

CG 18 CODE GT-674-D PKG. 36496
 → JUL 18 80
 EST. WGT. 2308 LBS.
 STD. HRS. TIME 7:45 M

PUNCHED & CHECKED

JUL 18 1980

PROCESSES		APPROVED BY	
() GT-674-D	(Y)	AJC	1-16-78
() GT-680-P	(K)	DCG	1-18-78
(A) GC-3-A	()	MTW	1-24-78
()	()		
TYPED BY		NSA 3-22-78	

LEAVE ONE STUMP ONLY

CLEAN UP
AS YOU GO ALONG

NON-BLEEDING

IPMENT	NAME: MONASTRAL® GREEN B	USE LBS.	N CODE	ACCT. LBS.
SV	1 Run 2-3" (±200G) water into V- <u>264</u>			
1	2 Use station # <u>152</u> , preset water meter per chart for water addition to full totes. Use Mode 3 for N-8101-A full totes & mode 2 for stumping totes. When 8104-A scheduled, use mode 4 for pumping full totes & mode 1 for stumping tote. Pump in thru 20-mesh screen		8101-A	<u>2180</u>
	Gals of Water			
	Sequencer Steps			
	LOT 6 11 16 #100% %			
	821B 50 20 50 667 24.7 2700			
	818A 1 1 1 408 16.7 2500			
	792B 1 1 1 702 27.8 2525			
	820A 1 1 1 403 22.19 1816			
	#100% Total			
	3 Turn on agitator, use station # & pump in	327	8600-A	<u>50</u>
	LOT #100% %			
	302B 327 12.4			
	4 After last tote pumped run in 100 gal water & pump to SV to clean line			
314	5 Run 18" (140 G) water into V-314 & heat to 80-100°F			
2	6 Turn on agitator & add in 2-3 min	125	530-A	125
	7 Stir 5 min & Record: pH <u>10.0</u> (10.0-10.5)			
	8 Stir 15 min or longer to dissolve for S 13			
304	9 Run 8" (98 G) water into V-304 & start agitator			
3	10 Add in ± 1 min & stir to dissolve for S 14	40	20-A	40
SV	11 After 5 min or longer stir Record: pH <u>9.3</u> (8.0 or above)			
4	12 If necessary adj to pH 8.0 or above Assume 50% & Record: pH		7-D	
	13 Run in V-314 thru 20 mesh screen & stir 10 min			
	14 Run in V-304 in 1-3 min & stir 5 min			
	15 Record: pH <u>9.3</u> (10.5-11.5)			
	16 Flood to <u>82</u> " & stop agitator			
	S 16 200 202 204 210 213 261 264			
	IN. 54 62 62 53 37 42 82			
	GAL. 3650 3670 3646 3684 3667 3654 3624			
	START FIN OPTR			
	<u>700A</u> <u>1100A</u> <u>204</u>			

200,202,204,210,213,261,264

C.V.

7/15

D.V.

CG 18 CODE GT-674-D PKG.

JUL 18 80 36392

EST. WGT. 2308 LBS.

STD. HRS. TIME

PUNCHED & CHECKED

PROCESSES		APPROVED BY
GT-674-D	(Y)	AJC 1-16-78
GT-680-P	(K)	DCG 1-18-78
GC-3-A	()	MTW 1-24-78
TYPED BY		NSA 3-22-78

LEAVE ONE STUMP ONLY

CLEAN UP
AS YOU GO ALONG
NON-BLEEDING

IPMENT	NAME	USE LBS.	N CODE	ACCT. LBS.
SV	MONASTRAL® GREEN B			
1	1 Run 2-3" (±200G) water into V- 264			
	2 Use station # 2, preset water meter per chart for water addition to full totes. Use Mode 3 for N-8101-A full totes & mode 2 for stumping totes. When 8104-A scheduled, use mode 4 for pumping full totes & mode 1 for stumping tote. Pump in thru 20-mesh screen		8101-A	2180
	Gals of Water			
	Sequencer Steps			
	LOT 6 11 16 #100%			
	806A 100 20 75 820 29.8 2750			
	800C 100 20 100 783 31.4 2600			
	797-A USED STUMP TOTE 543 17.0 3194			
	775-B USED STUMP TOTE 32 24.2 135			
	2180 #100% Total			40
	3 Turn on agitator, use station # 2 & pump in		8600-A	40
	LOT #100%			
	335-B MADE STUMP 40 13.8 290			
	4 After last tote pumped run in 100 gal water & pump to SV to clean line			
314	5 Run 18" (140 G) water into V-314 & heat to 80-100°F			
	6 Turn on agitator & add in 2-3 min	125	530-A	125
	7 Stir 5 min & Record: pH 10.2 (10.0-10.5)			
	8 Stir 15 min or longer to dissolve for S 13			
304	9 Run 8" (98 G) water into V-304 & start agitator			
3	10 Add in 1 min & stir to dissolve for S 14	40	20-A	40
SV	11 After 5 min or longer stir Record: pH 8.6 (8.0 or above)			
4	12 If necessary adj to pH 8.0 or above Assume 50% & Record: pH		7-D	
	13 Run in V-314 thru 20 mesh screen & stir 10 min			
	14 Run in V-304 in 1-3 min & stir 5 min			
	15 Record: pH 10.5 (10.5-11.5)			
	16 Flood to 52" & stop agitator			
	S 16 200 202 204 210 213 261 264			
	IN. 54 62 62 53 37 42 82			
	GAL. 3650 3670 3646 3684 3667 3654 3624			
	START 11:00 PM			
	FIN 10:00 AM			
	OPTR 409			
	27			

20 REV.

DUP050042110