRED

VISC.F.B. 90-100" TEMP.

VISC. RED. TEMP.

VISCOSIMETER #1 Ford Cup

COLOR SHEEN Gloss

NON VOL. FLASH PT.

MATCH FOR Y-1250 Panel

REDUCER S-43

A.M.T. FOR BRUSHING F.B.

SPRAYING TUMBLING

DIPPING DRIP TIME

BAKE TEMP.

AIR DRIES IN 3-4 hours.

A. D. TO RECOAT IN O.H.

REMARKS:

FORMULATOR J R. Southwick

YIELD:

DISCONTINUED

SEE V-208

Standard Formula,
Not to be taken
from file

FORMULA RECORD

FORMULA NO. Y-1250-K

cross Japalao - Delphinium

LABORATORY NO.

CONSISTENCY

COST CLASS.

DATE 5/8/61

FOR USE ON **This Production Must Not Contain Lead**

STRAINER

GRIND 7-8

CUSTOMER

MILL Pebble

WT. OR BE 8.04

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH			IS AGITATOR REQUIRED	
	PPTS.	BB	OZS.	GALS.	LBS.	OZS.	WISC. F.B.	TEMP.
W-208	DISCONTINUED			(2.0)	70.2		WISC. RED.	TEMP.
HL-91				(.3)	4.0		VISCOSIMETER	#4 Ford Cup
R-227	SEE Y-1250-L			(.18)	3.0		COLOR	SHEEN Gloss
CH-185				(.45)	4.0		NOV VOL.	FLASH PT.
H-333				(.43)	5.8		MATCH FOR	Y-1250 Panel
V-891	(9 gal. in grind)			79.8	(606.0)		REDUCER	S-43
S-43	(9 gal. in grind)			14.5	(95.0)		ANT. FOR BRUSHING	P.B.
D-83				.7	(5.1)		SPRAYING	TUNELING
VM-432				.4	(3.5)		DIPPING	DRIP TIME
VM-523				.4	(3.0)		BAKE	TEMP.
CH-359				.1	(1.0)		AIR DRIES IN	3-4 hours.
146-C-200				.1	(.6)		A. D. TO RECOAT IN	O.N.
Standard Formula Not to be taken from File.							REMARKS:	
							**Reissued to eliminate VM-431.	
YIELD							FORMULATOR	
100							J E. Southwick	
807								

COST	DATE	ANALYSIS	CUSTOMERS
		PIGMENT 9.6	Y-1250-X
		VEHICLE 90.4	Japalac - Delphinium
		100.0%	5/12/60
		PIGMENT	No 1 Label Warning
		Titanium Dioxide 91.0%	
		Phthalocyanine Blue 5.2	
		Alizarine Blue 3.8	No change in analysis
		100.0%	
			X Enamel Test 5-11-61
			Plant # 1-2-4-5-12-14-8-
			11-17
		VEHICLE	
		Soya Alkyd Resin 42.0%	#15 (Marchin) 5-11-61
		Mineral Spirits & Driers 58.0%	
		100.0%	#7 (Kasting) 5-11-61
			Chile - Colombia - Ecuador - Guatemala
			Mexico - Peru - West Indies 6-22-61
			Nass (Texas) 8-2-61 (21)
			Gopher Lake 3-10-62
Y-1250		959	Costa Rica 6-11-62

GLD059581

FORMULA NO. Y-1250-K

GOODS Japalac - Delphinium

LABORATORY NO.

CONSISTENCY

COST CLASS.

