

ACME, TEXAS PLANT FORMULA

READY MIX JOINT COMPOUND TEX-976 (MACHINE TOOLS) (READY MIX "X")

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, covering tape, filling cornerbead and spotting nails.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs./Batch</u>
Water	Solvent	-	-	433.0 (52 gal.)*
Filler C-971	Body	-	91.44	700.0
Poly Vinyl Ace- tate Emulsion	Adhesive	185	8.04	61.5
Benzoflex 50	Plasticizer	183	0.52	4.0
			100.00	1198.5 **

*Approximately 56.5 lbs./100 lbs. of active ingredients (this may vary $\pm$ 5 gallons per batch).

**One batch yields ¹⁸~~45~~ (+) - 5 gallon pails of Ready Mix Joint Compound at 65.6 lbs./pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender - 385 $\pm$ 40 /5

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.

Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Material should be free of lumps due to incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.

Specifications: After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE - Refer to Plant Testing Procedure No. 37.

Specifications: There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR

Specifications: - White
Dried compound shall match color of standard sample.

ACME, TEXAS PLANT FORMULA

READY MIX JOINT COMPOUND TEX-976 (MACHINE TOOLS) (READY MIX "X")

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, covering tape, filling cornerbead and spotting nails.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs./Batch</u>
Water	Solvent	-	-	433.0 (52 gal.)*
Filler C-971	Body	-	91.44	700.0
Polyvinyl Ace- tate Emulsion	Adhesive	185	8.04	61.5
Benzoflex 50	Plasticizer	183	0.52	4.0
			100.00	1198.5**

-/ *Approximately 56.5 lbs./100 lbs. of active ingredients (this may vary $\pm$ 2 gallons per batch).

-/ **One batch yields 18 (+) - 5 gallon pails of Ready Mix Joint Compound at 65.6 lbs./pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender - 385 $\pm$ 20 / 5

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.

Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Material should be free of lumps due to incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.

Specifications: After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE - Refer to Plant Testing Procedure No. 37.

Specifications: There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR - White

Specifications: Dried compound shall match color of standard sample.

-/ Denotes change in this reissue.

SGP 0017898

ACME, TEXAS PLANT FORMULA

READY MIX JOINT COMPOUND TEX-976 (MACHINE TOOLS) (READY MIX "X")

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, covering tape, filling cornerbead and spotting nails.

-/ FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs./Batch</u>
Water	Solvent	-	-	433.0 (52 gal.)*
Filler TEX-970	Body	-	91.44	700.0
Elvacet 81-900	Adhesive	185	8.04	61.5
Benzoflex 50	Plasticizer	183	0.52	4.0
			100.00	1198.5**

*Approximately 56.5 lbs./100 lbs. of active ingredients (this may vary $\pm$ 2 gallons per batch).

**One batch yields 18 (+) - 5 gallon pails of Ready Mix Joint Compound at 65.6 lbs./pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender - 385 $\pm$ ~~20~~ 1.5

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.

Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Material should be free of lumps due to incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.

Specifications: After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE - Refer to Plant Testing Procedure No. 37.

Specifications: There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR - White

Specifications: Dried compound shall match color of standard sample.

-/ Denotes change in this reissue.

SGP 0017899

ACME, TEXAS PLANT FORMULA

READY MIX JOINT COMPOUND NO. TEX- 976 (MACHINE TOOLS)

DESCRIPTION OF PRODUCT

- White Ready Mix Joint Compound used for taping, covering tape, filling cornerbeads and spotting nailheads.

FORMULA

Raw Material

Function

R,M,Spec.

Percent

Lbs/Batch

Nalco 71-D5	Anti-foaming agent	-	.07	0.5
Water	Solvent	-	-	432.5
UCAR WC 131	Adhesive	185	7.25	55.0
Ethylene Glycol	Wet edge extender	-	0.5	4.0
Filler TEX-975	-	-	<u>92.18</u>	<u>700.0</u>
			100.00	1192.0

WORKING CONSISTENCY:

Specifications:

- Refer to Plant Testing Procedure No. 32.
If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

Brabender Viscosity:

- 385 $\pm$ ¹⁵20

WORKING PROPERTIES:

Specifications

- Refer to Plant Testing Procedure No. 33.
Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES:

Specifications

- Refer to Plant Testing Procedure No. 35.
After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE:

Specifications

- Refer to Plant Testing Procedure No. 37.
There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR:

Specifications

- White
Dried compound shall match color of standard sample.

