

Johns-Manville FINISHED PRODUCT SPECIFICATION	PRODUCT:	DIVISION	II 4322-12
	SUPEREX FURNACE BLOCKS (PLAIN)	SPEC NO.	4322
	SUPEREX FURNACE BLOCKS (SILICATED)	PAGE NO.	1.

I. MANUFACTURING LOCATION: Naukegan

IND. INS. DEPT.

II. DESCRIPTION:

JUN 19 1962

Superex Furnace Blocks are designed to fit the needs of users who require a high temperature material with low shrinkage, e.g., Swindell-Dressler Corp., Lee Wilson Engineering Corp., Chilled car-wheel Manufacturers such as Griffen Wheel, Southern Wheel, American Brake Shoe, etc., and C.I. Hayes Co.

Orders must specify "Superex Furnace Blocks", "Plain" or "Silicated", as the case may be.

Superex Furnace Blocks - Plain

Superex Furnace Blocks (Plain) cut to special tolerances listed in this specification.

Superex Furnace Blocks - Silicated

Superex Furnace Block (Plain) cut to special tolerances listed in this specification and treated with a solution of silicate of soda in accordance with approved Manufacturing Specifications.

III. SIZES AND LIMITATIONS:

PLAINTIFF'S
EXHIBIT
K-1649

A. Length - 36" maximum

B. Widths

1. Flat Blocks - 3, 6, 9 and 12 inches
2. Tapered Blocks - 6 and 9 inches

C. Thickness

1. Flat Blocks - 4" maximum
2. Tapered Blocks - 4" maximum

RETURN TO
J-M RESEARCH
FILE ROOM



X- INDICATES CHANGE —REASON: To delete 18" max. length for "Silicated" block.

AUTHORITY FOR CHANGE E.C. Lindstrom per C.H. Jensen's letter of May 24, 1962 with concurrence of A. Pocius.

SUPERSEDES: Page 1 same specification issued 9/15/58

DIR. Q.C.	MGR. Q.C.	SUPR. Q.C.	PROD. SUPT.	PLNT. FN.	RES. LAB.	E.F. Briggs	C.E. Ernst	A. Pocius	DATE ISSUED	6/4/62
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