REPORT 100

D/C CODE		R.P.I. COST STANDARD	PRODUCT CODE 25310-00
PRODUCT MGR.	C	FORMULATION DATE - 04-77	PRODUCING PLANT 017
GROUP CODE	11	STANDARD FORMULA IDENTITY	SOLIDS % 100
IND. CODE	100	PHENOLIC MOLD COMP LBS	EFFECTIVE DATE 01-01-78

RAW MATERIAL DESCRIPTION	FORMULA MATERIAL CODE	B/C	PROD. PLT.	LOAD	UNIT	UNIT COST	MATERIAL COST	YIELD PER UNIT
FURFURAL	00061-00			140	LBS			
HEXA TECH	00342-00			242	LBS			
CAL STEARATE PT 55	00385-00			61	LBS			
HYDROFOL ACID 150	00548-00			8	LBS			
HYDRATED LIME 92%	00551-00			90	LBS			
STEARYL ALCOHOL	00552-00			52	LBS			
RESIN NUBIAN BLACK	00553-00			80	LBS			
ASBESTOS FLOATS	00555-00			1650	LBS			
CARBON FILLER OXIDE	00557-00			280	LBS			
QUEENS CLAY	02312-00			380	LBS			
ALPHA CELLULOSE	09003-00			175	LBS			
FLOCK #907	09223-00			175	LBS			
PUMICE GROUND	09608-00			12	LBS			
PHENOLIC INTERMEDIATE	44326-00	B	017	1428	LBS			
PHENOLIC INTERMEDIATE	95037-00	B	017	225	LBS			

HIGHLY CONFIDENTIAL
NO DISCLOSURE TO ANYONE OUTSIDE OF R.P.I. WITHOUT PRIOR APPROVAL OF THE EXECUTIVE COMMITTEE.

LOAD QUANTITY	4998			
YIELD	4798	96.0 %		$
		ROYALTY COST		
		OUTSIDE PROCESSING CHARGES		
RAW MATERIAL COST				$

COST CENTER	PROCESS HOURS 1	2	3	4	5	TOTAL	RATE PER HOUR	CONVERSION COST	
033-0	2.2					2.2			$
				ROLL UP CONVERSION COST					
CONVERSION COST									$

BULK COST				
CONTAINER DESCRIPTION	CODE	LOAD	COST	$
1S 1/2X22 1/2 PMC	00343-90	50		$
CONTAINER COST				$

WAREHOUSING & HANDLING	
BULK HANDLING CHARGE	$
BULK WAREHOUSING & HANDLING CHARGE	$
CONTAINER WAREHOUSING & HANDLING CHARGE	$

000445

Δ π EXHIBIT 18
Deponent Madden
Date 9-6-12 Rptr.
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