EDO:dek

SGP 0017900

ACME, TEXAS PLANT FORMULA

READY MIX JOINT COMPOUND NO. TEX-976 (MACHINE TOOLS)

DESCRIPTION OF PRODUCT: - White Ready Mix Joint Compound used for taping, covering tape, filling cornerbeads and spotting nailheads.

-/ FORMULA:

<u>Raw Material</u>	<u>Function</u>	<u>R,M,Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Nalco 71-D5	Anti-Foaming agent	-	.07	0.5
Water	Solvent	-	-	432.5
UCAR WC 131	Adhesive	185	5.38	40.0
Ethylene Glycol	Wet edge extender	-	.50	4.0
Filler TEX-976	-	-	94.05	700.0
			100.00	1177.0

WORKING CONSISTENCY: - Refer to Plant Testing Procedure No. 32.
Specifications: If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

Brabender Viscosity: - 385 $\pm$ 20/5

WORKING PROPERTIES: - Refer to Plant Testing Procedure No. 33.
Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES: - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE: - Refer to Plant Testing Procedure No. 37.
Specifications: There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR: - White
Specifications: Dried compound shall match color of standard sample.

-/ Denotes change in this reissue.

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX -976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 and TEX-971.

-/ FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Dowicil 75	Fungicide	193	.20	16.00
Polyvinyl Alcohol	Adhesive	162	.60	48.00
Gendriv 492S	Water retention aid	11	.50	40.00
Mica	Anti-cracking agent	-	7.00	560.00
Asbestos (SG-210)	Bulking agent	13	3.75	300.00
Land Plaster	Filler	-	87.95	7036.00
			100.00	8000.00

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications Maximum Minimum Average

62	58	60
----	----	----

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications - Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR - White
Specifications Dried Compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-971 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-971.

EDO:elz

-/ denotes change

February 27, 1975
Supersedes TEX-976
Dated 7/11/73

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 and TEX-971.

-/ FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Vancide	Preservative	126	.025	2.00
Dowicil 75	Preservative	193	.175	14.00
Gelvato1 3000	Adhesive	162	.60	48.00
Gendriv 492S.	Water retention aid	11	.50	40.00
Mica	Anti-cracking agent	--	7.00	560.00
Asbestos SG-210	Bulking agent	13	3.75	300.00
Land Plaster	Filler	--	<u>87.95</u>	<u>7036.00</u>
			100.00	8000.00

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 33.
Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR
Specifications:

- White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-971 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-971.

-/ denotes change

WNG:jg

SGP 0017904

March 31, 1975
Supersedes TEX-976
Dated 2/27/75

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 and TEX-971.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
	Preservative	126	.025	2.00
	Preservative	193	.175	14.00
-/ Dowicil 75	Adhesive	162	.60	48.00
Gelvaton 6000	Water retention aid	11	.50	40.00
Gendriv 492S	Anti-cracking agent	--	7.00	560.00
Mica	Bulking agent	13	3.75	300.00
Asbestos SG-210	Filler	--	87.95	7036.00
Land Plaster				
			100.00	8000.00

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 33.
Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse gritty or undispersed particles.

COLOR
Specifications:

- White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-971 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-971.

-/ denotes change.

WNG:elz

SGP 0017905

May 29, 1975
Supersedes TEX-976
Dated: 3/21/75

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 and TEX-971.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Vancide	Preservative	126	.025	2.00
Dowicil 75	Preservative	193	.175	14.00
Gelvitol 6000	Adhesive	162	1.00	80.00
Gendriv 492S	Water retention aid	223	.50	40.00
Mica	Anti-cracking agent	11	6.25	500.00
Asbestos SG-210	Bulking agent	13	3.75	300.00
Land Plaster	Filler	--	<u>88.30</u>	<u>7064.00</u>
			100.00	8000.00

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 33.
Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR
Specifications:

- White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-971 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-971.

-/ denotes change

WNG:elz

SGP 0017906

January 27, 1976

Supersedes TEX-976

Dated: 5/29/75

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 and TEX-971.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Sorbitol (Powdered)	Borax Stabilizer	-	.400	32.00 8
Vancide	Preservative	126	.025	2.00 .50
Dowicil 75	Preservative	193	.175	14.00 3.50
Gelvitol 6000	Adhesive	162	1.00	80.00 20
Gendriv 492S	Water retention aid	223	.50	40.00 10
Mica	Anti-cracking agent	11	6.25	500.00 125
Asbestos SG-210	Bulking agent	13	3.75	300.00 75
Land Plaster	Filler	--	87.9	7032.00 1758
			100.00	8000.00 2000

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 33.
Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse gritty or undispersed particles.

COLOR

Specifications:

- White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-971 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-971.