DATE 5/12/60

FOR USE ON This Production Must Not Contain Lead

STRAINER

GRIND 7-8

CUSTOMER

MILL Pebble

WT. OR BE 8.0#

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH			IS AGITATOR REQUIRED.	
	PINTS	LBS.	OZS.	GALS.	LBS.	OZS.	VISC, F.B.	TEMP.
W-208				(2.0)	70.2		VISC, F.B. 90-100	TEMP.
BL-91				(.3)	4.0		VISCOSIMETER #4 Ford Cup	
R-227				(.18)	3.0		COLOR SHEEN 01089	
CH-185				(.45)	4.0		NON VOL. FLASH PT.	
N-333				(.43)	5.8		WATCH FOR Y-1250 Panel	
VM-431				.7	(5.9)			
V-891 (9 gal. in grind)				79.8	(606.0)		REDUCER S-43	
S-43 (9 gal. in grind)				14.5	(95.0)		AMT. FOR BRUSHING F.B.	
D-83				.7	(5.1)		SPRAYING TUMBLING	
VM-432				.4	(3.5)		DIPPING DRIP TIME	
VM-523				.4	(3.0)		BAKE TEMP.	
CH-359				.1	(1.0)		AIR DRIES IN 3-4 hrs.	
146-G-200				.1	(.6)		A. D. TO RECOAT IN O.N.	
Standard Formula Not to be taken from File.							REMARKS:	
							Changed to remove M-354.	
							Also Y-4107	
							FORMULATOR J.E. Southwick	
YIELD				100	807			

GLD059582

FORMULA RECORD

FORMULA NO.

GOODS

CONSISTENCY

FOR USE ON

CUSTOMER

LABORATORY NO.

COST CLASS.

DATE 11/2/

STRAINER

GRIND 1/2

MILL Pebble

WT. OR BE 5

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH			STANDARD NO. 10	IS AGITATOR REQUIRED
	PINTS	LBS.	OZS.	GALS.	LBS.	OZS.		
					70.2			VISC. F.B. 50-100 TEMP.
					1.0			VISC. RED. TEMP.
					3.0			VISCOSIMETER
					4.4			COLOR SHEEN 152
					5.8			NON VOL. FLASH PT.
					0.1			WATCH FOR 1-0-0
				0.7	5.9			REDUCER
								AMT. FOR BRUSHING
				78.9	500.0	***		SPRAYING TUNBLING
				14.2	92.0	***		DIPPING DRIP TIME
								BAKE TEMP.
				0.7	5.1			AIR DRIES IN
				0.4	3.5			A. D. TO RECOAT IN
				0.4	3.0			REMARKS:
				0.1	1.0			PAKED TO 1-0-0
*100 gals. -Add in grind.-				***9 gals.				CL. Y-4/10/7
*100 gals. -Add in grind.-				***9 gals.				1-0-0-5201
								DESTROY COPY DATED
								9/28/59
								FORMULATOR J.E. Southwick
YIELD	1250	10,000		100	798			30-12-19

GLD059584

727 **Capalac Delphinium Enamel**

FORMULA RECORD

FORMULA NO. **Y-1250-H**

CONSISTENCY **Liquid**

LABORATORY NO.

FOR USE ON

COST CLASS.

DATE **4/4/52**

CUSTOMER

STRAINER

GRIND

7-8

MILL **Pebble**

WT. OR EE

9-3/4"

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH			IS AGITATOR REQUIRED
	PINTS	LBS.	OZS.	GALS.	LBS.	OZS.	
W-180		2	8				VISC. F. 90-105" TEMP.
W-140			4		2		VISC. RED. TEMP.
BL-58			5/8				VISCOSIMETER #4 Ford Cup
BL-78			4-1/4				COLOR SHEEN Gloss
B-4			1/2				NO. VOL. FLASH PT. 100°F
CH-185			1				MATCH FOR Y-934 Porcelain
M-333			3/4				REDUCER S-43 as needed
V-872	6-3/4						AVT. FOR BRUSHING
O-320	1/4						SPRAYING TUMBLING
S-43	1						DIPPING DRIP TIME
							BAKE TEMP.
D-29		2		Loz/gal.			AIR DRIES IN 6 hrs.
D-75		2		" "			A. D. TO RECOAT IN 24 hrs.
CH-269			1/8	" "			REMARKS:
BL-872			1/8	" "			<i>Alc. Y-5301</i>
146-C-201							<i>62 C. S.P. identification</i>
							<i>Chenel</i>
							<i>Alc. Y-5301</i>
							FORMULATOR Southwick HGH
YIELD							25-B-4

Standard Formula. Not to be taken from file.

Changed to replace V-357.

GLD059588

GOODS

CONSISTENCY

NEW USE OR

CUSTOMER

FORMULA RECORD

FORMULA NO. Y-1250-0

LABORATORY NO.

COST CLASS.

