

181 - AUG 14 '80 88192

EST. WGT. 2255 LBS.

(E) SP-89 BBR 9-28-77
DCG 10-3-77TYPED BY
NSA 10-7-77Processing: Cell Waste Treatment before
starting to fill press

MAKING NOTES

REMARKS

Remainder of batch
sent back rework to 88200

NAME: QAO

NON-BLEEDING

INSTRUCTIONS

- PRESSING -

RECORD

VAT	181					PRELOAD	1ST	2ND	3RD	4TH	5TH
DATE	8/13/80					STARTED	7:00				
TIME	6:45 AM					CAKES USED	60				
RELEASED BY	PN					HOURS TO FILL	10 PM				
PRESS	38	39				WATER ON	1H				
NO. OF CAKES	60	60				OHMS	6000				
PRESS WITHOUT						HRS. WASHED					
WASH TO	2500					OHMS					
TEST AFTER	12					HRS. WASHED					
LOAD ON 6 cars						OHMS					
						CAKE CONDITION					
						NO. CARS LOADED	27				
						EXPLAIN LOSSES					

SAMPLES 1-16 oz jar

DELIVER TO And Lab

SAMPLED BY

RELEASED BY

- DRYING -

DRY 24 HOURS AT 220°F

LOCK LIDS either new L/P or painted out with
linersLUMP: -- OK -- WET -- SALTS -- CONTAMINATED
DRYER SECTIONS USED:

Lot 192. ADDED TO REWORK 88200

ADDITIONAL DRYING HOURS REQUIRED 16H

SAMPLES 1-16 oz jar

DELIVER TO And Lab

NO. CARS PULLED

NOT DRUMS

LUMP WGT. 0

SAMPLED BY

RELEASED BY

- GRINDING -

MILL #1 LSP 1/8" RP SCREEN 1750 RPM

MAX. TEMP. 150 °F

PACK in same L/P & LOCK LIDS. Stencil top &
sides: N-7888-A Lot, Gross, Tare, Net WgtDeliver material with card & 1 pt coshipment
sample to RM Supervisor

RM: Hold until given OK by PE to ship to Nwpt.

SAMPLE AFTER MIXING

SAMPLES 1 Env. and 1 pt can

DELIVER TO C.T.L.

SCREEN

RPM

MAX. TEMP.

°F

EXPLAIN LOSSES

DATE MIXED

SAMPLED BY

RELEASED BY

N37574