-/ denotes change

WNG:elz

SGP 0017907

April 22, 1976
Supersedes TEX-976
Dated: 1/27/76

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970
and TEX-971.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
-/ Sorbitol (Powdered)	Borax Stabilizer	-	.300	24.00
Vancide	Preservative	126	.025	2.00
Dowicil 75	Preservative	193	.175	14.00
Gelvitol 6000	Adhesive	162	1.00	80.00
-/ Galactosol 413-W	Water retention aid		.50	40.00
Mica	Anti-cracking agent	11	6.25	500.00
Asbestos SG-210	Bulking agent	13	3.75	300.00
-/ Land Plaster	Filler	--	88.00	7040.00
			100.00	8000.00

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 33.
Filler shall be very heavily bodied and possess
fair plasticity. It shall be free of any coarse,
gritty or undispersed particles.

COLOR

Specifications:

- White
Dried compound shall match color of standard
sample.

NOTE: A wet mix of the filler shall be prepared according to
Formula TEX-971 at least twice a day or with every 6th or
7th batch of filler manufactured. This prepared mix shall
be tested and shall meet all the specifications required
of Ready Mix Joint Compound - Formula No. TEX-971.

-/ denotes change

WNG:gvp

SGP 0017908

NOV 24, 1976
 April 22, 1976
 Supersedes TEX-976
 Dated: 1/27/76
 4/22/76

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 and TEX-971.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
-/ Sorbitol (Powdered)	Borax Stabilizer	-	.300	24.00
Vancide	Preservative	126	.025	2.00
Dowicil 75 TROYSAN PMA 10 SEC	Preservative	193	.175	14.00
Gelvitol 6000	Adhesive	162	1.00	80.00
-/ Galactosol 413-W	Water retention aid	-	.50	40.00
Mica	Anti-cracking agent	11	6.25	500.00
Asbestos SG-210	Bulking agent	13	3.75	300.00
-/ Land Plaster	Filler	--56.1	88.00	7040.00
			100.00	8000.00

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 33.
 Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR

Specifications:

- White
 Dried compound shall match color of standard sample.

NOTE:

A wet mix of the filler shall be prepared according to Formula TEX-971 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-971.

-/ denotes change

WNG:gvp

SGP 0017909

November 24, 1976
Supersedes Formula TEX-976
Dated: 4/22/76

ACME, TEXAS PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 & TEX-971.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Sorbitol (Powdered)	Borax Stabilizer	-	.300	24.00 12.00
-/ Troysan PMA-10 SEP	Preservative		.100	8.00
Gelvato1 6000	Adhesive	162	1.000	80.00
Galactosol 413-W	Water retention aid		.500	40.00
Mica	Anti-cracking agent	11	6.250	500.00
Asbestos SG-210	Bulking agent	13	3.750	300.00
-/ Land Plaster	Filler	-	<u>88.100</u>	<u>7041.00</u> 7060
			100.000	8000.00

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

<u>Specifications:</u>	<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
	62	58	60

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications: Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR - White
Specifications: Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula EX-971 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-971.

-/ denotes change

WNG/gvp

SGP 0017910

December 14, 1976
Supersedes Formula TEX-976
Dated: 11/24/76

ACME, TEXAS PLANT FORMULA
READY MIX FILLER TEX-976 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-970 & TEX-971.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
-/ Sorbitol (Powdered)	Borax Stabilizer	-	.100	8.00
Troysan PMA-10 SEP	Preservative		.100	8.00
Gelvato1 6000	Adhesive	162	1.000	80.00
Galactosol 413-W	Water retention aid		.500	40.00
Mica	Anti-cracking agent	11	6.250	500.00
Asbestos SG-210	Bulking agent	13	3.750	300.00
-/ Land Plaster	Filler	-	<u>88.300</u>	<u>7064.00</u>
			100.000	8000.00

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

<u>Specifications:</u>	<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
	62	58	60

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications: Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR - White
Specifications: Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-971 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-971.

-/ denotes change

WNG/gvp

SGP 0017911

September 20, 1977
Formula TEX-976
NEW

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976

DESCRIPTION OF PRODUCT - Filler for Memphis Ready Mix Joint Compound
TEX-977. For selected market trials and
shipment to Memphis only.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Galactosol 413-W	Thickener		.500	40.0
Magnesium Oxide (Heavy)	Viscosity Stabilizer		.200	16.0
Attagel	Body Builder	8	2.500	200.0
Mica p80-h	Anti-cracking agent	11	7.500	600.0
Land Plaster	Filler		88.700	7096.0
Sorbitol	Borax stabilizer		.100	8.0
Gelvitol 6000	Adhesive	162	.500	40.0
			100.000	8000.0

WORKING CONSISTENCY
Specifications

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications

- Refer to Plant Testing Procedure No. 33.
Filler shall be very heavily bodied and possess
fair plasticity. It shall be free of any coarse
gritty or undispersed particles.