DATE 1/14/52

STRAINER

GRIND 7-8

WILL Pebble

WT. OR RE 9-3/4

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH			IS AGITATOR REQUIRED	
	PINTS	LBS.	OZS.	GALS.	LBS.	OZS.	VISC. F.B.	TEMP.
W-180		2	8				VISC. F.B. 90-105"	TEMP.
W-140			4				VISC. RED.	TEMP.
BL-58			5/8				VISCOSIMETER #4 Ford Cup	
BL-78			4-1/4				COLOR Blue	SHEEN Gloss
B-4			1/2				NON VOL.	FLASH PT.
CH-185			1/2				MATCH FOR Y-934 Porcelain	
M-333			3/4				REDUCER # S-43 as needed	
VM-308			1				AUX. FOR BRUSHING	
							SPRAYING	TUNELING
							DIPPING	DRIP TIME
							BAVE	TEMP.
							AIR DRIES IN 4-6 hrs.	
							A. B. TO RECOAT IN 24 hrs.	
D-29			2	Loz/gal.			Standard-Formula Active Discontinued See X-1-17-11	
D-75			2	" "				
CH-269			1/8	" "				
Changed for better exterior color retention.								
YIELD							FORMULATOR Southwick HGH 25-8-4	

Standard Formula
 Not to be taken
 from file

COST	DATE	ANALYSIS		CUSTOMERS
		PIGMENT	28.0	<i>Alle Plants</i> 1-21-52
		VEHICLE	72.0	
			100.0 %	
		PIGMENT		
		Titanium Calcium	81.0 %	
		Calcium Carbonate	8.1	
		Copper Phthalocyanine, Blue	1.3	
		Ultramarine Blue	8.6	
		Bone Black	1.0	
			100.0 %	
		VEHICLE		
		* Varnish	94.6 %	
		Mineral Spirits	2.5	
		Liquid Drier	2.9	
			100.0 %	
		* Non-Vol. (Alkyd Resin, P.E.,		
		Ester Gum, Tung & Linseed Oils)	54.6 %	
		Volatile (Mineral Spirits)	45.4	
			100.0 %	
		Y-1250	251	

GLD059591

CONSISTENCY Liquid

LABORATORY NO.

FOR USE ON

COST CLASS.

DATE 11/12/51

CUSTOMER

STRAINER

GRIND 7-8

MILL Pebble

WT. OR BE 10-1/2#

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH			IS AGITATOR REQUIRED	
	PINTS	LBS.	OZS.	GALS.	LBS.	OZS.	VISC. F.B.	TEMP.
W-69		2	4		180		80-90"	
BL-74			1-11/16		8-1/2			
R-250			1-1/4		6-1/4			
W-91			14		70			
W-104			2		10			
93-W-140			8		40			
M-333			1		5			
CH-185			1/2		2-1/2			
V-872	3-1/2			35				
V-357	4-1/4			42-1/2				
S-90	1/8			1-1/4				
S-43	1/8			1-1/4				
D-29		2 Loz/gal.		1-1/4				
D-75		2 " "		1-1/4				
CH-269		1/8 " "				10 Loz.		
RL-8721		1/8 " "				10 Loz.		
		Analysis Change						
YIELD								

IS AGITATOR REQUIRED

VISC. F.B. 80-90"

VISC. RED.

VISCOSIMETER #4 Ford Cud

COLOR Blue

NON VOL.

FLASH PT.

MATCH FOR Y-934 -

REDUCER S-43 as needed

WAT. FOR BRUSHING

SPRAYING

DIPPING

BAKE

AIR DRIES IN 4-6 hrs.

A. D. TO RECOAT IN 24 hrs

REMARKS:

Standard Formula.

Not to be taken

from File.

FORMULATOR H.G.H.

25-6-4

Ext. Japalac Delphinium Enamel

FORMULA RECORD

FORMULA NO. Y-1250-E (Tamp)

CONSISTENCY: Liquid

LABORATORY NO.

USE OR

COST CLASS.

