Consistency Liquid | Laboratory No.

For use on | Cost Class. | Date 3/29/49

Customer | Strainer | Grind 7-8

Mill

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Large Batch Guls.	Lbs.
40-W-127-E	8				
93-R-250			1-9/16		
93-R-21			3/16		
93-R-18			3-1/2		

Changed to improve hiding & viscosity

Standard Formula. Not to be taken from File.

DISCONTINUED SEE #174 GFH 7/27/51

Yield

Is agitator required

Wt. or Be 11.0# Temp.

Viscosity 110-120" Temp.

Viscosimeter #4 Cup

Color Rose Sheen Gloss

Non Vol. Flash Pt. 100°

Match for Std- Y-1253

Reducer S-43

Amt. for brushing only as needed

Spraying Tumbling

Dipping Drip time

Bake Temp.

Air dries in 6 hrs

A. D. to recoat in Overnite

Remarks:

Formulator H G H

N12088

GLD059617

Code	Date	Analysis		Customers
		Pigment 38.8	%	
		Vehicle 61.2	%	
		100.0	%	
		Pigment		
		Lithopone		63.4%
		Titanium Oxide		29.3
		Basic Carbonate White Lead		2.4
		Calcium Carbonate		4.9
				100.0%
		With necessary tinting color		added
		Vehicle		All plants 4-8-49
	*	Varnish	93 %	
		Mineral Spirits	5	
		Liquid Drier	3	
			100 %	
		* Non Volatile	51.5%	

GLD059618

480-D 50M 4-44 PRINTED IN U.S.A. (6)

FORMULA RECORD

Goods Japalac Enamel Dusty Rose — Formula No. Y-1253A

Consistency Liquid — Date 6-13-47 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.
40W127D	8								
93R250			1 1/4						
87R21			5/32						
93R18			2 7/8						

Manufacturing Specifications

Grind Mix

Kind of Mill

Strainer

Weight per Gallon 11 1/4

Light Baume Temp.

Heavy Baume Temp.

Viscosity 80-90 Temp.

Viscosimeter #4 Ford Cup

Flash Point

Is Agitator Required

Remarks Match Std Chip

Y1253

Johnston

Changed to new quality

DISCONTINUED

SEE Y-1253B 3/29/49

Yield

GLD059619

Characteristics and Method of Using	Cost Data				Customers
Type of Goods					
Color					
Luster					
Match for					
Kind of Reducer					
Amount of Reduction for	Pigment			37.6	All plants 6-24-47
Brushing	Vehicle			62.4	
Spraying Pressure				100.0 %	
Dipping Drip Time	Analysis				
Flowing Drip Time	Pigment				
Tumbling	Titanium Oxide			27.0 %	
Air dry to recoat	Lithopone			70.3	
To Sand or Rub Basic	Lead Carbonate			2.7	
Bake Time Temp With	necessary Tinting Color added			100.0 %	
Rub with					
Polish with					
Schedule	Vehicle				
	X Varnish			91.7	X Non Vol 51.35%
	Mineral Spirits			5.3	
	Liquid Drier			3.0	
				100.0%	

GLD059620

ABS-D 50M 2-44 PRINTED IN U.S.A. (B)

FORMULA RECORD

Goods Japalac Enamel Dusty Rose — Formula No. Y 1253

Consistency Liquid — Date 10-5-45 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	One Gallon Batch Lbs.	One Gallon Batch Ozs.	Gallon Batch Gals.	Gallon Batch Lbs.	Gallon Batch Ozs.	Gallon Batch Gals.	Gallon Batch Lbs.	Gallon Batch Ozs.	Manufacturing Specifications
40W127C	8									Grind Mix
										Kind of Mill
93R250			1 1/4							Strainer
										Weight per Gallon 10.5#
87-R-21			5/32							Light Baume Temp.
										Heavy Baume Temp.
93-R-18			2 7/8							Viscosity 80-90" Temp.
										Viscosimeter #4 Cup
										Flash Point
										Is Agitator Required
										Remarks Hayward
										Match Std chip Y 4606
										1.48# Oil
Yield										J.P.W.

CONTINUED

Y 1253A
6/13/47

Standard Formula.
Not to be taken
from File.

GLD059621

Characteristics and Method of Using		Cost Data				Customers
Type of Goods						
Color						
Luster						
Match for						
Kind of Reducer						
Amount of Reduction for						
Brushing						All plants 10-16-45
Spraying	Pressure					
Dipping	Drip Time	Analysis				
Flocoing	Drip Time	Pigment				38.0%
Tumbling		Vehicle				62.0%
Air dry to recoat						100.0%
To Sand or Rub		Pigment				
Bake Time	Temp.	Lithopone				72.0%
Rub with		Titanium Oxide				28.0%
Polish with						100.0%
Schedule		Vehicle				
		* Varnish				90.5 * Non-Vol 52.5%
		Bodied Linseed Oil				5.0%
		Mineral Spirits				1.2%
		Liquid Drier				3.3%
						100.0%

GLD059622