aqua on white have been used since 1974. Boxes with the name "Goodwrench" and colors of black and gray on white have been used since 1985. In addition to the brand name, the box or a label contains a boxmaker's certificate and box number.

Clutch Plates and Bands for Automatic Transmissions:

Service parts were placed in pouches sized closely to size and configuration of the parts and then placed in master boxes.

Through 1976, the pouches (for clutch plates) were green and contained the name "United" and "General Motors Corporation, Detroit, Michigan" and "Made and Printed in U.S.A." From 1977, the pouches are red and blue and contain the name "Delco" and HydraMatic Part" and Hydra-Matic Division, General Motors Corporation, Ypsilanti, Michigan 48197, Made and Printed in U.S.A." The master boxes are plain craft boxes. The bands were distributed in white boxes with yellow, red and black trim and the Allison name (1940's-1969) and Detroit Diesel Allison name (1970-1988), and Allison name (1988-present, logo, part name, and group and part number.

Clutch Plates for Manual Transmissions:

Service parts were shipped in corrugated boxes sized closely to part size and configuration during the entire period. The name "Delco" was used on some boxes containing service parts as early as 1936. Boxes with the name "Delco" and colors red and black on white were used commencing in 1958 and subsequently changed to red and blue on white. Boxes with he name "GM Parts" and colors black and aqua on white have been used since 1974. Boxes with the name "Goodwrench" and colors of black and gray on white have been used since 1985. In addition to the brand name, the box or a label contains a boxmaker's certificate and box number.

Medium and heavy duty truck parts:

For medium and heavy duty truck parts before 1974, some parts were shipped in the boxes in which they were received from the manufacturer with a label added with the GM part number. Otherwise boxes were used with a GMC logo in green and orange before 1963 and GMC truck and coach logo in blue and black from 1963 to 1974.