DATE 9/17/50

ESTOR

STRAINER

GRIND 7-8

MILL Pebble

WT. OR BT 10-1/2

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH			IS AGITATOR REQUIRED	
	PINTS	LBS.	OZS.	GALS.	LBS.	OZS.	VISC. F.R.	TEMP.
W-69		2	4		180		VISC. F.R. 80-90"	TEMP.
BL-74			1-11/16		8-1/2		VISC. RED.	TEMP.
R-250			1-1/4		6-1/4		VISCOSIMETER #4 Cup	
W-91			14		70		COLOR Blue	SHEEN Gloss
W-104			2		10		NON VOL.	FLASH PT. 100°
Witcarb "R"			4		20		MATCH FOR Y-934	
M-333			1		5		REDUCER S-43	
CH-185			1/2		2-1/2		AMT. FOR BRUSHING P. B.	
V-872	3-1/2			35			SPRAYING	TUMBLING
V-357	4-1/4			42-1/2			DIPPING	DRIP TIME
S-90	1/8			1-1/4			BAKE	TEMP.
S-43	1/8			1-1/4			AIR DRIES IN 4-6 hrs	
D-29		2 Liq	oz/gal	1-1/4			A. D. TO RECOAT IN 24 hrs	
D-75		2 "	" " "	1-1/4			REMARKS:	
CH-243		1/8"	" " "		10 Liq oz		Start rd formula	
RL-8721		1/8"	" " "		10 " "		to be taken	
To be used when W-140 is not available							FORMULATOR H G H	
YIELD								26-4

GLD059593

FORMULA RECORD						Formula No.
Goods Jupalan Delphinium Enamel						Y-1250-2 F
Consistency Liquid						Laboratory No.
For use on						Cost Class.
Customer						Date 8/25/49
						Strainer
						Grind 7-8
						Mill Pebble Wt. or Be 10-1/2#
Code	One Gallon Batch			Large Batch		Is agitator required
Number	Pints	Lbs.	Ozs.	Gals.	Lbs.	Wt. 10-1/2# Temp.
W-69		2	4		180	Viscosity 80-90" Temp.
BL-74			1-11/16		B-1/2	Viscosimeter #4 Cup
R-250			1-1/4		6-1/4	Color Blue Sheen Gloss
W-91			14		70	Non-Vol. Flesh Pt.
W-104			2		10	Match for Y-93 porcelain
93-W-140			8		40	
M-333			1		5	Reducer S-43 no needed
CH-185			1/2		2-1/2	Amt. for brushing
V-872	3-1/2			35		Spraying Tumbling
V-357	4-1/4			42-1/2		Dipping Drip time
S-90	1/8			1-1/4		Bake Temp.
S-43	1/8			1-1/4		Air dries in 4-6 hrs
						A. D. to react in 24 hrs
D-29		2 Log/gal		1-1/4		Remarks
D-75		2 " "		1-1/4		Standard Formula
CH-243 > 69		1/8 " "		10 oz		Active
R-271		1/2 " "		10 " "		
# Replace formula dated 6/23 49						Discontinued
Addition of Anti Skinning Agent.						See
Yield						Formulator G. Hayward J.S.

GLD059595

Cost	Date	Analysis	Customers
		Pigment 31.4 %	all Plants - 9-2-49
		Vehicle 68.6 %	
		100.0 %	
		Pigment	
		Lithopone 61.3 %	
		Titanium Oxide 23.8	
		C.P. Iron Blue 2.9	
		Tuscan Red 2.0	
		Basic Lead Carbonate 3.3	
		Calcium Carbonate 5.7	
		100.0 %	
		Vehicle	
		* Varnish 94.6 %	
		Mineral Spirits 2.5	
		Liquid Drier 2.9	
		100.0 %	
		Non Vol 54.6 %	

GLD059596

FORMULA RECORD

Goods: Japalac Delphinium Enamel

Formula No. Y-1250-E

Consistency Liquid

Laboratory No.

For use on

Cost Class.