COLOR
Specifications

- White
Dried compound shall match color of standard
sample.

NOTE: A wet mix of the filler shall be prepared according to Formula
TEX-977 at least twice a day or with every sixth or seventh batch
of filler manufactured. This prepared mix shall be tested and
shall meet all the specifications required of Ready Mix Joint
Compound - Formula TEX-977.

HCF:jg

SGP 0017912

January 17, 1978
Supersedes Filler Formula TEX-976
Dated: 8-31-77

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976

DESCRIPTION OF PRODUCT - Filler for Ready Mix Topping Compound TEX-973 and regular Ready Mix TEX-977.

<u>FORMULA</u> <u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Galactosol 413-W	Thickener		.500	40.0
Magnesium Oxide (Heavy)	Viscosity Stabilizer		.200	16.0
Attagel	Body Builder	8	2.500	200.0
Mica p80-h	Anti-cracking agent	11	7.500	600.0
Land Plaster	Filler		88.700	7096.0
Sorbitol	Borax stabilizer		.100	8.0
Gelvitol 6000	Adhesive	162	.500	40.0
			100.000	8000.0

<u>WORKING CONSISTENCY</u> <u>Specifications</u>	- Refer to Plant Testing Procedure No. 32.		
	<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
	62	58	60

WORKING PROPERTIES
Specifications - Refer to Plant Testing Procedure No. 33.
Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR
Specifications - White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula TEX-977.

HCF: jr

SGP 0017913

February 23, 1978
Supersedes Filler Formula TEX-976
Dated: 1/17/78

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976

DESCRIPTION OF PRODUCT - Filler for Ready Mix Topping Compound TEX-973 and regular Ready Mix TEX-977.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Aquafil K-8	Body Builder		5.000	400.0
Galactosol 413-W	Thickener		.500	40.0
Magnesium Oxide (Heavy)	Viscosity Stabilizer		.200	16.0
Attagel	Body Builder	8	2.500	200.0
Mica p80-h	Anti-cracking agent	11	3.000	240.0
Land Plaster	Filler		88.200	7056.0
Sorbitol	Borax stabilizer		.100	8.0
Gelvitol 6000	Adhesive	162	.500	40.0
			100.000	8000.0

WORKING CONSISTENCY
Specifications

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications

- Refer to Plant Testing Procedure No. 33.
Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse gritty or undispersed particles.

COLOR
Specifications

- White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula TEX-977.

HCF: jr

SGP 0017914

February 23, 1978
Supersedes Filler Formula TEX-976
Dated: 1/17/78

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976

DESCRIPTION OF PRODUCT - Filler for Ready Mix Topping Compound TEX-973 and regular Ready Mix TEX-977.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Aquafil K-8	Body Builder		5.000	400.0
Galactosol 413-W	Thickener		.500	40.0
Magnesium Oxide (Heavy)	Viscosity Stabilizer		.200	16.0
Attagel	Body Builder	8	2.500	200.0
Mica p80-h	Anti-cracking agent	11	3.000	240.0
Land Plaster	Filler		88.200	7056.0
Sorbitol	Borax stabilizer		.100	8.0
Gelvitol 6000	Adhesive	162	.500	40.0
			100.000	8000.0

WORKING CONSISTENCY
Specifications

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications

- Refer to Plant Testing Procedure No. 33.
Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR
Specifications

- White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula TEX-977.

HCF: jr

SGP 0017915

April 17, 1978
Supersedes Filler Formula TEX-976
Dated: 2/23/78

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976

DESCRIPTION OF PRODUCT - Filler for Ready Mix Topping Compound TEX-973 and regular Ready Mix TEX-977.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Aquaril K-8	Body Builder		5.000	400.0
Galactosol 413-W	Thickener		.500	40.0
Magnesium Oxide (Heavy)	Viscosity Stabilizer		.10	8.0
Attagel	Body Builder	8	2.500	200.0
Mica p80-h	Anti-cracking agent	11	3.000	240.0
Land Plaster	Filler		88.300	7064.0
Sorbitol	Borax stabilizer		.100	8.0
Gelvitol 6000	Adhesive	162	.500	40.0
			100.000	8000.0

WORKING CONSISTENCY
Specifications

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications

- Refer to Plant Testing Procedure No. 33.
Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse gritty or undispersed particles.