Date 6/23/49

Customer

Strainer

Grind 7-8

Min. Pabbie

WL of Be 10-1/2

Code	One Gallon Batch			Large Batch		Is agitator required
Number	Pints	Lbs.	Ozs.	Gals.	Lbs.	
W-69		2	4		180	Wt. 10-1/2" Temp.
BL-74			1-11/16		6-1/2	Viscosity 30"-90" Temp.
R-250			1-1/4		6-1/4	Viscosimeter #4 Cup
W-91			14		70	Color Blue Sheen Gloss
W-104			2		10	Non Vol. Flash Pt. 100°
93-W-140			8		40	Match for V-934 porcelain
H-333			1		5	Reducer S-43
CH-185			1/2		2-1/2	Amt. for brushing E.B.
V-872	3-1/2			35		Spraying Tumbling
V-357	4-1/4			42-1/2		Dipping Drip time
S-90	1/8			1-1/4		Take Temp.
S-43	1/8			1-1/4		Air dries in 4-6 hrs
D-29		2 Lbs/gal		1-1/4		A. D. to recoat in 24 hrs
D-75		2 " "		1-1/4		Remarks:
Standard Formula Active Discontinued 9-6-49 See 1-10-5-5 d. 1-1-51 7/33/54						Formulator Hayward
Yield						

GLD059597

Cost	Date	Analysis	Customers
		Pigment 31.4 %	
		Vehicle 68.6 %	
		100.0 %	
		Pigment	
		Lithopone 61.3 %	
		Titanium Oxide 23.8	
		C.P. Iron Blue 2.9	
		Tuscan Red 2.0	
		Basic Lead Carbonate 3.3	
		Calcium Carbonate 6.7	
		100.0 %	
		Vehicle	
		* Varnish 94.6 %	
		Mineral Spirits 2.5	
		Liquid Drier 2.9	
		100.0 %	
		* Non Vol 54.6 %	

*All plants 7-7-49
New Orleans 8-2-49*

GLD059598

FORMULA RECORD

Goods

Consistency

For Use on

Japalac Delphinium Enamel
Liquid Date *2-4-48*

Formula No.

Laboratory No.

Cost Classification

Temp 1250

Code Number

One Gallon Batch

Gallon Batch

Gallon Batch

Manufacturing Specifications

Pints Lbs. Ozs.

Gals. Lbs. Ozs.

Gals. Lbs. Ozs.

W-69
BL-74
R-250
W-91
W-104
M-333

2 *4 1/2*
1 3/4
1 1/4
14
2
1 1/2

DISCONTINUED
SEE 1/1250E
6/23/49

Grind *7-8*
Kind of Mill *Roller*
Strainer
Weight per Gallon *10 1/4*
Light Baume Temp.
Heavy Baume Temp.
Viscosity *80-90* Temp.
Viscosimeter *4 cups*
Flash Point
Is Agitator Required
Remarks

D65H Duroplastic
or *3 1/4*
1240 Duroplastic *3 1/4*

V-357 *4 1/4*
S-43 *1 1/2*

D-44 *2 Lbs/gal*

D-29 *2" " "*
Formula to be used until V-358 is available *H.G.H.*

Standard
Not to be
from the

Match for Std. 1/1250
amt. for brushing
Full Ball.
air Dries in 4-6 Hrs
H.D. to recast in 24 Hrs

FORMULA RECORD

Goods *Japalac Enamel Delsinium*

Formula No. *Y1251 D*

Consistence *Liquid*

Date *6-20-47*

Laboratory No.

For Use on

Cost Classification

Code Number	One Gallon Batch			Gallon Batch			Gallon Batch			Manufacturing Specifications	
	Pints	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	Gals.	Lbs.	Ozs.		
W-69		2	4 1/2					182	8	Grind 7-8 Roller	
W-104			138					6	14	Kind of Mill or Pebble	
BL-74			13 1/2					7	13	Strainer	
R250			140					6	4	Weight per Gallon 10.25	
W143			14					70		Light Baume Temp.	
										Heavy Baume Temp.	
V858	5						50			Viscosity 80-90 Temp.	
V-119	1 1/4						12 1/2			Viscosimeter #4 Ford Cup	
V-159	1 1/4						12 1/2			Flash-Point	
S-43	1 1/2						5			Is Agitator Required	
D27			22oz				1 1/4			Remarks Match Std.	
D29			2 1/2				1 1/4			Chip w/ sample	
										gpt Y1250	
Standard Formula				Standard Formula				Johnston			
Not to be taken				Active							
from File.				Discontinued 2-4-48							
Yield				See Y1250D							

Characteristics and Method of Using		Cost Data		Customers
Type of Goods				
Color				
Luster				
Match for				
Kind of Reducer				
Amount of Reduction for				
Brushing		Pigment	30.8	
		Vehicle	69.2	
Spraying	Pressure		100.0%	All plants 6-26-47
Dipping	Drip Time	Analysis		
Floccing	Drip Time	Pigment		
Tumbling		Lithopone	66.7	
Air dry to recoat		Titanium	25.6	
To Sand or Rub		CP Iron Blue	2.9	
Bake Time	Temp.	Tuscan Red	2.3	
Rub with		Basic Lead Carbonate	2.5	
Polish with			100.0	
Schedule		Vehicle		
		Varnish	91.7	X Non Vol 51.35%
		Mineral Spirits	5.3	x
		Liquid Driers	3.0	
			100.0	

GLD059602

Characteristics and Method of Using		Cost Data		Customers
Type of Goods				Stack
Color				
Luster				
Match for				
Kind of Retarder				
Amount of Reduction for				
Brushing		Pigment	35.5 %	All plants 12-16-46
Spraying	Pressure	Vehicle	64.5 %	
Dipping	Drip Time	Analysis	100.0 %	
Floccing	Drip Time	Pigment		
Tumbling		Lithopone	59.6 %	
Air dry to recoat		Titanium Oxide	23.1	
To Sand or Rub		C.P. Iron Blue	7.5	
Bake Time	Temp.	Iron Oxide	9.8	
Rub with		Vehicle	100.0 %	
Polish with		* Elastic Varnish	100.0 %	
Schedule		* Non-Volatile	51.1 %	

GLD059604

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COST DEPARTMENT RECORD

DISCONTINUED

JAPANESE ENAMEL - DELPHINUM BLUE

Classified Formula No. 125-1116

Laboratory Formula No.

Factory Letter No. R-101-047

Date 12/1/77

Production No.

Cost Classification

Ingredient Code Number	Laboratory Formula	Large Batch		Do not write in these columns For Cost Department Use Only				Manufacturing Specifications	
		Pounds	Gallons						
1001202			64					Grind	MIX
								Kind of Mill	
27A3								Strainer	
57A4	50 Shade							Weight per Gallon	
57R2								Light Beam	Temp.
								Heavy Beam	Temp.
								Viscosity	Temp.
								Viscometer	
								Flash Point	
								Is Agitator Required	
								Formulator	J. FRYCE

GLD059607

Characteristics and Method of Using		Cost Data				Remarks
Type of Goods		Date	Bulk Cost	Date	Bulk Cost	<i>Reformulated from available raw materials</i>
<i>Woolen Goods</i> <i>Woolen Goods</i>						
Name of Reducer <i>Woolen Goods</i>						
Amount of Reducer	Brushing					
	Spraying					
	Dipping					
	Floccing	Analysis				
	Tumbling					
Air dry to recast						
To Sand or Rub						
Soak Time						
Temp.						
Rub with						
Polish with						
Schedule						

COST DELIVERY RECORD

75-101111-1

GLD059608

DISCONTINUED

FORMULA RECORD

Goody

Formula No.

Consistency

Date _____

Laboratory No.

For Use on

Cost Classification

[illegible]

GLD059611

Type of Vehicle					
Color					
Coater					
Match for					
Kind of Reducer					
Amount of Reduction for					
Brushing					
Spraying	Pressure				
Dipping	Drip Time	Analysis			
Flaming	Drip Time				
Tumbling		Pigment	3		
Air dry to recoat		Vehicle	55		
To Sand or Rub			100%		
Bake Time	Temp.	Pigment			
Rub with		Isoprene		64.3	
Polish with		Titani-um Oxide		24.8	
Schedule		Hydramarine Blue		8.9	
		Prussian Blue		2.0	
				100.0	
		Vehicle			
		Elastic Varnish		100%	

GLD059612

Characteristics and Method of Using		Cost Data				Customers
Type of Goods						
Color						
Luster						
Match for						
Kind of Reducer						
Amount of Reduction for						
Brushing						
Spraying	Pressure					
Dipping	Drip Time	Analysis 37				
Floccing	Drip Time	63				
Tumbling		67				
Air dry to recoat		in content				
To Sand or Rub		Sublimation				5913
Bake Time	Temp.	Titaniuum. White				242
Rub with		Aluminum. Blue				2.1
Polish with		Cassia. Black				2.0
Schedule		Vehicle				100.0
		Water Wash				100.0

GLD059614