COLOR
Specifications

- White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula TEX-977.

HCF: jr

SGP 0017916

June 27, 1978
Supersedes Filler Formula TEX-976
Dated: 4/17/78

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976

DESCRIPTION OF PRODUCT - Filler for Ready Mix Topping Compound TEX-973 and regular Ready Mix TEX-977.

<u>FORMULA</u> <u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Aquafil K-8	Body Builder		5.000	400.0
Galactosol 413-W	Thickener		.500	40.0
-/SODA ASH	Viscosity Stabilizer		.10	8.0
Attagel	Body Builder	8	2.500	200.0
Mica p80-h	Anti-cracking agent	11	3.000	240.0
Land Plaster	Filler		88.300	7064.0
Sorbitol	Borax stabilizer		.100	8.0
Gelvitol 6000	Adhesive	162	.500	40.0
			100.000	8000.0

<u>WORKING CONSISTENCY</u> <u>Specifications</u>	- Refer to Plant Testing Procedure No. 32.
	<u>Maximum</u> <u>Minimum</u> <u>Average</u>
	62 58 60

<u>WORKING PROPERTIES</u> <u>Specifications</u>	- Refer to Plant Testing Procedure No. 33.
	Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse gritty or undispersed particles.

<u>COLOR</u> <u>Specifications</u>	- White
	Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula TEX-977.

HCF: jr

SGP 0017917

CANCEL

August 3, 1978

Supersedes Filler Formula TEX-976

Dated: 6/27/78

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976

DESCRIPTION OF PRODUCT - Filler for Ready Mix Topping Compound TEX-973 and regular Ready Mix TEX-977.

<u>FORMULA</u>				
<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Aquafil K-8	Body Builder		5.000	400.0
Galactosol 413-W	Thickener		.500	40.0
SODA ASH	Viscosity Stabilizer		.10	8.0
Attagel	Body Builder	8	2.500	200.0
*Mica p80-h	Anti-cracking agent	11	3.000	240.0
Land Plaster	Filler		88.300	7064.0
Sorbitol	Borax stabilizer		.100	8.0
Gelvitol 6000	Adhesive	162	.500	40.0
			100.000	8000.0

<u>WORKING CONSISTENCY</u> <u>Specifications</u>	- Refer to Plant Testing Procedure No. 32.		
	<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
	62	58	60

<u>WORKING PROPERTIES</u> <u>Specifications</u>	- Refer to Plant Testing Procedure No. 33.	
	Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse gritty or undispersed particles.	

<u>COLOR</u> <u>Specifications</u>	- White
	Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula TEX-977.

* Mica "S" can be substituted at a loading of 5% - 400 lbs/batch

HCF: jr

SGP 0017918

NEW
Formula TEX-976
July 13, 1979

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976

DESCRIPTION OF PRODUCT - Filler for Ready Mix Compound TEX-977

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Starch-C9-136	Adhesive	23	1.00	80.0
Gypsum	Filler		91.85	7348.0
Methocel 898.2	Water Retention		.40	32.0
Attagel-40	Bulking	8	1.875	150.0
Aqua-Fil-K-8	Bulking		4.375	350.0
Staramic 747	Adhesive	192	.50	40.0
			100.000	8000.0

WORKING CONSISTENCY: Refer to Plant Testing Procedure No. 32.
Minimum - 58 Maximum - 62 Average - 60

WORKING PROPERTIES: Refer to Plant Testing Procedure No. 33.
Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR: White
Dried Compound shall match color of standard.

Note: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound Formula TEX-977.

HCF:ps

SGP 0017919

February 5, 1980
Supersedes Formula TEX-976
Dated 7/13/79

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-976

-/ DESCRIPTION OF PRODUCT - Filler for Ready Mix Compound TEX-977
and Topping Compound TEX-974.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
-/ Starch-C9-136	Adhesive	10	1.00	80.0
Gypsum	Filler		91.85	7348.0
-/ Methocel 240	Water Retention	171	.40	32.0
Attagel-40	Bulking	8	1.875	150.0
-/ Aqua-Fil-K-8	Bulking	229	4.375	350.0
Staramic 747	Adhesive	192	.50	40.0
			100.000	8000.0

WORKING CONSISTENCY: Refer to Plant Testing Procedure No. 32.
Minimum - 58 Maximum - 62 Average - 60

WORKING PROPERTIES: Refer to Plant Testing Procedure No. 33.
Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR: White
Dried Compound shall match color of standard.

Note: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound Formula TEX-977.

-/ denotes change

HCF:ps

SGP 0017920

**ACME FORMULA #976
ASBESTOS CONTAINING PRODUCTS**